# Phase behavior of a high-concentration sulfobetaine zwitterionic polymer solution

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The phase behavior of a high-concentration solution of as-prepared sulfobetaine zwitterionic polymer solution, poly(3-dimethyl (methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) synthesized via radical solution polymerization was investigated utilizing ultraviolet-visible analytical techniques. The solution exhibited a stably reversible phase transition between transparency and opacity. The transition temperature decreased with increasing polymer concentration, in contrast to the phase behaviors of most water-soluble polymers reported in the literature. The equilibrium concentrations of the purified polySBMA with various molecular weights were further investigated. It was found that unlike most water-soluble polymers, which have low equilibrium concentration presented an over-swelling behavior that exerted an important effect on the transition temperature of the solution. In addition, variations in the thermosensitivity of the as-prepared polySBMA hydrogels with various concentrations of crosslinking agent were investigated, confirming the conclusion stated above. Therefore, the temperature-dependent phase transition of the as-prepared polySBMA solution could be controlled by adjusting the concentration of the monomer SBMA or the crosslinking agent to make it suitable for biomedical uses or uses in other fields in the future. *Polymer Journal* (2017) **49**, 767–774; doi:10.1038/pj.2017.51; published online 20 September 2017

### INTRODUCTION

Thermoresponsive polymers, a type of 'smart material', have attracted extensive interest in academia and in applied polymer science in the past several decades. For example, these materials have biomedical uses and are important in drug delivery systems, separation techniques and the construction of sensors.<sup>1-6</sup> Such polymers can be primarily classified into two categories: polymers with a lower critical solution temperature and polymers with an upper critical solution temperature. The best-characterized thermoresponsive lower critical solution temperature polymer is poly(N-isopropylacrylamide), and its aqueous solution undergoes a reversible phase separation induced by a hydration-dehydration transition when heated beyond 32 °C.7,8 Compared with water-soluble lower critical solution temperature polymers, there are fewer studies on water-soluble polymers exhibiting upper critical solution temperature.9 Poly(acrylic acid) and polybetaines were reported to exhibit upper critical solution temperature, and these polymers commonly have a pair of interactive sites that cause the polymer to be insoluble at low temperatures because of intra-/ intermolecular interactions such as hydrogen bonding and electrostatic attraction.<sup>10-12</sup> Polybetaines are an important zwitterionic polymer with identical numbers of anionic and cationic species on the same monomer unit, and they are widely applied in the oil industry<sup>13,14</sup> and in the biotechnology and medical technology fields<sup>15-17</sup> because of their unique physicochemical properties and anti-polyelectrolyte solution behaviors.<sup>18,19</sup> Poly(sulfobetaine methacrylate), that is, poly (3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA), is a typical polybetaine that has a methacrylate main chain and a sulfobetaine analogue as the pendant group. In recent years, polySBMA has obtained considerably more attention because of its easy synthesis and good biocompatibility. For example, polySBMA is an effective and stable nonfouling material that could potentially provide a surface appropriate for use in human blood and biomedical implants.<sup>20–22</sup>

PolySBMA is usually insoluble in pure water and presents gel-like characteristics, but it is soluble in salt-containing solutions.<sup>18,19,23-26</sup> It was found that the solution properties of polySBMA are influenced by several factors such as polymer molecular weight, polymer concentration, electrolyte, pH and electric field. For example, the phase transition temperature  $(T_T)$  of polySBMA in pure water increased with increasing molecular weight and decreased with increasing electrolyte concentration.<sup>27</sup> With respect to the effect of the polySBMA concentration ( $c_{\text{polySBMA}}$ ) on  $T_{\text{T}}$ , the reports of Schulz et al.<sup>27</sup> and Zhang et al.<sup>28</sup> presented phase diagrams depicting the polymer solution behavior as a function of temperature versus polymer concentration. However, the reported phase diagrams of Schulz et al.<sup>27</sup> were mainly at low concentrations (<10 wt%), and the data at high concentration (>10 wt%) were fewer in number and showed an increasing trend, whereas the phase diagram of Zhang et al.<sup>28</sup> only showed a temperature increasing trend with increasing polymer concentration, but no detailed data were available. Therefore, it is difficult to determine the relationship between the polymer concentration and the temperature for the polySBMA solution at high

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concentrations. Furthermore, Zhang *et al.*<sup>28</sup> noted that the mechanisms underlying the polySBMA phase transition from transparency to opacity can only be observed when the water content is sufficient to maintain phase separation. However, there has not been a reasonable explanation to describe this process until now.

Previously, most of the studies on polySBMA phase behaviors were at low concentration, and the polymer solutions used for transparency measurements were obtained from mixtures of the purified polySBMA (without unreacted monomer SBMA and residual initiator potassium persulfate) and water. However, when prepared via the mixing method, the polySBMA solutions at low concentrations were very unstable, resulting in a rapid precipitation of polySBMA. If the polySBMA solutions were made at high concentrations, it was difficult to obtain homogeneous polySBMA solutions via the mixing method. Therefore, we investigated the phase behavior of an as-prepared polymer solution, that is, the polySBMA solution with unreacted monomer SBMA and residual initiator potassium persulfate, at a high concentration. It was found that the  $T_{\rm T}$  of the as-prepared polySBMA solution decreased as the concentration increases, in contrast to the phase behaviors of most water-soluble polymers reported in the literature.<sup>29</sup> The same result was obtained for another kind of asprepared sulfobetaine polymer solution, poly(N,N-dimethyl(acrylamidopropyl)ammonium propane sulfonate) (polyDMAAPS).<sup>30</sup> It was shown that the upper critical solution temperature of polyDMAAPS also decreased as the concentration increased (>10 wt%). The researchers attributed this behavior to the increase in the viscosity of the system that restricts the motion of the polymer chains and the arrangement of the polymer chains in the viscous solution. However, no detailed description of this process was given until now.

Therefore, in this paper, the relationships between the dynamic synthesis process and the mechanism underlying the behaviors of the as-prepared polySBMA solution at high concentration and its  $T_{\rm T}$  were investigated in detail. In addition, the effect of the chemical cross-linking agent N,N'-methylenebisacrylamide (BIS) on the  $T_{\rm T}$  of the as-prepared polySBMA solution is discussed.





(DMAAPS)

### MATERIALS AND METHODS Materials

The monomer SBMA (97%) was purchased from Tianjin Heowns Biochem Technologies (LLC, Tianjin, China) and recrystallized with acetone purchased from Beijing Chemical Works. Potassium persulfate (KPS) was purchased from the Tianjin Fuchen Chemical Reagent Factory (Tianjin, China) and recrystallized with distilled water. BIS, a chemical crosslinking agent, was also purchased from the Tianjin Fuchen Chemical Reagent Factory.

### PolySBMA solution synthesis and properties

PolySBMA solutions (physical crosslinking gel) were synthesized using radical polymerization as described in the literature.<sup>27</sup> Aqueous solutions of SBMA at various concentrations ( $c_{SBMA}$ ) were prepared in 10 ml glass tubes. First, the glass tubes were purged with nitrogen for 5 min, and then KPS initiator (0.2 wt% SBMA) was injected into the solutions. Purging of the solutions with nitrogen was continued for 5 min, after which 4 ml of each solution was removed into glass cells (bottom area of 1 cm<sup>2</sup>), sealed with covers, heated to 53.0 °C and allowed to react for 10 h. After the polymerization, the as-prepared polySBMA solutions at various concentrations were synthesized in the glass cells and directly used for transparency measurements.

The various molecular weights of the as-prepared polySBMA solutions synthesized at a  $c_{\text{SBMA}}$  of 35 wt% were adjusted by changing the reaction temperature ( $T_{\text{R}}$ ). The polySBMA products were purified as described previously.<sup>31</sup> The viscosity-average molecular weight ( $M_{\text{V}}$ ) of polySBMA was measured with an Ubbelohde viscometer, as described in other references.<sup>32</sup> The values of conversion were obtained from the ratio of the weight of polySBMA obtained to the weight of SBMA used. All the molecular weights and conversions of the polySBMA solutions were obtained after the transparency measurements were completed.

The preparations of the chemical crosslinking polySBMA gels with various concentrations of BIS were consistent with the above method. The concentrations of BIS ( $c_{\text{BIS}}$ ) were calculated based on the weight ratio percentage of SBMA concentration ( $c_{\text{SBMA}}$ ), and the range of  $c_{\text{BIS}}$  was between 0 and 6%. Herein,  $c_{\text{SBMA}}$  was 20 wt%.

#### Transparency measurements

The phase behavior of the as-prepared polySBMA solution was characterized by the measurement of the transmittance at a wavelength of 600 nm with a ultraviolet–visible spectrophotometer (Shimadzu UV-2450, Kyoto, Japan) with temperature control. The temperature was varied from 80 to 1 °C, and the transmittance value was recorded at every 0.5 °C decrease. The time interval between each temperature decrease was 15 min. To examine the reversibility of the phase transition between opacity and transparency of the as-prepared polySBMA solution, the temperature of the as-prepared polySBMA solution polymerized at a *c*<sub>SBMA</sub> of 25 wt% (*T*<sub>T</sub>=36.24 °C) was alternated between 5 and 50 °C for several cycles.

# Tracking transparency measurements of the as-prepared polySBMA solutions

The as-prepared polySBMA solution separated into two phases after standing for a period of time: the upper layer was water and the lower layer was the concentrated polySBMA solution. As the standing time increased, the concentration of the lower layer polySBMA solution increased, and the volume of the lower layer polySBMA solution decreased. Herein, the as-prepared polySBMA solutions synthesized at  $c_{\rm SBMA} \ge 17.5$  wt% were chosen for testing because the volumes of the as-prepared polySBMA solutions synthesized at low concentrations ( $c_{\rm SBMA} < 17.5$  wt%) were too low to be tested after standing for a period of time.

# Measurement of the equilibrium concentrations of polySBMA solutions

PolySBMA ( $W_d$  g) samples with various molecular weights, after being purified and dried, were mixed with excess water in glass tubes and sealed with covers, then left standing for 3 months at 23 or 56 °C to become fully swelled. After that period, the mixtures separated into two phases: the upper layer was water, whereas the lower layer was the concentrated polySBMA solution. The water was then poured out, and the concentration of the lower layer of polySBMA solution ( $W_c$  g) was its equilibrium concentration ( $c^*_{polySBMA}$ ) that can be calculated from the following equation:

$$c*_{\text{polySBMA}} = (W_{\rm d}/W_{\rm c}) \times 100\% \tag{1}$$

The results are shown in Table 3.



**Figure 1** Temperature dependence of transmittance at 600 nm for the as-prepared poly(3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) solutions synthesized at various  $c_{\text{SBMA}}$  values and tested directly after polymerization at a heating rate of 0.5 °C min<sup>-1</sup>. A full color version of this figure is available at *Polymer Journal* online.



Figure 2 The reversible phase transition behaviors of the as-prepared poly(3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) solutions synthesized at a  $c_{\text{SBMA}}$  of 25 wt%.

### **RESULTS AND DISCUSSION**

### Phase behaviors of the as-prepared polySBMA solutions

The phase behaviors of the as-prepared polySBMA solutions could be investigated by measuring the solution transmittance at 600 nm with a ultraviolet–visible spectrophotometer, as described in our earlier study.<sup>29</sup>

Figure 1 shows the temperature dependence of the transmittance for the as-prepared polySBMA solutions synthesized at various  $c_{\text{SBMA}}$ values, tested directly after polymerization. As shown in this figure, the transmittance of the as-prepared polySBMA solutions is 100% at high temperatures, and the solutions are transparent. However, as the temperature decreases, the solutions become cloudy, and the transmittance rapidly decreases. The change in transmittance with temperature is completely reversible and stable. Herein, to demonstrate the reversibility of the transparency as the temperature changes, the transmittance change for the as-prepared polySBMA solution synthesized at a  $c_{\text{SBMA}}$  of 25 wt% was examined between 5 and 50 °C, as these temperatures covered the sample's phase transition temperature (36.24 °C). Figure 2 shows the transmittance changes of the asprepared polySBMA solution synthesized at a  $c_{\text{SBMA}}$  of 25 wt% between 5 and 50 °C. The highest transmittance was observed at 50 °C, and the transmittance decreased when the temperature was changed to 5 °C, and vice versa. The transmittance response to temperature occurs very rapidly, within  $\sim 2 \text{ min}$ , and was not weakened by multiple temperature changes.

It is interesting to observe that the temperature at a transmittance of 50%, which is considered to be the phase transition temperature  $(T_T)$ , decreases linearly with increasing  $c_{\text{polySBMA}}$  (Figure 3, the  $c_{\text{SBMA}}$  is almost equal to the  $c_{\text{polySBMA}}$  because of the high conversion of polySBMA synthesized at various  $c_{\text{SBMA}}$  values that will be discussed below). The function of the fitting curve was constructed as follows:

$$T_{\rm T} = 84.24 - 1.92c_{\rm polySBMA}$$
 (2)

The correlation coefficient is 0.998.

The results stand in opposition to the findings of Schulz *et al.*<sup>27</sup> and Zhang *et al.*<sup>28</sup> They studied the phase behaviors of polySBMA solutions obtained by mixing the purified polySBMA with water. Their results showed that  $T_{\rm T}$  increased with increasing  $c_{\rm polySBMA}$  for polySBMA solutions at high concentrations (>10 wt%). However, in this work, the analysis of the phase behaviors of the as-prepared polySBMA solutions showed that  $T_{\rm T}$  decreased with increasing  $c_{\rm polySBMA}$ . This difference may be because the data are insufficient to provide detailed information about the changes in the  $T_{\rm T}$  of polySBMA solutions at high concentrations. Therefore, in this paper, studies on the factors influencing the  $T_{\rm T}$  of the as-prepared polySBMA solutions at high concentrations were carried out.

Factors influencing the  $T_{\rm T}$  of the as-prepared polySBMA solutions The residual monomer SBMA remaining in the as-prepared polySBMA solutions obtained after polymerization for 10 h had a very small effect on the  $T_{\rm T}$  of the solutions because of the high conversion of polySBMA (conversions > 92 wt%, as shown in Tables 1 and 2). In addition, the effect of the initiator KPS remaining in the polymer solutions on the  $T_{\rm T}$ of the as-prepared polySBMA solutions could be considered negligible because the amount is very low. Therefore, there are two predominant factors influencing the  $T_{\rm T}$  of the as-prepared polySBMA solutions: one is the molecular weight of polySBMA and its polydispersity, and the other is the concentration of the as-prepared polySBMA solution.

Table 1 shows the molecular weights of polySBMA synthesized at various c<sub>SBMA</sub> values. As the conversion of polySBMA synthesized at various  $c_{\text{SBMA}}$  values is very high (>92 wt%),  $c_{\text{polySBMA}}$  can be considered to be equivalent to c<sub>SBMA</sub>. Thus, from Table 1, we can see that  $M_{\rm V}$  increased with increasing  $c_{\rm polySBMA}$ , whereas  $T_{\rm T}$  decreased with increasing cpolySBMA, contrary to the finding in previous studies<sup>27,33</sup> that  $T_{\rm T}$  increased with increasing  $M_{\rm V}$ . Thus, the molecular weight is not the factor contributing to the T<sub>T</sub> reduction of asprepared polySBMA solution as cpolySBMA increases. We also investigated the change in  $T_{\rm T}$  of the as-prepared polySBMA solutions with various molecular weights obtained by adjusting the reaction temperatures  $(T_R)$  (Table 2). From Table 2, we can see that  $M_V$  decreased as the reaction temperature increased because of the increase in the decomposition rate constant of the initiator KPS that resulted in increased polymerization. In addition, from the results in Table 2, we can see that when  $M_V$  increased from  $4.77 \times 10^5$  to  $8.13 \times 10^5$ ,  $T_{\rm T}$  increased from 13.18 to 15.55 °C, which is consistent with the results of previous studies,<sup>27,33</sup> but it can be seen that there was only a 2 °C increase in  $T_{\rm T}$ . The small increase in  $T_{\rm T}$  may be because of the higher molecular weight distribution of the polySBMA synthesized by radical solution polymerization, the polydispersity of which is in the range of 2.0-3.0.34 However, the report of Huglin and Radwan33 on polySBMA samples obtained from isothermal fractionation showed



**Figure 3** Transition temperature of the as-prepared poly(3-dimethyl (methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) solution as a function of  $c_{\text{polySBMA}}$  (the transition temperature was defined as a transmittance of 50%). A full color version of this figure is available at *Polymer Journal* online.

Table 1 Characteristic data of the as-prepared polySBMA synthesized at various concentrations of monomer SBMA

PolySBMA			M <sub>V</sub> (×10 <sup>5</sup> )		
solution <sup>a</sup>	c <sub>SBMA</sub> b wt%	$[\eta] dl g^{-1}$	g mol <sup>-1</sup>	Conversion %	T <sub>T</sub> c ℃
1	10	0.62	5.16	92.83	65.04
2	20	0.84	7.64	96.73	45.84
3	30	0.87	8.01	97.41	26.64
4	40	0.94	8.78	98.19	7.44

 $\label{eq:stable} Abbreviation: \ polySBMA, \ poly(3-dimethyl(methacryloyloxy-ethyl)ammonium \ propane \ sulfonate \ betaine.$ 

<sup>a</sup> The as-prepared polySBMA solutions were synthesized at 53 °C  $^{\rm b}c_{\rm SBMA}$  represents the concentration of SBMA.

 $^{\circ}T_{T}$  represents the phase transition temperature.

Table 2 Characteristic data of the as-prepared polySBMA solutions synthesized at various reaction temperatures

PolySBMA		[η] dI g <sup>-1</sup>	M <sub>V</sub> (×10 <sup>5</sup> )	Conversion %	T <sub>T</sub> <sup>c</sup> ℃
solution <sup>a</sup>	T <sub>R</sub> <sup>b</sup> ℃		g mol <sup>-1</sup>		
1	49.10	0.88	8.13	99.21	15.55
2	61.40	0.67	5.77	98.07	15.00
3	71.00	0.66	5.67	98.00	14.26
4	82.20	0.58	4.77	97.86	13.18

Abbreviation: polySBMA, poly(3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine. <sup>a</sup>The as-prepared polySBMA solutions with various molecular weights were synthesized at a

 $c_{\text{SBMA}}$  of 35 wt%.

 ${}^{b}T_{R}$  represents reaction temperature

 $^{\circ}T_{\rm T}$  represents the phase transition temperature.

that when  $M_{\rm w}$  increased from  $2.15 \times 10^5$  to  $2.07 \times 10^6$ ,  $T_{\rm T}$  increased from 22 to 32 °C. That is, the molecular weight of polySBMA increased by nearly 10 times; however, the increase in  $T_{\rm T}$  was <10 °C. In addition, from the results in Table 1, we can see that when  $c_{\rm polySBMA}$  increased from 10 to 40 wt%,  $M_{\rm V}$  increased from 5.16 × 10<sup>5</sup> to 8.78 × 10<sup>5</sup>, but  $T_{\rm T}$  decreased from 65.04 to 7.44 °C, and this was an ~58 °C reduction in  $T_{\rm T}$ . Therefore, although the higher molecular weight distribution of polySBMA may result in a decrease in  $T_{\rm T}$ , it could not result in as great a reduction in  $T_{\rm T}$  (58 °C ) as increasing  $c_{\rm polySBMA}$ . In addition, this result was also observed in another kind of

as-prepared sulfobetaine polymer solution, polyDMAAPS.<sup>30</sup> It was shown that when the polyDMAAPS solutions were at high concentrations (>10 wt%), the  $T_{\rm T}$  of the polyDMAAPS solutions obtained from the mixture of the purified polymer ([ $\eta$ ] = 1.02 dl g<sup>-1</sup>) and water was almost identical to the  $T_{\rm T}$  of the as-prepared polyDMAAPS solutions. (Compared with the structure of polySBMA, the presence of an amide group in polyDMAAPS instead of the ester group of polySBMA increases the solubility of polyDMAAPS in water because of the hydrogen bond formed between the amine group and the water. Therefore, it is easier to prepare a mixture of polyDMAAPS and water than a mixture of polySBMA and water.) Therefore, the decrease in the  $T_{\rm T}$  of the as-prepared polySBMA solution can be considered to be mainly influenced by  $c_{\rm polySBMA}$ .

### Over-swelling phase behaviors of the as-prepared polySBMA solutions

It was found that the as-prepared polySBMA solutions synthesized at low  $c_{\text{SBMA}}$  underwent macro-phase separation, whereas the polySBMA solutions synthesized at high  $c_{\text{SBMA}}$  did not undergo macro-phase separation. This difference indicates that there is a critical SBMA concentration ( $c^*_{\text{SBMA}}$ ) at which the as-prepared polySBMA solution ( $c^*_{\text{polySBMA}}$ ) synthesized does not undergo macro-phase separation and reaches equilibrium. Therefore,  $c^*_{\text{polySBMA}}$  is the equilibrium concentration of polySBMA because of its high conversion ( $\geq$ 92%).

Table 3 shows the  $c^*_{\text{polySBMA}}$  of polySBMA with various  $M_V$  at 23 and 56 °C via the method of mixing the purified polymer with water. It can be seen from Table 3 that  $c^*_{\text{polySBMA}}$  increased as the  $M_V$ increased or the temperature decreased. Therefore, combining the data in Tables 2 and 3, the  $c^*_{\text{polySBMA}}$  values of the polySBMA synthesized at various  $c_{\text{SBMA}}$  were more than 39.2 wt% (23 °C). Herein, a higher  $c^*_{\text{polySBMA}}$  of 40.1 wt% was chosen as the average  $c^*_{\text{polySBMA}}$  of polySBMA solutions because the magnitude of the change in  $c^*_{\text{polySBMA}}$ , the as-prepared polySBMA solution is unstable and undergoes macrophase separation. For example, the as-prepared polySBMA solution synthesized at a  $c_{\text{SBMA}}$  of 5 wt% underwent macro-phase separation after 10 h of polymerization (Figure 4,  $c_{\text{SBMA}} = 5$  wt%).

It was found that the as-prepared polySBMA solutions polymerized in the range of 10.0 wt% <  $c_{\text{SBMA}} < c^*_{\text{SBMA}}$  in glass cuvettes of a certain size (1 cm<sup>2</sup> × 4 cm) did not undergo obvious macro-phase separation because of space hindrance and the high viscosity of the as-prepared polySBMA solutions (see, for example, Figure 4  $c_{\text{SBMA}} = 15$  wt%), but after standing for 7 months, macro-phase separation occurred, and the solutions separated into two phases. As the solutions of polySBMA with higher molecular weights at high concentrations present the characteristics of gels,<sup>28,35</sup> the state of the as-prepared polySBMA solution (10.0 wt% <  $c_{\text{polySBMA}} < c^*_{\text{polySBMA}}$ ) without macro-phase separation in a certain period of time is called an over-swelling state. The over-swelling state is a metastable state that is unstable and will undergo macro-phase separation if the solution is given sufficient standing time.

The formation of the over-swelling state of as-prepared polySBMA solution in glass cuvettes of a certain size  $(1 \text{ cm}^2 \times 4 \text{ cm})$  is closely related to the anti-polyelectrolyte properties of polySBMA and the nature of free radical polymerization. In addition to containing a small amount of initiator KPS, the as-prepared polySBMA solution system mainly consists of SBMA, polySBMA and water. The intra-/inter-molecular chains of polySBMA are associated with each other via the coulombic interactions between the oppositely charged groups and form a physical crosslinking network that cannot be dissolved in water. The physical crosslinking points in the network could be

#### Table 3 Equilibrium concentrations of polySBMA with various molecular weights at 23 and 56 °C

			c* <sub>polySBMA</sub> b wt%	
PolySBMA solution <sup>a</sup>	$[\eta] dl g^{-l}$	M <sub>V</sub> (×10 <sup>5</sup> ) g mol <sup>-1</sup>	23 °C	56 °C
1	0.90	8.33	40.1	39.6
2	0.85	7.70	39.2	37.4
3	0.30	2.02	38.9	36.7

Abbreviation: polySBMA, poly(3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate

are projections of SBMA samples with various  $M_V$  were prepared by adjusting the reaction temperatures and the concentrations of SBMA ( $c_{\text{SBMA}}$ ), such as polySBMA with  $M_V$  = 8.33 × 10<sup>5</sup> (g mol<sup>-1</sup>) was

obtained from the polymerization at a  $c_{SBMA}$ , doed of 04 wt% at 55 °C; polySBMA with  $M_V = 7.7 \times 10^5$  (g mol<sup>-1</sup>) was obtained from the polymerization at a  $c_{SBMA}$  of 20 wt% at 50 °C; polySBMA with  $M_V = 2.02 \times 10^5$  (g mol<sup>-1</sup>) was obtained from the polymerization at a  $c_{SBMA}$  of 20 wt% at 50 °C; bottom that  $85 \,^{\circ}$ C. bThe equilibrium concentrations of polySBMA ( $c^*_{polySBMA}$ ) were obtained via the mixing method

of the purified polymer with water



CSBMA =5 wt%

CSBMA=15 wt%

Figure 4 Photographs of the as-prepared poly(3-dimethyl(methacryloyloxyethyl)ammonium propane sulfonate betaine (polySBMA) solutions polymerized at  $c_{\rm SBMA}$  of 5 and 15 wt%. A full color version of this figure is available at Polymer Journal online.



Figure 5 Variation in the transition temperature of the as-prepared poly(3dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) solutions with various  $c_{polySBMA}$  values after standing for different periods of time; a, after reaction; b, standing for 1 month; and c, standing for 7 months. A full color version of this figure is available at Polymer Journal online.

affected by changes in the environment, for example, it could be broken by adding electrolytes or increasing the temperature. Therefore, the oppositely charged group associations of polySBMA could be disassociated by the monomer SBMA because of the electrolytic properties of SBMA that induces an increase in the solubility of polySBMA in water (see Supplementary Figure S1). This phenomenon is called the shielding effect of SBMA. At the initial stage of polymerization, the polymerization rate of polySBMA was rapid and resulted in a physically crosslinked gel. At this stage, the concentration of unreacted SBMA monomer was very high that led to a large amount of water retention in the polySBMA network because of the shielding effect of SBMA. Then, the molecular weight of polySBMA increased as SBMA was continually involved in the polymerization that decreased the shielding effect of SBMA, although a large number of solvent water molecules were retained in the polySBMA network. Therefore, when the concentration of monomer SBMA was lower than the critical SBMA concentration, such as 10.0 wt%  $< c_{\text{SBMA}} < 37.5 \text{ wt\%}$ , the resulting as-prepared polySBMA solution was in an over-swelling state. However, if the cSBMA was too low, such as  $c_{\text{SBMA}} < 10.0$  wt%, the viscosity of the resulting as-prepared polySBMA solutions was too low to maintain the over-swelling state in the glass cuvette, leading to the macro-phase separation that occurred during the process of the polymerization (Figure 4,  $c_{\text{SBMA}} = 5 \text{ wt\%}$ ).

Therefore, this work mainly addresses the phase transition behaviors of as-prepared polySBMA solutions in over-swelling states.

### Influence of the stability of the as-prepared polySBMA solutions on their $T_{\rm T}$

In the over-swelling state, the as-prepared polySBMA solutions underwent macro-phase separation and separated into two phases: the upper layer was water, whereas the lower was the concentrated polySBMA solution. Therefore, the  $c_{\text{polySBMA}}$  of the as-prepared polySBMA solutions at the lower layer increased as the standing time increased. Thus, the stability and the phase separation process of the as-prepared polySBMA solutions can be tracked to the change in  $T_{\rm T}$  of the lower layer of the as-prepared polySBMA solution at different standing times (for methods, please see the Material and methods section). Figure 5 shows the variation in the  $T_{\rm T}$  of the as-prepared polySBMA solutions with various cpolySBMA. After standing for different periods of time (the temperature dependence of the transmittance of as-prepared polySBMA solutions with various c<sub>polySBMA</sub> values at different standing periods of time is shown in Supplementary Figure S2). From Figure 5, it can be seen that  $T_{\rm T}$ decreased with increasing standing time, that is,  $T_{\rm T}$  decreased as c<sub>polvSBMA</sub> increased, consistent with the result shown in Figure 3. In addition, from curve 'c' in Figure 5, we can see that the  $T_{\rm T}$  values of all the as-prepared polySBMA solutions were ~ 12.0 °C after standing for 7 months at 25 °C, and this was exactly the  $T_{\rm T}$  of as-prepared polySBMA solution at the cpolySBMA of 37.5 wt% (25 °C). This sameness indicates that the c\*polySBMA of the as-prepared polySBMA solutions is ~ 37.5 wt% at 25 °C that is slightly lower than that of the  $c^*_{\text{polySBMA}}$  (~39.2 wt% shown in Table 3) obtained from the mixing method because of the shielding effect of SBMA that increased the solubility of polySBMA in water. Therefore, the  $T_{\rm T}$  of the as-prepared polySBMA solution is closely related to the stability of the as-prepared polySBMA solution: the lower the cpolySBMA, the worse is the stability of the as-prepared polySBMA solution, and the higher the  $T_{\rm T}$  of the as-prepared polySBMA solution.

Influence mechanism of the concentration on the transparency– opacity phase transition of the as-prepared polySBMA solution.

It is well known that  $T_{\rm T}$  usually increases with increasing polymer concentration for most water-soluble polymers. For example, the  $T_{\rm T}$ of poly(acrylic acid-co-acrylamide) copolymer increased with increasing the polymer concentration because of the increase in the amount of hydrogen bonds between carboxyl and amide group per unit volume.<sup>29</sup> However, for polySBMA,  $T_{\rm T}$  decreased with increasing  $c_{\rm polySBMA}$  (Figure 3). Based on the above results, a mechanism for the unique effect of concentration on the transparency–opacity phase transition in the as-prepared polySBMA solutions was proposed.

According to the theory of thermodynamic equilibrium, thermodynamic equilibrium is achieved when the free energy change of the polymer solution is zero. For the as-prepared polySBMA solution (physical gel), the free energy (G) results from three different contributions.<sup>36</sup>

$$G = G_{\rm mix} + G_{\rm elastic} + G_{\rm coulombic} \tag{3}$$

The first is the mixing of polymer and water ( $G_{mix}$ ) that is dependent on the local polymer concentration and the interaction between the polymer segments and water. The second is the elasticity of the polymer network ( $G_{elastic}$ ) that is dependent on the crosslinking degree. The third is the coulombic interaction ( $G_{coulombic}$ ) between the oppositely charged groups of the polySBMA that is dependent on the dielectric permittivity of the solvent, the distance between the oppositely charged groups.<sup>36,37</sup> For polySBMA solutions at high concentrations, there are two main aspects to the phase behaviors. One is the macro-phase separation: the solution exhibits two phases under the actions of the network swelling effect and the network retraction effect. The other is the micro-phase separation, in which the solution exhibits a transparency–opacity transition influenced by temperature.

As the as-prepared polySBMA solution at a high concentration presents a crosslinked network structure in the gel,<sup>28,35</sup> the network of the gel acts as if it provides its own semipermeable membrane that passes solvent molecules freely, but not polymer chains.<sup>38</sup> Therefore, the macro-phase behavior of the as-prepared polySBMA solution at



 $\Delta G = \Delta G_{mix} + \Delta G_{elastic} + \Delta G_{coulombic} < 0$ 

Figure 6 Schematic illustration of the macro-phase separation of the as-prepared poly(3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) solution. A full color version of this figure is available at *Polymer Journal* online.

high concentration can be reflected by the osmotic pressure of the solvent  $(\pi)$  in the solution. The water osmotic pressure of as-prepared polySBMA solutions comes from two effects: one is the swelling effect of the polySBMA network under the contribution of  $G_{mix}$ , and the other is the retraction effect of the polySBMA network under the contributions of Gelastic and Gcoulombic. In the over-swelling state, Gmix decreased ( $\Delta G_{\text{mix}} < 0$ ) because the excess water resulting from the shielding effect of SBMA was excluded from the network. In addition, this situation increased the retraction effect of the network because of the increase in oppositely charged group interactions (the increase in the physical crosslinking points ( $\Delta G_{\text{elastic}} > 0$ ) and the coulombic interactions ( $\Delta G_{\text{coulombic}} > 0$ ) between the oppositely charged groups) that in turn resulted in the excess water stored in the network once again. Therefore, the polymer network continued to shrink and resulted in the macro-phase separation of the as-prepared polySBMA solution  $(\Delta G = \Delta G_{mix} + \Delta G_{elastic} + G_{coulombic} < 0)$ . When the polymer network shrank to the point that the two effects were equal  $(\Delta G = 0)$ , the as-prepared polySBMA solution reached macro-phase equilibrium, and the water osmotic pressure was zero. Therefore, for the as-prepared polySBMA solutions, the lower  $c_{\text{polySBMA}}$  is, the worse the stability, and the higher the free energy of the solution system. A schematic illustration of the macro-phase separation of the asprepared polySBMA solution is shown in Figure 6.

The main reason underlying the transparency-opacity phase transition of the as-prepared polySBMA solution is that micro-phase separation occurs in the solution (Figure 7). For example, when the temperature was lower ( $< T_{\rm T}$ ), the as-prepared polySBMA solution underwent micro-phase separation because of the association between the intra-/intermolecular chains, and the solution appeared opaque. Correspondingly, when the temperature increased  $(>T_T)$ , the intra-/ intermolecular association was broken, and the solution appeared transparent. For the as-prepared polySBMA solutions in an overswelling state, the lower the concentration, the higher the free energy of the solution system. In addition, the intra-/intermolecular chains of a polySBMA solution at a lower concentration are more easily associated because of the lower viscosity of the solution. Thus, given the above effects, when the temperature decreased, the polySBMA solution at lower concentration was associated first, resulting in a solution with a higher transition temperature.

### Influence of chemical crosslinking agent on the $T_{\rm T}$ of the asprepared polySBMA solution.

Based on the above results, the  $T_{\rm T}$  of the as-prepared polySBMA solution is closely related to its over-swelling characteristic caused by the continuous collapse of the polySBMA network because of the increase in physical crosslinking points through oppositely charged groups between the inter-/intra chains. The physical crosslinking points are not permanent and can be altered by different environmental conditions, such as temperature, ionic strength and pH. However, the chemical crosslinking points introduced by the addition of a crosslinking agent (BIS) are fixed. Thus, the over-swelling characteristic of the as-prepared polySBMA solution could be controlled by the addition of BIS by confining the movement of the chains. Figure 8 shows the effect of the crosslinking agent BIS on the phase behavior of the as-prepared polySBMA solution. As shown in Figure 8, the transmittance of the solutions decreased as the content of the crosslinking agent BIS increased. This was because the overswelling behavior of the as-prepared polySBMA solution was confined by the BIS. In addition, the slope of the curve of transmittance versus temperature also decreased with the increasing crosslinking agent BIS content. This result indicates that the thermosensitivity of the as-



**Figure 7** Schematic illustration of the micro-phase separation of the asprepared poly(3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) solution. A full color version of this figure is available at *Polymer Journal* online.



**Figure 8** Temperature dependence of the transmittance at 600 nm for the as-prepared poly(3-dimethyl(methacryloyloxy-ethyl)ammonium propane sulfonate betaine (polySBMA) gels synthesized at various concentrations of *N*,*N*-methylenebisacrylamide (BIS) measured at a heating rate of 0.5 °C min<sup>-1</sup> (PolySBMA was synthesized at 20 wt% *c*<sub>SBMA</sub>.) A full color version of this figure is available at *Polymer Journal* online.

prepared polySBMA solution decreases with the increase in the crosslinking agent BIS content. It can be observed that the transmittance of the as-prepared polySBMA solution at a BIS content of 6.0% increased almost linearly with increasing temperature, and the max transmittance was only 45% at high temperature.

### CONCLUSIONS

In this work, the transparency–opacity phase transitions of asprepared sulfobetaine zwitterionic polymer (polySBMA) solutions synthesized at various  $c_{\text{SBMA}}$  values via radical polymerization were investigated by measuring the transparency with a ultraviolet–visible spectrophotometer. The solution exhibited a stably reversible phase transition between transparency and opacity. In addition, the results showed that the transition temperature ( $T_{\text{T}}$ ) of as-prepared polySBMA solutions decreased with the increase in  $c_{\text{polySBMA}}$ , in contrast to the behavior of the most important water-soluble polymer. It was found that unlike most water-soluble polymers with low equilibrium concentrations, polySBMA has a high equilibrium concentration (40.1 wt%) that led to the as-prepared solution presented an overswelling state. In addition, the results of the influence of the stability of the as-prepared polySBMA solution on  $T_{\text{T}}$  showed that the  $T_{\text{T}}$  of the as-prepared polySBMA solution was closely related to its over-swelling characteristic. The addition of the chemical crosslinking agent BIS to the as-prepared polySBMA solution could confine its over-swelling behavior to a certain degree that decreased both the  $T_{\rm T}$  and the thermosensitivity of the as-prepared polySBMA solution.

### **CONFLICT OF INTEREST**

The authors declare no conflict of interest.

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