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OPEN Brittle-ductile transition stress of different rock types and its relationship with uniaxial compressive strength and Hoek–Brown material constant (*m_i*)

Seyed Morteza Davarpanah¹, Mohammad Sharghi^{1,2}, Samad Narimani¹, Ákos Török¹ & Balázs Vásárhelyi^{1⊠}

Rocks deformed at low confining pressure are brittle, which means that after peak stress, the strength declines to a residual value established by sliding friction. The stress drop is the variation between peak and residual values. But no tension reduction takes place at high confining pressure. A proposed definition of the brittle-ductile transition is the transition pressure at which no loss in strength takes place. However, studies that consider information about the brittle-ductile transition, the criterion's range of applicability, how to determine mi, and how confining pressures affect mi's values are scarce. This paper aims to investigate the link between brittle-ductile transition stress, uniaxial compressive strength and Hoek–Brown material constant (m_i) for different kinds of rock. It is essential to accurately determine the brittle-ductile transition stress to derive reliable values for m_i. To achieve this purpose, a large amount of data from the literature was chosen, regression analysis was carried out, and brittle-ductile transition stress (σ_{TR}) was determined based on the combination of Hoek–Brown failure criteria and the recently used brittle-ductile transition stress limit of Mogi. Moreover, new nonlinear correlations were established between uniaxial compressive strength and Hoek-Brown material constant (m) for different igneous, sedimentary and metamorphic rock types. Regression analyses show that the determination coefficient between σ_{TR} and UCS for gneiss is 0.9, sandstone is 0.8, and shale is 0.74. Similarly, the determination coefficient between σ_{TR} and m_i for gneiss is 0.88. The correlation between Hoek–Brown material constant (m_i) and σ_{TR} was not notable for sedimentary and metamorphic rocks, probably due to sedimentary rocks' stratification and metamorphic ones' foliation.

The brittle-ductile transition and nonlinear deformation behaviors are the prominent characteristics of the rock. Rocks transition in failure mode from localized brittle fracture to non-localized plastic flow. This transition plays a significant role in various geophysical and geological problems. The mechanical behavior of rocks in the brittle-ductile transition region is restricted by strain rate, temperature, effective stress, the microstructure, porosity and mineralogy of the rock and water¹⁻¹⁹.

Kármán^{20,21} was the first who investigate the influence of the confining pressure on the mechanical behavior of the rock. Kármán investigated the effect of the confining pressure of sandstone and marble. According to the literature, the brittle material becomes ductile due to increasing the confining pressure^{5,22-26}. However, some rocks still exhibit brittleness even under high confining pressure at 1000 MPa or above²⁷ Wang and Yang²⁸ developed a new constitutive model based on Mohr–Coulomb (M–C) by integrating an exponential function of damage variable and confining pressure into the yield criterion to describe the brittle-ductile behavior of the

¹Faculty of Civil Engineering, Department of Engineering Geology and Geotechnics, Budapest University of Technology and Economics, Budapest, Hungary. ²Department of Mining Engineering, Sahand University of Technology, Tabriz, Iran. ^{Sem}email: vasarhelyi.balazs@emk.bme.hu

crystalline rocks. Recently, Walton²⁹, proposed the ductility index to reflect the brittleness of rock based on m_i and (UCS) of intact rock. That is, confining stress at the brittle-ductile transition at ambient temperature under typical laboratory strain rates for a given dry, intact rock material has been proposed as a measure of brittleness and has been shown to depend directly on the (UCS) and m_i .

There are several technical applications where the mechanical behavior of rocks is quite interesting. Deep tunnels, geological repositories for storing radioactive waste, hydropower projects, and the development and production of reservoir resources that, to a sizable percentage, exist in various rocks are a few examples of such uses. For instance, during the excavation of the underground laboratories of the Jinping II hydropower station, various engineering problems arose, including time-dependent failure, slabbing, and rockburst³⁰; the occurrence of these problems influenced the stability of the underground engineering works and was closely related to the brittle-ductile characteristics of the surrounding rocks under the imposed stress regime. Because of this, it is crucial to comprehend how mechanically they behave under appropriate conditions of increased confining pressure^{31–33}. Triaxial compression experiments are the most popular technique for examining the mechanical properties of intact rock and gathering information for models calculating the strength and deformability of rock masses. The nonlinear Hoek–Brown failure criterion is a commonly used criterion for jointed rock masses used in several global projects and has been found to generate accurate estimations^{34,35}.

Mogi^{2,36} showed that the brittle-ductile transition pressures of silicate rocks are appreciably higher than those of carbonate rocks. This difference between silicate and carbonate rocks suggests that different mechanisms of the brittle-ductile transition exist in different rock types. The transition boundary in carbonate rocks is somewhat different from that in silicate rocks, which is attributed to another transition mechanism. However, Byerlee⁴ discussed this problem based on his measurement of friction of rocks, and he argued that the brittle-ductile transition boundary is independent of rock type. Baud et al.³⁷, employed the X-ray tomography imaging technique to investigate the brittle-ductile transition but no evidence of compaction bands. Wang et al.³⁸, defined the brittle-ductile index based on the ratio between the post-peak average softening modulus and Young modulus. However, research combining data from brittle-ductile transition for determining Hoek material constant (m_i), uniaxial compressive strength (σ_c) and how their values are influenced by confining pressure in the higher region of criterion's range of applicability is lacking³⁹.

This research aims to determine the brittle-ductile transition stress based on Hoek–Brown failure criteria and Mogi's equation². In other words, by substituting Mogi's equation² in Hoek–Brown criteria, we have obtained a square equation formula where transition stress can be derived. For this purpose, a large database of different rock types was collected from the literature, and transition stress was calculated for different rock types based on the proposed square equation. Then, new nonlinear correlations between Hoek material constant (m_i), uniaxial compressive strength (σ_c) and transition stress (σ_{TR}) for each rock type were established.

Theoretical background

Some carbonate rocks follow the A-type brittle-ductile transitions, particularly at high temperatures. In contrast, silicate rocks are considered to have B-type stress–strain curves (The typical stress–strain curves of A-type and B-type are schematically shown in Fig. 1a and b, respectively). Thus, the pressure dependence of the strength of rocks near the transition pressure is different between A-type and B-type. Most rocks, however, behave in an intermediate manner between A-type and B-type. An inelastic deformation occurs just before the transition pressure is reached, and after yielding, both fracturing and plastic deformation likely occurs. In addition, it was also suggested that a frictional sliding hypothesis applies to the brittle-ductile transition process of rocks (noted as B-type) in which the permanent deformation in the post-yield region occurs by cataclastic flow or frictional sliding³. Also, Kármán^{20,21} published his measured failure limits as functions of the confining pressure. We had to read the data from the figures and recalculate them into MPa—they are collected in Tables 1 and 2, respectively.

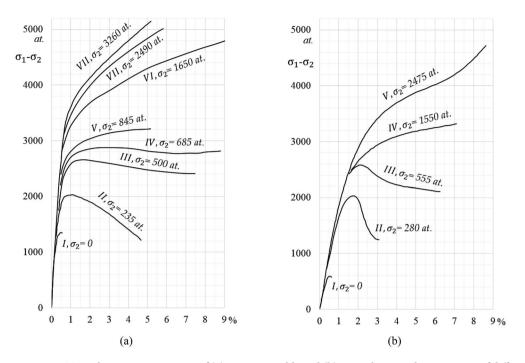
With the increase of confining pressure, ductility, which is defined as the ability to undergo large permanent deformation without fracture, increases markedly, and a transition from the brittle to the ductile state takes place at some confining pressure³⁶. Figure 3 shows the brittle-ductile behavior in the conventional triaxial compression test as a function of the confining pressure and compressive strength of silicate and carbonate rocks given by Mogi². In silicate rocks, the brittle state region and the ductile state region are divided by a straight line passing through the origin (Fig. 2). This boundary line is expressed by $(\sigma_1 - \sigma_3) = 3.4\sigma_3$.

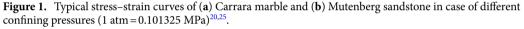
In this section, to calculate the (σ_{TR}), the Mogi ductile–brittle transition stress equation and Hoek–Brown failure criteria are reformulated. The Hoek–Brown (H.B.) failure criterion is widely used in rock mechanics and rock engineering practice. This semi-empirical failure criterion was introduced by Hoek and Brown⁴⁰, and the following form was suggested for intact rock⁴¹:

$$\sigma_1 = \sigma_3 + s_c \left(m_i \frac{\sigma_3}{\sigma_c} + 1 \right)^{0.5} \tag{1}$$

where σ_1 and σ_3 are major and minor principal stress at failure, respectively, m_i : Hoek–Brown material constant and σ_c : the uniaxial compressive strength of intact rock. According to Eq. (1), two independent parameters are necessary, namely the:

- Uniaxial compressive strength of the intact rock (σ_c),
- Hoek-Brown material constant of the intact rock (m_i) .





No. samples	Confining pressure $(\sigma_3 = \sigma_2)$ (MPa)	Axial pressure (σ_1) (MPa)
Ι	0	138
II	24	237
III	51	319
IV	69	361
V	86	411
VI	167	Min. 654
VII	252	Min. 759
VIII	330	Min. 837

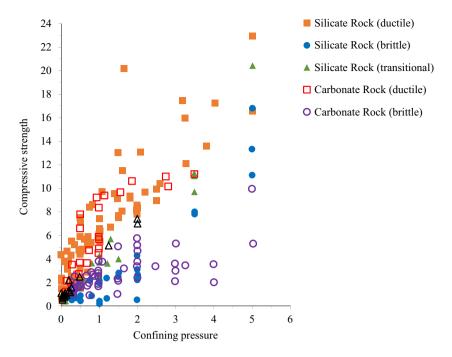
Table 1. The measured points of failure at the stress space for the marble (recalculated values)²⁴.

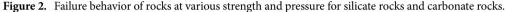
No. samples	Confining pressure $(\sigma_3 = \sigma_2)$ (MPa)	Axial pressure (σ_1) (MPa)
Ι	0	70
II	28	235
III	56	318
IV	157	491
V	251	Min. 717

Table 2. The measured points of failure at the stress space for the sandstone (recalculated values)²⁴.

It should be noted that the Hoek–Brown criterion is proposed to deal with shear failure in rocks. Therefore, the Hoek–Brown criterion is only applicable for confining stresses within the range defined by $\sigma_3 = 0$ and the transition from shear to a ductile failure, as shown in Fig. 3. It was indicated that the range of σ_3 can significantly influence the calculation of $m_i^{42,43}$. Additionally, triaxial test data of Indiana limestone⁴⁴ shows that the applicability of the Hoek–Brown criterion is determined by the transition from shear to ductile failure at approximately $\sigma_1 = 4\sigma_3^{35}$ (Fig. 3).

Mogi² found that the average transition is defined as $\sigma_1 = 4.4\sigma_3$, which is a convenient guide for selecting the maximum confining pressure for triaxial tests of intact rocks. Typical stress–strain curves in the brittle, the transition and the ductile state are very different (see Fig. 4). Brittle rocks break with a slight inelastic strain





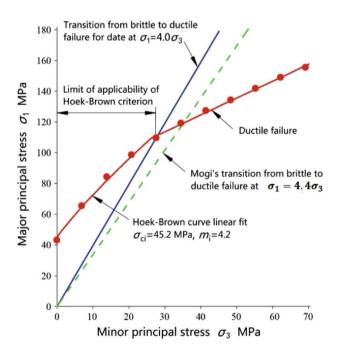


Figure 3. Limit of applicability of the HB criterion³⁵.

and a rapid stress reduction after the peak stress, which is referred to as macroscopic failure⁵. The rock exhibits brittle-ductile transition behavior at moderate confining pressures, with a noticeable significant inelastic strain before reaching the peak stress, followed by a slow drop in stress^{5,45}. When confining pressures are high, the rock becomes ductile, undergoing a substantial inelastic strain up to peak stress and remaining constant⁴⁶.

An empirical failure criterion has also been proposed; namely, for most rocks, the confining pressure must always be smaller than the uniaxial compressive strength to keep the brittle behavior of the rock². Figure 5 illustrates the comparison of two criteria [Eqs. (2) and (3)] according to Zuo and Shen⁴⁸. However, most experimental data in Fig. 6 shows that the brittle-ductile transition relationship may be nonlinear. The critical transition condition of brittle-ductile transition for rocks can be expressed by Eq. (2).

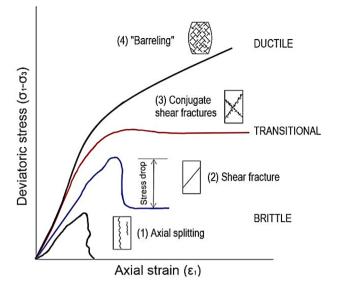


Figure 4. Typical stress–strain curves in brittle, brittle-ductile, and ductile states (modified after^{31,47}).

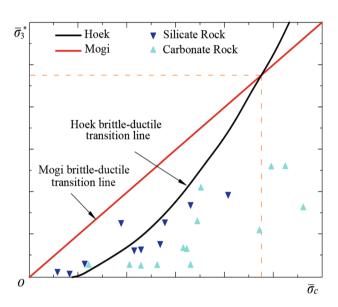


Figure 5. The relationship between the confining pressure at brittleness ductility transition and the value of UCS^{48} .

$$\tilde{\sigma}_3^* = \frac{1}{m} \left[\frac{\tilde{\sigma}_c^2}{4b} \left(\sqrt{1+m^2} - m \right)^2 - b \right]$$
⁽²⁾

$$\tilde{\sigma}_3^* \le \tilde{\sigma}_c \tag{3}$$

In Eq. (2), $\overline{\sigma}_c = \frac{\sigma_c}{\sigma_l}$, μ is the friction coefficient, *b* is the fracture parameter of rocks. Equation (2) indicated that increasing $\overline{\sigma}_c$, the required σ_3 to initiate the σ_{TR} increases. Figure 5 illustrates the comparison of two criteria [Eqs. (2) and (3)]⁴⁸.

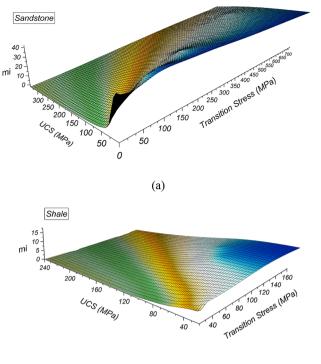
In this paper, based on the above listed analyses, the transition point from brittle to ductile failure is calculated using σ_{TR} as referred to Mogi's widely used brittle-ductile transition limit for silicate rocks²:

$$\sigma_1 - \sigma_3 = 3.4\sigma_3 \tag{4a}$$

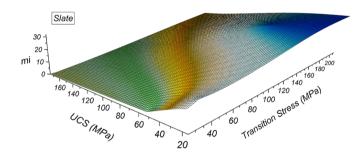
Thus:

$$\sigma_1 = 4.4\sigma_3 \tag{4b}$$

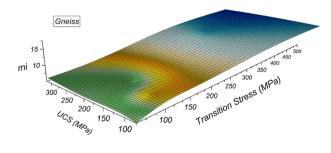
Substituting Eqs. (4a and 4b) with Eq. (1) we have the following equations:











(d)

Figure 6. σ_{TR} presented on a color scale as a function of UCS and m_i : (**a**) sandstone; (**b**) shale; (**c**) slate; (**d**) gneiss.

$$4.4\sigma_3 = \sigma_3 + \sigma_c \left(m_i \frac{\sigma_3}{\sigma_c} + 1 \right)^{0.5} \tag{5}$$

 σ_3 Can be derived from the following equation.

$$11.56\sigma_3^2 - m_i \sigma_3 \sigma_c - \sigma_c^2 = 0 \tag{6}$$

Without taking into account the negative value, the σ_{TR} can be calculated from Eqs. (4a and 4b) using Eq. (6):

$$\sigma_{TR} = \sigma_c \frac{m_i + \sqrt{m_i^2 + 46.24}}{23.12} \tag{7}$$

According to $Mogi^2$, for carbonate rocks, the brittle-ductile transition limit $(\sigma_{TR})^{2,49}$ can be calculated by Eq. (8) for carbonate rocks:

$$\sigma_{TR} = \sigma_c \frac{m_i + \sqrt{m_i^2 + 100}}{50} \tag{8}$$

Incorporating the proposed equations by Davarpanah et al.³⁹ for m_i value determination in silicate rocks and carbonate rocks, we have the Eqs. (9) and (10) for estimating σ_{TR} , respectively.

$$\sigma_{TR} = \sigma_c \frac{\left(\frac{\sigma_c}{\sigma_t} - 0.17\right) + \sqrt{\left(\frac{\sigma_c}{\sigma_t} - 0.17\right)^2 + 46.24}}{23.12} \tag{9}$$

$$\sigma_{TR} = \sigma_c \frac{\left(\frac{\sigma_c}{\sigma_t} - 0.17\right) + \sqrt{\left(\frac{\sigma_c}{\sigma_t} - 0.17\right)^2 + 100}}{50} \tag{10}$$

Transition stress for different rock types

Through collecting the published data by Sheorey⁴⁹, σ_{TR} was calculated for different rock types. The data used in this paper is illustrated in Tables A.1, A.2 and A.3 for igneous, sedimentary, and metamorphic rocks, respectively (see Appendix). The correlations between σ_{TR} and the UCS and m_i are shown in Figs. 6, 7, and 8. As shown in Fig. 8, a high determination correlation was observed for sandstone, shale, and gneiss. ($R^2 > 0.7$); however, the correlation was weak for slate ($R^2 < 0.5$). Figure 6 shows that by increasing the values of m_i and UCS, the values of σ_{TR} increases; however, the amount of growth depends on the type of rock. For example, according to Fig. 7, for igneous rocks, as UCS increases, the values of σ_{TR} increases with good data consistency and a high determination coefficient ($R^2 = 0.89$). Similarly, for sedimentary and metamorphic rocks, we can see good correlations; however, data consistency is not as significant as for igneous rocks. Figure 8 shows the comparison of the relationship between σ_{TR} and published m_i values. Specifically describing igneous rocks, we can see a strong correlation with a high determination coefficient ($R^2 = 0.83$), and good data consistency is notable. Since the constant of mi is an indicator of the brittleness of rock (50), the results show that the influence of m_i on σ_{TR} is more than UCS. All the empirical equations which derived from calculation and correlations are summarized in Table 3.

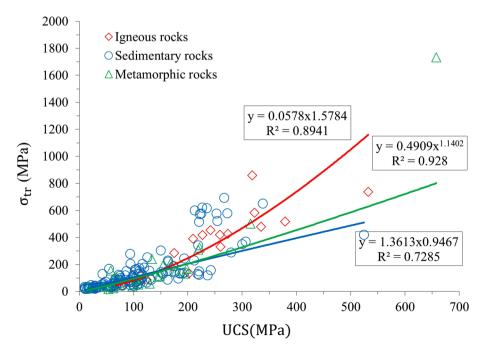


Figure 7. Relationship between σ_{TR} and UCS.

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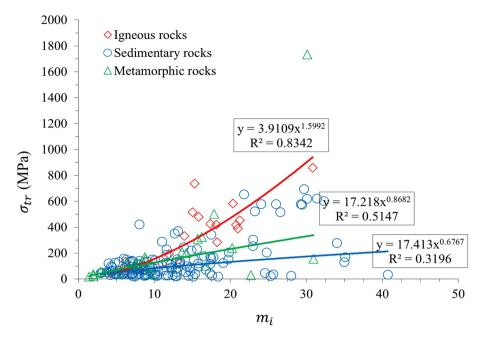


Figure 8. Relationship between σ_{TR} and m_i .

Equation	Rock type	Coefficient of determination (%)
$\sigma_{TR}=0.058UCS^{1.578}$	Igneous rocks	89
$\sigma_{TR} = 1.361 UCS^{0.947}$	Sedimentary rocks	72
$\sigma_{TR} = 0.491 UCS^{1.140}$	Metamorphic rocks	68
$\sigma_{TR} = 3.911 mi^{1.5992}$	Igneous rocks	83
$\sigma_{TR} = 17.218 mi^{0.868}$	Sedimentary rocks	51
$\sigma_{TR} = 17.413 mi^{0.677}$	Metamorphic rocks	18

 Table 3. Empirical equations derived in this study.

Discussion

According to our linear and nonlinear regression analyses for different rock types, Fig. 8 shows that σ_{TR} calculated by this research has a high correlation with UCS in most types of rocks, and it can be used to estimate the transition stress of rocks based on their UCS. Figures 7 and 8 indicate that the best correlation was observed for igneous rocks and the reason is more probably related to the texture and the origin of the igneous rocks. A transition to ductile flow is predicted to occur when the strength as a function of pressure (or mean stress) has a slope that deviates from the relatively steep slope in the brittle faulting regime². Implementing such criteria can be ambiguous since the "strength" in the ductile regime evolves with strain hardening and is not well defined. Accordingly, one has to arbitrarily assign it to be the stress attained at a fixed percentage of strain.

Based on Eqs. (7) and (8), the value of σ_{TR} is influenced non-linearly by the value of mi. In other words, as mi increases, σ_{TR} increases. Equations (7) and (8) are in good agreement with the empirical failure criterion proposed by Mogi² which suggests that by increasing the rigidity of rock, the required confining pressure σ_3 that triggers brittle-ductile transition increases. In the same way, Tsikrikis et al.⁵⁰ performed a set of triaxial compressive tests on low-porosity carbonated rocks and observed that the σ_{TR} decreases logarithmically with decreasing m_{i} , increasing the average rock grain size and decreasing the ratio of the σ_{TR} to the unconfined compressive strength $\frac{\sigma_{tr}}{\sigma_c}$, but the stress ratio $(\frac{\sigma_1}{\sigma_3})$ is approximately the same and independent of rock type, grain size, σ_{TR} and m_i . Based on their analysis, it was found that σ_{TR} can be formulated as a function of mi and σ_c with the coefficient of determination of $R^2 = 0.9$, which shows good agreement with our research findings with respect to the relationship between m_i and the ratio between transition stress and uniaxial compressive strength $\left(\frac{\sigma_{tr}}{\sigma_{tr}}\right)$. Tsikrikis et al.⁵⁰, conducted experimental tests over limestone and calculated $m_i = 23.5$ and UCS = 66.6 MPa. Based on their measurements, the value of σ_{TR} was 63 MPa. While using the proposed equation in this research [Eq. (8)] to calculate the σ_{TR} , its value is 64 MPa which means that the results are close to each other (the data are summarized in Table A.4). On the other hand, for marble, they found the value of σ_{TR} was 23.8 MPa; however, according to our formula, the value of σ_{TR} is 28.3 MPa, which shows some discrepancies between the prediction of our model and their observation. Figure 9 shows the brittle, ductile, and brittle-ductile regions based on our proposed model [Eqs. (7) and (8)]. Compared with Hoek-Brown failure criteria, Mogi brittle-ductile

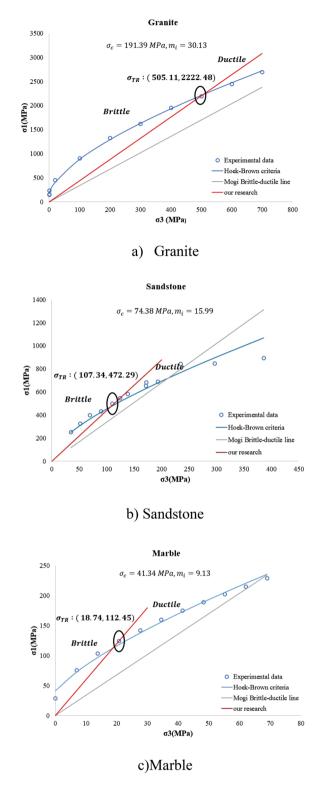


Figure 9. Brittle-ductile transition stress based on Eqs. (7) and (8) for (**a**) Granite, (**b**) Sandstone, and (**c**) Marble.

transition stress, and experimental data for granite, sandstone, and marble (see Table A.4). For granite, with UCS = 191.39 MPa and m_i = 30.13, the brittle region is between 0 and σ_3 =505 MPa, the ductile region occurs at σ_3 > 505.11, and the brittle-ductile region occurs at σ_{TR} = 505.11 MPa. For sandstone, with UCS = 74.38 MPa and m_i = 15.99, the brittle region is between 0 and σ_3 =107.34 MPa, the ductile region occurs at σ_3 > 107.34, and the brittle-ductile region occurs at σ_{TR} = 107.34 MPa. For marble, with UCS = 41.34 MPa and m_i = 9.13, the brittle

region is between 0 and σ_3 =41.34 MPa, the ductile region occurs at $\sigma_3 > 41.34$, and the brittle-ductile region occurs at σ_{TR} =41.34 MPa. The rocscience program⁵¹ was used for the calculations.

Similarly, Zuo and Shen⁴⁸ proposed a micromechanics-based frictional damage model to investigate the brittle-ductile transition process of various rocks and found that critical damage at failure can be linearly related to the level of confining pressure. The amount of ductile deformation and the strength increase progressively with increasing confining pressure until fully ductile deformation occurs with apparent work-hardening. This result can be linked to the micro-mechanics principle of m_i conducted by Hoek and Martin⁵², which incorporates the role of coefficient of friction for pre-existing sliding crack surfaces and an intermediate fracture mechanics parameter that can be obtained from experimental data. They conclude that as the ratio of the coefficient of friction to the intermediate fracture parameter increase, the value of m_i increases.

Walton²⁹ analyzed the large database for different rock types. Based on his analysis, transition stress (σ_{TR}) depends on ductility parameter (*d*), UCS, and Hoek–Brown material constant (*m_i*). Through re-interpretation of previously published stress–strain data for a wide variety of rocks, silicate rocks (*d*) vary from 2.5 to 3, and for carbonate rocks is between 3.5 and 5, which is in good agreement with our results. Similarly, Iyare et al.⁴⁷ developed the experimental model based on a set of triaxial tests on mudstone samples to predict the σ_{TR} They observed that for the tested samples, σ_{TR} varies between 50 and 90 MPa, which is in good agreement with our proposed formula (Fig. 7) for the determination of σ_{TR} based on UCS for sedimentary rocks with the coefficient of determination ($R^2 = 0.7$).

It is worth mentioning that more detailed material models beyond ideal elasticity give an exact relationship between rock strength parameters such as uniaxial compressive strength, $m_{i,}$ and σ_{TR} Notably, the observed relations can be explained in a universal thermodynamic framework where internal variables characterise the structural changes^{53,54}. These constitutive models are based only on universal principles of thermodynamics, are independent of particular mechanisms, and are successful in characterizing rheological phenomena in the brittle-ductile transition region of rocks, including and beyond simple creep and relaxation. This is in accordance with the difficulty of finding a very detailed quantitative mesoscopic mechanism for the brittle-ductile phenomena in rocks^{55,56}.

Conclusions

This study represents an investigation of a large database of compression tests performed on different kinds of rocks over a wide range of confining stresses. The regression analyses of the relationships between uniaxial compressive strength (UCS), Hoek–Brown material constant (m_i), and brittle-ductile transition stress (σ_{TR}) showed that there is a new nonlinear correlation between uniaxial compressive strength and transition stress. This research reveals that the relation between the σ_{TR} and UCS and m_i is rock-type dependent. It means that for different rock types, the proposed formula has different material coefficients. For silicate rock (Granite), the slope of the brittle-ductile transition stress line, which we obtained in this research, is less than the slope of the brittle-ductile transition stress line for carbonate rocks (Marble). In other words, for silicate rock, the slope of the brittle-ductile transition line is shown by σ_1 = 4.4 σ_3 ; whereas for carbonated rocks in this research, the slope of the brittle-ductile transition line is shown by $\sigma_1 = 6 \sigma_3$ Regression analyses show that the determination coefficient between σ_{TR} and UCS for gneiss is 0.9, sandstone is 0.8, and shale is 0.74. Similarly, the determination coefficient between σ_{TR} and m_i for gneiss is 0.88. Based on the regression analysis and due to the high determination coefficient between UCS and σ_{TR} for different rocks, the UCS can be considered a significant parameter to estimate the σ_{TR} . In addition, for the igneous rocks, both m_i and UCS can be used for suggesting the σ_{TR} . The result of this research can be used to estimate σ_{TR} for different rock types in engineering practice. Future work should expand on the analyses presented in this paper, mainly focusing more on metamorphic rocks and considering the influences of fluid saturation and proper triaxial loading conditions on the brittle-ductile transition.

Data availability

The datasets generated and/or analyzed during the current study are available in the book of Sheorey⁴⁹.

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S.M.D. and M.S. wrote the main manuscript text. S.N. prepared the figures and calculated. Á.T. and B.V. helped with the theoretical background and reviewed the manuscript.

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Correspondence and requests for materials should be addressed to B.V.

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