

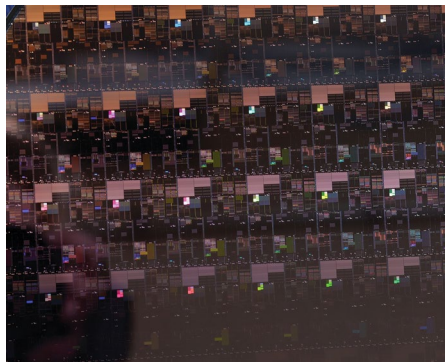
# Chips in a crisis

The coronavirus pandemic and an increased demand for semiconductor technology has led to a global chip shortage — and a re-evaluation of global supply chains.

Last month, we began an [exploration](#) of how Taiwan became a leading player in the global electronics industry. A variety of business models and suppliers are involved in the electronics industry, from integrated device manufacturers that design, fabricate and sell their own integrated circuits (ICs), to foundries that only manufacture ICs for others. And Taiwan's success can be linked, in part, to the pioneering role it played in the development of the foundry model. In a [Comment article](#) in this issue of *Nature Electronics*, the chairman of the Taiwan Semiconductor Manufacturing Company (TSMC), Mark Liu, recounts how the company — now the world's largest semiconductor foundry — broke the integrated device manufacturer mould in the mid-1980s and helped create the foundry model.

Taiwan's success is also one facet of the current dominance in semiconductor manufacturing of companies in Asia. Around 80% of global production is reported to now occur in Asia<sup>1</sup>, with Europe providing just under 10% (down from around 44% in 1990<sup>2</sup>) and the US just over 10%. (The semiconductor industry in the US does though still account for almost 50% of the global sales market.) For many companies that rely on semiconductor components, a complex global supply chain is thus inevitable. But the outsourcing of manufacturing has delivered cost-efficient solutions and helped create a flexible ecosystem that can potentially adapt to changing consumer requirements. Recent events — the coronavirus pandemic, and a subsequent increase in demand for chips — have though disrupted these supply chains and we are currently in the midst of a global chip shortage<sup>3</sup>.

TSMC has said that it expects the chip shortage to last until 2022<sup>4</sup>. But even if the current chip crisis is relatively short-lived, emerging applications, such as autonomous vehicles, 5G communications and artificial intelligence, are likely to drive



A 2 nm wafer fabricated at IBM Research's Albany facility. Credit: IBM.

further demand for semiconductors in the coming years. Geopolitical factors are also increasingly influencing semiconductor supply chains. The US has, for instance, placed export restrictions on China's largest chipmaker, Semiconductor Manufacturing International Corporation (SMIC)<sup>5</sup>.

As a result, there have been numerous calls to bolster domestic semiconductor manufacturing. The European Union has announced plans to diversify supply chains and improve industrial independence in the semiconductor sector<sup>6</sup>. It has also been in discussions with Intel, TSMC and Samsung Electronics about the creation of a European fabrication plant<sup>7</sup>. In the US, President Joe Biden has looked to strengthen domestic manufacturing and has proposed US\$50 billion for semiconductor research and manufacturing<sup>8</sup>. Intel has also recently announced that it will invest in two new fabrication plants in Arizona<sup>8</sup>. In South Korea, the government has revealed plans to establish the world's largest semiconductor supply chain — the K-semiconductor belt — by 2030 via investments totalling US\$451 billion, as well as tax breaks for chipmakers<sup>9</sup>. In China, the development of the domestic semiconductor industry has been a priority for a number of years and is part of the

government's ten-year 'Made in China 2025' plan<sup>10</sup>.

Increasing any domestic manufacturing capacity will take time. Developing cutting-edge technology (the European Union proposals, for example, are aimed at a 2 nm technology node) is also ferociously expensive. IBM recently announced it had created a prototype 2 nm node chip<sup>11</sup>, but in terms of manufacturing, it is only TSMC and Samsung that currently offer chips at a leading 5 nm technology node. Such capabilities have been built on decades of investment and accumulated technical skills and know-how. The companies also continue to invest heavily in process technology research and development each year, and have access to the expensive lithography equipment required to advance IC technology. Expanding domestic semiconductor manufacturing — be it in Europe, the US, or China — will thus require a substantial and sustained commitment from all involved. □

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