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Carbon sphere-zinc sulphate nanohybrids for smart delivery of zinc in rice (*Oryza sativa* L)

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The laboratory research was attempted to find nano zinc fertilizer utilizing the carbon sphere as a substrate. Typically the encapsulation techniques are followed in the drug delivery system, the limited work was done in nano-based zinc micronutrient for slow release of nutrients to crop. The use efficiency of zinc micronutrients in the soil is only less than 6 percentage. In universal, the deficiency of zinc micronutrients causes malnutrition problems in human beings, especially in children. After considering this problem we planned to prepare zinc nano fertilizer by using the carbon sphere for need-based slow release and increase the use efficiency of zinc micronutrient in soil. In this study we synthesis the carbon sphere nanoparticle after the formation of carbon sphere the zinc sulphate was loaded and characterized by utilizing Scanning Electron Microscopy, Surface Area and Porosity, X-ray diffraction analysis, Fourier Transform Infrared Spectroscopy, Transmission Electron Microscopy. The research result shows that the nano carbon sphere was excellently loaded with zinc sulphate to the tune of 8 percentage and it was confirmed by Energy dispersive X-beam spectroscopy. The zinc loaded carbon sphere release nutrient for a prolonged period of up to 600 h in the case of conventional zinc sulphate zinc release halted after 216 h in percolation reactor studies. The zinc nano fertilizer is recommended in agriculture to increase zinc use efficiency, crop yield without any environmental risk.

In worldwide fifty percentage of arable land shows a decrease in crop yield because of zinc inadequacy^{1,2}. Zinc is a trace essential mineral to all forms of life science of its vital role in gene expression, cell expansion, and replication it is a catalytic and structural protein cofactor in various enzymes in plants^{3,4}. About, 49% of arable land in worldwide is affected by zinc deficiency. The calcareous, alkaline soil, intensively cropped soils, sandy soil and high phosphorous soils having high Zn deficiency^{5,6}. The application of zinc fertilizer in the soil the plant consumes only 2–5 percent remaining will get fixed into the soil and unavailable to crop^{7,8}. In India, most of the region soils are highly deficient to zinc due to over or imbalanced application of fertilizer and unused organic manure which cause decreased crop yield⁹. Nowadays the nanotechnology plays a vital role in slow-release fertilizers in agriculture. Nanotechnology the potential to bring the next revolutionary breakthrough in agriculture-biased natural resource management¹⁰. It has ushered as a new interdisciplinary venture-field by meeting science and engineering into agriculture and food systems¹¹.

The main carrier of our research is carbon spheres and it plays a vital role in energy storing properties, high surface area and biocompatibility¹². High chemical inertness, high specific surface area, thermal insulation, low active density and high compressive strength¹³. drug release, active substance encapsulation. The carbon sphere is used as electrodes¹⁴, supports for catalyst¹⁵ capsules for magnetic nanoparticles¹⁶, templates for making other hollow materials¹⁷, gas storage media, etc. Different method is used to synthesis carbon like pyrolysis method¹⁸, medial-reduction route¹⁹ solvothermal method²⁰, and chemical vapor deposition method²¹. Among this method, we follow a carbon sphere synthesis from glucose¹². Despite these materials, only limited research is undertaken in agriculture and we have discussed here fewer studies related to the carbon sphere in agriculture.

Advancement of smart delivery systems a novel method for the target release of fertilizer has many benefits. The encapsulated fertilizer shows better stability and increases nutrient use efficiency²². Control release fertilizers are encapsulated by using graphene oxide films with potassium nitrate, fortification by graphene oxide suggestively covers the controlled release of fertilizer in low-cost production^{6,23,24}.

The use of carbon nano molecule 0–125 mg/pot on (*Nicotiana tabacum* L) plants brought about improved development at various stages as contrasted and the plant development acquired by utilizing ordinary fertilizer. These researchers additionally revealed that the utilization of carbon nano molecule expanded the substance of nitrogen and potassium in (*Nicotiana tabacum*) plant²⁵. The wheat (*Triticum aestivum* L) crop was 50 mg L⁻¹

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Parameters	Carbon sphere
Physical properties	
Size (nm)	160.6–173.2
Shape	Round
Surface area (m ² g ⁻¹)	9.75
Bulk density (Mg m ⁻³)	0.35
Color	Black
Chemical Properties	
pH (1:2 ratio)	7.5
EC (dSm ⁻¹)	0.21

Table 1. Physical and chemical properties of carbon sphere.

treated with carbon nanoparticle in the soil for 20 days it will help shoot and root lengths improved up to three folds compared with the controls^{26,27}.

In India at Tamil Nadu Agricultural University, Coimbatore, a few nano-zeolite related studies undergone with Nitrogen^{28,29} Phosphorous, and Potassium³⁰ Sulphur^{31,32} Zinc³³ have been combined and tried in a different form. Based on this literary works there is no research done with zinc micronutrient so we carried out and developed carbon sphere-based nano zinc fertilizer to improve the productivity and keep up ecofriendly. These studies suggest that Zn fertilization is done through the soil, foliar, and seed coating but the response to added Zn more pronounced when soil application was done.

Based on the previous literature the zinc deficiency in soils is alarmingly increasing in both global soils and India. The extent of Zn deficiency in soils varies from 30 to 70% in some locations that warrant immediate attention. To alleviate Zn deficiencies in crops, several strategies have been initiated across the world. Already we attempted to develop controlled-release fertilizer of zinc fortified by a manganese core-shell and nano-zeolite based zinc fertilizer that helps in control release fertilizer for rice crop^{34,35}. The carbon sphere-based nano-zinc fertilizer was new in agricultural fertilizer industry so considering this point and examined in this study.

Materials and method

The chemical like glucose, unadulterated zinc metal molecule, zinc sulfate, Polystyrene Sulfonate (PSS) Polyallylamine Hydrochloride (PAH) are bought from Bangalore (Sigma Aldrich, Private Limited), were utilized as crude materials in this examination.

Synthesis of carbon sphere and fortification of Zinc. Reasonably pure Zn metal (1 µm in diameter) and glucose were utilized as crude materials for the combination of the carbon sphere. In tempered steel autoclave, 17 g of zinc metal pieces and 7.8 g of glucose were included in the wake of blending in a measuring vessel. The materials in the autoclave are fixed firmly and warmed at 460 °C in the electric stove for 8 h then the items are cooled and gathered and the residuals are expelled by treating with hydrochloric acid and distilled water at that point dry the substance for 10 h at 50 °C to get dark colour powder.

To prepare slow-release fertilizer the carbon sphere is fortified with 1.0 M zinc sulfate for 8 h and filtered, by then it is washed with distilled water for 3–5 times and shade dried. To blend of zinc-loaded carbon sphere the solid and liquid extent is 1:10 ration was used. Correspondingly the measure of zinc sorbed was evaluated from the difference between the initial and the equilibrium solution concentrations. Finally, moderate release nano zinc loaded carbon sphere was described by using the diverse instrument for consistency. The physicochemical properties of the carbon sphere and Zn loaded carbon sphere are given in Table 1.

Experimental soil. The soil gathered from the Tamil Nadu Agricultural University wetland was utilized for this investigation to know the real field conditions. The soil example was collected from the test field in the surface layer (0–15 cm) before the beginning of the analysis and the surface soil tests gathered were spread and air-dried in shade for a time of 5 days and the soil was broken by a wooden hammer, the powdered soil was then filled into plastic pots. Each pot was loaded up with 10 kg of soil. The soil was completely portrayed for different parameters utilizing standard methods. The pH and electrical conductivity were resolved from water concentrates of the soil arranged from a 1:2.5 ratio soil: water suspension utilizing a pH meter and conductivity meter individually. The percent of organic carbon and different zinc fraction was studied by using the technique. The available Zn content was analyzed with 10 g of soil sample was shaken with 20 ml DTPA extractant (13.1 ml triethanolamine, 1.967 g DTPA and 1.47 g calcium chloride combined, made up to 1 L and pH acclimated to 7.3) for 2 h and filtered through Whatman No. 42 filter paper and fed into Atomic Absorption Spectrophotometer (Varian Spectra AA 220). Different soil properties appear in Table 2. The soil was mixed and simulate the pot culture experiments to study the release of zinc from the zinc loaded carbon sphere.

Percolation reactor for nutrient release. The percolation reactor comprises of (Fig. 1) (interior distance across- 1.5 cm, stature—25 cm) through the highest point of which distilled water is ceaselessly pumped at a stream pace of 72 ml for each day. Inside the permeation reactor, 10 g of the exploratory soil and 1 g of carbon

Properties	Wetland soil
Clay (%)	34.8
Silt (%)	23.4
Fine sand (%)	29.6
Coarse sand (%)	11.7
Textural class	Clay loam
pH(1:2.5)	7.8
EC (dSm ⁻¹)	0.18
CEC cmol (p ⁺) kg ⁻¹	18.6
Bulk Density (Mg m ⁻³)	1.45
Particle Density (Mg m ⁻³)	2.65
Organic carbon (g kg ⁻¹)	8.1
Available nitrogen (kg ha ⁻¹)	156.2
Available phosphorus (kg ha ⁻¹)	16.4
Available potassium (kg ha ⁻¹)	410.5
DTPA Zn (mg kg ⁻¹)	0.25
Zn fractions (mg kg⁻¹)	
WSEX-Zn	0.25
OC-Zn	1.31
MnO ₂ -Zn	1.76
Amox-Zn	2.57
Cryox-Zn	2.84
Res-Zn	3.52

Table 2. Initial characteristics of the experimental soils.



Figure 1. Experimental setup of the percolation reactor for nutrient uptake.

sphere loaded with zinc sulfate overlaid. The Solution was gathered to decide zinc content. The mean temperature during the analysis was 25 °C. A test was likewise performed utilizing pure soil with ZnSO₄. Parallel reactors were set up to perform the tests in duplicate, and normal values are recounted.

Results and discussion

Raman spectroscopy. Raman spectroscopy technique is based on inelastic scattering of monochromatic light, typically from a laser source. The frequency of photon in monochromatic light changes upon when it interact with sample this process is called as Inelastic scattering. The sample absorbs photons of the laser light and reemits it, frequency of the reemitted photons is shifted up or down in comparison to original monochromatic frequency. The spectroscopic technique normally used to regulate vibrational modes of molecules. Raman spectra for carbon sphere (Fig. 2a) and zinc loaded carbon sphere (Fig. 2b) were recorded peaks at 289.3, 797.3, 1356, 1646.6, 1692.5, 1742.8, 1779.3, 1965.7 cm⁻¹ and 286.7, 331.7, 410.4, 463.6, 651.4, 708.2, 795.1, 969, 1356, 1498.1, 1547.4, 1638, 2096 cm⁻¹ respectively. The zinc was loaded successfully and it is confirmed with the peak value of 331.7 nm because the carbon sphere having more number of negative charge in case of zinc fertilizer contain Zn²⁺ this divalent zinc cation is easily adsorbed with carbon sphere anion. This result clearly demonstrated that the Zn loaded in nano- carbon sphere can be employed as an effective carrier to fortify zinc sulphate to develop

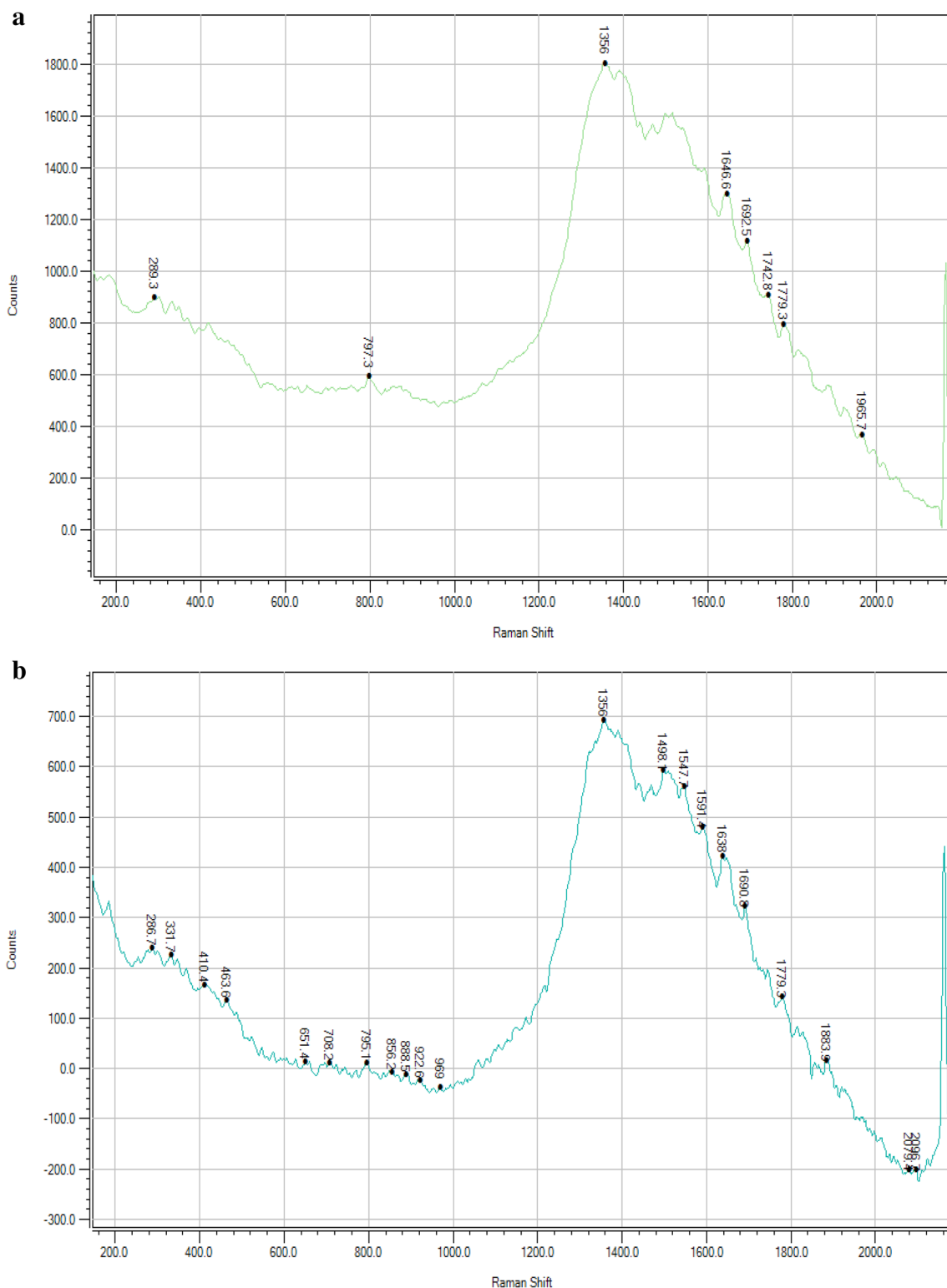


Figure 2. (a) Raman spectroscopy of carbon sphere before loading of Zn. (b) Raman spectroscopy of carbon sphere after loading of Zn.

nano-fertilizer formulations. These forms of fertilizers are capable of releasing nutrients gradually and steadily that ultimately enhanced the Zn use efficiency of loaded fertilizer formulations.

Particle size analyzer. The size distribution in the given sample is characterized by particle size analyzer. Several methods are used to measure particle size. The principle of this method is when a beam of laser light is scattered by a group of particles; the angle of light scattering is inversely proportional to particle size (ie. The

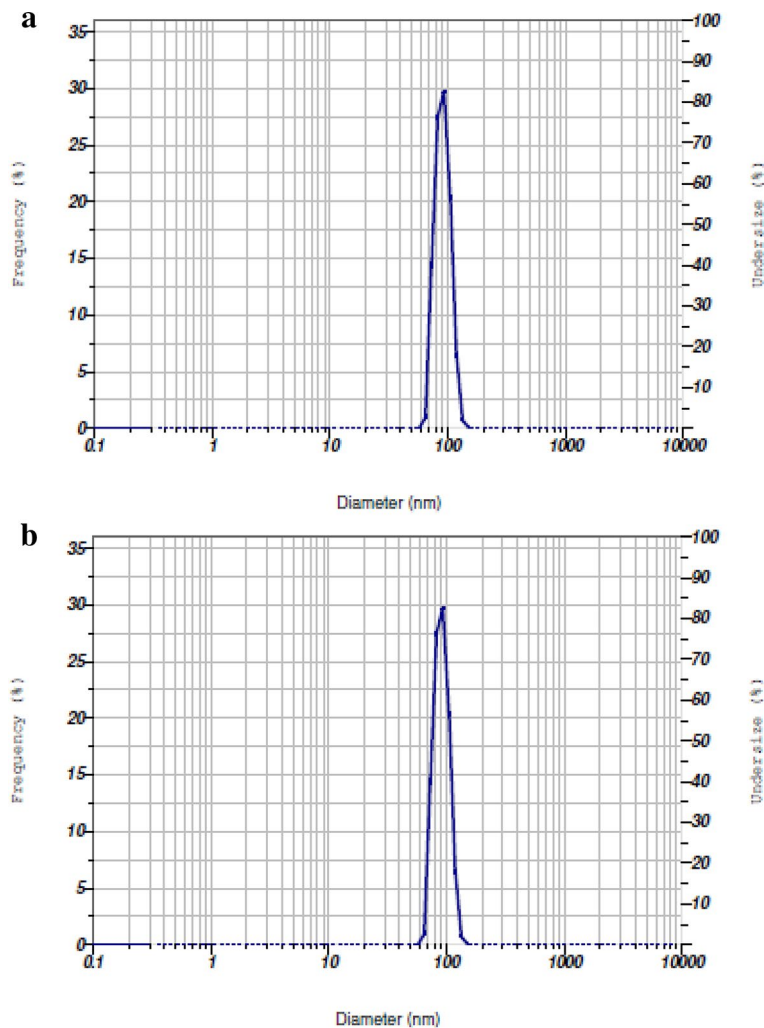


Figure 3. (a) Particle size of nano zeolite before loading Zn. (b) Particle size of nano zeolite after loading Zn.

smaller than particle size, the larger the angle of light scattering). This method is used to measure over a wide size range, very fast, reliable and reproducible technique. The results exposed before (Fig. 3a) and after loading of zinc (Fig. 3b) in carbon sphere values were consistently larger after loading 115 nm than before 100 nm. The result conformed zinc sulphate were loaded in the carbon sphere carrier.

Scanning electron microscope with EDAX. Scanning Electron Microscope (SEM) is used to acquire data about the exterior structure of the given sample. SEM uses focused beam of electron as an alternative of light to picture the sample. An electron source is used to form a beam of electron, a positive electrical potential accelerate it to a sample. A metal aperture and magnetic lenses confine and focus the electron beam in to a thin monochromatic beam. The electron interact with atom of the sample and produce signals that comprise information about surface topography, composition and other electrical properties. These interactions and consequences are detected and changed into an image. The elemental identification and quantitative compositional data are gathered by using Energy Dispersive X-Ray Analyzer (EDAX). Zinc fortified carbon sphere demonstrated (Fig. 4a,b). The SEM pictures showed that the morphology of the carbon sphere was round like structure before and after loading of zinc. The adsorption of zinc ions on carbon sphere was confirmed by EDAX image and gives composition of carbon sphere. The EDAX pictures given the mineral content of carbon sphere (Fig. 5a) composed of carbon (24.5%), oxygen (15.8%), zinc (3.4%) and sulfur (09.3%) and when zinc was loaded in the carbon sphere (Fig. 5b), the mineral organization had altered to carbon (69.3%), oxygen (10.9%), chlorine (00.2%) and zinc (8.00%). The carbon sphere-based nano-zinc fertilizer contain 8.0% zinc was confirmed by EDAX image^{36,37}.

Zeta potential. The zeta potential was characterized using a zeta analyzer which displayed that the carbon sphere had the surface negative charge of (-) 45.2 mV (Fig. 6a) and zinc fortified carbon sphere (-) 49.6 mV (Fig. 6b). After Zn loading, the negative charge decreased because of more Zn^{2+} attached to surface of the nano-zeolite. The zeta potential of zeolites depends not only on the pH, but also on ionic strength of the suspension, and the Al content of the framework. According to the DLVO (Derjaguin Landau–Verwey– Overbeek) theory,

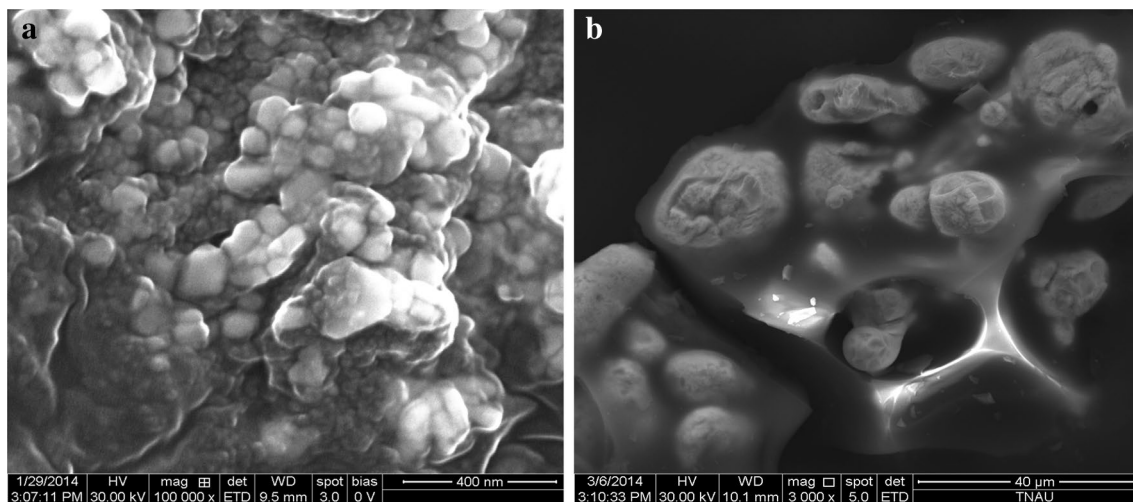


Figure 4. (a) SEM image of carbon sphere before loading. (b) SEM image of carbon sphere after loading.

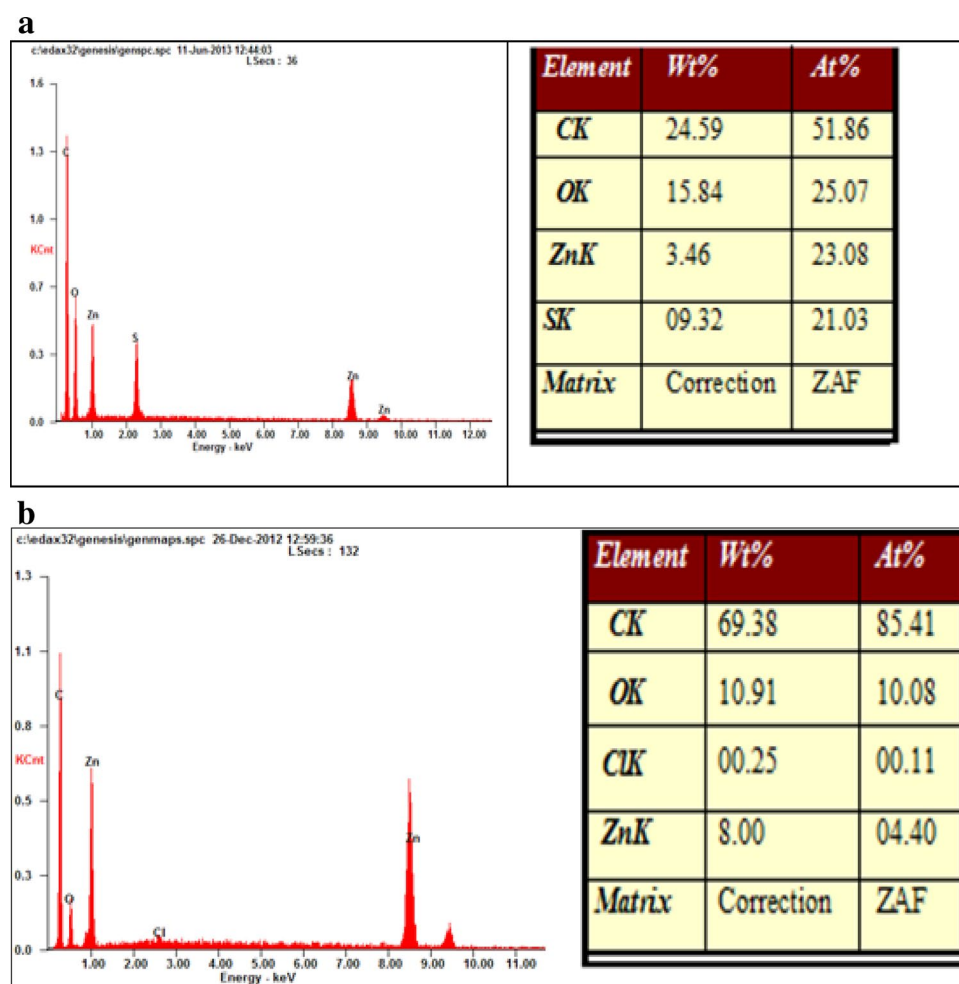


Figure 5. (a) EDAX image of carbon sphere before loading Zn. (b) EDAX image of carbon sphere after loading Zn.

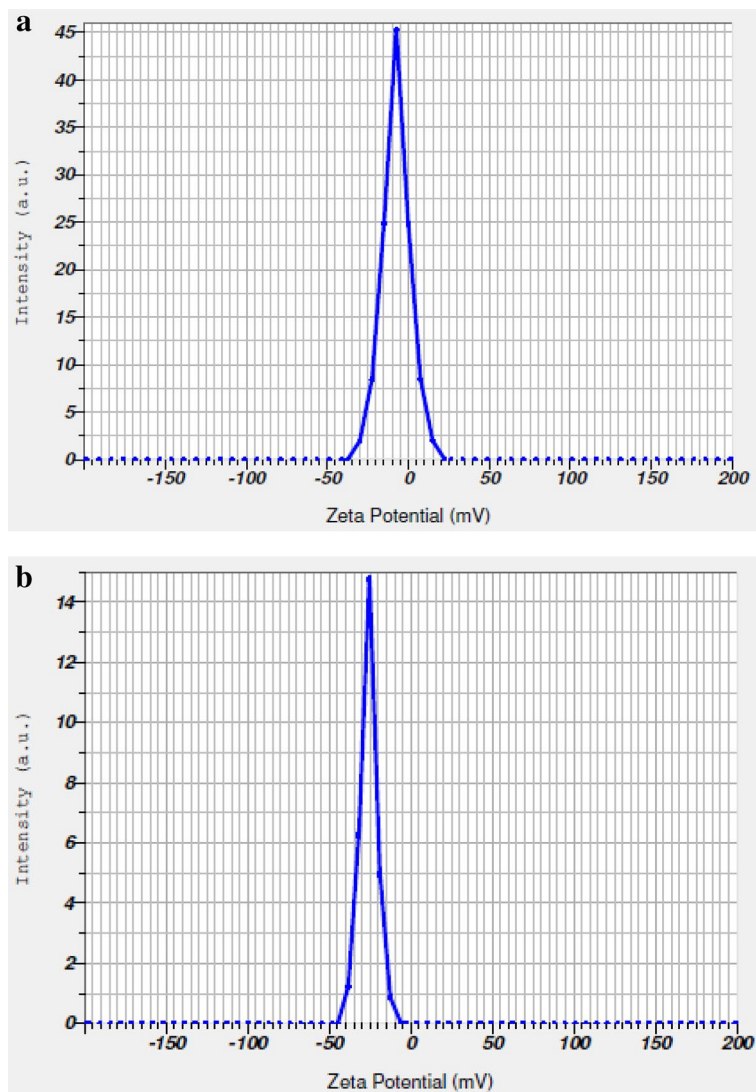


Figure 6. (a) Zeta potential of carbon sphere before loading Zn. (b) Zeta potential of carbon sphere after loading Zn.

a potential barrier between surface charged particles in suspension may result in colloidal meta-stability. These findings closely substantiate with the reports of³⁸.

Surface area and porosity of carbon sphere. As indicated by the BET (Brunauer, Emmett and Teller) technique investigation surface zone of Zn loaded carbon sphere ($9.75 \text{ m}^2 \text{ g}^{-1}$) individually. The Zn loaded nano-fertilizer test indicated mesoporosity attributes as it is obvious in the adsorption and desorption isotherm, which is appeared in. The somewhat improved uptake of zinc loaded nano fertilizer that had P/P0 values more prominent than 0.5, individually. The isotherm shows a little level of hysteresis, demonstrating the nearness of some mesopores and the chance of fine accumulation (Fig. 7a,b).

The Barrett-Joyner-Halenda technique (BJH) model created in 1951 which depends on the Kelvin condition and rectified for multilayer adsorption is most broadly utilized for computations of the pore size dissemination in the mesoporous and part of the macroporous run. The BJH pore size dissemination bends got from the adsorption information of the isotherm demonstrated a conspicuous pinnacle of carbon circle 10 \AA , separately showing the age of mesopores (Fig. 7c). The Zn loaded nano-transporters pore explicit surface region of carbon circle is $4.56 \text{ m}^2 \text{ g}^{-1}$ and pore volume ($0.0116 \text{ cm}^3 \text{ g}^{-1}$) and small scale pore span (1.2 nm), separately^{38,39}.

Transmission electron microscopy. The nano carbon sphere was scanned using TEM to determine the internal structure and precious crystal size determination. It showed that the carbon sphere was typically round in shape. The Zn adsorption in the internal surface area of the nano-substrates have been exhibited in the TEM images. The hollow core shell after attaching Zn ions is depicted in Fig. 8b. the TEM image showed that after loading of zinc in carbon sphere the size of the particle get increased (100 nm ; 500 nm) (Fig. 8a,b). The Zn is adsorbed in the interior surface region of the carbon sphere. This result was similar to that of^{40,41}.

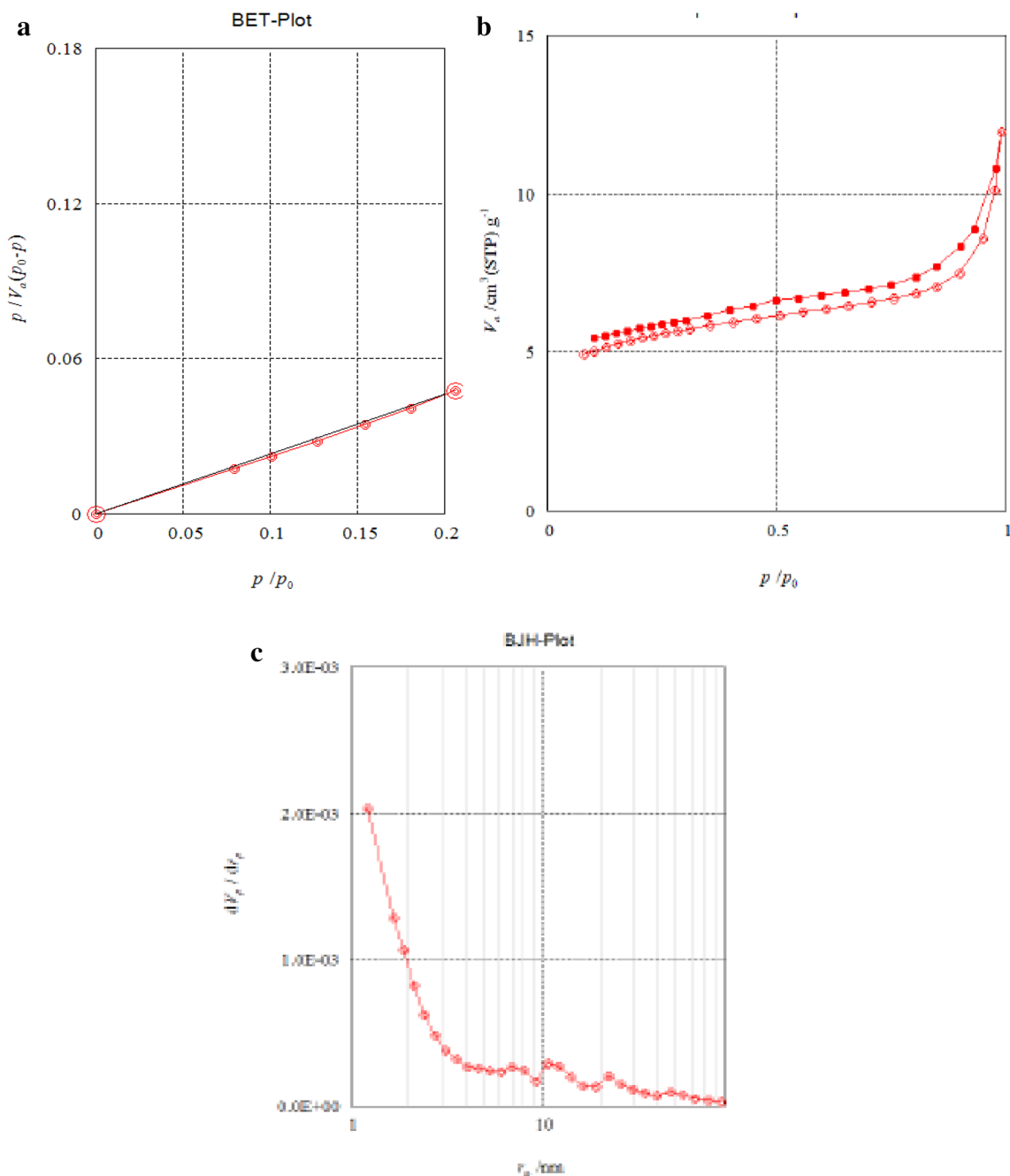


Figure 7. (a) BET-plot of Zn loaded carbon sphere. (b) Adsorption/desorption isotherm of Zn loaded carbon sphere. (c) BJH pore size distribution curve of Zn loaded carbon sphere.

X-ray diffraction. The structural variations of nano-carbon sphere and Zn loaded carbon sphere were determined by using X-ray diffraction (XRD). The XRD of carbon sphere at $2\theta = 31.82, 36.26, 47.6, 56.6, 62.9$ and 68 degree was observed (Fig. 9a) while zinc loaded carbon sphere (Fig. 9b) had at $2\theta = 16.3, 20.29, 24.49, 27.64, 33.03, 36.32, 39.54, 45.42, 50.18, 58.44, 62.92,$ and 68.03 degrees. The maxima peak of zinc loaded carbon sphere ($2\theta = 36.32^\circ$; d dispersing = 2.47) which matches with the index (JCPDS card No.01-0792)⁴². Overall, our data clearly demonstrated that Zn loading in carbon sphere carriers truly reflected and coincided with the standard catalogue values. Further, d spacing had decreased with Zn loading confirming the successful synthesis of carbon sphere fertilizer formulations.

FT-IR spectra. The analysis of FT-IR spectra showed the presence of functional groups and indicative of proper modification. The FT-IR spectra of carbon sphere having peak value $904.59, 1116.75, 1776.39, 2364.67, 2927.87, 3381.13, 3450.57, 3749.52 \text{ cm}^{-1}$ (Fig. 10a). The (Fig. 10b) indicated the IR spectra of carbon sphere loaded with Zn wavenumbers $448.15, 676.99, 1782.17, 1824.60, 3705.15 \text{ cm}^{-1}$ in the area of 4500 to $400/\text{cm}$. The

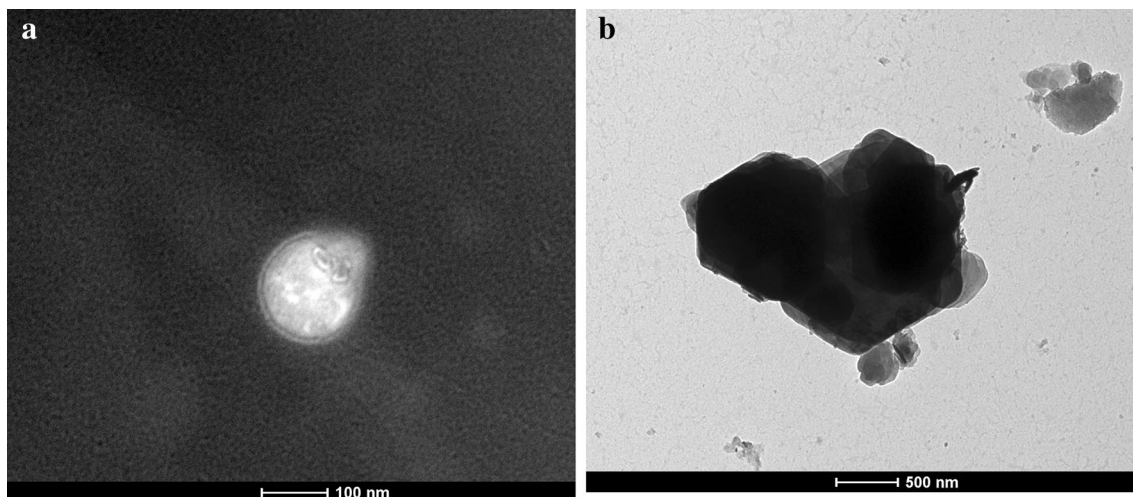


Figure 8. (a) TEM image of carbon sphere before loading Zn. (b) TEM image of carbon sphere after loading Zn.

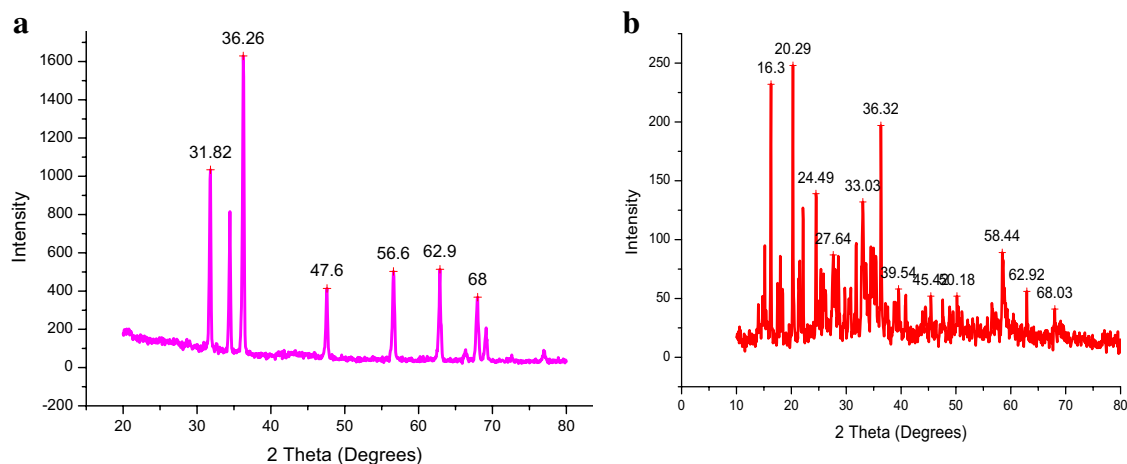


Figure 9. (a) XRD image of carbon sphere before loading Zn. (b) XRD image of carbon sphere after loading Zn.

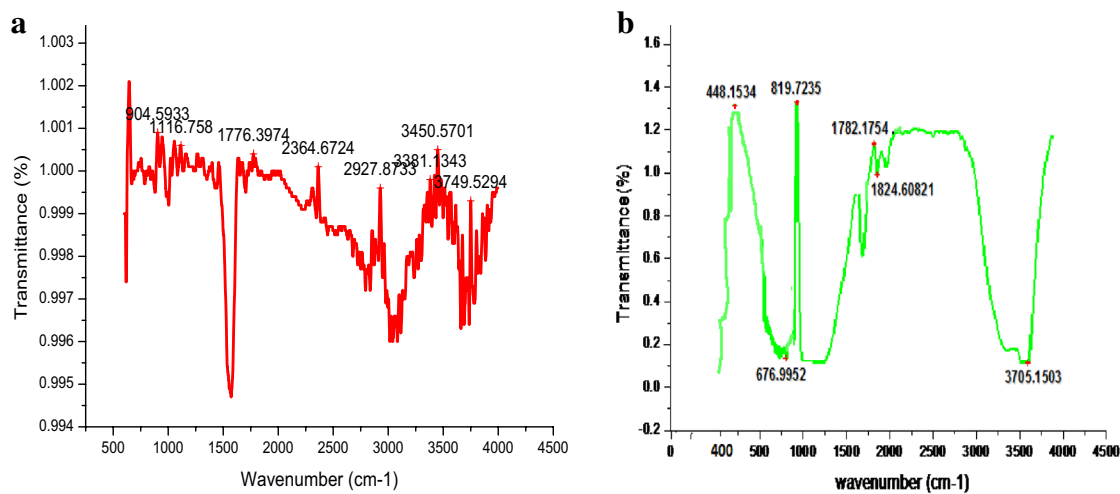


Figure 10. (a) FT-IR spectra of carbon sphere before loading Zn. (b) FT-IR spectra of carbon sphere after loading Zn.

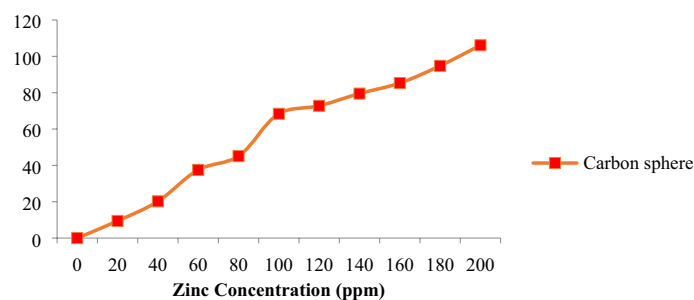


Figure 11. Zinc sorption pattern in carbon sphere.

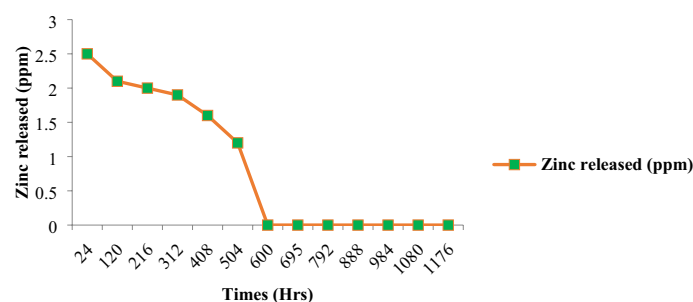


Figure 12. Nutrient release pattern of zinc loaded carbon sphere.

analysis of FT-IR spectra displayed the occurrence of functional groups and revealing of proper alteration⁴³. The IR pattern of the carbon sphere loaded with zinc exhibited the characteristic peaks at wave numbers 448.15, which is considered to be the zinc peak⁴⁴.

Zinc sorption of carbon sphere. The carbon sphere was loaded with zinc sulfate of various molar concentrations. The zinc sorption on the carbon sphere demonstrated the measure of zinc sorbed expanded with the increasing equilibrium concentration. The carbon sphere (106.1) sorption at 200 ppm focus of ZnSO_4 was observed (Fig. 11). The adsorption rate gained with the nano-carbon sphere appeared to be efficient adsorbents for zinc to the rice crop. The adsorption of zinc has been reported by many investigators^{45–54}.

Slow-release of zinc fertilizer. The nano-carrier loaded with ZnSO_4 was exposed to zinc discharge utilizing the percolation reactors. The percolation reactor with soil and without fertilizer gave just imperceptible measure of Zn. In this way, the entirety of the Zn estimated from the leachate got from percolation reactors having soil plus fertilizer can be attributed to the fertilizer source exclusively. Toward the beginning of the investigation, the highest concentration of 6.1 ppm of zinc was enlisted in the leachate from pure ZnSO_4 followed via carbon sphere 2.5 ppm. The information uncovered that the entirety of the accessible zinc in pure ZnSO_4 was depleted after 216 h past which the grouping of zinc arrived at as far as possible. The arrival of zinc from the zinc-loaded carbon sphere proceeded up to 600 h (Fig. 12). The controlled-release fertilizers are used to release nutrient contents of the fertilizer in gradual manner to correspond with the nutrient requirement of a plant. The carbon sphere is excellent plant growth medium for supplying plant roots with additional vital nutrient cations and anions. The process such as dissolution and ion exchange reaction provides the slow release of nutrients in plant root demand driven fashion⁵⁵.

Zinc loaded carbon sphere and yield response of rice. Under submerged soil situations, zinc fertilization supply through carbon sphere-loaded zinc had improved nutrition, growth, and yield parameters, but the improvement was more distinct and important for shoot zinc content and grain yield (Table 3). The percentage rise in shoot zinc and grain yields were 15 and 31% higher than their respective controls which were fertilized with conventional zinc sulphate. Carbon sphere loaded zinc increased the grain and straw yields by 28 and 25%, respectively. The data clearly shows that carbon sphere-loaded zinc improved the grain yields of both the systems of rice growing^{56,57}.

Conclusion

The current outcome of the study indicates that the zinc loaded carbon sphere may act as a greater substrate and nutrient transporter for rice crops. It has the properties of a slow-release source of zinc fertilizer and assuring higher yields. The carbon sphere having high surface area leads to increase nutrient holding capacity which

Parameters	Submerged		Aerobic	
	Control	Carbon sphere	Control	Carbon sphere
Shoot dry mass (g hill ⁻¹)	12.57	14.50 (NS)	10.15	10.48 (NS)
Shoot zinc content (mg kg ⁻¹)	30.42	35.48 **	27.87	30.12 (NS)
Shoot zinc uptake (mg hill ⁻¹)	3.82	4.32 (NS)	2.82	3.20 (NS)
Grain yield (g pot ⁻¹)	150.2	210.1 **	127.2	178.1 **
Straw yield (g pot ⁻¹)	336.8	350.3 **	210.8	283.4 **
Total yield (g pot ⁻¹)	550.9	590.8 **	446.2	465.3 **

Table 3. Zinc loaded carbon sphere application and Yield parameter of rice (*Oryza sativa* L). Notes NS-Non Significance. **Significance.

minimizes losses of added fertilizer. The results are quite encouraging that nano-forms of Zn such as carbon sphere are capable of releasing slowly and steadily that would have assisted in improved Zn use efficiencies by rice. Thus, it can be used as a nano-fertilizer for crops to improve productivity and reduce the ecological hazard.

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Author contributions

The M.Y. Prepared full manuscript and K.S.S. Make full correction before submitting the manuscript. All authors reviewed the manuscript.

Competing interests

The authors declare no competing interests.

Additional information

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