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Ultra-low threshold continuous-wave quantum dot mini-BIC lasers

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Abstract

Highly compact lasers with ultra-low threshold and single-mode continuous wave (CW) operation have been a long sought-after component for photonic integrated circuits (PICs). Photonic bound states in the continuum (BICs), due to their excellent ability of trapping light and enhancing light-matter interaction, have been investigated in lasing configurations combining various BIC cavities and optical gain materials. However, the realization of BIC laser with a highly compact size and an ultra-low CW threshold has remained elusive. We demonstrate room temperature CW BIC lasers in the 1310 nm O-band wavelength range, by fabricating a miniaturized BIC cavity in an InAs/GaAs epitaxial quantum dot (QD) gain membrane. By enabling effective trapping of both light and carriers in all three dimensions, ultra-low threshold of 12 μ W (0.052 kW cm⁻²) is achieved at room temperature. Single-mode lasing is also realized in cavities as small as only 5 × 5 unit cells (~2.5 × 2.5 μ m² cavity size) with a mode volume of 1.16(λ /n)³. The maximum operation temperature reaches 70 °C with a characteristic temperature of T_0 ~93.9 K. With its advantages in terms of a small footprint, ultra-low power consumption, and adaptability for integration, the mini-BIC lasers offer a perspective light source for future PICs aimed at high-capacity optical communications, sensing and quantum information.

Introduction

Lasers with ultra-low threshold and compact size are highly desirable in photonic integrated circuits (PICs)^{1–3}, aiming at the application of optical communications^{4,5}, chip-scale solid-state LIDAR⁶, and quantum information^{7,8}. The general approach to realizing such lasers is to effectively trap light and boost light-matter interaction by embedding gain materials into few- or sub-wavelength scale optical cavities with high quality (Q) factor and/or small mode volume (V_n)^{2,9,10}. Among different types of cavities, a photonic crystal (PhC) slab consisting of periodic dielectric structures is a versatile platform to achieve high Q factor via introducing defect-type PhC modes^{11–14} or photonic bound states in the continuum

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confinement based on total internal reflection and the latter is formed based on topological mechanisms of either symmetry protection or destructive interference (accidental BIC mode). For lasing action, the reported defect-type PhC lasers, while exhibiting extremely small V_n and therefore ultra-low threshold^{12,22,23}, nevertheless suffer instability caused by sensitivity to the structural disorder²⁴. In this regard, BIC lasers that may benefit from topological robustness¹⁸ are one of the most promising alternative architectures. However, radiative BIC (quasi-BIC) modes in PhC slabs²⁵⁻³¹ or gratings³² with high Q factor are often realized requiring symmetry in the vertical (thickness) direction and extended lateral periodic structures to reduce in-plane light leakage, therefore intrinsically limiting their footprint to hundreds of unit cells.

(BICs) modes^{15–21}. The former achieves lateral confine-

ments using distributed Bragg reflection and out-of-plane

A further factor impeding the performance of BIC lasers is the poor carrier confinement and pumping efficiency.

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In contrast to defect cavity PhC lasers where the light is localized therefore effective carrier confinement can be achieved by burying the gain medium in the defect cavity only^{33,34}, BIC lasers, with its modes diffusely distributed across the cavity, require optical gain (therefore carriers) distributed across the structure. The high surface-volume ratio results in high non-radiative recombination of carriers. Therefore, reported conventional BIC lasers displayed relatively low pumping efficiency, high lasing thresholds and were limited to operating under femto- or pico-second pulse pumping^{25–32}, imposing a great challenge in advancing photonic integration applications that requires highly compact and low threshold lasers.

Such challenges have recently been alleviated to some extent by merging the two BIC modes (super-BICs)³⁵ or combining the BIC mode with other mirror-like reflection either by Fano-mirror³⁶, or by photonic heterostructure³⁷. The super-BIC laser³⁵ demonstrated relatively low threshold, but still pulse-pumped, lasing in InGaAsP PhC slab with a footprint of 40×40 unit cells. The Fano BIC laser³⁶ demonstrated excellent coherent profile and a threshold of $\sim 12 \text{ kW cm}^{-2}$ under continuous-wave (CW) pumping but required localizing the gain in the continuum region by utilizing semiconductor buried heterostructure to protect the spatial asymmetry of the Fano BIC mode. The BIC laser in photonic heterostructure³⁷ has scaled down the diameter of fundamental mode to ~30 unit cells, however the challenge is from the instability of the monolayer transition metal dichalcogenide gain material. A scalable, CW operated, highly compact, and ultra-low threshold BIC laser has therefore remained elusive.

Very recently, a new kind of BIC mode termed as miniaturized BICs (mini-BICs)³⁸ was proposed, which combines a traditional BIC mode and a lateral photonic bandgap mirror in a cooperative way to trap light in all three dimensions, achieving a record high Q factor and rather small V_n in silicon-based passive structures³⁸. On the other hand, epitaxial quantum dot (QD) materials, due to their ability to three-dimensional confinement of carriers, have lower threshold³⁹, high temperature stability⁴⁰, and in particular high tolerance to epitaxial defects or etching-induced surface defects^{41,42}, therefore could serve as an efficient gain material for BIC lasers by suppressing non-radiative recombination paths.

In this work, we present the realization of CW operated BIC lasers with low-thresholds and small V_n by combining O-band InAs/GaAs epitaxial QD gain material with mini-BIC cavities. Benefitting from the three-dimensional confinement of both light and carriers provided by the mini-BIC cavity and the QD, we achieve CW single-mode operation by tuning the lattice constant and the cavity size to match the cavity mode frequency to the heterostructure bandgap. CW lasing threshold as low as

 $12\,\mu\text{W}$ (0.052 kW cm $^{-2})$ is achieved when the resonant wavelength just at the peak of QD material gain spectrum. Single-mode mini-BIC lasers with the cavity size down to 5×5 unit cells $(\sim\!2.5\times2.5\,\mu\text{m}^2)$ are also demonstrated, exhibiting a mode volume as low as $1.16(\lambda/n)^3$. These mini-BIC QD lasers with their small footprint and low power consumption could contribute to the development of high-density integrated light sources on PIC chips.

Results

Device operational principle

A schematic of our mini-BIC laser is shown in Fig. 1a. The mini-BIC cavity is fabricated in a three-layer InAs/ GaAs QD stack with a density of 5.5×10^{10} cm⁻² per layer (the right panel of Fig. 1a) and a thickness h of 556 nm. The PhC slab is embedded in the middle of an ultraviolet curing adhesive (Norland Optical Adhesive, NOA) with a refractive index of 1.54, to provide mirror-flip symmetry in the vertical direction. The in-plane cavity is formed by a PhC heterostructure, which consists of a square-lattice array of nanoholes (region A) surrounded by a boundary region (region B) with a transition region between them. Figure 1b plots the calculated band diagrams of infinite PhC slabs that have the same lattice constants as regions A and B. Here the hole radius r is 195 nm, and the lattice constant of regions A and B are set as a = 495 nm and b = 530 nm respectively. We choose the lowest-frequency fundamental TE mode in region A (TE A) as the lasing mode due to its larger feedback strength (coupling constant) and thus lower threshold than other higher-order modes^{43,44}. The frequency of TE A is tuned so that it falls within the gain spectral range of the O-band InAs/GaAs ODs with its peak in the vicinity of 1300 nm (see Supplementary Information Figs. S1 and S2 for detailed epitaxial structure and material characterization).

To achieve effective light-trapping in the transverse direction, the energy of TE A, which is above the light cone of region A (shaded green region in Fig. 1b), is designed to be inside the bandgap of region B (TE B) that forbids lateral leakage (yellow region in Fig. 1b), so that region B acts as an almost perfectly reflective mirror. Different from the continuous bands in infinite PhC slabs, eigenstates of the confined PhC in region A are a series of discrete modes, as the continuous momentum space is quantized into isolated points with a spacing of $\delta k = \pi/L$, where $L = N_a \cdot a$ is the cavity length of region A. Therefore, each discrete mode can be represented by a pair of quantum numbers (p, q) or defined as M_{pq} , indicating that it is localized near $(p\pi/L, q\pi/L)$ in the first quadrant of the momentum (k) space. Figure 1c shows a typical distribution of four eigenmodes $(M_{11}, M_{12}/M_{21} \text{ and } M_{22})$ in the k-space, in which the modes of M₁₂ and M₂₁ are degenerate in energy due to the C₄ symmetry of the structure. Here the number of holes



bandgap (region B) to form a photonic heterostructure. The cavity region A is a $N_a \times N_a$ array of square latticed circular holes with the period of *a* and side-length of *L*, while the boundary region B is an array with a width of N_b and a period of *b*, but shares the same period of *a* in the connecting side with region A. The circular holes of the PhC slab, whose radii are equal to *r*, are etched in an InAs/GaAs QD active layer with thickness h = 556 nm. The PhC slab is designed to be immersed in NOA. An atomic force microscopy (AFM) image of uncapped InAs/GaAs QDs (the right panel) indicates QD density of 5.5×10^{10} cm⁻². **b** The calculated band diagrams of infinite PhC slabs: the continuous band (TE A, represented by the black dashed line) of an infinitely large PhC splits into a series of discrete modes above the light line and located in the bandgap of region B (TE B, represented by the black dashed line) c. The momentum distribution of each mode, labeled as M_{pq} according to their location in the first quadrant of momentum space. **d** Calculated H_z near-field distributions of M₁₁, M₁₂, M₂₁ and M₂₂ at *a* = 495 nm in a finite-size cavity with $N_a = 13$. **e** Simulated mode frequencies of mini-BIC structures with N_a varying from 15 to 5 and the lattice constant varying from 495 to 485 nm. The mode intervals increase with decreasing N_a and only one mode of M_{11} settles inside the bandgap when N_a deceases to 7, indicating that single-mode lasing may be realized in a small cavity with $N_a = 5$ or 7

along the side of regions A and B is set as $N_a = 13$ and $N_b = 10$ respectively, and the gap between the two regions is fixed as (a + b)/2. The corresponding calculated mode magnetic field H_z profiles of M₁₁, M₁₂/M₂₁ and M₂₂ are plotted in Fig. 1d, indicating V_n of 7.46(λ /n)³, 7.43(λ /n)³ and 7.40(λ /n)³, respectively.

To further reduce cavity volume as well as search for single-mode operation, we explore the effect of device size and lattice constant on the modes of the mini-BIC structure. We simulate a series of structures with N_a varying from 15 to 5 and *a* from 495 nm to 485 nm. As shown in Fig. 1e, the decrease of N_a results in the increase of δk (equal to π/L), moving all modes outwards away from the center Γ point with increasing mode intervals. Only one mode, M_{11} , settles inside the bandgap of region B when N_a deceases to 7, which indicates that single-mode lasing may be realized in a smaller cavity with $N_a = 7$ or 5.

Lasing performance characterization

In experiment, the whole structure was fabricated on a GaAs-on-Glass platform using membrane transfer technique

(details in "Method" section and Supplementary Information Fig. S3). To generate accidental BIC mode in experiment, the PhC membrane is placed in the middle of ~5 µm NOA $(n_{\rm NOA} = 1.54)$ and sandwiched between two glass plates (n = 1.49) to ensure the mirror-flip symmetry^{17,45}. Figure 2a shows a typical top-view scanning electron microscopy (SEM) images of the fabricated mini-BIC cavity with $N_a =$ 13. The photonic heterostructure of the mini-BIC laser can be clearly seen in the optical microscopy image as shown in the lower panel of Fig. 2a. The micro-photoluminescence $(\mu$ -PL) measurements are performed using a 705-nm CW laser with a spot size of \sim 5.4 µm at room temperature (details in "Method" section and Supplementary Information Fig. S4). Figure 2b demonstrates the emission spectrum of a mini-BIC laser with a = 495 nm and $N_a = 13$ under the pumping power of 257.7 μ W, where the mode M_{11} , M_{12}/M_{21} , M_{22} and M_{13}/M_{31} can be observed at 1303, 1316, 1326 and 1333 nm, respectively. It is worth noting that fabrication imperfections would slightly break the C₄ symmetry and thus split the theoretically degenerate mode peaks of M_{12}/M_{21} (Fig. 2b) with a minimal energy difference³⁸.



Spectral evolution of lasing mode M₁₁ under various pumping power is shown in Fig. 2c. Linewidth narrowing occurs with pump power increasing. Figure 2d shows the evolution of the output laser intensity (light in-light out (L-L) curve) and the linewidth of M_{11} mode as a function of the pumping power, exhibiting a clear lasing behavior with a threshold power of $52 \,\mu\text{W}$ (0.227 kW cm⁻²). The linewidth decreases from ~2.4 nm at low pumping power to 0.56 nm just below the threshold (the inset in Fig. 2d), which suggests a spectral linewidth narrowing effect during lasing and a cavity Q factor of 2327. The deviation between the measured and simulated Q factors (Supplementary Information Fig. S5) may be attributed to the fabrication imperfections, lateral leakage, material absorption and scattering losses at the heterostructure interface due to momentum mismatch³⁸. Nevertheless, due to the lateral light trapping by the photonic heterostructure, this measured Q factor is much larger than that from the structure without region B (Supplementary Information Fig. S6). This lasing behavior can also be confirmed in logarithmic scale plots of the L-L curves in Supplementary Information Fig. S7. A spontaneous emission factor β of ~0.13 is extracted through fitting by the rate equations of microcavity semiconductor lasers^{22,23,46}.

To further verify that the emission of our device indeed corresponds to lasing, we measured the second-order correlation function of the emitted light in our device (see details in Supplementary Information Fig. S8). The phase transition from amplified spontaneous emission (a thermal state with $g^{(2)}(0) > 1$) to stimulated emission (a coherent state with $g^{(2)}(0) \sim 1$) is observed, serving as a reliable indicator for lasing.

Furthermore, the nearly constant lasing wavelength across the range of pumping power (less than 1.6 nm mW^{-1} in Fig. 2e) indicates that thermal effect was almost negligible in our devices, which may be attributed to the high temperature stability of QDs as well as the improved heat dissipation of our embedded BIC cavities compared with conventional suspended optical pumped QD-PhC lasers²³, as the NOA has relatively higher thermal conductivity compared to air.

Single-mode lasing with small footprint

To experimentally demonstrate single-mode lasing and wavelength tunability, we vary the lattice constant a from 495 nm to 485 nm in 2-nm steps and with N_a changing from 5 to 15, resulting in a total of 36 devices that can be measured. The measured wavelengths of the all four



modes agree well with the theoretical resonant wavelengths, which confirms that lasing action is indeed from the mini-BIC discrete modes. As N_a decreases, the wavelength of all modes shows a red-shift away from the wavelength at the Γ point and simultaneously, the mode intervals increase due to the larger δk (see Supplementary Information Fig. S9). Accordingly, fewer modes appear within the gain spectrum and thus fewer lasing modes are exhibited in the structure with smaller N_a . Figure 3a further demonstrates the typical measured lasing wavelength of M₁₁ mode of mini-BIC cavities with different sizes and different lattice constants, where a wide tunable range near 80 nm is achieved, with highly predictable wavelengths. As expected, the experimental lasing wavelengths of M_{11} red shift as *a* increases due to the decreasing resonant frequency of TE A. The measured threshold powers of the lasers shown in Fig. 3b generally lie in the range of $12-75 \,\mu\text{W}$ except for the few far outlying in the long wavelengths and have a minimum close to the central wavelength of the ground state of the QD gain materials, where maximum gain is afforded by the strong zero-dimensional carrier confinement. On the short wavelength side, the threshold rises slowly as some gain results from the excited state of the QDs at ~1255 nm. Notably, an ultra-low threshold of $12 \,\mu W$ $(0.052 \text{ kW cm}^{-2})$ is observed in the mini-BIC laser with a = 487 nm and $N_a = 7$, with a Q factor of 790 and a cavity mode exactly located at the peak (1300 nm) of the QD gain spectra (yellow shaded region). A weak peak of M_{12}/M_{21} mode at 1328 nm can be observed at high pump power (Fig. 3c), which may be attributed to the small confinement from region B, even if the mode is outside the bandgap. Single-mode lasing is eventually achieved with the cavity size down to 5×5 unit cells $(\sim 2.5 \times 2.5 \,\mu\text{m}^2 \text{ with a mode volume of } 1.16(\lambda/n)^3)$. The L-L curve and lasing spectra of the device with a = 485 nm are shown in Fig. 3d, exhibiting a threshold of $17 \,\mu\text{W}$ (0.074 kW cm⁻²) and single-mode lasing across

the range of pumping intensity up to $200\,\mu W$ (12x threshold). More lasing spectra can be found in Supplementary Information Fig. S10.

Enhancement of the Q factor by topological charge engineering

It is worth mentioning that the ultra-low threshold or single-mode operation data presented above represents some of the worst-case results in term of cavity Q factor, which on one hand confirms the high-performance of the mini-BIC laser and on the other hand indicates that they could be further improved to achieve even lower threshold.

Fundamentally, the Q factor could be further improved by the enhanced vertical light confinement, that is, the mini-BIC modes can be designed to converge with accidental BIC modes, by fine-tuning the lattice constant *a* of region A and the hole radius *r*. To achieve high-Q singlemode lasing in the device of $N_a = 5$, the lattice constant *a* is tuned in the device with r = 208 nm and 213 nm respectively, as plotted in Fig. 4a. The high-Q ring arising from topological constellation shrinks toward Γ point as *a* increases and eventually reaches the states of M₁₁ around a = 499 nm (503 nm) when r = 208 nm (213 nm). Figure 4b depicts the simulated radiative Q factor in momentum space for the devices with r = 213 nm, where the accidental BIC mode should be nearest to M₁₁ with $N_a = 5$ at k_x and $k_y = 0.1(2\pi/a)$. The fact that measured Q factor peaks at a = 503 nm as predicted also verifies the momentum matching with BIC topological charges, as is shown in the lower panel of Fig. 4c, effected by the merge between the M₁₁ mode with the accidental BIC mode. The devices with r = 208 nm also have maximum measured Q factor around a = 499-501 nm while the predicted peak is at a = 500 nm.

We then characterize the threshold and thermal stability of the mini-BIC laser with r = 208 nm, a = 499 nm and $N_a = 5$, which has the relatively high Q (about 2000) and the lasing wavelength (1306 nm) near the center of the ground state of QD spectrum, as shown in Fig. 5. The lasing threshold as a function of working temperature indicates the maximum operation temperature of 343 K (70 °C) and a characteristic temperature T_0 as high as 93.9 K, as is shown in Fig. 5a. The inset in Fig. 5a presents the measured L-L curve of the laser at 303 K, indicating a threshold at $18 \,\mu$ W. Figure 5b depicts the normalized lasing spectra at the pumping power $200 \,\mu\text{W}$ (above threshold) from 273 to 343 K. Stable single-mode operation was observed in the temperature ranging of 273 K (0°C) to 323 K (50°C), with a linear wavelengthtemperature tuning rate of 0.055 nm K^{-1} (Fig. 5c).

The experimental Q values in the range of 500–3000, which is far lower than above theoretical values of $Q_{\text{intrinsic}}$ are attributable to additional extrinsic losses



Fig. 4 Enhancement of the Q factor by topological charge engineering. a Simulated Q factor of the lasing M_{11} mode at $N_a = 5$ as the function of the period *a* varying from 491 to 505 nm, with different hole radius *r* of 208 nm (blue dot solid line) and 213 nm (red dot solid line). **b** The high-Q ring arising from the constellation of multiple BICs appears on bulk band TE A in momentum space. When the period *a* increases, the ring shrinks toward the center Γ point and eventually reaches the states of M_{11} for $N_a = 5$ (red circles) at a = 503 nm. **c** The measured Q factor of M_{11} for varied *a*, which shows similar trend with simulated results. The error bars correspond to standard errors deduced by fitting



caused by the fabrication imperfections, lateral leakage, material absorption and scattering losses at the heterostructure interface due to momentum mismatch³⁸ (see the Supplementary Information Section X for more discussion on the material absorption). The experimental Q factor can be further improved by optimizing the gap between the two regions (A and B) or the lattice constant of region B for each cavity configuration to ensure the momentum matching between the two regions. More discussions on the structures are presented in the Supplementary Information Section XI. Surface passivation that can smooth the etched hole sidewalls could also alleviate scattering losses from imperfect etching surface. The material absorption may be alleviated by introducing a wavelength scale embedded active region structure using regrowth³⁶ or template-assisted selective epitaxy⁴⁷ in an otherwise passive BIC cavity.

Discussion

Finally, we systematically compare the metrics of reported BIC lasers with different gain materials as well as those of our devices, as presented in Table 1.

In general, the generation of CW-pumped BIC lasers are boosted by combining BIC cavities with different lateral mirrors, such as Fano mirror³⁶ or PhC heterostructures³⁷, which significantly enhance the lateral confinement of light. Super-BIC cavity³⁵ can effectively improve the Q factor and therefore achieving relatively low-threshold lasing. However, lateral scattering loss and low pumping efficiency have so far limited lasing to the pulsed mode. From the perspective of gain materials, quantum confinement materials, such as InGaAsP QWs^{25,28,35,36}, monolayer WS₂³⁷ and Perovskite QDs³⁰, have achieved superior performance in lower threshold power due to their carrier confinement in several dimensions. Our devices, by implementing mini-BIC cavities in an InAs/GaAs QD gain material to achieve three-dimensional confinement of both light and carriers, have simultaneously achieved CW pumping with the lowest reported threshold power density and the smallest footprint.

To conclude, we successfully achieve CW pumped O-band mini-BIC lasers fabricated in an InAs/GaAs QD gain material. The smallest of the mini-BIC lasers has only 5×5 unit cells with a small mode volume of $1.16(\lambda/n)^3$ and exhibits an ultra-low single-mode lasing threshold of $17 \,\mu\text{W}$ (0.074 kW cm⁻²), while the lowest threshold of $12 \,\mu\text{W}$ (0.052 kW cm⁻²) is achieved in 7×7 unit cell devices. The lowest threshold power density is significantly reduced by as much as 99.6%, or down by more than two and half orders of magnitude, compared to the only reported monolithic CW BIC laser in III–V

	BIC type	Pump method	Gain medium	Wavelength (nm)	Cavity size (µm ²)	Threshold peak power (mW)	Threshold power density (kW cm ⁻²)	Q factor	Ref.
BIC	Symmetry- protected and accidental BIC	Pulse pump	InGaAsP QWs	~1600	-	73	-	-	25
			InGaAsP QWs	1551	~19×19	15.6	~4	~4701	28
	Symmetry- protected BIC	Pulse pump	GaAs	830-850	-	8.8×10^{5}	7.0×10^{4}	2750	26
			CdSe/ CdZnS NPL	632–663	-	5.09 × 10 ⁶	1.8×10^{5}	2590	31
			Perovskite	552	-	5.28×10^{5}	4.2×10^{4}	-	27
			IR-792 molecules	~860	-	~2.16 × 10 ⁶	$\sim 2.75 \times 10^{4}$	~2883	29
			Perovskite	549	-	-	4.9×10^{5}	1119	32
			Perovskite QDs	~630	-	-	11	-	30
BIC in PhC heterostructure	Symmetry- protected BIC	CW pump	monolayer WS ₂	637	~137	-	0.144	2500	37
Super-BIC	Symmetry- protected and accidental BIC	Pulse pump	InGaAsP QWs	~1600	~23 × 23	0.34	1.47	~7300	35
Fano-BIC	Fabry-Perot BIC	CW pump	InGaAsP QWs	1560	~2.2	3.5	12.38	>78,000	36
Mini-BIC	Symmetry- protected and accidental BIC	CW pump	InAs/GaAs QDs	1303/ 1328(MM)	3.4 × 3.4	1.2×10^{-2}	0.052	790	This work
				1311(SM)	2.5×2.5	1.7×10^{-2}	0.074	525	

Table 1 Comparison of the mini-BIC laser with other BIC lasers

MM multi-modes, SM single mode

semiconductor QW gain material³⁶. By careful engineering of structural parameters, the mini-BIC lasers have also been tuned across a wavelength range of 80 nm.

The mini-BIC lasers, fabricated by membrane transfer technique, can be flexibly implemented on different substrate such as silicon or LiNbO₃. Moreover, used as a surface-emitting laser based on transverse resonance, our mini-BIC lasers can have a noticeable advantage over vertical-cavity surface-emitting laser (VCSEL) at telecom/mid or far-infrared wavelength, which is based on vertical-cavity resonance and thus highly material dependent in terms of cavity construction. Just as photonic crystal surface-emitting lasers (PCSEL)¹⁶ and topological-cavity surface-emitting laser (TCSEL)⁴⁸, the resonant wavelength of the mini-BIC lasers can be precisely tuned by simply varying the lattice constant of planar cavity, without the strict limitation imposed by the thickness of DBR material. On the other hand, the ability to engineer the lateral confinement can also lead to inplane emission that couples directly into waveguides, thereby providing efficient, high spectral quality, precisely wavelength engineered miniature laser sources for PICs.

Moving forward, in addition to further optimizing cavity Q factor and reducing threshold, our approach can be combined with a vertical⁴⁹ or lateral¹⁴ p-i-n heterojunction structures to enable electrical pumped BIC lasers, as its small size provides opportunities of reducing both optical and electrical losses during carrier injection and recombination.

Materials and methods

Numerical simulation

The photonic band diagrams and mode characteristics are calculated using a three-dimensional finite-element method (FEM) solver of the COMSOL Multiphysics in the frequency domain. Three-dimensional models are built between two perfect-matching layers (PML), with Floquet periodic boundaries imposed on the four surfaces perpendicular to the slabs. The frequencies and quality (Q) factors of resonances can be obtained by the eigenvalue solver. The modal volume of a cavity is calculated referring to the formula: $V = \int \varepsilon(\mathbf{r}) |\mathbf{E}(\mathbf{r})|^2 d^3\mathbf{r}/\max[\varepsilon(\mathbf{r})$ $|\mathbf{E}(\mathbf{r})|^2]$, where $\varepsilon(\mathbf{r})$ is the material dielectric constant and $|\mathbf{E}(\mathbf{r})|$ is the electric field strength³⁸.

Growth

The QD samples are grown on semi-insulating GaAs (001) substrates by a solid source molecular beam epitaxy (Veeco GENxplor system). A sketch of the heterostructure is shown in Supplementary Information Fig. S1a. It consists of a 200 nm $Al_{0.8}Ga_{0.2}As$ sacrificial layer and a 556 nm GaAs layer. Three layers of high-density (~ 5.5×10^{10} cm⁻²) InAs QDs separated by 40 nm GaAs barriers are embedded in the middle of the GaAs layer. Each QD layer comprises 2.4 ML InAs covered with a 3.5 nm $In_{0.15}Ga_{0.85}As$ strain-reducing layer. Room-temperature photoluminescence (PL) emission peaking at 1300 nm was observed (Supplementary Information Fig. S1b) with a narrow full-width at half-maximum (FWHM) of 30 meV.

Device fabrication

We first fabricate the photonic crystal slab using electron beam lithography and dry etching processes. Then the top surface of the III–V wafer is bonded to a transparent quartz substrate with ~2.5 µm NOA61 via an ultraviolent curing process. Citric- and HF-acids are used to selectively remove the GaAs substrate and the Al_{0.8}Ga_{0.2}As sacrificial layer. After the wet etching, the QD-containing PhC layer is then capped by ~2.5 µm NOA61 and a glass plate. The finished sample therefore has the PhC membrane placed in the middle of ~5 µm NOA ($n_{NOA} = 1.54$) and sandwiched between two glass plates (n = 1.49) to ensure mirror-flip symmetry. Full fabrication details are presented in the Supplementary Information.

Optical characterization

The sample is characterized by means of confocal microphotoluminescence spectroscopy at room temperature. A 705-nm continuous-wave laser was used to optically excite the device via a 50× objective with a numerical aperture of 0.65. The spot size of the pump laser is ~5.4 μ m (Supplementary Information Fig. S4). The emitted photons are collected by the same objective and sent to an InGaAs monochromator for spectrum characterization. The resolution of the spectrometer is ~0.049 nm.

Acknowledgements

We thank Prof. Bo Wu at South China Normal University for valuable discussion. This work is supported by the National Key R&D Program of China (2018YFB2200201), the Science and Technology Program of Guangzhou (202103030001), the National Natural Science Foundation of China (62135012, 12074442), the National Key R&D Program of Guangdong Province (2020B0303020001), and the Local Innovative and Research Teams Project of Guangdong Pearl River Talents Program (2017BT01121).

Author contributions

H.Z., Y.Y. and S.Y. conceived the QD-based min-BIC laser project. H.Z. and Y.Y. proposed the single-mode operation and designed the experiments. H.Z. contributed to the theoretical design and the fabrication of the devices. H.Z., Z.Z., X.Z. and J.Y. performed the optical measurements. H.Z., Y.Y. and Z.D. analyzed the data. Y.W. helped the measurement of second-order correlation function. Y.C. contributed to the sample growth. Y.Y., H.Z. and S.Y. wrote the

manuscript with input from all authors. All authors reviewed the manuscript. Y.Y. and S.Y. supervised the project.

Conflict of interest

The authors declare no competing interests.

Supplementary information The online version contains supplementary material available at https://doi.org/10.1038/s41377-023-01130-5.

Received: 28 August 2022 Revised: 2 March 2023 Accepted: 11 March 2023 Published online: 25 April 2023

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