ARTICLE OPEN Passivation behaviour of aluminium current collector in ionic liquid alkyl carbonate (hybrid) electrolytes

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The compatibility of current collectors with the electrolyte plays a major role in the overall performance of lithium batteries, critical to obtain high storage capacity as well as excellent capacity retention. In lithium-ion batteries, in particular with cathodes that operate at high voltage such as lithium nickel cobalt manganese oxide, the cathodic current collector is aluminium and it is subjected to high oxidation potentials (>4 V vs. Li/Li⁺). As a result, the composition of the electrolyte needs to be carefully designed in order to stabilise the battery performance as well as to protect the current collectors against corrosion. This study examines the role of a hybrid electrolyte composed of an ionic liquid (*N*-methyl-*N*-propyl pyrrolidinium bis(trifluoromethanesulfonyl)imide or *N*-methyl-*N*-propyl pyrrolidinium bis(fluorosulfonyl)imide) and a conventional electrolyte mixture (LiPF₆ salt and alkyl carbonate solvents) with correlation to their electrochemical behaviour and corrosion inhibition efficiency. The hybrid electrolyte was tested against battery grade aluminium current collectors electrochemically in a three-electrode cell configuration and the treated aluminium surface was characterised by SEM/EDXS, optical profilometry, FTIR, and XPS analysis. Based on the experimental results, the hybrid electrolytes allow an effective and improved passivation of aluminium and lower the extent of aluminium dissolution in comparison with the conventional lithium battery electrolytes and the neat ionic liquids at high anodic potentials (4.7 V vs. Li/Li⁺). The mechanism of passivation behaviour is also further investigated. These observations provide a potential direction for developing improved hybrid electrolytes, based on ionic liquids, for higher energy density devices.

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INTRODUCTION

In a lithium-ion battery, the flow of lithium ions between the electrodes happens along with the electron transfer in the external circuit. The electron transfer is achieved with the help of thin metal foils which act as current collectors, which are coated with the active electrode materials in the battery.^{1–3} Since the primary role of the current collectors is electron conduction, high electronic conductivity as well as high stability in that electrochemical environment are of crucial importance.¹⁻⁴ Though thin foils of nickel, copper, platinum, zinc, titanium, and other similar metals have been studied as current collectors, aluminium (AI) is the most preferred cathodic current collector in lithium-ion batteries due to its ability to form a passive film, making the electrolyte/Al interface stable even at potentials >4 V vs. Li/Li⁺. Al also offers light weight, low cost, good adhesion to the active materials, and good electronic conductivity.^{3,4} The current use of lithium-ion batteries in electric vehicles requires safe, high energy density batteries.^{5,6} One area which is very widely studied for high energy lithium batteries is the development of cathodes that operate at high voltage.^{7,8} Improved stability of the aluminium current collectors is also important to realise the improvement in performance offered by these high potential cathodes.^{3,9-11} In addition, several reports¹²⁻¹⁴ in the literature also claim that the electrolyte composition, especially the nature of the salt, plays a major role in the corrosion of aluminium current collectors; some other reports claim that the solvents play a role.^{15,16} In most commercially used electrolytes, lithium hexafluoro phosphate (LiPF₆) is the preferred salt due to the passivation mechanism on aluminium, despite its thermal instability.^{11,13,17} Salts with better thermal stability such as the lithium bis(trifluoromethanesulfonyl) imide (LiTFSI) are not preferred because they tend to corrode aluminium current collectors.^{13,18} Although the state of the art electrolytes with LiPF₆ salts work well under present day operating potentials, they still cause corrosion of current collectors at the potentials where high potential cathodes are expected to operate.¹⁹

Recent studies examined the use of ionic liquids as electrolyte components in lithium batteries and selected ionic liquids were found to possess wide electrochemical stability, improved safety^{15,17,20-22} as well as corrosion inhibition properties.^{23–26} It is interesting to note that the well-known corrosive nature of the LiTFSI salt is decreased when ionic liquids were added to the electrolyte composition.^{17,27,28} In addition to the corrosion inhibition, the so-called passive films formed on the substrate in the presence of ionic liquid electrolytes show better thermal stability.²⁷ On the other hand, in spite of the corrosive nature of the bis(fluorosulfonyl) imide anion [FSI]⁻ at high oxidation potentials (>4.0 V vs. Li/Li⁺), Cho et al. demonstrated that the addition of LiPF₆ to *N*-methyl-*N*-propyl pyrrolidinium bis(fluorosulfonyl) imide [C₃mpyr][FSI] reduced pitting corrosion.²⁹

Despite their remarkable thermal stability, the use of ionic liquid mixtures as electrolytes in lithium batteries is limited by their low ionic conductivity at room temperatures as well as issues in solid

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electrolyte interphase formation.^{30–32} To overcome these disadvantages, researchers have introduced the concept of hybrid electrolytes, where an organic solvent is added to the ionic liquid electrolytes so as to increase the room temperature ionic conductivity as well as to get better interfacial behaviour.^{15,20,33–36}

In this work, we have tested hybrid electrolytes composed of 40 wt% ionic liquid in a conventional electrolyte system to understand the role of the ionic liquid in the passivation mechanism of aluminium foil current collector. The proportion of 40 wt% ionic liquid was chosen as a compromise between improved safety and low viscosity for these electrolytes at room temperatures.^{20,34,37} The most commonly studied ionic liquids in lithium batteries^{20,33,38,39} such as [C₃mpyr][TFSI] and [C₃mpyr][FSI] were used in hybrid combinations with the conventional electrolyte mixture. Electrochemical tafel studies were carried out to understand the corrosion kinetics in these hybrid electrolytes. Surface techniques such as scanning electron microscopy (SEM), energy dispersive x-ray spectroscopy (EDXS) and optical profilometry were employed to understand the extent of aluminium passivation. Furthermore, an understanding of the passive film composition was obtained using Fourier transform infrared spectroscopy (ATR-FTIR) and x-ray photoelectron spectroscopy (XPS) studies. The current findings support the synergistic role of hybrid electrolytes in bringing better surface passivation on aluminium which may improve the performance of lithium batteries, especially for high energy density cathode systems.

RESULTS

Electrochemical measurements

Potentiodynamic measurements were carried out to understand the corrosion kinetics in hybrid electrolytes, conventional electrolytes and neat ionic liquids. The potentiodynamic polarisation curves are illustrated in Fig. 1. The corrosion current densities were lower in the electrolytes containing ionic liquids compared with the conventional electrolytes. In hybrid electrolytes, the corrosion potential as well as corrosion current density initially follows the same trend as that seen for the neat ionic liquids; however, at more positive potentials, the presence of LiPF_6 in the system creates passivation. This passivation phenomenon can be seen by the flat regions in the curves for both conventional and hybrid electrolytes. This clearly shows that the hybrid electrolytes can help decrease corrosion of aluminium current collectors.

Further insights into this corrosion phenomenon were obtained by performing cyclic voltammetry on the aluminium current collectors with the electrolytes under study. This aimed to (i) verify the passive film formation, (ii) understand whether the formation is a once-off process or whether the film has self-healing properties and (iii) establish the mechanism of passive film formation and its composition.

We initially carried out CV measurements over a potential range of 2.7–4.7 V vs. Li/Li^+ as shown in Fig. 2. The cycle was repeated twice at a rate of 0.1 mV/s to understand the passive film formation. Quasi-flat profiles in the CV during the second and third cycles were found with IL-based electrolytes, as seen in Fig. 2. In contrast, a significant constant increase of current density with respect to the potential sweep was observed in the neat LP40 electrolyte.

Following the CV measurements, chronoamperometry was carried out, in which the samples were subjected to a potential of 4.7 V vs. Li/Li⁺ for three hours to further examine the strength of the passive film. The flat lines (i.e., reflecting a constant current) indicate that the passive film is further impeding corrosion reactions as shown in Figure S1. The current versus time profiles confirm that the film formed in the LP40 electrolyte is not sufficiently passive so as to prevent the surface from corrosion, as seen from the steady increase of current in Fig. 2a. On the other hand, the surface film that develops in neat ionic liquids as well as the hybrid electrolytes prevented further corrosion of the Al current collector as seen from the very low current densities measured in the second and third cycles (Fig. 2b-e) and in the chronoamperometry experiments. The slight increase in current density values measured after 1.5 hours in the HE 2 electrolyte (Fig S1) may suggest a less protective or damaged passive film formed in this case. Further surface characterisations were conducted on these samples to understand the formation mechanism and composition of the passive film.

Surface analyses

The surfaces of the electrochemically treated aluminium current collectors were analysed using SEM, EDXS, and optical profilometry whereas the surface composition was further analysed by FTIR and XPS analysis.

SEM & EDXS studies. Figure 3 shows SEM images of aluminium current collectors after anodising in the different electrolytes. Close observation of SEM images indicated the formation of a layer on the surface in all cases, showing passivation by chemical reaction.

The SEM micrograph of Fig. 3a shows the surface morphology of the pristine surface before any test. The treated surface in the organic carbonate solvent (LP40) appears significantly roughened, Fig. 3b. Closer observation reveals the formation of a thick and non-uniform passive layer in the sample exposed to the LP40 electrolyte. EDXS analysis confirmed the presence of a relatively thick layer on the Al surface, with a chemical composition

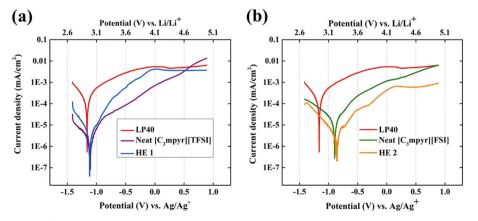
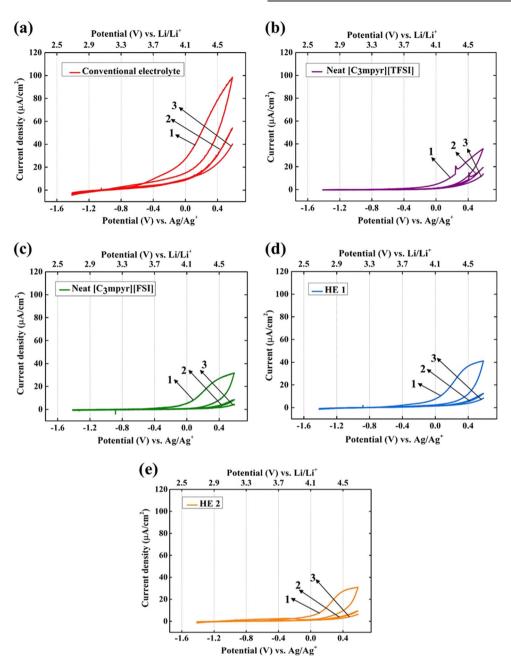


Fig. 1 Tafel plots of aluminium foils in (**a**) [C₃mpyr][TFSI] ionic liquid and HE 1 in comparison with LP40 and (**b**) [C₃mpyr][FSI] ionic liquid and HE 2 in comparison with LP40

Passivation behaviour of aluminium current collector... S Theivaprakasam et al.



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Fig. 2 Cyclic voltammograms of aluminium foils in (**a**) LP40, (**b**) $[C_3mpyr][TFSI]$, (**c**) $[C_3mpyr][FSI]$, (**d**) HE 1, and (**e**) HE 2 at a scan rate of 0.1 mV/ s in the potential window of 2.7–4.7 V vs. Li/Li⁺. The numbers indicated by arrows refer to the cycle number of the cyclic voltammogram trace

dominated by phosphorus, carbon, fluorine and oxygen, as shown in Figure S2. The surface morphologies in Fig. 3c, d show evidence that the [TFSI]⁻ anion helps protect the aluminium surface through formation of protective layer stable against the anodising process, resulting in a smoother surface. Smaller amounts of the elements associated with the [TFSI]⁻ anion were detected by EDXS (Figures S3 and S4), although these need to be further confirmed by XPS analysis.

The surface morphology in the case of the neat [FSI] sample is very different to that of the neat [TFSI] sample (Fig. 3c, e). The [FSI] treated sample has a very uneven surface, suggesting a heterogeneous passivation layer on the Al surface (Figure S5). The main difference seen in the SEM analysis of the surface exposed to the hybrid electrolyte (HE 1) is the presence of a smoother deposit when the ionic liquid with the [TFSI] anion is mixed with LP40, Fig. 3e (HE 1 sample). The cracks visible on the surface are likely to be a result of the vacuum in the SEM chamber. Larger quantities of elements such as O, F, and S associated with the anion in the case of the HE 2 surface were confirmed by EDXS analysis (Figure S6).

Optical profilometric study. To obtain quantitative information about the surface roughness, the samples treated in neat ionic liquids, HE 1, and HE 2 were examined by optical profilometry. The 3D images are given in Fig. 4.

After exposure to the neat ILs (Fig. 4a, b, respectively for the neat [TFSI] and neat [FSI] samples), there were rough, distributed deposits on the surface, and the roughness was significantly more pronounced in the case of the neat [FSI] sample. The neat [TFSI], HE 1 and HE 2 samples showed similar average roughness. However,

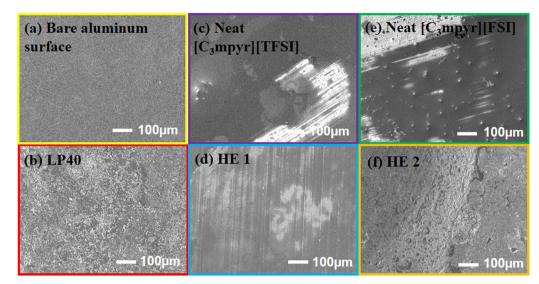


Fig. 3 SEM images (EHT = 10 kV) of aluminium foil (a) bare aluminium surface and after electrochemistry measurements in (b) LP40, (c) $[C_3mpyr]$ [TFSI], (d) $[C_3mpyr]$ [FSI], (e) HE 1, and (f) HE 2

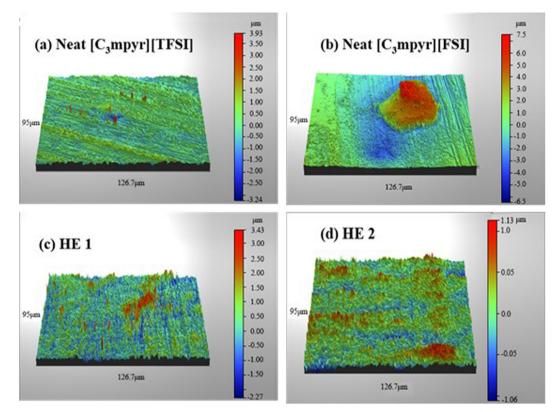


Fig. 4 Profilometric 3D images collected for aluminium surfaces after anodising in (**a**) $[C_3mpyr][TFSI]$, (**b**) $[C_3mpyr][FSI]$, (**c**) HE 1, and (**d**) HE 2 obtained by optical profilometry

evenly distributed layers are more pronounced in HE 1 and HE 2 samples, Fig. 4c, d, respectively for HE 1 and HE 2. This observation is confirmed by a more stable relative height and smaller errors in roughness average, as illustrated in Figure S7. These parameters reflect the homogeneity and distribution of the layer across the surface. These images are consistent with those from SEM (Fig. 3). Here it must be noted that the colour legend on the right side of the images in Fig. 4 is different for each sample, therefore attention should be drawn to the legend before making comparisons.

The observations from the profilometric study agree with previous SEM analysis. The results provide evidence of a more uniform protective layer formed with the [TFSI]-based hybrid system. The average roughness was measured on multiple spots and small deviations obtained in the case of hybrid samples reflect the uniformity of the surface as shown in Table S7. This could explain the electrochemical results (CV) described above. In the case of neat [TFSI] and neat [FSI], the surface was not flat (this observation is confirmed by a relative height variation of $\pm 10 \,\mu$ m,

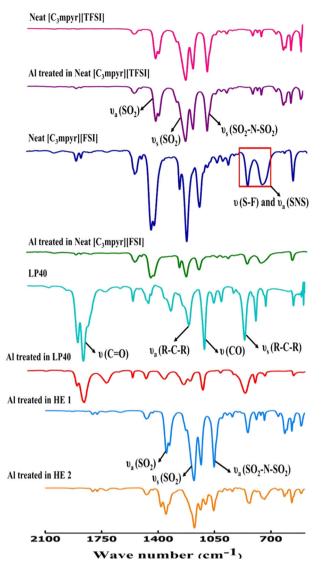


Fig. 5 FTIR spectra of neat [C₃mpyr][TFSI], [C₃mpyr][FSI] as well as the aluminum foils treated in [C₃mpyr][TFSI], [C₃mpyr][FSI], HE1 and HE 2

Figure S7) whereas a smoother surface was confirmed in the case of the HE 1 sample.

FTIR analysis. FTIR spectra of the electrochemically treated aluminium foils are shown in Fig. 5. In the case of hybrid electrolytes, the strong peaks corresponding to SO₂ asymmetrical and symmetrical stretching were found at 1177 and 1348 cm^{-1} for the sample in HE 1 and 1174 and 1381 cm⁻¹ for HE 2, respectively. This indicates that the SO₂ portion of the anion has remained intact and present on or very near the surface⁴⁰⁻⁴² (taking into account, the penetration depth of the IR beam). The SO₂ group may belong to multiple species on the aluminium surface but these FTIR spectra do not enable any conclusion to be made about the exact chemical species present. There does not seem to be a peak that could be assigned to the S–F stretch.⁴¹ The strong peaks corresponding to S-N stretch are clearly present in the aluminium electrode spectrum at ~740 and 843 cm⁻¹ in HE 1 and ~740 and 832 cm⁻¹ for HE 2, respectively.^{41,43–45} All C–H-based vibrations that do not arise from the DMC reaction residue must be due to the [C₃mpyr] cation. There are clear peaks associated with the CH₃ stretch at 2888, 2947, and 2980 cm⁻¹ in the spectrum of the sample in HE 2, which precisely match the peak positions 41,42,45,46

found in the spectra of the neat $[C_3mpyr][TFSI]$ and $[C_3mpyr][FSI]$ as shown in Fig. 5. This indicates that, at least in most cases, the alkyl chains are preserved and suggest the presence of the intact pyrrolidinium cation on the surface. During the anodising process, the Al surface becomes positively charged, so it is expected that migration of the anion towards Al will be promoted as aluminium is being dissolved into the solution (Al \rightarrow Al³⁺), whilst the cation should be repelled from the surface.

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Indeed, literature reports based on the elemental composition of ionic liquid films on various reactive metals show that the ionic liquid anion greatly dominates the surface chemistry.⁴⁷ However, other studies using ToF-SIMS revealed that both the cation and anion are present in the film although only the cation could be identified as a whole molecule.²⁶ This confirms that the anion reactivity plays a dominant role in the passivation of aluminium current collectors whilst the cation is somehow entrapped within the passive surface film.

XPS analysis. XPS measurements—XPS high-resolution region spectra peak identities were determined from published values^{48,49} and from reports of XPS studies of aluminium surfaces.^{50,51}

The data obtained initially (before etching) are indicative of the outer surface. Figure 6a presents the survey spectra obtained from the neat IL samples and the corresponding hybrid samples. Chemical compositions (atomic%) are included in electronic supplementary information (ESI) (Table S2). Measurements clearly indicate that elements associated with the IL anions were present on the surface of the samples in significant quantities. Differences in chemical composition before and after etching are more pronounced in the case of neat ILs, suggesting that the surfaces treated in the hybrid solutions are more homogeneous. Larger amounts of F, as expected, and interestingly larger amounts of AI, were detected in the sample surfaces treated in [TFSI] containing electrolytes (neat and HE 1) whereas more C was detected in the [FSI] treated samples (neat and HE 2).

XPS etching measurements—Although the etching procedure is destructive and sample compositions must be analysed with care, it may be useful to reveal species likely to be present in the passivation layer, providing significant insight into the chemical nature of the film. High-resolution region spectra were acquired initially and after 5 min of etching. As the etching rate was estimated at 2 Å.s⁻¹, the experiment is estimated to have removed approximately 60 nm of material. The results obtained from the Al 2p and F 1s for the four samples are summarised in Fig. 6b, c. Region spectra from C 1s, N 1s, O 1s, and S 2p are provided in ESI (Figures S8 to S11) along with peak assignments (Tables S3 and S4).

Considering the F 1s spectra, peaks were identified for aluminium fluoride (AIF₃) at ca. 686.3 eV and -SO₂F at ca. 688 eV for all samples. There was an increase in the quantity of AIF₃ in all samples except for the neat [FSI] treated sample. The results suggest that a layer of AIF₃ is present close to the aluminium surface. Peaks associated with -CF₃, a "fingerprint" of the [TFSI⁻] anion, were identified in the [TFSI] treated samples at ca. 688.7-689 eV; similar amounts were detected in the neat [TFSI] treated sample before and after etching whereas the amount of -CF₃ present in the hybrid HE 1 treated sample decreased drastically with etching. There are significant differences between the samples with the surface films formed from neat ILs or the HE 1 electrolyte containing mainly -SO₂F and AIF₃, after a small amount of etching whereas a more steady variation in composition was exhibited by the HE 2 sample, suggesting that the Al film may be thicker or significant amounts of other species may be present on the Al surface in this latter case.

The Al 2p high-resolution region spectra displayed peaks corresponding to Al^0 at 71–72 eV, aluminium oxide (Al_2O_3) at ca. 74.6 eV, Al_2O_3 on Al foil at ca. 75.6 eV and AlF_3 at ca. 76.6 eV. The initial Al surface spectra indicated the presence of a considerable

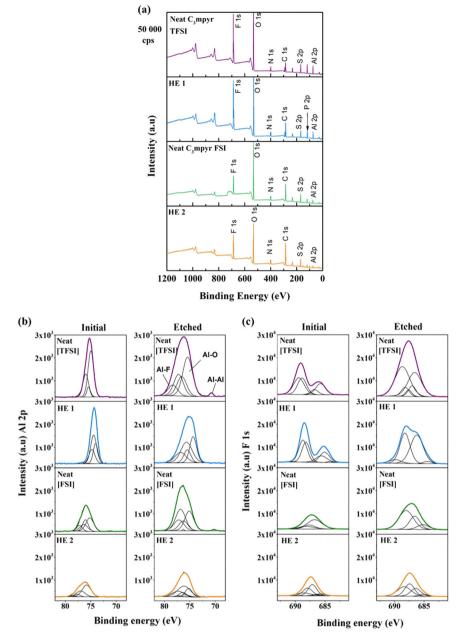


Fig. 6 a XPS survey scan and **b** high resolution Al 2p and F 1s region spectra for the Al surfaces treated in Neat [C_3 mpyr][TFSI], HE 1, Neat [C_3 mpyr][FSI] and HE 2 solutions before and after etching

quantity of Al oxide that did not persist well with etching, and was most likely present as a contaminant from sample handling. A substantial amount of AIF₃ is indicated on the AI surface in the case of the FSI electrolytes (neat [FSI] and HE 2) and the quantity of AIF₃ continued to increase with etching. Al^o associated with the Al substrate was only detected in the surfaces treated in neat ILs, suggesting the formation of thinner films, in agreement with the survey scan described previously and results obtained from other techniques. If the etching experiment is estimated to have removed 60 nm of material, the x-ray beam has not penetrated through the passivating film in the case of hybrid samples. After etching, a relatively complex mixture of aluminium species was identified in most samples and the response to the fitting parameters was satisfactory. Spin orbit splitting generates a doublet corresponding to one Al 2p species, the doublet separation should be of 1.15 eV with a ratio of 2:1.

From the C 1s high-resolution region spectra, peaks associated with C–C/C–H at 284.8 eV, C–N at ca. 286.5 eV and carbonate (CO_3^{2-}) at ca. 290 eV were identified.

Peaks detected in the O 1s high-resolution region spectra were assigned to CO_3^{2-} , organic C-O or SO_2^- at ca. 531.5 eV, C = O at 533 eV. The C 1s and S 2p spectra indicate that predominately SO_2 was detected. The spectra show that the amount of CO_3^{2-} and SO_2^- decreased upon etching except for the neat [FSI] treated sample.

Peaks present in the N 1s high-resolution region spectra were associated with N⁺ at 402–403 eV and N⁻ at 399–400 eV. For the [FSI] treated samples, the results were consistent with the removal of RTIL during the etching process. Small quantities of nitrides at ca. 398 eV were also identified on the etched surfaces.

The S 2p high-resolution spectra displayed peaks corresponding to $-SO_2CF_3$ species for the [TFSI] treated samples at ca. 169 and 170.2 eV (doublet) and $-SO_2F$ for the [FSI] treated samples at ca. 169.7 eV and

A clear difference is visible between the AI surfaces treated in the neat ILs and in the hybrid solutions. The results suggest that the film formed on AI foil was thicker in the hybrid solutions with significant amount of reduced species associated with the IL anion. The film formed on AI foil was composed of an outer layer of AI oxide. The etching process indicated that AIF₃ species dominate the film further in. The cation structure does not seem to be affected by the anodising process, according to the N 1s region spectra, and this is in agreement with FTIR analysis described previously.

DISCUSSION

It has been reported in the literature that the aluminium substrate dissolves as Al³⁺ ions when subjected to higher oxidation potentials.¹³ The dissolved aluminium ions react with the electrolyte mixture to form aluminium salts, the nature of which depends on the salt and solvents in the electrolyte system. It has been shown previously that the [FSI]⁻ anion is corrosive towards the aluminium substrate upon anodic polarisation (>4.0 V vs. Li/Li +).²⁹ It was also reported that the extent of corrosion was suppressed in LiTFSI electrolytes by the addition of LiPF₆ salt, which resulted in passivation of the Al substrate.^{14,52} The layer that was formed on the Al substrate was found to be composed mainly of AlF₃, as a result of the chemical attack of LiPF₆ on the native oxide layer (Al₂O₃).

In this work, the electrochemical studies indicate the passivation properties of the hybrid electrolytes in comparison to the conventional electrolyte. Poor passivation was observed for the aluminium substrate that was cycled by using the conventional (LP40) electrolyte. The anodised Al foil displayed signs of corrosion which was identified from the electrochemical experiments and was in agreement with SEM images. In the case of the hybrid electrolytes, the decreasing current density and flat CV profiles observed in the second cycle measurements indicate the effectiveness of the passivation on the Al surface. By correlating depth-profiling Al 2p XPS spectra of the aluminium samples with SEM images further clarification of the corrosion-inhibiting properties of the hybrid electrolytes can be determined. Al₂O₃ is the major Al species on the Al foil that was anodised in the neat ILs (without LP40). In contrast, AIF_3 dominates over AI_2O_3 when the Al foil is anodised in the hybrid electrolytes that contain LP40. It is believed that the composite passive film that is formed with the help of the ionic liquid and the PF₆ anion from the lithium salt in the electrolyte helps in the formation of a more robust passive film, which remains stable over the cycles performed here (confirmed by CV and chronoamperometry measurements). In particular, the [TFSI]-based hybrid electrolyte (HE 1) allowed the formation of a film that was mainly composed of AIF₃. This suggests the formation of a passivating layer more resistant to electrochemical process. This was also observed via optical, microscopic and spectroscopic analyses, which indicated the predominant involvement of the anion chemistry in surface film formation. The pictorial representation of the composition of the passive film is presented in Figure S12.

Although [TFSI]-based lithium salts are known for their corrosive behavior on aluminium substrates, ^{13,52,53} such behaviour was not observed when the [TFSI]⁻ anion was associated with the ionic liquid. ^{17,54,55} The present work also confirms the corrosion inhibition and better passivation of the [TFSI]-based hybrid electrolyte (HE 1) in comparison to the [FSI]-based hybrid electrolyte (HE 2) and the conventional electrolyte. It is reported that the poor solubility of the passive film in the ionic liquid electrolytes helps prevent corrosion. ^{54,55} Nevertheless, the better corrosion properties of HE 1 may also be due to the synergistic

effect from both the ionic liquid and the LiPF₆⁻ salt being present in the electrolyte. In other words, the insoluble Al-TFSI-based species that form from the ionic liquid component and the AlF₃ that forms predominantly (although not exclusively) from the LiPF₆ salt component result in the suppression of the corrosion of the aluminium substrate in HE 1.

This work has confirmed the significant corrosion inhibition properties of hybrid electrolytes based on a pyrrolidinium ionic liquid and commercial liquid electrolyte for lithium batteries. The hybrid electrolyte based on the bis(trifluoromethanesulfonyl)imide [TFSI] anion performs better than both the neat [TFSI] ionic liquid electrolyte and bis(fluorosulfonyl)imide [FSI] hybrid electrolyte in contact with aluminium at high anodic potentials (4.7 V vs. Li/Li⁺). The organic carbonate electrolyte (neat LP40) did not exhibit appreciable passivation at such high anodic potentials. Cyclic voltammetry revealed that the neat [FSI] ionic liquid and hybrid electrolytes showed similar performance. However, differences were identified by potentiodynamic polarisation and effective passivation was only confirmed in the presence of LiPF₆ in the hybrid electrolytes. Further differences were confirmed by microscopy and spectroscopy.

The observations that improved passivation occurred in the presence of the [TFSI] anion in the hybrid electrolyte and the correlation with an excess of AIF_3 and anionic moieties in the surface film, strongly suggest that the IL anion may be critical to the anodic stability and high corrosion inhibition efficiency of aluminium current collectors. Further work is underway to investigate the influence of the chemistry of both the ionic liquid and organic solvent on speciation in a lithium cell configuration and correlate it with corrosion performance. This could lead to improved combinations to yield even better passivating properties of these hybrid electrolytes.

METHODS

Materials

Battery grade aluminium foils (MTI Corp.) were pre-cleaned in dimethyl carbonate solution (DMC, 99%, Sigma-Aldrich) and dried in a vacuum oven at 120 °C. The dried aluminium foils were immediately transferred to the glove box. An electrolyte solution containing 1 M LiPF₆ in ethylene carbonate and diethyl carbonate (LP40, Sigma-Aldrich, <15 ppm H₂O and <50 ppm HF) was studied as the conventional electrolyte. Two hybrid electrolyte solutions containing 40 wt% of ionic liquid, *N*-methyl-*N*-propyl pyrrolidinium bis(trifluoromethanesulfonyl) imide, [C₃mpyr] [TFSI] (Solvionic, France, 99.9% purity) in LP40 (HE 1) as well as *N*-methyl-*N*-propyl pyrrolidinium bis(fluorosulfonyl)imide, [C₃mpyr][FSI] (Solvionic, France, 99.9% purity) in LP40 (HE 2) were studied. In addition, the neat ionic liquids [C₃mpyr][TFSI] and [C₃mpyr][FSI] were used for comparison studies.

Pretreatment of aluminium

The cleaned, dried aluminium foils were washed once more (inside the glove box) with dimethyl carbonate before the electrochemical measurements.

Electrochemical measurements

Electrochemical measurements were carried out in a pipette cell using a Biologic VMP3 multi-channel potentiostat, controlled by Biologic EC-Lab version 11.01 software. The pipette cell used was previously described elsewhere.²⁴ The inner surface area of the pipette (equal to that of the working electrode W.E.) was 0.38 ± 0.05 cm². The cell consisted of a polyethylene pipette tip with an Ag/AgOTf reference and a Pt wire counter electrode of 0.5 mm diameter. Cyclic potentiodynamic polarisation (CPP) was carried out over the potential range 2.7–5 V vs. Li/Li⁺ at a scan rate of 10 mV/min. The tafel curves were fitted using the EC lab software V10.44 (Bio Logic Science & Instruments). Cyclic voltammetry (CV) measurements were carried out in the potential range of 2.7–4.7 V vs. Li/Li⁺ at a scan rate of 1 mV/s for three cycles followed by chronoamperometry measurements carried out for three hours at 4.7 V vs. Li/Li⁺. Post-electrochemistry, the

Passivation behaviour of aluminium current collector... S Theivaprakasam et al.

surfaces were rinsed with DMC to wash off any excess IL and finally dried under nitrogen stream. All electrochemical measurements were carried out inside a nitrogen glove box.

Fourier-transform infrared spectroscopy (FTIR)

Infrared spectra were acquired on a Perkin Elmer IR 101820 series spectrometer using the Spectrum (v.10.4) software. Ex situ attenuated total reflectance (ATR) spectra were obtained using a diamond ATR crystal in the mid-IR range (4000–450 cm⁻¹). The rinsed and dried electrodes were hermetically transferred and loaded onto the sample stage after brief exposure to air. Firm pressure was applied to press the aluminium disk against the diamond window of the sample stage. All spectra were recorded with a 4 cm⁻¹ resolution and 256 scans.

Scanning electron microscopy (SEM) with energy dispersive x-ray spectroscopy (EDXS)

Al surfaces after the electrochemical experiments were further characterised by SEM. SEM images of the Al electrodes were obtained with a JEOL JSM-IT300 at an accelerating voltage of 10 kV.

An Oxford Instruments X-Max 50 mm² energy dispersive x-ray spectroscopy detector was used to analyse the Al surfaces, attachment at 10–11 mm W.D. with a collection time of five minutes. Oxford Instruments Aztec (version 1.0) software was used.

Optical profilometry

The aluminium coupons were examined using a Contour GT-K1 optical profilometer and the data were analysed with Vision 64 software v 5.30, Bruker Instruments. The measurements were carried out with the following parameters: VSI $-20\times$ or 50× lens, Magnifier 1.0×, Speed 1×, with a 25 µm back scan, 50 µm Length and 0.5% Threshold.

X-ray photoelectron spectroscopy (XPS)

For all XPS experiments, the binding energy scale was calibrated from the aliphatic hydrocarbon C 1s peak at 284.8 eV. The samples were mounted on a XPS sample stud using conductive carbon adhesive tape and placed in a hermetic vessel for transfer to the instrument. XPS measurements were carried out at the Victorian node of the Australian National Fabrication Facility (CMSS, La Trobe University, Australia).

X-ray photoelectron spectroscopy was performed using an AXIS Ultra instrument (Kratos Analytical, Manchester, UK) utilising a monochromatic AI Kα x-ray source operated at 150 W (15 kV, 10 mA). The hybrid analysis mode used provided a sampling area of $300 \times 700 \,\mu\text{m}^2$. Survey spectra were acquired at 80 eV pass energy and high resolution region spectra were acquired at 20 eV pass energy. Etching experiments were performed on the sample surface using an argon ion beam gun operating at 5 keV and beam current of 2 μ A, resulting in an estimated etching rate of 2 Å.s⁻¹. The pressure in the analysis chamber was maintained at 4.0×10^{-10} mbar. Instrument operation was performed using the XPS software (Vision 2.0).

XPS data were analysed using the CASAXPS software (v. 2.3.16). Relative sensitivity factors taken from the Kratos Library were used to determine relative atomic percentages from survey and high-resolution scans of the most intense photoelectron peak for each element. Peak areas were measured after performing a two-point Shirley background subtraction. A Gaussian:Lorentzian algorithm (70:30%) was used to fit the peaks to obtain quantitative results. The fit produces an estimated \pm 10% error in the atomic concentration determined for each peak.

Data availability

The data sets generated during and/or analysed during the current study are available from the corresponding authors on reasonable request.

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AUTHOR CONTRIBUTIONS

The manuscript was written through the contribution of all authors. S.T. optimised and performed the electrochemical measurements and G.G. had carried out the surface analysis experiments. S.T. and G.G have contributed equally to the data analysis and manuscript preparation. P.H., M.F., S.M. and D.M.F have assisted in the project initiation, experimental planning, data analysis and reviewed the manuscript. All authors have given approval to the final version of the manuscript.

ADDITIONAL INFORMATION

Supplementary information accompanies the paper on the *npj Materials* Degradation website (https://doi.org/10.1038/s41529-018-0033-6).

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