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Correspondence and requests for materials should be addressed to G.Q. (qingw@smm. neu.edu.cn)

* These authors contributed equally to this work.

Novel stable hard transparent conductors in TiO₂-TiC system: Design materials from scratch

Xiangying Meng^{1,2*}, Dongyan Liu², Xuefeng Dai², Haijun Pan¹, Xiaohong Wen¹, Liang Zuo¹ & Gaowu Qin^{1*}

¹Key Laboratory for Anisotropy and Texture of Materials (MOE), Northeastern University, Shenyang 110819, China, ²College of Sciences, Northeastern University, Shenyang 110819, China.

Two new ternary compounds in the TiO₂-TiC system, $Ti_5C_2O_6$ and $Ti_3C_2O_2$, are reported for the first time based on ab initio evolutionary algorithm. $Ti_5C_2O_6$ has a tube-structure in which sp^i hybridized carbon chains run through the lattice along the *b*-axis; while in the $Ti_3C_2O_2$ lattice, double TiO₆ polyhedral are separated by the non-coplanar sp^2 hybridized hexagon graphite layers along the *c*-axis, forming a sandwich-like structure. At ambient conditions, the two compounds are found to be mechanically and dynamically stable and intrinsic transparent conductors with high hardness (about twice harder than the conventional transparent conducting oxides). These mechanical, electronic, and optical properties make $Ti_5C_2O_6$ and $Ti_3C_2O_2$ ternary compounds be promising robust, hard, transparent, and conductive materials.

Transparent conductive materials (TCMs) play important roles in information and energy technologies, and are widely used in the fields such as photovoltaic devices, sensors, flat-panel displays, and organic lightemitting diodes¹. Traditional TCMs are based on metals or semiconductors. Metals, for example Al, Ag, and Cu, have good conductivities, but their high electron concentrations² (> 5 × 10²² cm⁻³) bring metals' plasmon energies into the deep-ultraviolet spectral range, thus endowing them with a high absorption in the visible spectral range. Of the different semiconductors available, typically SnO₂, ZnO and In₂O₃ gained widespread attention for their potential applications in the visible and near-ultraviolet spectral range. To make them conductive, element doping was adopted and SnO₂:X, In₂O₃:Sn (ITO) and ZnO:X (where 'X' is a dopant) become popular transparent conductive oxides (TCOs) today. However, an intrinsic conductor with a good transmittance at the visible region is an ideal target in view of conductive and optical requirements, especially in the field of solar energy.

Although be paid less attentions, the mechanical parameters also have direct implications for the high performance of TCM-based devices or designing stress-free TCM films on both rigid and flexible substrates. The studies on the mechanical properties so far have been mainly on the scratch resistance of TCM films. Not much is known about the design principles on the hard transparent conductors. One guiding suggestion for forming hard materials has been to increase the sp^3 concentration in which tetrahedral hybrids contributes to the hardness, and extensive experimental and theoretical efforts have been devoted to searching of diamond-like covalent compounds formed by B, C, and N^{3–5}. However, those sp^3 -bonded materials are often related to a wide band gap, and there is no reason to expect these compounds comparable in hardness to diamond would show conductivity. On the contrary, the conventional TCOs, such as F-doped SnO₂ (FTO), Zn-doped In₂O₃ (IZO), and ITO, have a Vickers hardness lower than 10 GPa^{6,7}, thus the contradictory mechanical and electrical properties seem hardly to coexist in a stable compound.

An inspiration for designing hard transparent conductors can be derived from graphene^{8,9}. This hard carbon film is a zero bandgap semiconductor with a low resistivity comparable to metals ($\sim 10^{-8} \Omega m$) and low high electron concentrations ($< 0.3 \times 10^{21} \text{ cm}^{-3}$) endowing it almost fully transparent at visible region². At present, the development of graphene as a TCM is largely restricted by the coupling between graphite sheets. Since the outstanding mechanical, electronic and optical properties of graphene are attributed to the hybrids of sp^2 bonds formed intra-graphite sheet, it is expected to fabricate a sandwich-like structure in which the sp^2 bonded graphite layers is clipped through hybridized bonding by two "buns". The strong hybrids between sheets keep the hardness,



Figure 1 | Thermodynamical stability of novel Ti-C-O ternary compounds. Convex hull diagram for the TiO_2 -TiC system at selected pressures. The blue solid circles represent stable compounds, and the open circles represent meta-stable compounds.

and the sp^2 bonds in the graphite layer promote conductivity. In addition, this structure should be thermodynamically, mechanically, and dynamically stable at ambient conditions.

In order to explore a compound meeting those stringent conditions, we need to select an appropriate system in which the desirable performances may be obtained. Many experimental and theoretical studies indicate that TiO₂ have a series of high-pressure phases possessing very high hardness. For example, the cotunnite-structured TiO₂ was once thought to be the hardest oxide¹⁰, and the Fe₂P-type TiO₂ was proved to be the densest phase in major metal dioxides¹¹. In addition, doped-TiO₂ was reported to be a transparent oxide¹². Thus the hardness and transparency requirements can be expected in the TiO₂-based system. To pursue high conductivity, we should further introduce carbon element and TiC is thus chosen as the other terminal compound which has a comparable bulk moduli (241 GPa)¹³ to that of the cotunnite-structured TiO₂ (246 GPa)¹¹. Therefore, the TiO₂-TiC pseudo-binary system is a promising candidate in which our desired mechanical, electrical and optical properties may be achieved through a stable Ti-C-O ternary compound. However, such a ternary compound is not available at ambient conditions according to the present phase diagram and crystal structure database.

The high-pressure behavior of materials now can be experimentally studied at pressures over 300 GPa14, which motivates searching high-pressure phases in various systems by ab-initio simulations^{15,16}. In the present work, thermodynamically stable compounds in TiO₂-TiC system are searched at both ambient and selected high pressures using evolutionary algorithm USPEX¹⁷⁻²⁰. This popular method is reasonable and accurate in the multidimensional-compounds-predicting and can simultaneously search stable stoichiometries and the corresponding structures together in multi-component systems. Furthermore, the properties of observed novel intermediate compounds in the TiO₂-TiC system, including mechanical modulus, electronic structure, and optical absorption, are investigated to test our tentative ideals. For the first time, we report two Ti-C-O ternary hard and transparent conductors, namely Ti₅C₂O₆ and Ti₃C₂O₂. Both compounds are stable at ambient conditions with wonderful structural, mechanical, electronic, and optical properties.

Results and Discussion

The detail convex hull diagram of TiO_2 -TiC system at selected pressures are shown in Fig. 1, and we will discuss structural, mechanical, electronic, and optical properties of stable compounds in the following two sections.

Terminal compounds in TiO₂**-TiC system.** In TiO₂ family, many phases^{11,21} at constant-, low-, or high-pressure conditions have been reported including anatase (AN), rutile (RT), brookite (BR), columbite (CB), baddeleyite (MI), orthorhombic I (OI), pyrite (PI), fluorite (FL), cotunnite (OII), and Fe₂P-TiO₂.

In most studies, the starting material at ambient pressure is AN or RT. AN is believed to be more stable than RT when the particle size decreases below 14 nm²². CB and MI are low-pressure phases (below 20 GPa) and the transition sequence under pressure are AN or RT or BR \rightarrow CB \rightarrow MI²¹. At 35 GPa, a P*ca21*-TiO₂ is found energetically close to the MI and cotunnite, and conceived as a metastable polymorph of TiO₂²³. Above 50 GPa, OI, PI, and FL phases were experimentally and theoretically reported to convert to the OII phase^{10,21}, suggesting that the cotunnite becomes more stable after overcoming a energy barrier. Above 150 GPa, as a post-cotunnite phase, the existence of Fe₂P-TiO₂ has been proved by a recent crucial high-pressure experiment¹¹.

According to Fig. 1, the enthalpy searching algorithm implemented in USPEX yields anatase-TiO₂ (space group *I41/amd*) and cotunnite-TiO₂ (space group *Pnma*) as the final thermodynamically stable phases at ambient and selected high pressure range (50 ~ 150 GPa), respectively. At 50 GPa, we further analyzed the metastable phases relative to the stable cotunnite. The closest structure in energy to the cotunnite is *Pca21*-TiO₂, then baddeleyite-TiO₂ (space group *P21/c*) is found as a next-metastable phase. The calculated energetic order is consistent with the reported pressure-induced phase transition of TiO₂ around 50 GPa²⁴. Above 150 GPa, USPEX finds that the Fe₂P-TiO₂ (space group *P-62m*) high-pressure phase become more stable. Thus, our present theoretical predictions on the stable phases of TiO₂ at different pressures are well consistent with the known experi-



Figure 2 | **Structural feature.** Top- and side- views of $Ti_5C_2O_6$ (a) and $Ti_3C_2O_2$ (b) lattices. In $Ti_5C_2O_6$, the zigzag carbon chains run through Ti-O polyhedral along the *b*-axis. In $Ti_3C_2O_2$, TiO_6 polyhedral are separated by the non-coplanar hexagon graphite layers along the *c*-axis. In (a) and (b), cyan atoms represent titanium, brown atoms represent carbon, and red atoms represent oxygen.

mental observations, further confirming that USPEX predictions are reasonable.

The other terminal, TiC, was found as a NaCl-B1 (space group *Fm-3m*) structured crystal at ambient conditions²⁵. In Fig. 1, our detailed enthalpy calculations show that B1-structured TiC seems unshakeable until ~100 GPa. Then *C2/m*-TiC is found more thermodynamically stable between 100 ~ 150 GPa. Finally, *Cmcm*-structure notably appeared above 150 GPa as the final high-pressure phase for TiC.

Several transition mechanisms have been used to interpret the high pressure phase transition of B1-structured carbides. It was proposed that most B1-structured compounds follow the B1 \rightarrow CsCl-B2 phase transition route under pressure²⁶. Then, it was experimentally reported that a B1 \rightarrow R (rhombohedron), instead of B1 \rightarrow B2, phase transition in TiC occurred at a pressure above 18 GPa²⁷. However, after re-evaluating these experiments, no phase transition in TiC was really found at pressures up to 26 GPa²⁸. Recently, a new B1 \rightarrow C2/ $m\rightarrow$ Cmcm three high-pressure phase transition route for TiC was put foward²⁹. Our predictions on TiC high-pressure phases totally support this latest investigation.

Novel intermediate compounds in TiO_2 -TiC system. Based on the convincing results above related to TiO_2 and TiC terminal compounds, we can further predict Ti-C-O ternary stable phases in the TiO_2 -TiC system. In Fig. 1, no thermodynamically stable Ti-C-O ternary compound is observed at 0 GPa. This is consistent with

the currently known inorganic crystal structure data. Then, as the first stable intermediate compound in the TiO₂-TiC system, Ti₅C₂O₆ (TiO₂:TiC=3:2) appears at ~50 GPa with a monoclinic structure (space group *Pm*). At a higher pressure (~100 GPa), the second intermediate compound Ti₃C₂O₂ (TiO₂:TiC=1:2) with a hexagonal lattice (space group *P3m1*), is further found thermodynamically stable in the TiO₂-TiC system. Detailed enthalpy calculations show that *Pm*-Ti₅C₂O₆ phase disappears at ~130 GPa, while *P3m1*-Ti₃C₂O₂ phase can be thermodynamically stable up to 200 GPa in the TiO₂-TiC system.

 $Ti_5C_2O_6$ and $Ti_3C_2O_2$ has respective unique structural feature. In the $Ti_5C_2O_6$ lattice, the sp^i hybridized zigzag carbon chains are surrounded by Ti-O polyhedral and run through these cages along the *b*-axis, forming a tube-structure; while in the $Ti_3C_2O_2$ lattice, double TiO_6 polyhedral are separated by the sp^2 hybridized noncoplanar hexagon graphite layer along the *c*-axis, forming a sandwich-like layer structure. The detail top and side views of the two structures are presented in Fig. 2. The full structural parameters (in *cif* format) of two compounds can be found in the Supplementary Information.

To check the dynamical stability at ambient conditions for the two new Ti-C-O ternary compounds, their structures are fully relaxed and phonon dispersion curves at 0 GPa are calculated. In Fig. 3, no imaginary phonon frequency is observed in the whole Brillouinzone, indicating that $Ti_5C_2O_6$ and $Ti_3C_2O_2$ are both dynamically stable at ambient pressure.





Figure 3 | **Dynamical stabilities.** Phonon dispersion curves at 0 GPa for $Ti_5C_2O_6$ (a) and $Ti_3C_2O_2$ (b). No Imaginary frequency is observed in the whole Brillouin-zone.

The mechanical stability of a structure can be assessed by the elastic constants of the crystal which should satisfy Born elastic stability criteria. Using stress-strain relations, the independent elastic constants of Ti₅C₂O₆ and Ti₃C₂O₂ phases at the zero-pressure are calculated and listed in the Supplementary Information (Table Is). For the monoclinic-Ti₅C₂O₆, the mechanical stability³⁰ are indicated by $C_{11} > 0$, $C_{22} > 0$, $C_{33} > 0$, $C_{44} > 0$, $C_{55} > 0$, $C_{66} > 0$, $[C_{11} + C_{22} + C_{33} + 2(C_{12} + C_{13} + C_{23})] > 0$, $(C_{33}C_{55} - C^2_{35}) > 0$, $(C_{44}C_{66} - C^2_{46}) > 0$ and $(C_{22} + C_{33} - 2C_{23}) > 0$; while the stability criteria³⁰ for the hexagonal-Ti₃C₂O₂ are given by $C_{44} > 0$, $C_{11} > |C_{12}|$ and $(C_{11} + 2C_{12})C_{33} > 2C^2_{13}$. Obviously, the calculated elastic constants of two ternary compounds fulfill their respective stability criteria.

It is believed the hardness of a compound are related to the elastic parameters, namely bulk modulus *B*, shear modulus *G*, Young's modulus *E*, and Poisson's ratio v^{31} . *B* and *G* are calculated by means of the single-crystal elastic constants and the Voigt-Reuss-Hill relations³², and *E* and *v* can be subsequently deduced as E = 9BG/(3B + G) and v = (3B - 2G)/[2(3B + G)], respectively. In Table I, the calculated bulk moduli for Ti₅C₂O₆ and Ti₃C₂O₂ (228 GPa and 259 GPa) are close to that of cotunnite-TiO₂ (246 GPa)¹⁰. It was believed that materials having lower *G/B* and higher *v* will exhibit better intrinsic plasticity³³, and we can thus predict that Ti₅C₂O₆ has a more flexible lattice while the structure of Ti₃C₂O₂ is relatively rigid.

The hardness of a crystal can be directly rated by Vickers hardness (H_V) . The macro- and micro-models for the hardness prediction can be found in Tian's report³⁴. In this study, we evaluate H_V of two ternary Ti-C-O compounds based on both Chen's macro-fitting formula^{35,36} and the micro-electronegativity (EN) model^{37,38}. Using Chen's formula:

$$H = 0.92 (G/B)^{1.137} G^{0.708}$$
(1)

Table I | The bulk modulus *B*, shear modulus *G*, Young's modulus *E*, Poisson's ratio v, and *G*/*B* ratio of monoclinic-Ti₅C₂O₆ and hexagonal-Ti₃C₂O₂. All elastic parameters except v and *G*/*B* are in GPa

	В	G	Е	v	G/B
$\begin{array}{l} Ti_5C_2O_6\\ Ti_3C_2O_2 \end{array}$	228 259	135 173	338 424	0.25 0.23	0.59 0.67

the hardness of a compound can be directly obtained from its bulk and shear modulus. For a covalent crystal with n-types of bonds, micro-EN hardness is expressed as

$$H(GPa) = \frac{423.8}{V} \left[\prod_{a,b=1}^{n} N_{ab} X_{ab} e^{-2.7f_i(ab)} \right]^{1/n} - 3.4$$
(2)

where *V* is the volume of the unit cell (Å³) and N_{ab} is the number of bonds of *a-b* kind in the unit cell. Coefficients 423.8, 2.7, and -3.4 were obtained in Ref. 37 by fitting to experimental data for hard materials. In the equation (2), f_i is an ionicity indicator of the band *a-b*, and X_{ab} is named as the bond-EN between atoms *a* and *b*. In the EN model, f_i and X_{ab} can be deduced from the element-EN and element coordination number (CN) in the form of

$$f_i = \frac{|\chi_a - \chi_b|}{4\sqrt{\chi_a\chi_b}};\tag{3}$$

$$X_{ab} = \sqrt{\frac{\chi_a \chi_b}{C N_a C N_b}} \tag{4}$$

where χ_a and χ_b are the EN of elements *a* and *b*, and CN_a and CN_b are respective coordination number of atoms *a* and *b*. In Ti₅C₂O₆ and Ti₃C₂O₂, three types of bands, *i.e.* Ti-O, Ti-C, and C-C, are formed. The detail parameters are listed in Table II, and both macroscopic and microscopic models yields consistent hardness: ~16 GPa and ~22 GPa for Ti₅C₂O₆ and Ti₃C₂O₂, respectively. It was reported that the experimental hardness of ITO and IZO is 6.5 ± 1.6 GPa and 10.6 ± 3.3 GPa³⁹, respectively, thus we surprisingly found that the two new T-C-O compounds are about twice harder than these conventional transparent conducting oxides.

Table II | The Vickers hardness (in GPa) of monoclinic-Ti₅C₂O₆ and hexagonal-Ti₃C₂O₂. H_{mic} is the hardness calculated with the micro-electronegativity (EN) model, while H_{mac} is obtained through the macro-fitting formula

	A-N	χα-Ν	f _i	<i>V</i> (ų)	H _{mic}	H _{mac}
Ti₅C₂O₀	Ti-C Ti-O C-C	0.169 0.187 0.357	0.136 0.260 0.000	101.66	16.95	16.34
Ti ₃ C ₂ O ₂	Ti-C Ti-O C-C	0.273 0.384 0.357	0.136 0.260 0.000	50.08	23.29	22.30



Figure 4 | Electronic properties. Band structures and partial density of electronic states (PDOSs) at 0 GPa for $Ti_5C_2O_6$ (a) and $Ti_3C_2O_2$ (b), which show the metallic properties of two novel ternary compounds. Bonding features that are similar to the valence bands and conduction bands in anatase- TiO_2 are circled by the ovals.

The PBE⁴⁰ exchange-correlation functional is used to calculate the band structures and partial density of electronic states (PDOS) of Ti₅C₂O₆ and Ti₃C₂O₂. In Fig. 4, electronic structure calculations clearly show that Ti₅C₂O₆ and Ti₃C₂O₂ are intrinsic conductors. By comparison, the band structures of two new ternary compounds obtained by the HSE⁴¹ method are shown in the Supplementary Information and no bandgaps are found, which further proves the metallic properties of two compounds. We compare PDOS of $Ti_5C_2O_6$ and $Ti_3C_2O_2$ with that of TiO_2 . For TiO_2 semiconductor, it was known that its upper valence band is essentially of O-2p bonding type with a small presence of Ti-3d states, and the edge of conduction band is dominated by Ti-3d orbitals with a small contribution from O-2p levels⁴². In the Ti₅C₂O₆ and Ti₃C₂O₂ ternary compounds, we found similar bonding feature analogy to the valence bands and conduction bands in TiO₂ (see Fig. 4). However, the original band gaps in TiO₂ are filled by Ti-C bonds in the Ti-C-O compounds in which Fermi-levels are located at the conduction bands zone. Therefore, Ti₅C₂O₆ and Ti₃C₂O₂ are proposed as electron (*n*-type) conductors.

From the PDOS, the contribution of carbon atoms to the density of states at Fermi level is much smaller than the 3d state of Ti atoms. To understand the conductive properties of novel compounds, we further calculated the conductivity components σ_{ij} (3 \times 3 tensor) of $Ti_3C_2O_2$ based on Boltzmann transport theory⁴³, where τ is the electron relaxation times and is a constant in the compound (See details in the Supplementary Information). The results suggest that the conductivity of Ti₃C₂O₂ is significantly anisotropic, and the conductivity components along the a or b axis is about 10 times higher than that along the c axis. In $Ti_3C_2O_2$, the TiO part is stacked along the *c* axis while carbon is extended along the *ab* plane. Then we can deduce that the TiO part contribute little to the conductivity when compared with carbon. A major channel for the carrier transport may be expressed as that the nonlocalized Ti_3d electrons move to carbon through the Ti-C coupling, and then flow along ab plane through the graphite layers. The Ti₅C₂O₆ compound may hold similar hypothesis.

The stable, hard, and conductive characteristics of these two ternary compounds drive us to further investigate their transparency towards visible light band. The calculated optical absorption coefficients of $Ti_5C_2O_6$ and $Ti_3C_2O_2$ are shown in Fig. 5 and compared with that of SnO_2 , a principal constituent of conventional TCOs. It delights us that $Ti_3C_2O_2$ has a weaker optical absorption activity than SnO_2 in the visible light region, indicating that $Ti_3C_2O_2$ is more transparent. However, $Ti_5C_2O_6$ is not as good as $Ti_3C_2O_2$ at the optical transparency in view of its relative higher optical absorption than SnO_2 . The optical absorption coefficient is frequency dependant, and different optical adsorption behaviors of $Ti_3C_2O_2$ and $Ti_5C_2O_6$ are related to their respective electronic transitions between energy levels.

The primary *n*-type TCOs have remained virtually unchanged for about 30 years. FTO, ITO, and F- or Al-doped ZnO44 have been the principal commercial TCOs45. Recent work has begun to explore ternary compounds, for example Cd₂SnO₄, Zn₂SnO₄, MgIn₂O₄, ZnSnO₃, GaInO₃, Zn₂In₂O₅, and ZnGa₂O₄, as new ntype transparent conductive materials⁴⁶⁻⁵⁰. Our novel Ti-C-O ternary compounds in the TiO2-TiC system, Ti5C2O6 and Ti3C2O2, are found to have attractive mechanical, electronic, and optical properties, and can be more robust, cost-effective and environmentally benign TCOs used in the environments where conventional transparent conducting materials have difficulties. Following the same materials designing route, we propose that Zr(Hf)O₂-Zr(Hf)C can also be expected as promising pseudo-binary systems in which wonderful TCOs may exist, because Zr(Hf)O2 and Zr(Hf)C are similar to TiO₂ and TiC in the aspects of structure and phase transition characteristics. The ideals and schemes adopted here toward searching and designing multi-components materials is instructive for developing novel functional materials in the near future.

In summary, to develop novel hard transparent conductors, we explore Ti-C-O ternary compounds in the TiO₂-TiC system at ambient and selected high-pressure conditions using ab-initio evolutionary algorithm USPEX. Two new compounds, Ti₅C₂O₆ and Ti₃C₂O₂, are reported for the first time and found to be mechanically and dynamically stable at the ambient pressure with respective unique structure. The sp¹ hybridized carbon chains and sp² hybridized hexagon graphite layers enable Ti₅C₂O₆ and Ti₃C₂O₂ to be efficient intrinsic conductors, while the high-coordinated Ti-O polyhedral guarantee their hardness to be twice harder than that of conventional transparent conducting materials. The optical transparencies of two new compounds are comparable to that of SnO₂ in the visible light band and Ti₃C₂O₂ is more transparent. These mechanical, electronic, and optical properties make Ti₅C₂O₆ and Ti₃C₂O₂ be attractive hard transparent conductors. More significantly, the ideals and methods towards designing and predicting materials in this work can be applied to other compound systems for the searching of novel functional materials.





Figure 5 | Optical absorptions. The absorbance of $Ti_5C_2O_6$ and $Ti_3C_2O_2$ compared with that of SnO_2 bulk materials. In the visible region, the lower optical absorption in $Ti_3C_2O_2$ results in an increased transparency relative to SnO_2 .

Methods

USPEX structure prediction. Combining the evolutionary algorithm USPEX¹⁷⁻²⁰ with the ab-initio total energy program VASP51, we predict thermodynamically stable structures in the TiO₂-TiC system. To construct the pseudopotentials (PPs) of Ti, C, O elements, we treat their respective $3s^23p^64s^23d^2$, $2s^22p^2$, and $2s^22p^4$ orbitals as valence electronic configurations throughout this work. For bulk geometry optimizations, PBE40 exchange-correlation functional with and without the van der Waals correction⁵² are adopted respectively and two functionals lead to same results. The plane-wave kinetic energy cutoff is set to 600 eV, and the Brillouin zone is sampled with a resolution of $2\pi \times 0.05$, which show excellent convergence of the energy differences, stress tensors and structural parameters. The maximum total numbers of atoms in the unit cell are limited to 16 and 32, respectively, and enthalpy calculations are performed at pressures of 0 GPa, 50 GPa, 100 GPa, 150 GPa, 200 GPa. The first generation of structures is created randomly, then energetically worst structures (40%) are discarded and a new generation is created from the remaining structures through heredity, lattice mutation and permutation of atoms. The most favorable structures are transferred into the next generation. We generally terminate the runs after 50 generations, and all runs have found the minimum-enthalpy structures much earlier.

Phonon dispersion curves. All obtained intermediate compounds are fully relax at constant pressure. To ensure sufficient convergence criteria, the total Hellmann-Feynman force with respect to the structural degrees of freedom is set to 0.01 meV/Å. The quasi-harmonic approximation which has been implemented in the PHON code⁵³ is used to calculate phonon dispersion curves.

Electronic and optical properties. The electronic calculations for the stable Ti-C-O conductors are performed based on density functional theory (DFT) within the framework of PBE approximation. The kinetic-energy cutoff for electronic plane waves is set to 600 eV and the Brillouin-zone integrations are performed using 18 × 18 × 18 *k*-point meshes. The optical absorptions are calculated using HSE⁴¹ functional which has been implemented in the VASP code. The frequency dependent dielectric matrix are first determined based on the calculations of electronic ground states, then the absorption coefficients can be derived from the real and imaginary parts of the dielectric function⁵⁴.

Ideal shear strength. The shear stress is calculated by straining the crystal in a series of incremental simple shears, calculating the stress as a function of the strain⁵⁵. Here, a series of shear strains perpendicular to the carbon chains and to the normal of graphite planes are applied to $Ti_5C_2O_6$ and $Ti_3C_2O_2$ equilibrium cell, respectively. Using a Cartesian coordinate, the *x*-vector is selected as perpendicular to the slip plane and the *z*-vector parallel to the slip direction in the plane. Incrementally deformed lattices are relaxed with respect to the basis vectors orthogonal to the applied strain and the atoms inside the cell.

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Author contributions

X.M., D.L. and X.D. perform USPEX structure-searching; H.P. and X.W. calculate properties of Ti-C-O compounds. All authors contribute to data analysis. X.M., G.Q. and L.Z. write the manuscript with inputs from all authors. X.M. and G.Q. direct the project.

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