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OPEN Ultralow power spin–orbit torque magnetization switching induced by a non-epitaxial topological insulator on Si substrates

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The large spin Hall effect in topological insulators (TIs) is very attractive for ultralow-power spintronic devices. However, evaluation of the spin Hall angle and spin-orbit torgue (SOT) of TIs is usually performed on high-quality single-crystalline TI thin films grown on dedicated III-V semiconductor substrates. Here, we report on room-temperature ultralow power SOT magnetization switching of a ferrimagnetic layer by non-epitaxial BiSb TI thin films deposited on Si/SiO₂ substrates. We show that non-epitaxial BiSb thin films outperform heavy metals and other epitaxial TI thin films in terms of the effective spin Hall angle and switching current density by one to nearly two orders of magnitude. The critical SOT switching current density in BiSb is as low as 7×10^4 A/cm² at room temperature. The robustness of BiSb against crystal defects demonstrate its potential applications to SOT-based spintronic devices.

Charge-to-spin conversion utilizing the strong spin-orbit coupling (SOC) in non-magnetic materials has become a very attractive concept with possible applications to various spintronic devices, such as spin-orbit torque (SOT) magnetoresistive random access memories (MRAM)¹, race-track memories², and spin torque nano-oscillators^{3,4}. These SOT-based spintronic devices are superior to their spin-transfer torque (STT)-based counterparts in terms of driving current, speed, and long-term durability^{5,6}. In SOT-based devices, a perpendicular pure spin current density J_s is generated by an in-plane charge current density J_e in the non-magnetic layer through the spin Hall effect (SHE)⁷⁻⁹, whose charge-to-spin conversion efficiency is characterized by the spin Hall angle $\theta_{SH} = (2e/\hbar)$ J_s/J_e . Thus, finding spin Hall materials with large θ_{SH} and high electrical conductivity is crucial for SOT applications, and there have been huge efforts so far to achieve that goal. In the well-studied heavy metals (HMs) such as Pt¹⁰⁻¹³, Ta¹⁴, and W¹⁵⁻¹⁷, θ_{SH} is of the order of ~0.1, and the typical critical switching current density J_c in bilayers of heavy metals/ferromagnet with perpendicular magnetic anisotropy is typically of the order of 10⁷ A/cm² for continuous direct currents (DC) and 10⁸ A/cm² for nano-second (ns) pulse currents. The large switching current density requires large driving transistors, whose size limits the bit density of SOT-MRAM. Meanwhile, large θ_{SH} (>1) have been observed in topological insulators (TIs)^{18,19} thanks to their strong SOC and Dirac-point-driven singularity of the Berry phase on their topologically protected surface states²⁰. Thus, significant reduction of the driving current density from $10^7 - 10^8$ A/cm² to $10^5 - 10^6$ A/cm² can be expected for SOT-based devices²¹⁻²⁵, particularly in SOT-MRAM whose their large writing current density is the major obstacle for reducing the writing power consumption and increasing the bit density. However, evaluation of θ_{SH} and SOT switching by TIs is usually performed on single-crystalline TI thin films deposited on dedicated III-V semiconductor substrates, which is not suitable for mass production and integration with Si electronics. In realistic SOT applications, the TI thin films have to be deposited directly on insulating layers in the back-end-of-line such as thermally oxidized

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Si, or on top of Co-based alloys or superlattices, where single crystallinity cannot be expected. Thus, it is crucial to investigate the SOT performance of non-epitaxial TI thin films on Si/SiO₂ wafers. Recently, there are attempts to deposit and evaluate the performance of non-epitaxial Bi_xSe_{1-x} and Bi_xTe_{1-x} thin films by sputtering on Si/SiO₂ substrates, which show promising results^{26,27}. In particular, Bi_xSe_{1-x} shows a very large θ_{SH} = 8.7–18.6 but with the expense of reduced electrical conductivity (~7.8×10³ Ω^{-1} m⁻¹) comparing with epitaxial Bi₂Se₃ (~5.7×10⁴ Ω^{-1} m⁻¹). When in contact with a metallic ferromagnetic layer (6×10⁵ Ω^{-1} m⁻¹ for CoFeB), the small electrical conductivity is a big disadvantage since most of the current will flow into the metallic ferromagnetic layer and does not contribute to generation of the pure spin current. In addition, Se is a highly evaporative and toxic element, making it challenging for process integration with Si electronics. Therefore, further TI option should be explored.

Among various material candidates, BiSb, the first discovered three-dimensional TI^{28–30}, stands out as a practical TI for SOT-based devices because it shows both high electrical conductivity ($\sigma \sim 2.5 \times 10^5 \ \Omega^{-1} \ m^{-1}$)³¹ and a giant spin Hall angle ($\theta_{\rm SH}$ = 52 for BiSb(012) surface)³². Indeed, we have demonstrated ultralow power SOT magnetization switching in epitaxial BiSb(012)/MnGa bilayers grown on GaAs(001) substrates by molecular beam epitaxy (MBE). Despite the large perpendicular anisotropy field of 40–50 kOe and the large coercivity of 1.6 kOe of the MnGa layer, the SOT critical switching current density in the BiSb(012)/MnGa bilayer is as low as 1.5 × 10⁶ A/cm² at room temperature. In addition, a giant unidirectional spin Hall magnetoresistance of 1.1%, which is three orders of magnitude larger than in those in metallic bilayers, has been observed in a BiSb/GaMnAs bilayer³³.

In this work, to explore BiSb topological insulator's potential for realistic SOT spintronic devices and integration with Si electronics, we investigate the SOT performance of non-epitaxial BiSb thin films using CoTb ferrimagnetic layers^{34,35} deposited on Si/SiO₂ substrates. We show that non-epitaxial BiSb thin films deposited by either MBE or sputtering outperform heavy metals and other epitaxial TIs by one to nearly two orders of magnitude in terms of the effective spin Hall angle and switching current density. We demonstrate SOT magnetization switching of the CoTb layer with a threshold current density as low as 7×10^4 A/cm² for DC currents, and 2.2×10^6 A/cm² for 10 ns pulse currents. The robustness of the spin Hall effect in BiSb demonstrates its potential applications to SOT-based spintronic devices.

Results

SOT performance of non-epitaxial BiSb thin films deposited by MBE. We deposited stacking structures of Si/SiO₂ substrate/CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(10-20) as illustrated in Fig. 1a (the numbers in parentheses represent layer thickness in nanometer). The CoTb(2.7)/Pt(1) stack was first deposited by the ion beam sputtering method (see Method). The CoTb layer has a saturation magnetization $M_{\rm S}$ of 180 emu/cc and a perpendicular anisotropy field $H_{\rm u}$ of 1.6 kOe (see Supplementary Information Section 1). Here, we chose CoTb as the magnetic layer because there are rich benchmarking data for various CoTb/heavy metal and CoTb/TI bilayers²². The stack was exposed to air and transferred to an MBE chamber for deposition of the top Bi_{0.85}Sb_{0.15} layer at room temperature without any cleaning or thermal treatment of the metallic layers. To study the role of the topological surface states, we prepare two samples with different Bi0.85 Sb0.15 layer thickness: sample A with a 20 nm Bi_{0.85}Sb_{0.15} layer and sample B with a 10 nm Bi_{0.85}Sb_{0.15} layer. Figure 1b shows the X-ray diffraction (XRD) patterns of the final stacks of sample A and B. We observed weak peaks of the BiSb(001) phase comparing with those grown on dedicated GaAs(111)A substrates²⁹, indicating the poorer crystal quality of the BiSb layers. In fact, we could not observe clear reflection high energy electron diffraction patterns of these layers during MBE growth. As a result, the conductivity of the deposited non-epitaxial BiSb layers is not as high as that of epitaxial BiSb thin films grown on GaAs(111)A substrates. By applying a parallel resistor model, we estimate that the electrical conductivity of the BiSb layer σ_{BiSb} in sample A is $9.1 \times 10^4 \Omega^{-1} m^{-1}$, which is several times lower than that of epitaxial BiSb thin films (~ $2.5 \times 10^5 \Omega^{-1} m^{-1}$). In sample B, σ_{BiSb} is even smaller ($\sigma_{BiSb} = 2.7 \times 10^4 \Omega^{-1} m^{-1}$) due to larger amount of crystal defects for the thinner film. Thus, the BiSb thin films studied here represent the worst case situation with bad crystal quality and low electrical conductivity. The ratio between the current density flowing in the BiSb layer J^{BiSb} and the total current density *J* in the whole stack is $J^{BiSb}/J = 0.7$ in sample A and $J^{\text{Bisb}}/J = 0.3$ in sample B. The samples were patterned into 25 µm-wide Hall bars by optical lithography and Ar ion milling. Hall bars fabricated from the CoTb(2.7)/Pt(1) stack without BiSb were also used as references for extraction of the electrical conductivity of the BiSb layers and investigation of artifacts related to the cap Pt(1) layer. Figure 1c shows an optical image of a 25 µm-wide Hall bar of sample A and the measurement configuration. In our experiments, the SOT magnetization switching was performed by sweeping an in-plane external magnetic field H_x under a constant DC current, or sweeping a DC/pulse current under a constant H_x . For quantitative evaluation of the effective spin Hall angle in the BiSb layers, we employed the second harmonic Hall measurement with an AC current while sweeping $H_x^{19,24,36}$. Figure 1d shows the Hall resistance of a 25 µm-wide Hall bar of sample A and B under a perpendicular magnetic field H_z , which show clear perpendicular magnetic anisotropy of the CoTb layer. The larger anomalous Hall resistance in sample B is consistent with the lower σ_{BiSb} of its 10 nm-thick BiSb top layer, since more current flows into the CoTb layer in sample B than in sample A.

Figure 2a and b show the SOT switching when sweeping an in-plane external magnetic field under a DC current density of $J^{BiSb} = \pm 11.8 \times 10^5 \text{ A/cm}^2$ ($J = \pm 1.7 \times 10^6 \text{ A/cm}^2$) in sample A and $J^{BiSb} = \pm 3.6 \times 10^5 \text{ A/cm}^2$ ($J = \pm 1.2 \times 10^6 \text{ A/cm}^2$) in sample B, respectively. The magnetization of the CoTb layer in these samples was first saturated by applying a large external magnetic field H_z perpendicular to the film plane. Then, an in-plane external magnetic field H_x was swept under a positive (negative) current density. The red (blue) lines represent the perpendicular magnetization M_z measured under the positive (negative) current density. Clear magnetization switching was observed in both samples, whose switching direction was reversed between positive and negative



Figure 1. CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(10–20) stack structure. (a) Schematic structure of the CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(10–20) stack. (b) XRD spectra of CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(20) (sample A) and CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(10) (sample B) stack. (c) Optical image of a CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(20) Hall bar device and measurement configuration. (d) Anomalous Hall resistance of a 25 μ m-wide Hall bar of sample A (blue) and sample B (red).



Figure 2. SOT magnetization switching by sweeping an in-plane magnetic field. Anomalous Hall resistance R_{AHE} measured as a function of an in-plane external magnetic field swept along the *x* axis for (**a**) $J_{BiSb} = \pm 11.8 \times 10^5 \text{ A/cm}^2$ in sample A, and (**b**) $J_{BiSb} = \pm 3.6 \times 10^5 \text{ A/cm}^2$ in sample B.



Figure 3. SOT magnetization switching by sweeping a DC current. Anomalous Hall resistance R_{AHE} measured as a function of the current density J_{BISb} measured at different in-plane external magnetic field H_x for (**a**) sample A and (**b**) sample B. Threshold switching current density J_{th}^{BISb} as a function of H_x for (**c**) sample A and (**d**) sample B.

current, consistent with SOT switching. Note that the corresponding $J^{BiSb} = 3.6 \times 10^5 \text{ A/cm}^2$ in sample B is nearly three times smaller than that in sample A ($J^{BiSb} = 11.8 \times 10^5 \text{ A/cm}^2$).

Figure 3a and b show the current-induced SOT magnetization switching of the CoTb layer under various H_x for sample A and sample B, respectively. The Hall resistance R_{AHE} was measured by sweeping a DC current under different constant H_x up to ± 500 Oe in sample A and ± 200 Oe in sample B. SOT magnetization switching of the CoTb layer was consistently confirmed even at the very small $H_x = -10$ Oe. The amplitude of the R_{AHE} curves is consistent with those observed in Fig. 2, indicating full magnetization switching. Here, the SOT effect from the Pt(1) cap layer is negligible because there is no magnetization switching observed in the reference CoTb(2.7)/Pt(1) samples (see Supplementary Information Section 1). Figure 3c and d show the threshold switching current density $J_{\text{th}}^{\text{BiSb}}$ as a function of H_x . Here, $J_{\text{th}}^{\text{BiSb}}$ is defined at which the Hall resistance changes sign. In sample A, $J_{\text{th}}^{\text{BiSb}}$ at $H_x = +500$ Oe is as low as 3.5×10^5 A/cm², which is one to two orders of magnitude smaller than $J_{\text{th}}^{\text{Ta}} \sim 8 \times 10^6$ A/cm² at $H_x = 500$ Oe in a Ta/CoTb (1.7) bilayer and $J_{\text{th}}^{\text{Pt}} \sim 40 \times 10^6$ A/cm² at $H_x = 1,000$ Oe observed in an epitaxial Bi₂Se₃(7.4)/CoTb(4.6) bilayer²². In sample B, $J_{\text{th}}^{\text{BiSb}}$ is further reduced to 7×10^4 A/cm² at $H_x = +200$ Oe, demonstrating that non-epitaxial BiSb maintains its performance as an effective spin Hall material for SOT applications. Figure 4 demonstrates repeating SOT magnetization switching by 10 ms pulse currents. We applied a random sequence of pulse currents (blue bars in Fig. 4a), after which the Hall resistance was measured (red triangles).





Figure 4. Pulse current-induced SOT magnetization switching. (a) Applied pulse sequence for repeating SOT magnetization switching by 10 ms pulse currents. The red triangles indicate read out of the Hall resistance after each pulse. (b) Pulse current-induced SOT switching of sample A at $J_{\text{pulse}}^{\text{BiSb}} = \pm 11.7 \times 10^5 \text{ A/cm}^2$ under $H_x = \pm 100$ Oe and (c) sample B at $J_{\text{pulse}}^{\text{BiSb}} = \pm 7 \times 10^5 \text{ A/cm}^2$ under $H_x = \pm 40$ Oe.

The SOT switching with $J_{\text{Pulse}}^{\text{BiSb}} = \pm 17.5 \times 10^5 \text{ A/cm}^2$ under $H_x = \pm 100 \text{ Oe}$ in sample A, and $J_{\text{Pulse}}^{\text{BiSb}} = \pm 7.2 \times 10^5 \text{ A/cm}^2$ under $H_x = \pm 40 \text{ Oe}$ in sample B are shown in Fig. 4b and c, respectively. Repeatable full switching of the Hall resistance R_{AHE} whose sign depends on the pulse direction and H_x polarity was firmly demonstrated.

We further investigate the effective spin Hall angle $(\theta_{\text{SH}}^{\text{eff}})$ of the BiSb layers by employing the second Harmonic Hall measurement technique. An alternating current (AC) $J = J_0 \sin \omega t (\omega/2\pi = 259.68 \text{ Hz})$ was applied along the *x*-axis, while an in-plane external magnetic field H_x was swept. Under the large in-plane external magnetic field, the CoTb layers are tilted toward the H_x direction and are modulated by AC effective SOT magnetic fields generated by the SHE in the BiSb layers. Because of the high external magnetic field, the CoTb layers become a single domain, and the second harmonic Hall resistance $R_{xy}^{2\omega}$ measured as function of H_x can be expressed as $R_{xy}^{2\omega} = \frac{R_{\text{AHE}}}{2} \frac{H_{\text{AD}}}{|H_x| - H_u} + R_{\text{PNE}} \frac{H_{\text{FL}}}{|H_x|} + R_{\text{ANE+SSE}} \frac{H_x}{|H_x|}$, where H_{AD} and H_{FL} are the antidamping-like and field-like effective field, and R_{AHE} and R_{PNE} are the anomalous and planar Hall resistance, respectively. $R_{\text{ANE+SSE}}$ is the contribution from the anomalous Nernst (ANE) and spin Seebeck (SSE) effects. The merit of the high-field second harmonic measurement is that it can distinguish the intrinsic SOT contribution from those of the thermal effects



Figure 5. Evaluation of the effective spin Hall angle by harmonic Hall measurements. Representative second harmonic Hall resistance as a function of H_x at (**a**) $J^{\text{BiSb}} = 4.8 \times 10^5 \text{ A/cm}^2$ in sample A and (**b**) $J^{\text{BiSb}} = 1.3 \times 10^5 \text{ A/cm}^2$ in sample B. (**c**, **d**) Antidamping-like SOT field H_{AD} as a function of J^{BiSb} in sample A and sample B, respectively.

 $R_{\text{ANE+SSE}}$. From the $H_{\text{AD}} - J^{\text{BiSb}}$ slope, we can calculate $\theta_{\text{SH}}^{\text{eff}} = \frac{2e}{\hbar} M_{\text{CoTb}} t_{\text{CoTb}} \frac{\partial H_{\text{AD}}}{\partial J^{\text{BiSb}}}$, where *e* is the electron charge, \hbar is the reduced Plank constant, $M_{\text{CoTb}} = 180$ emu/cc and $t_{\text{CoTb}} = 2.7$ nm are the saturation magnetization and thickness of the CoTb layer. Note that in the fitting, we use the values R_{AHE} measured by an AC current at the frequency of 2ω (0.81 Ω in sample A and 2.29 Ω in sample B), which are smaller than the DC values. Figure 5a and b show the representative second harmonic Hall measurement (blue circles) and fitting results (red lines) for sample A and sample B, respectively. Figure 5c and d show the estimated antidamping-like field H_{AD} as a function of J^{BiSb} in sample A and sample B. We obtained $\theta_{SH}^{eff} = 0.41$ for sample A and $\theta_{SH}^{eff} = 3.2$ for sample B, the latter is much larger than that of Ta ($\theta_{SH}^{\text{eff}} \sim -0.03$), Pt ($\theta_{SH}^{\text{eff}} \sim 0.017$), and even larger than those of other epitaxial TI layers such as Bi₂Se₃ ($\theta_{SH}^{eff} \sim 0.16$), and epitaxial (Bi,Sb)₂Te₃ ($\theta_{SH}^{eff} \sim 0.4$) in junctions with CoTb²². The enhanced $heta_{
m SH}^{
m eff}$ in sample B compared with that of sample A can be explained by the difference in the surface current distribution inside the BiSb layer. In both samples, most of the current in the BiSb layer flows into its surface states rather than its bulk states (see Supplementary Information Section 2). However, only the current flowing into the lower surface states, which is in contact with the underneath CoTb/Pt, contributes to SOT, while the current flowing into the upper surface states does not. In the 20 nm-thick BiSb layer of sample A, the crystal quality of the upper interface is much better than that of the lower interface, as evidenced by the much improved electrical conductivity of the 20 nm-thick BiSb layer $(9.1 \times 10^4 \Omega^{-1} m^{-1})$ comparing with that of the 10 nm-thick BiSb layer $(2.7 \times 10^4 \Omega^{-1} m^{-1})$. That means the upper interface of the 20 nm-thick BiSb is much more conductive than its lower interface, thus little current flows into the lower surface states, resulting in the reduced $\theta_{SH}^{eff} = 0.41$ in sample A. Meanwhile, more current flows into the lower surface states in the 10 nm-thick BiSb layer of sample B with no highly conductive upper surface states, yielding a much higher $\theta_{SH}^{eff} = 3.2$. We also measured θ_{SH}^{eff} in the sample B at different temperatures, and found that θ_{SH}^{eff} increases in correlation with more surface conduction as temperature decreases (see Supplementary Information Section 3). This highlights the role of surface states (especially the lower surface) of BiSb in generation of SOT.

Table 1 compares the effective spin Hall angle θ_{SH}^{eff} , the intrinsic spin Hall angle θ_{SH} , and the threshold switching current density J_{th}^{SH} in various spin Hall layers of Ta, Pt, epitaxial Bi₂Se₃, epitaxial (Bi,Sb)₂Te₃, and our non-epitaxial 10 nm-thick BiSb in junctions with CoTb²². In term of θ_{SH}^{eff} , the non-epitaxial 10 nm-thick BiSb outperforms heavy metals and other TIs by one to nearly two orders of magnitude. However, it was shown that θ_{SH}^{eff} of heavy metals and TIs in junctions with CoTb are typically much smaller than their intrinsic θ_{SH} , which

	$\theta_{\rm SH}^{\rm eff}$ (with CoTb)	$\theta_{\rm SH}$	$J_{\rm th}^{\rm SH}$ (10 ⁶ A/cm ²) (with CoTb)
Та	- 0.031 (ref. ²²)	- 0.15 (ref. ¹⁴)	~ 8 (ref. ²²)
Pt	0.017 (ref. ²²)	0.08 (ref. ³⁷)	~ 40 (ref. ²²)
Epitaxial Bi ₂ Se ₃	0.16 (ref. ²²)	2~3.5 (ref. ¹⁸)	2.8 (ref. ²²)
Epitaxial (Bi,Sb) ₂ Te ₃	0.4 (ref. ²²)	2.5 (ref. ²⁴)	NA
Non-epitaxial BiSb(001)	3.2 (this work)	~ 22	0.07 (minimum)

Table 1. Effective spin Hall angle $\theta_{\text{SH}}^{\text{eff}}$ intrinsic spin Hall angle θ_{SH} , and the threshold switching current density $J_{\text{th}}^{\text{SH}}$ of several heavy metals and topological insulators in junctions with CoTb.



Figure 6. SOT magnetization switching by short pulse currents. (a) Anomalous Hall resistance of a 3 µm-wide Hall bar device (sample C) of the CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(10) stack. (b) SOT magnetization switching measured at various pulse width τ down to 10 ns and H_x =430 Oe. The switching at τ =10 ns was performed after the sample was annealed at 250 °C for 30 min. (c) Threshold switching current density $J_{\text{th}}^{\text{BiSb}}$ (before annealing) as a function of τ . Bod dashed lines are fitting using the thermal activitien model with $J_{\text{th}}^{\text{BiSb}} = 2.2 \times 10^6 \text{ A} (\text{cm}^2 \text{ and} \text{ m}^2)$

a function of τ . Red dashed lines are fitting using the thermal activation model with $J_0^{\text{BiSb}} = 2.2 \times 10^6 \text{ A/cm}^2$ and $\Delta = 25$ for $\tau > 2 \text{ }\mu\text{s}$, and $J_0^{\text{BiSb}} = 4.3 \times 10^6 \text{ A/cm}^2$ and $\Delta = 12$ for $\tau < 2 \text{ }\mu\text{s}$.

was attributed to the low spin transmittance of the CoTb interface. For example, θ_{SH} of Pt is 0.08 (Ref.³⁷) but its effective θ_{SH}^{eff} with CoTb is 0.017, meaning that the spin transmittance at the Pt/CoTb interface is $T_{spin}^{Pt/CoTb} = 21\%$. Thus, we can expect that the intrinsic θ_{SH} of the non-epitaxial BiSb can be even larger. In our samples, spins from the BiSb layers have to diffuse through the 1 nm Pt layer before reaching the CoTb interface, thus $\theta_{SH}^{eff} = \theta_{SH} \times T_{spin}^{Pt/CoTb} \times \operatorname{sech}(t_{Pt}/\lambda_{SF}^{Pt})$, where $t_{Pt} = 1$ nm is the Pt thickness and $\lambda_{SF}^{Pt} = 1.1$ nm is the Pt spin diffusion length. Therefore, we estimate that $\theta_{SH} \sim 22$ for the 10 nm-thick non-epitaxial BiSb layer. Comparing with $\theta_{SH} \sim 52$ obtained for epitaxial BiSb(012) thin films, the estimated $\theta_{SH} \sim 22$ is quite encouraging for the BiSb(001) surface states, given that there is only one Dirac point on the (001) surface comparing with four Dirac points on the (012) surface of BiSb. Our results reconfirmed the advantage of BiSb as the spin Hall layer for SOT devices.

To further confirm the giant spin Hall effect of the 10 nm-thick non-epitaxial BiSb layer, we investigate the SOT magnetization switching using short pulse currents with different pulse width τ . For this purpose, we fabricated a 3 µm-wide Hall bar with a 10 nm-thick BiSb top layer (here denoted as sample C). Figure 6a shows the

anomalous Hall resistance of sample C. As shown in Fig. 6b, we achieved SOT pulse switching down to $\tau = 100$ ns for this sample. We then annealed the sample C at 250 °C for 30 min to improve the crystal quality of the CoTb layer, and achieved SOT switching at $\tau = 10$ ns. Figure 6c plots $J_{\text{th}}^{\text{BiSb}}$ as a function of τ (before annealing). One can see that $J_{\text{th}}^{\text{BiSb}}$ can be fitted by the thermal activation model $J_{\text{th}}^{\text{BiSb}} = J_0^{\text{BiSb}} \propto \left[1 - \frac{1}{\Delta} \ln\left(\frac{\tau}{\tau_0}\right)\right]$ with $J_0^{\text{BiSb}} = 2.2 \times 10^6$ A/cm² and $\Delta = 25$ for $\tau > 2$ µs, and $J_0^{\text{BiSb}} = 4.3 \times 10^6$ A/cm² and $\Delta = 12$ for $\tau < 2$ µs. Here, J_0^{BiSb} is the threshold

switching current density at 0 K, Δ is the thermal stability factor, and $1/\tau_0 = 1$ GHz is the thermally activated switching frequency³⁸. The existence of two different sets of J_0^{BiSb} and Δ can be explained by the magnetic properties of CoTb. Since the sample is a µm-size Hall bar, the magnetization switching occurs not by coherent rotation of a single domain but by domain nucleation and propagation, which are affected by the local magnetic properties of CoTb. In the case of magnetization reversal by domain nucleation, $\Delta \approx \pi^3 A t_{\text{CoTb}}/4k_{\text{B}}T \propto T_{\text{C}}M_{\text{S}}$, where A is the exchange stiffness constant and T_{C} is the Curie temperature³⁹. Meanwhile, J_0^{BiSb} is proportional to the magnetic anisotropy constant K_{u} . Because CoTb is a ferrimagnet with opposite magnetic moments for Co and Tb, its magnetic properties depend on the local composition of Co and Tb. Our CoTb layer has the nominal Tb composition of 41%. Near this Tb composition, domains with locally higher Tb composition will have lower $M_{\rm S}$, lower $T_{\rm C}$ but higher $K_{\rm u}^{40}$. Thus, domains with locally higher Tb composition can be accounted for lower Δ but higher $J_0^{\rm BiSb}$ values observed at pulse widths shorter than 1 µs.

After annealing, the composition fluctuation in CoTb is reduced. Thus, the large J_0^{BiSb} is eliminated, and the observed $J_{\text{th}}^{\text{BiSb}}$ at 10 ns (2.2×10⁶ A/cm²) agrees with the small J_0^{BiSb} . Using $J_0^{\text{BiSb}} = \frac{2eM_5t_{\text{COTb}}}{h\rho_{\text{SH}}^{\text{eff}}} \left(\frac{H_u}{2} - \frac{H_x}{\sqrt{2}}\right)^{41}$, we

obtain θ_{SH}^{eff} = 3.3, which is nearly the same as that obtained from the second harmonic measurements. These results firmly confirm the giant θ_{SH}^{eff} in the non-epitaxial BiSb layer.

SOT performance of non-epitaxial BiSb thin films deposited by sputtering. Although a large θ_{SH}^{eff} = 3.2 in the non-epitaxial 10 nm-thick BiSb film was observed, the crystal quality of the MBE-grown BiSb films on CoTb(2.7)/Pt(1) is not good, resulting on the reduced conductivity. In the case of MBE growth, the kinetic energy of Bi/Sb atoms is about 52 meV, which is not enough for high-quality crystallization of BiSb at room temperature, especially on the Pt layer with a dissimilar crystal structure and lattice constant. Furthermore, MBE is not suitable for mass production of SOT devices. In this section, we investigate the SOT performance of BiSb deposited by the sputtering technique, which provides more kinetic energy for Bi/Sb atoms for better crystallization and is widely used in mass production of MRAM. The drawback of the sputtering technique is that high kinetic energy Bi/Sb atoms may damage or diffuse into the interface of the underlying CoTb(2.7)/Pt(1) layers, thus reducing θ_{SH}^{eff} .

We deposited a 10 nm-thick $Bi_{0.85}Sb_{0.15}$ layer on top of the CoTb(2.7)/Pt(1) stacks in a multi-cathode chamber by co-sputtering Bi and Sb targets with Ar plasma at room temperature. The electrical conductivity of the sputtered BiSb layer, estimated from the parallel resistor model, is $1.1 \times 10^5 \Omega^{-1} m^{-1}$, which is much larger than that of MBE-grown 10 nm-thick BiSb, indicating improved crystal quality thanks to higher Bi/Sb kinetic energy. The conductivity of the BiSb layer is close to those of BiSb deposited directly on sapphire substrates by sputtering⁴². Figure 7a shows the anomalous Hall resistance of a 25 µm-wide Hall bar of the CoTb(2.7)/Pt(1)/sputtered BiSb(10) stack (sample D). Figure 7b shows SOT magnetization switching in sample D by DC currents at various H_x , while Fig. 7c plots $J_{\text{th}}^{\text{BiSb}}$ as a function of H_x . Although $J_{\text{th}}^{\text{BiSb}}$ of sample D is higher than that of sample B, it is still as low as 4×10^5 A/cm² at $H_x = 500$ Oe. We then evaluate its θ_{SH}^{eff} by the second harmonic technique, whose representative $R_{xy}^{2\omega} - H_x$ curve and theoretical fitting are shown in Fig. 7d. Finally, from the $H_{AD} - J^{BiSb}$ gradient, we deduced $\theta_{SH}^{\text{eff}} \sim 1.2$ (intrinsic $\theta_{SH} \sim 8$) for sample D as shown in Fig. 7e. Comparing with the sample B's θ_{SH}^{eff} = 3.2 with the MBE-grown BiSb layer, θ_{SH}^{eff} of sample D is reduced. This can be explained by the damage or diffusion of Bi/Sb atoms into the CoTb/Pt interface due to higher impinging kinetic energy of Bi/Sb atoms. To test this hypothesis, we prepared another 10 nm-thick BiSb layer by sputtering with Kr plasma, which yields even higher kinetic energy of the Bi/Sb atoms due to heavier Kr atomic mass. The resulting BiSb layer yields a lower $\theta_{SH}^{\text{eff}} = 0.9$, thus confirming our hypothesis that the lower θ_{SH}^{eff} of sputtered BiSb is due to the damage of the underneath CoTb/Pt interface, rather than by its own crystal quality. Our results indicate that management of the interface between BiSb and magnetic layers is an important issue for BiSb-based SOT devices.

Finally, we performed pulse current-induced SOT switching in a 3 µm-side Hall bar of the CoTb(2.7)/Pt(1)/ sputtered BiSb(10) stack (sample E). Figure 8a shows the anomalous Hall resistance of sample E, while Fig. 8b shows its SOT magnetization switching at various pulse widths τ down to 50 ns. Figure 8c plots $J_{\text{BiSb}}^{\text{BiSb}}$ as a function of τ , which can be fitted to the thermal activation model with $J_0^{\text{BiSb}} = 5.2 \times 10^6 \text{ A/cm}^2$ and $\Delta = 29$ for $\tau > 300$ ns, and $J_0^{\text{BiSb}} = 1.5 \times 10^7 \text{ A/cm}^2$ and $\Delta = 8$ for $\tau < 300$ ns. The higher J_0^{BiSb} in sample E compared with that of sample C agrees with the lower θ_{SH}^{eff} in sputtered BiSb compared with that grown by MBE.

Discussion

We have demonstrated ultralow power room-temperature SOT magnetization switching induced by non-epitaxial BiSb topological insulator thin films deposited by MBE and sputtering on Si/SiO₂ substrates. The large effective spin Hall angle was confirmed for both MBE-grown (θ_{SH}^{eff} = 3.2) and sputtered BiSb thin films (θ_{SH}^{eff} = 1.2), which are nearly two orders of magnitude larger than those of heavy metals, and even larger than those of other epitaxial TIs in junctions with CoTb, demonstrating BiSb's potential as a spin Hall material for ultralow-power SOT devices. We also show that θ_{SH}^{eff} is limited not by the quality of BiSb itself but the interface between BiSb and



Figure 7. DC current-induced SOT magnetization switching and effective spin Hall angle of BiSb deposited by the sputtering technique. (**a**) Anomalous Hall resistance of a 25 µm-wide Hall bar of the CoTb(2.7)/Pt(1)/ Bi_{0.85}Sb_{0.15}(10) stack (sample D), whose Bi_{0.85}Sb_{0.15}(10) was deposited by the sputtering technique. (**b**) SOT magnetization switching measured at different H_x . (**c**) Threshold witching current density $J_{\text{th}}^{\text{BiSb}}$ as a function of H_x . (**d**) Representative second harmonic Hall resistance as a function of H_x at $J^{\text{BiSb}} = 1.2 \times 10^5 \text{ A/cm}^2$. (**e**) Antidamping-like SOT field H_{AD} as a function J^{BiSb} .

the underlying magnetic layers. This work helps determine the lower-bound performance of BiSb in practical conditions, and is a step closer to realization of ultralow power TI-based spintronic devices.

Methods

Material growth. Multilayer structures of $Si/SiO_2/CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(10-20)$ were prepared for SOT characterization. First, the CoTb (2.7)/Pt(1) stacks were deposited by ion beam sputtering on Si/SiO_2 substrates. The CoTb layers were formed by depositing a 0.6 nm-thick Tb and a 0.3 nm-thick Co layer alternatingly for three cycles. Then, the stacks were exposed to air and transferred to an MBE or a sputtering chamber for



Figure 8. SOT magnetization switching by short pulse currents with BiSb fabricated by the sputtering technique. (a) Anomalous Hall resistance of a 3 µm-wide Hall bar of the CoTb(2.7)/Pt(1)/Bi_{0.85}Sb_{0.15}(10) stack (sample E). (b) Pulse-current induced SOT magnetization switching at various pulse widths τ down to 50 ns and $H_x = 44$ Oe. (c) Critical switching current density $J_{\text{th}}^{\text{BiSb}}$ as a function of τ . Red dashed lines are fitting using the thermal activation model with $J_0^{\text{BiSb}} = 5.2 \times 10^6$ A/cm² and $\Delta = 29$ for $\tau > 300$ ns, and $J_0^{\text{BiSb}} = 1.5 \times 10^7$ A/cm² and $\Delta = 8$ for $\tau < 300$ ns.

deposition of $Bi_{0.85}Sb_{0.15}$ (10–20 nm) layers. The Pt(1) layer protects the CoTb(2.7) layer from oxidation during air exposure.

Device fabrication. The samples were patterned into 100μ m-long $\times 25 \mu$ m-wide or 18μ m-long $\times 3 \mu$ m-wide Hall bars by optical lithography and Ar ion milling. A 50 nm-thick Au and a 5 nm-thick Cr adhesion layer were deposited as electrodes by electron beam evaporation, which reduces the effective length of the devices to 50 μ m or 9 μ m.

SOT characterization. The samples were mounted inside a cryostat equipped with an electromagnet. The cryostat was vacuumed to minimize thermal gradient across the samples during DC and harmonic measurements. The samples were in air during pulse current measurements, but were covered by a photoresist for protection. For the harmonic measurements, a NF LI5650 lock-in amplifier was employed to detect the first and the second harmonic Hall voltages under sine wave excitation generated by a Keithley 6221 AC/DC current source. For the DC current-induced SOT magnetization switching, a Keithley 2400 SourceMeter was used as the current source, and the Hall signal was measured by a Keithley 2182A NanoVoltmeter. For the pulse current-induced SOT magnetization switching a Tektronix AFG3251C function generator, after that the Hall voltage was measured by the Keithley 2182A NanoVoltmeter under a 10 s pulse of 0.1 mA.

Data availability

The data that support this study results are available from the corresponding author upon reasonable request.

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Author contributions

N.H.D.K., S. N., and Y.M. deposited the multilayer; N.H.D.K., S. N. and T. S. fabricated the Hall devices; N. H. D. K. performed Hall effect measurements; P.N.H. planned the experiments; N.H.D.K. and P.N.H. analyzed the data and wrote the manuscript with comments from S.N., T.S., and Y. M.

Competing interests

The authors declare no competing interests.

Additional information

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