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Regulating electron configuration of single Cu sites via unsaturated N,O-coordination for selective oxidation of benzene

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Developing highly efficient catalyst for selective oxidation of benzene to phenol (SOBP) with low H_2O_2 consumption is highly desirable for practical application, but challenge remains. Herein, we report unique single-atom Cu_1 - N_1O_2 coordination-structure on N/C material (Cu- N_1O_2 SA/CN), prepared by water molecule-mediated pre-assembly-pyrolysis method, can efficiently boost SOBP reaction at a 2:1 of low H_2O_2 /benzene molar ratio, showing 83.7% of high benzene conversion with 98.1% of phenol selectivity. The Cu_1 - N_1O_2 sites can provide a preponderant reaction pathway for SOBP reaction with less steps and lower energy barrier. As a result, it shows an unexpectedly higher turnover frequency (435 h⁻¹) than that of Cu_1 - N_2 (190 h⁻¹), Cu_1 - N_3 (90 h⁻¹) and Cu nanoparticle (58 h⁻¹) catalysts, respectively. This work provides a facile and efficient method for regulating the electron configuration of single-atom catalyst and generates a highly active and selective oxidation of benzene.

Selective oxidation of benzene to phenol (SOBP) with H2O2 as oxidant is deemed to be a highly efficientand environmental-benign alternative phenol production craft to the conventional cumene process¹⁻⁶. But the general catalytic processes with metallic nanoparticle or complex show unsatisfied results with low activity or phenol selectivity³⁻⁶. Single-atom catalyst (SAC) is an emerging domain for heterogeneous catalysis⁷. Besides the maximum atom utilization, the SAC can also present catalytic active sites with unique electron structure, thus producing excellent catalytic performance towards diverse reactions⁷⁻¹¹. Fe, Co, Cu-based SACs have been applied in the SOBP reaction and show considerable catalytic performance¹²⁻¹⁸. However, the results show that the catalytic activity is very low at a low molar ratio of H₂O₂/benzene, and a 10:1 or even up to 48:1 of molar ratio of H₂O₂/benzene was used to obtain a high benzene conversion¹²⁻¹⁸. If more than 10:1 of H₂O₂/benzene molar ratio is used for this reaction, the cost of H₂O₂ is far beyond the value of the produced phenol, which leads to this SOBP process not practical application. Therefore, to develop a practical catalyst for SOBP reaction process, the low $H_2O_2/$ benzenemolar ratio is essential.

Regulating the electron configuration of single-atom sites through local coordination states adjustment can efficiently modulate the catalytic performance of SACs¹⁹⁻²⁶. By changing the coordination number of M-N_x site, researchers found that the coordinatively unsaturated single-atom site features lowered barrier of intermediates formation and products desorption, resulting in improved catalytic performance¹⁹⁻²². Besides, heteroatom doping coordination is another efficient strategy for electron configuration regulation²³⁻²⁶. For example, with greater electrophilic O coordination, the partially oxidized centralmetal atom possesses more unpaired *d*-electrons which are ready to be excited, resulting in elevated catalytic performance²⁶. In our previous work concerning single-atom Cu₁-N_x catalyst for SOBP^{27,28}, the local coordination state of center Cu atom is increased by one Cu-O coordination after reaction, and the recovered catalyst displays stable or improved catalytic performance for SOBP reaction.

¹State Key Laboratory of Fine Chemicals, Department of Catalysis Chemistry and Engineering, School of Chemical Engineering, Dalian University of Technology, Dalian, PR China. ²Dalian National Laboratory for Clean Energy (DNL), Dalian Institute of Chemical Physics, Chinese Academy of Science, Dalian, PR China. ³State Key Laboratory of Clean and Efficient Coal Utilization, Taiyuan University of Technology, Taiyuan, PR China. ⁴College of Chemical Engineering and Technology, Taiyuan University of Technology, Taiyuan, PR China. ^{Se}email: <u>yuefeng.liu@dicp.ac.cn</u>; <u>zhangriguang@tyut.edu.cn</u>; <u>zkzhao@dlut.edu.cn</u> Moreover, a recent reseach theoretically predicts N,O-coordinated Cu single-site is efficient for C-H activation, but lack of practical trials²⁹. Therefore, we envision that single Cu sites with unsaturated N,O-coordination might efficiently boost the SOBP reaction at low H_2O_2 addition.

Herein, with the purpose of developing an efficient catalyst to boost SOBP reaction at low H2O2/benzenemolar ratio, we successfully prepare a single-atom Cu catalyst on N/C material with isolated Cu₁-N₁O₂ sites by a preassembly in aqueous solution followed by a pyrolysis process, confirmed by XAFS, high angle annular dark-field scanning transmission electron microscope (HAADF-STEM), X-ray photoelectron spectroscopy (XPS), and DFT calculation. More interestingly, the as-prepared single-atom catalyst (Cu-N₁O₂ SA/CN) shows 83.7% of benzene conversion with 98.1% of phenol selectivity at 2:1 of a quite low H₂O₂/benzene molar ratio. Furthermore, owing to the unique N,O-coordiantion, the Cu-N₁O₂ SA/CN catalyst shows 4.8 and 2.3 times higher turnover frequency (TOF) value of the previously reported Cu-N₃ SA/CN and Cu-N₂ SA/CN catalysts, respectively. We present a practical Cu catalyst for phenol production from selective oxidation of benzene since the excellent catalytic performance can be realized at a quite low H₂O₂ addition.

Results

Synthesis and structural characterizations

The single-atom Cu-N₁O₂ SA/CN catalyst was fabricated by a modified preassembly pyrolysis method as early reported^{27,28}, in which the dimethyl sulfoxide (DMSO) was replaced by deionized water for the supramolecular pre-assembly process, making this procedure environmentally friendly. As shown in Fig. 1a, the melamine aqueous solution with copper nitrate was directly mixed with cyanuric acid aqueous solution, resulting in the Cu containing supermolecule precursor. Owing to the weak basicity of melamine aqueous solution, the $-O^-$ of cyanuric acid molecule was supposed to coordinate with cupric ions, forming Cu-O coordination, besides the coordination of melamine ring with cupric ions. However, in DMSO solvent, the cyanuric acid molecule was

cule cannot coordinate with cupric ions owing to the very weak coordinating ability of -OH of the cvanuric acid molecule. Fourier Transform Infrared (FTIR) spectroscopy (Supplementary Fig. 1) shows that the C = O stretching bands ($v_{C=O}$) located at 1781 and 1741 cm⁻¹, which is higher than the reported $v_{C=O}$ of cyanuric acid (1739 and 1695 cm⁻¹)³⁰, indicating the formation of hydrogen-bonded supramolecular aggregates via hydrogen bonding of N-H...O and N-H...N linkages between melamine and cyanuric acid³¹. Moreover, the Cu containing Cu-N₁O₂ SA/CN precursor shows similar FTIR spectrum to that of CN precursor, demonstrating that the presence of Cu²⁺ does not affect the formation of hydrogen-bonded supramolecular aggregates. Followed by pyrolysis under N₂ atmosphere at 600 °C for 2 h, the single-atom Cu-N₁O₂ SA/CN catalyst was obtained. FTIR spectrum of Cu-N₁O₂ SA/ CN (Supplementary Fig. 1) shows that the characteristic peaks of C = Odisappear and new peaks centred at 3500-3000, 1800-1100, and 800 cm⁻¹ attributed to tri-s-triazine arise, proving the presence of a heterocyclic ringstructure³². For comparison, bare CN was fabricated without copper nitrate, and supported Cu nanoparticle (Cu NP/CN) catalyst with 0.78 wt% Cu was also fabricated (details see Supplementary)³³.

X-ray diffraction (XRD) patterns (Supplementary Fig. 2) display the characterization diffraction peak at 27.4°, which is related to the stacking of N/C layers, with decreased diffraction intensity for Cu-N₁O₂ SA/CN contrast to CN and Cu NP/CN, implying the insertion of Cu species into the N/C material (CN) matrix³⁴⁻³⁶. N₂-physisorption results (Supplementary Fig. 3 and Supplementary Table 1) show the similar textural properties of as-prepared samples, but larger V_{BJH} value for Cu-N₁O₂ SA/CN than both CN and Cu NP/CN (0.72 vs 0.35/0.39 cm³ g⁻¹), which is attributed to the implanting of Cu species in CN matrix³⁷. Scanning electron microscopy (SEM) image (Fig. 1b) demonstrates the similar surface topography of Cu-N₁O₂ SA/CN to CN and Cu NP/CN with flake and nanotube morphology (Supplementary Fig. 4a, b). Moreover, no nanoparticles or clusters on Cu-N₁O₂ SA/CN were observed in transmission electron microscopy (TEM) image (Fig. 1c), while Cu nanoparticles on the Cu NP/CN can be clearly detected on



Fig. 1 | Sample synthesis and morphology characterizations. a Schematic illustration of preparation of Cu-N₁O₂ SA/CN. b SEM image, c HR-TEM image, d HAADF-STEM image and e the local EDX elemental mappings of Cu-N₁O₂ SA/CN.



Fig. 2 | **XPS characterizations. a** C 1 *s* and **b** N 1 *s* XPS spectra of Cu- N_1O_2 SA/CN and CN support. **c** O 1 *s* XPS spectra of Cu- N_1O_2 SA/CN and Cu- N_3 SA/CN. **d** Cu 2*p* XPS spectra of Cu- N_1O_2 SA/CN.

local Energy-Dispersive X-ray (EDX) spectroscopy and TEM images (Supplementary Fig. 4c–e). The Cu atoms are isolated dispersed on CN matrix, which is directly monitored by the atomic-resolution HAADF-STEM image (Fig. 1d, the dense bright dots). Meanwhile, EDX elemental mapping (Fig. 1e) display the uniform C, N, O, Cu distribution on CN matrix of Cu-N₁O₂ SA/CN. The Cu content of Cu-N₁O₂ SA/CN was 0.16 wt%, determined by inductively coupled plasma atomic emission spectroscopy (ICP-AES). KSCN titration (Supplementary Fig. 5 and Supplementary Table 2) was carried out to determine the dispersity of Cu atoms. The results demonstrate that most of Cu atoms are readily accessible.

To explore the electronic properties of catalysts, XPS was conducted and the binding energy (BE) was calibrated by graphitic C at 284.6 eV as internal standard^{38,39}. The survey XPS spectra (Supplementary Fig. 6) indicate the essential surface elements of C, N, Oand similar composition of as-prepared samples (Supplementary Table 3). Deconvoluted C1s XPS spectra (Fig. 2a) reveal the dominant component of graphitic C (284.6 eV), C-N (285.7 eV) and N-C=N(288.3 eV) species on Cu-N1O2 SA/CN, which is consistent with CN and Cu NP/CN (Supplementary Fig. 7a)^{40,41}. Deconvoluted N 1 s XPS spectrum of Cu- N_1O_2 SA/CN (Fig. 2b) certifies the Cu-N coordination besides C=N-C (398.7 eV), N-(C)₃ (400.3 eV), -NH_x (401.3 eV) and π excitations (404.5 eV) compared with CN and Cu NP/CN (Supplementary Fig. 8a)⁴²⁻⁴⁴. Moreover, the deconvoluted O1s XPS spetrum of Cu-N₁O₂ SA/CN (Fig. 2c) features the Cu-O peak (529.6 eV) compared with Cu-N₃ SA/CN and CN matrix (Supplementary Fig. 9a), indcating the Cu-O coordination. Notably, the Cu-O BE value in Cu-N1O2 SA/CN is higher than that in Cu NP/CN (529.6 vs 529.1 eV, Supplementary Fig. 9b), indicating the discrepancy in local coordination environment. The Cu 2p XPS spectra of Cu-N1O2 SA/CN (Fig. 2d) and Cu NP/CN (Supplemntary Fig. 8b) show the BE value of ~932.6 eV (between 932.4 eV $(Cu^+ 2p)$ and 933.6 eV $(Cu^{2+} 2p)$), implying the low valance state of Cu species $(+1 < \delta < +2)^{45,46}$. Ar etching treatment on Cu-N₁O₂ SA/CN was carried out (Fig. 2d) and the result shows the increased intensity of Cu 2p signal. Moreover, the Cu 2p signal slightly shift to higher BE value, which might be attributed to the decomposition of CN matrix under Ar etching (Supplementary Fig. 7b).

To further confirm the local coordination structure of atomically dispersed Cu, X-ray absorption near edge structure (XANES) spectra and corresponding fourier transformation of extended X-ray



Fig. 3 | Characterization of local structure and electron properties of singleatom catalyst. a Normalized Cu *K*-edge XANES spectra and **b** corresponding k^{3} weighted Fourier Transform spectra of as-prepared samples. **c** Wavelet transform of Cu-N₁O₂ SA/CN, Cu foil, CuO, Cu-N₂ SA/CN and Cu-N₃ SA/CN. **d** EXAFS fitting curve in R space and the model of Cu₁-N₁O₂ site.

absorption fine structure (FT-EXAFS) spectra were conducted (Fig. 3, Supplementary Figs. 10, 11, Supplementary Table 4). As shown innormalized Cu K-edge XAENS profiles (Fig. 3a), same like the single-atom Cu-N₂ SA/CN and Cu-N₃ SA/CN, the absorption threshold of Cu-N₁O₂ SA/CN located beween Cu foil and CuO (highlighted by dotted), demonstrating the low valance state of Cu47-50, which is consistent with the XPS result (Fig. 2d). The k^3 -weighted FT-EXAFS (Fig. 3b) profiles show the single-atom catalysts (Cu-N2 SA/CN, Cu-N3 SA/CN and Cu-N₁O₂ SA/CN) feature the main peak at ~1.40 Å, corresponding to the first coordination shell of Cu-N(O). No Cu-Cu (Cu foil) and Cu-O-Cu (CuO) coordination at 2.23 Å and 2.54 Å were observed, demonstrating the atomic Cu on CN matrix. Furthermore, wavelet transform (WT) was performed for the discrimination of backscattering atoms (Fig. 3c and Supplementary Fig. 10c)⁵¹. Cu-N₁O₂ SA/CN features no Cu-Cu coordination (7.2 Å⁻¹) of Cu foil, further demonstrating the isolated dispersion of Cu atoms. And Cu-N1O2 SA/CN displays only one intensity maximum at 4.6 Å⁻¹, which is between the Cu-O (4.9 Å⁻¹) and Cu-N (4.2 Å⁻¹) coordination in CuO and CuPc (Supplementary Fig. 10). In contrast, the N coordinated Cu-N3 SA/CN and Cu-N2 SA/CNshow intensity maximun at 4.3 and 4.4 Å⁻¹, respectively. Together with the concomitance of Cu-O and Cu-N bonds demonstrated by XPS results (Fig. 2b, c), the Cu atom was presumed to be coordinated by a mixed structure of Cu-O and Cu-N⁵²⁻⁵⁴. The quantitative FT-EXAFS fitting analysis (Fig. 3d and Supplementary Table 4) further demonstrates the Cu-N(O) first shell coordination, which is distinctly different from that of Cu foil (Supplementary Fig. 11). The Cu atom was coordinated by 3 neighbouring atoms with the average distance of 1.95 Å. The structure model of single Cu site was constructed by DFT calculations (Supplementary Fig. 12 and Supplementary Table 5), the results show Cu₁-N₁O₂ configuration features lower energy and similar parameters to EXAFS

100

60

40

%

Selectivity









Fig. 5 | DFT simulations of catalytic activity and electronic structure. a Differential charge density of Cu₁-N₂, Cu₁-N₃ and Cu₁-N₁O₂ coordination configuration. **b**-**d** The density of states of Cu₁-N₁O₂ coordination configurations.

 \mathbf{e} , \mathbf{f} Free energy diagram of H_2O_2 activation \mathbf{e} and benzene oxidation to phenol \mathbf{f} on various sites. g Arrhenius plots for benzene oxidation over various catalysts. TS: transient state.

fitting results, which is the most possible coordination structure (insert in Fig. 3d).

Selective oxidation of benzene to phenol

SACs have been proved to be efficient for selective oxidation of benzene to phenol (SOBP), which is deemed to be the atomic economy and clean pathway for phenol production^{1-3,12-18}. However, it generally needs large amount of H₂O₂ for high benzene conversion (H₂O₂/Benzene molar ratio > 10) (SupplementaryTable 6) $^{12-18}$, which makes it not practical in industry. Figure 4a and Supplementary Figs. 13, 14, Supplementary Table 7 display the catalytic performance over various catalysts for SOBPat 2:1 of H₂O₂/Benzene molar ratio. As presented, only trace of benzene is consumed without catalyst (blank) or with CN. The Cu NP/CN shows 13.5% benzene conversion with poor phenol selectivity of 74.6% and carbon balance of 85.4%, indicating its strong oxidation ability for organics degradation. Interestingly, the developed single-atom Cu-N1O2 SA/CN catalyst shows increased benzene conversion of 28.6% with excellent phenol selectivity of 98.0%. It event higher than the single-atom Cu-N₃ SA/CN (19.5%, 98.5%) and Cu-N₂ SA/ CN (18.2%, 98.7%). And the benzene conversion gradually increased with the reaction time prolonged, while the phenol selectivity stabilized at ~98% (Supplementary Fig. 14). Moreover, by extending reaction time and increasing catalyst mass, the benzene conversion reached to 83.7% with 98.1% phenol selectivity, demonstrating the superiority of $Cu-N_1O_2$ SA/CN. Furthermore, the turnover frequency (*TOF*) results in Fig. 4b show that the Cu-N₁O₂ SA/CN shows 2.3 times TOF of Cu-N₂ SA/ CN (435 vs 190 h⁻¹) and 4.8 times of Cu-N₃ SA/CN (435 vs 90 h⁻¹), respectively, while the phenol selectivity are similar (~98%). The extrordinary catalytic performance of single-atom Cu-N1O2 SA/CN should be attributed to the unique Cu₁-N₁O₂ sites (Supplementary

Tables 8–11 and Supplementary Fig. 15). It can be concluded that the N,O-coordinated singe-atom Cu shows much superior activity to the single-site Cu with Cu-N coordination. Besides the remarkable activity, the Cu-N₁O₂ SA/CN also shows high phenol selectivity than Cu NP/CN. Phenol oxidation to benzoquinone over Cu-N₁O₂ SA/CN and Cu NP/CN (Supplementary Fig. 16a) demonstrate the weak oxidation ability of Cu-N₁O₂ SA/CN for phenol with H₂O₂, and the apparent activation energy (E_a) of benzene oxidation is lower than that of phenol oxidation over Cu-N₁O₂ SA/CN obtained from kinetic study (Supplementary Fig. 16b), which can explain its high selectivity in benzene selective oxidation for phenol.This is the first example for realizing the highly efficient transformation of benzene to phenol through selective oxidation reaction at a 2:1 of low H₂O₂/benzene molar ratio, which may promote the industrial production of phenol from benzene selective oxidation.

Insight into the origin of high catalytic performance

To understand the origin of the remarkable performance over $Cu-N_1O_2$ SA/CN for SOBP, the H₂O₂ activation over as-prepared catalysts were eveluated (Supplementary Fig. 17). The single-atom Cu-N₁O₂ SA/CN catalyst shows the highest H₂O₂ activation ability, which provides large amount ofactive O* species. Although the Cu NP/CN also shows higher H_2O_2 conversion than Cu-N₂ SA/CN and Cu-N₃ SA/CN, the benzene TOF over Cu NP/CN is the lowest. The severely bubbling in practical operation indicating Cu NP/CN tends to catalyze H2O2 selfdecompostion rather than contributing to hydroxylation. DFT calculations were further performed to study the electronic properties and reaction machenism of various single-atom Cu coordination configurations for the in-depth investigation. Figure 5a displays the differential charge density of Cu₁-N₂, Cu₁-N₃ and Cu₁-N₁O₂ coordination configurations. Owing to the greater electrophilicity of the O atom relative to the N atom, the Cu₁-N₁O₂ site is more conductive to charge distribution than Cu₁-N₂ and Cu₁-N₃ sites, resulting in faster electron transfer between CN support and Cu atoms^{55,56}. Furthermore, Bader charge analysis shows that the Cu atom in Cu₁-N₁O₂ site transfers 0.966 |e| to the neighboring atoms, much higher than Cu₁-N₂ (0.741 |e|) and Cu_1 -N₃ (0.664 |e|) sites, indicating the better charge transfer capability of Cu₁-N₁O₂ site. Figure 5b-d display the density of state (DOS) of Cu₁-N₁O₂, Cu₁-N₃ and Cu₁-N₂ coordination configurations. As revealed, the conduction band of Cu1-N1O2 site is much loser to the Fermi level than that of Cu₁-N₃ site, further demonstrating the better charge transfer capability of Cu₁-N₁O₂ site⁵⁷. Moreover, owing to the enhanced charge transfer capability and greater electrophilicity of O atom, the Cu₁-N₁O₂ site featuring less Cu-3d electron, meaning more 3d orbitals were unoccupied, which is beneficial to the adsorption of reactant^{58,59}.

Figure 5e, f and Supplementary Fig. 18 display the relative energy profiles of the reaction pathway in the presence of CH₃CN solvent over the Cu₁-N₁O₂, Cu₁-N₂ and Cu₁-N₃ sites. In this study, the solvent effect is considered, and the COSMO (conductor-like solvent model) of Dmol³ is applied to simulate the solvent effects of CH₃CN^{60,61}, and the value of CH₃CN solvent dielectric constant E is 37.5 in COSMO. As shown in Fig. 5e, the process of H_2O_2 from gaseous state to the adsorbed state is an strongly exothermic over Cu₁-N₁O₂, Cu₁-N₂ and Cu₁-N₃ sites; then, H₂O₂* activation to produce O* needs to overcome the activation barrier of 1.15, 0.54, and 1.17 eV over Cu₁-N₁O₂, Cu₁-N₂ and Cu₁-N₃ sites, respectively. However, the strongly exothermic process of H₂O₂ from gaseous state to theadsorbed state provide the adequate energy for $H_2O_2^*$ activation over $Cu_1 N_1O_2$ and $Cu_1 N_2$ sites, which results in O^* production from H₂O₂ in gaseous state is a spontaneous process. Over Cu_1 -N₃ site, O^{*} production from H₂O₂ in gaseous state requires to overcome the overall barrier of 0.50 eV. In the subsequent benzene oxidation process, the absorbed benzene (absorption energy see Supplementary Table 12) prefer to spontaneously react with active O* species to form C₆H₆O^{*} intermediate and one-step produces phenol with an activation barrier of 0.36 eV over Cu₁-N₁O₂ site (Fig. 5f, phenol desorption energy see Supplementary Table 12). But for the single Cu₁-N₂ and Cu₁-N₃ site, before reacting with the absorbed benzene molecule, the O* species at the stable C-Cu bridge and C-top sites firstly migrate to the Cu center overcoming the higher activation barriers of 1.75 eV and 2.04 eV over single-atom Cu₁-N₂ and Cu₁-N₃ site, respectively, then the absorbed benzene molecule is oxidized to phenol overcoming the activation barriers of 0.74 eV and 0.54 eV, respectively (Fig. 5f). Above analysis shows that the overall barrier of benzene oxidation to phenol over Cu₁-N₂ and Cu₁-N₃ sites is much higher than that over Cu-N₁O₂ site (1.75 and 2.04 eV *vs.* 0.36 eV), as a result, the single-atom Cu-N₁O₂ SA/CN catalyst shows superior catalytic performance than the other twotypesof single-atom samples. Moreover, the E_a over various catalysts obtained from kinetic study (Fig. 5g) demonstrate the lowest E_a value over single-atom Cu-N₁O₂ SA/CN catalyst for benzene oxidation.

The good recyclability is important for a heterogeneous catalyst. Supplementary Fig. 19 displays no obvious decrease in benzene conversion over Cu-N₁O₂ SA/CN after five cycles, demonstrating its high recycling stability and reusability. XPS and HAADF-STEM concerning the used catalyst (Supplementary Figs. 20 and 21) also reveal that the single Cu atoms remains without agglomeration and the surface properties shows no significant change. And the Cu content in Cu-N₁O₂ SA/CN-used shows no obvious erosion (0.14 wt%, determined by ICP-AES).

Discussion

In summary, we successfully prepared a single-atom Cu catalyst with a unique Cu₁-N₁O₂ local coordination structure through the preassembly of melamine, cyanuric acid, and copper nitrate in an aqueous solution. The developed catalyst shows 83.7% of benzene conversion with 98.1% of phenol selectivity at 2:1 of a quite low molar ratio of H₂O₂/benzene, while more than 10:1 of molar ratio of H₂O₂/benzene was generally used to obtain a good reaction result. Owing to the combination of high catalytic performance with the 2:1 of a quite low molar ratio of H₂O₂/benzene, this work can boost the practical industrial process for the phenol production through selective oxidation of benzene. DFT calculations reveal the greater electrophilicity of the O atom in Cu₁-N₁O₂ site endowing single-tom Cu-N₁O₂ SA/CN catalyst enhanced charge transfer capability and more unoccupied Cu-3d orbital. As a result, the unique Cu₁-N₁O₂ moieties provides a preponderant reaction pathway with less steps and lower barrier for SOBP, resulting in the much high TOF value than those on Cu₁-N₂ and Cu₁-N₃ sites. We realize highly-efficient benzene-to-phenol transformation at a quite low H₂O₂ addition, which promotes the industrial production of phenol through selective oxidation of benzene. For another, this work also opens a new window for designing other single-atom catalysts with unique coordiantion structures towards diverse reactions.

Methods

Synthesis of single-atom Cu-N₁O₂ SA/CN catalyst

The general procedure of fabricating isolated single Cu atoms anchored in N/C material (CN) catalyst was as follow: a certain amount of Cu(NO₃)₂·3H₂O was dissolved in deionized water together with melamine by heating, the obtained solution was marked as solution A. A certain amount of cyanuric acid was dissolved in deionized water by heating, the resulted solution was marked as solution B. Then, solution B was decanted tardily into solution A under stirring condition. The mixture was kept with magnetic stirring. A light green powder precursor was obtained by filtration. The precursor was dried for 12 h after being washed with deionized water and ethanol, respectively. As follows, the as-dried light green powder was acquired. Finally, the powdered precursor was pyrolyzed under N₂ atmosphere for 2 h in a tube furnace. The resulted sample was named as Cu-N₁O₂ SA/CN. The content of Cu is 0.16 wt% determined by ICP-AES.

Synthesis of single-atom Cu-N₂ SA/CN catalyst

The single-atom Cu-N₂ SA/CN was prepared according our former work²⁸. Typically, 0.14 g of CN support was dispersed into a copper nitrate containing aqueous sultion in a round-bottom glass flask under magnetic stirring for 40 min. Subsequently, 1 mL of NaBH₄ aqueous solution was injected into the flask and kept on stirring for 4 h. After that, solid catalyst was recovered by centrifugation, washed with the deionized water for 3 times and ethanol for 1 time, respectively, and dried at 60 °C overnight. Then, the obtained solid was immersed in 10 mL of dilute HNO₃ solution and magnetic stirred for 4 h in a glass flask at room temperature. Then the solid was centrifuged, washed with deionized water to neutral and dried. The finally acquired solid catalyst was named as Cu-N₂ SA/CN. The Cu content is 0.20 wt% determined by ICP-AES.

Synthesis of single-atom Cu-N₃ SA/CN catalyst

The single-atom Cu-N₃ SA/CN was prepared according our previous work²⁷. Generally, a certain amount of Cu(NO₃)₂·3H₂O was dissolved in 20 mL DMSO with 0.50 g melamine by ultrasonic for 10 min, the asobtained green clarified solution was marked as solution A. 0.51 g cyanuric acid was dissolved in 10 mL DMSO through ultrasonic for 10 min, the resulted solution was marked as solution B. Then, solution B was decanted tardily into solution A. The green solution momentarily became blue as solution B was added, and white precipitate was formed subsequently. The mixture was kept on magnetic stirring for 10 min. Light green powder precursor was obtained by filtration. The precursor was dried off at 60 °C for 12 h after washed with deionized water and ethanol. Light green dried powder was acquired. Finally, the powdered precursor was pyrolyzed under N2 atmosphere for 4 h in a tube furnace at a ramp rate of 2.3 °C min⁻¹. The resulted sample was named as Cu-N3 SA/HCNS. The content of Cu is 0.85 wt% determined by ICP-AES.

Synthesis of CN support

The procedure of CN synthesis is similar to Cu-N₁O₂ SA/CN except that without the addition of Cu(NO₃)₂·3H₂O.

Synthesis of nanoparticle Cu NP/CN catalyst

The Cu NP/CN catalyst was fabricated as former report²⁷. Typically, a certain amount of Cu(OAc)₂·H₂O was dissolved in 18 mL deionized water with 0.43 g PVP-K30 under ultrasonic in a 50 mL roundbottom flask. Then an aqueous solution (2 mL) of 1.2 mmol NaBH₄ and 1.0 mmol NaOH was injected into the flask at room temperature and kept stirring for 1 h. Then, 0.5 g CN support was added to the flask and kept on stirring for another 12 h. The solid was centrifuged and washed with water for 3 times and ethanol for 2 times, respectively. The final Cu NP/CN catalyst was obtained after dried off for 12 h at 60 °C. The content of Cu is 0.78 wt% determined by ICP-AES.

Catalytic performance evaluation. Selective oxidation of benzene to phenol was performed as the probe evaluation for catalytic performance test. The reaction system includes 30 mg of catalyst, 2 mL of CH₃CN, 0.4 mL of benzene and 1 mL of H₂O₂ (30 wt%). The reaction was carried out at 60 °C in oil bath kettle with magnetic stirring for a period of time. After the reaction was accomplished, the final products were analyzed by Fuli 9790II gas chromatograph (GC) equipped with a 30 m × 0.32 mm × 0.50 µm SE-54 capillary column and a flame ionization detector (FID).

The benzene conversion and phenol selectivity were determined by GC analysis with *n*-dodecane as internal standard.

The conversion of benzene was calculated as: (mole of consumed benzene)/(mole of initial benzene) × 100%.

The selectivity of phenol was calculated as: (mole of formed phenol)/(mole of consumed benzene) \times 100%.

The selectivity of benzoquinone was calculated as: (mole of formed benzoquinone)/(mole of consumed benzene) \times 100%.

The yield of phenol was calculated as: (mole of formed phenol)/ (mole of initial benzene) \times 100%.

The carbon balance was calculated as: (mole of formed phenol + mole of formed benzoquinone + mole of remained benzene)/(mole of initial benzene) \times 100%.

Turnover frequency (*TOF*) of benzene was calculated as: (mole of consumed benzene)/(reaction time (h) \times mole of active Cu).

The mole of active Cu is determined by KSCN titration for singleatom Cu catalyst. For Cu NP/HCNS, the mole of active Cu is 50% for the 2 nm Cu nanoparticles.

Data availability

All data generated or analyzed in this study are provided in this Article and Supplementary Information, and are also available from the corresponding authors upon request.

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Author contributions

T.Z. conceived and performed the experiments, collected and analyzed data, and wrote the paper. B.W., R.Z., and Z.S. conceived and performed the DFT calculations and wrote the DFT section. S.L. and Y.L. performed the HAADF-STEM measurements. Z.Z. conceived the idea, supervised

the project work, and led the data analysis and discussion, and prepared and finalized the paper. All the authors commented on the manuscript and have given approval to the final version of the manuscript.

Competing interests

The authors declare no competing interests.

Additional information

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