ORIGINAL ARTICLE

Synthesis of imidazolium salt-terminated poly(amidoamine)-typed POSS-core dendrimers and their solution and bulk properties

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Imidazolium bromide-terminated first and second generation poly(amidoamine) (PAMAM)-typed polyhedral oligomeric silsesquioxane (POSS)-core dendrimers, denoted as POSS-PIm16Br and POSS-PIm32Br, respectively, were prepared by the reaction of the corresponding imidazole-terminated PAMAM-typed POSS-core dendrimers with 1-bromopropane. The structures of POSS-PIm16Br and POSS-PIm32Br were identified using multinuclear nuclear magnetic resonance data, MALDI-TOF-MS spectra, and elemental analysis. Wide-angle X-ray scattering (WAXS) data for cast films of the imidazolium hexafluorophosphate (PF₆)-terminated first and second generation POSS-core dendrimers, denoted as POSS-PIm16PF₆ and POSS-PIm32PF₆, respectively, which were prepared by anion exchange reactions of POSS-PIm16Br and POSS-PIm32Br, were characterized by the occurrence of two amorphous halos, with a strong peak at $q = 15 \text{ nm}^{-1}$ and another weak peak around $q = 10 \text{ nm}^{-1}$. Our present X-ray diffraction data for the cast films of POSS-PIm16PF₆ and POSS-PIm32PF₆ reflect the same features that were described for 1-butyl-3-methylimidazolium hexafluorophosphate. Ionic conductivities for the imidazolium bis(trifluoromethanesulfonyl)imide (TFSI)-terminated POSS-core dendrimers, which were prepared by anion exchange reactions of POSS-PIm16Br and POSS-PIm32Br. Maximum ionic conductivity of $4.03 \times 10^{-5} \text{ S cm}^{-1}$ at 51 °C was observed for the POSS-core dendrimer of lower generation and less lithium salt addition.

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Ionic liquids are organic salts with low melting temperatures that have attracted significant research interest because of their characteristic properties including high ionic conductivity, high polarity, high density, high heat capacity, and high thermal and chemical stability.¹⁻³ An advantage of using these ionic liquids is their ability to dissolve a wide range of organic and ionic compounds. A number of strategies have emerged for using ionic liquids in advanced materials applications, including the development of ion gels composed of a polymer network swollen with ionic liquid solvents.^{2,4-8} A common problem encountered with both liquid electrolytes and ion gels is the propensity for electrolyte leakage from these systems. To overcome this drawback, several groups have prepared polymerized ionic liquids and their polymers as a new class of polyelectrolyte that is valuable for a number of engineering applications. Polymerized ionic liquids are emerging as a new class of materials with potential applications not only as polymeric electrolytes^{9,10} but as catalytic membranes,¹¹

CO₂-absorbing materials^{12–13} and microwave absorbing materials.¹⁴ Most examples of poly(ionic liquid)s have been linear side-chain homopolymers or copolymers. Simple polymerization of these ionic liquid monomers, however, usually leads to very poor ionic conductivity due to a considerable increase in the glass transition temperature and a reduction in the number of mobile ions after covalent bonding of the component ions.

Recent studies of the ionic conductivity of polymerized ionic liquids have demonstrated that materials must have low glass transition temperatures to obtain high levels of ionic conductivity. However, these conductive materials with low $T_{\rm g}$ are of limited use at ambient temperature in many electrochemical devices due to a lack of mechanical strength. To overcome this limitation, phase-separated block copolymers consisting of ionic and hydrophobic blocks have attracted increased attention in the design of polymer electrolytes for electrochemical devices, in which the ionic domains form continuous

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paths for ion conduction and the hydrophobic domains form a physically cross-linked nonconducting matrix phase.^{15–16} Although block copolymers containing polymerized ionic liquids are attractive materials, several disadvantages still remain. Ordered phase-separation sometimes requires long annealing times and depends on temperature. To apply these materials to electronic devices, adhesive properties and interfacial resistance are important. However, surface structures, which should be important for surface conductivity on electrodes, are not significantly controlled by the self-assembly system. Owing to the limited radius of gyration for block copolymers, nano-sized assemblies less than 10 nm are not easily achieved. To overcome this drawback, a different concept for poly(ionic liquid)s should be developed.

The use of a polyhedral oligomeric silsesquioxane (POSS)-core for dendrimer synthesis is particularly attractive because of the minimal number of required synthetic steps and their polyhedral structures can produce spherically symmetric dendrimers, even with earlier generations, more successfully than conventional cores can. The POSScore dendrimers have relatively globular conformations and few entanglements of their branches, with a high proportion of terminal functional groups positioned on the external surfaces of the dendrimers, even in earlier generations of the dendrimers.¹⁷⁻²² Recently, we have successfully synthesized imidazole-terminated first and second generations of poly(amidoamine) (PAMAM)-typed POSScore dendrimers.²² The terminal function groups in the first generation POSS-core dendrimer are isolated and inhibit interaction with neighboring branches, while those in the second generation dendrimer are closely positioned on the external surfaces due to fewer entanglements of their branches. In addition, PAMAM-typed POSScore dendrimers have synthetic advantages over traditional ethylenediamine core PAMAM dendrimers; the number of synthetic steps is minimized, and reaction time is significantly reduced due to fewer terminal entanglements. These aspects indicate that POSS-core dendrimers terminated with ionic liquids are an ideal candidate for the construction of ordered nano-sized network architectures for solid ionic conductive materials. As the POSS-core dendrimers have globular conformations due to their rigid silsesquioxane core, their three-dimensional structures would be maintained in the solid state. The high proportion of terminal functional groups positioned on the external surfaces of the dendrimers caused terminal ionic liquid domains to form continuous molecular-level network paths for ion conduction. Molecular-level phase separation $\sim 2 \text{ nm}$ can be achieved, because of the well-controlled design of the dendrimer structures. The most significant advantage of the present system is that the terminal ionic liquid units may be exposed to the surface of the dendrimer assemblies, meaning that continuous molecular-level network paths for ion conduction effectively form from one side of the interface to the other. Here, we have synthesized imidazolium saltterminated POSS-core PAMAM-typed dendrimers and studied their solution and bulk properties and polyelectrolyte functions. There have been a few previous pioneering reports about ionic liquid-like unit-terminated dendrimers and hyperbranched polymers.²³⁻²⁶ Chujo and Co-workers^{23,24} first reported POSS-based room temperature ionic liquids that were synthesized from POSSoctacarbonyl anions and the imidazolium cation. Dai et al. prepared Brønsted acid-base ionic liquid-terminated PAMAM dendrimers²⁵ that possessed air stability, hydrophobicity and high proton conductivity. However, the many entanglements of their branches made control over the expected bulk phase structure difficult. The present materials are the first examples of imidazolium salt-terminated POSS-based dendrimers.

EXPERIMENTAL PROCEDURE Materials

All solvents and chemicals were obtained as reagent-grade quality and used without further purification. The first and second generation imidazole-terminated POSS-core PAMAM-typed dendrimers (**POSS-Im16** and **POSS-Im32**) were prepared according to the literature,²² and purified by size-exclusion chromatography (LH-20) using methanol as an eluent.

Measurements

¹H-(400 MHz), ¹³C-(100 MHz) and ²⁹Si-(100 MHz) nuclear magnetic resonance (NMR) spectra were recorded on a BRUKER PDX-300 (Bruker Biospin GmbH, Rheinstetten, Germany). A 30° pulse of 15 ms and a delay of 1 s were used for all ¹H-NMR measurements. MALDI-TOF-MS was recorded on a BRUKER Autoflex II instrument (Bruker Daltonics, Billerica, MA, USA) using a 2.5-dihydroxybenzoic acid matrix. Fourier transform infrared spectra were obtained on a JASCO FT/IR-4100 (JASCO, Tokyo, Japan) spectrometer using KBr pellets. UV-vis spectra were recorded on a JASCO spectrophotometer V-670 KKN (JASCO). Differential scanning calorimetry (DSC) was recorded on a TA Instruments 2920 Modulated DSC (TA Instruments, New Castle, DE, USA). Thermogravimetric analysis (TGA) was performed on a TA Instruments Hi-Res Modulated TGA 2950 thermogravimetric analyzer (TA Instruments) under N2. Ionic conductivity was obtained using stainless steel electrodes by the complex impedance method on a Solartron model 1260 impedance analyzer (Solartron Analytical, Schlumberger, Farnborough, UK) under an ac frequency range of 1 Hz-1 MHz. During measurements, the temperature was varied from 30-60 °C using SU-221 (ESPEC, Osaka, Japan).

POSS-PIm16Br

To a DMF (24 ml) solution of **POSS-Im16** (1.31 g, 0.349 mmol), 24 equivalent of 1-bromopropane (16.5 g, 0.134 mmol) was added under nitrogen. After stirring the reaction mixture at 40 $^{\circ}$ C for 24 h, the volatile materials were removed under reduced pressure to obtain a colorless oil of crude **POSS-PIm16Br**. The crude product was purified by preparative size-exclusion chromatography (LH-20) using a methanol eluent to remove the unreacted products. The yield of pure **POSS-PIm16Br** was 1.83 g (0.319 mmol, 91%).

¹H-NMR (CD₃OD): δ 9.27 (bs, 16H), 7.83 (bs, 16H), 7.74 (bs, 16H), 4.37 (bs, 32H), 4.25 (t, 32H), 3.24 (m, 32H), 2.97 (bs, 32H), 2.71 (bs, 16H), 2.56 (bs, 32H), 2.15 (m, 32H), 1.94 (m, 32H), 1.66 (m, 16H), 0.98 (t, 48H), 0.74 (bs, 16H). ¹³C-NMR (CD₃OD): δ 173.55, 137.54, 123.85, 123.73, 56.77, 52.30, 50.72, 48.31, 36.68, 32.67, 31.01, 30.08, 24.45, 20.07, 11.06, 10.00.²⁹ Si-NMR(CD₃OD): δ -66.43.

Anal. Calcd. for $C_{216}N_{56}O_{28}H_{384}Si_8$ 50H2O: C, 39.20; H, 7.37; N, 11.86%. Found: C, 39.20; H, 6.99; N, 11.55%.

POSS-PIm32Br

To a DMF (15ml) solution of **POSS-Im32** (0.815 g, 0.0965 mmol), 24 equivalent of 1-bromopropane (13.9 g, 0.111 mol) was added under nitrogen. After stirring the reaction mixture at 40 $^{\circ}$ C for 24 h, the volatile materials were removed under reduced pressure to obtain a colorless oil of crude **POSS-PIm32Br**. The crude product was purified by preparative size-exclusion chromatography (LH-20) using a methanol eluent to remove the unreacted products. The yield of pure **POSS-PIm32Br** was 1.04 g (0.0865 mmol, 90%).

¹H-NMR (CD₃OD): δ 9.25 (s, 32H), 7.84 (s, 32H), 7.73 (s, 32H), 4.38 (t, 64H), 4.23 (t, 64H), 3.23 (m, 96H), 2.90 (m, 96H), 2.71 (m, 64H), 2.48 (m, 64H), 2.14 (t, 64H), 1.91 (m, 64H), 1.83 (m, 16H), 0.79 (m, 16H). ¹³C-NMR(CD₃OD): δ 174.64, 172.90, 137.55, 123.83, 123.73, 56.87, 53.36, 52.31, 51.15, 50.62, 48.36, 38.35, 36.67, 34.53, 32.31, 31.06, 24.45, 20.02, 11.07, 10.10. ²⁹Si-NMR (CD₃OD): δ -66.74.

Anal. Calcd. for $C_{456}N_{124}O_{64}H_{808}Si_8$ 85H₂O (dendrimer missing four branches): C, 41.98; H, 7.56; N, 13.32%. Found: C, 41.81; H, 7.36; N, 13.20%.

POSS-PIm16PF₆

POSS-PIm16Br (0.138 g, 0.0242 mmol) was dissolved in water (2.8 ml). An aqueous solution (1.8 ml) of KPF₆ (0.107 g, 0.581 mmol, corresponding to 1.5 equivalent of the imidazolium units in **POSS-PIm16Br**) was added to the

dendrimer aqueous solution. White dendrimers precipitated out of solution. The resulting precipitates were washed several times with pure water, until no residual bromide anion was detected with the use of $AgNO_3$. The yield of **POSS-PIm16PF₆** was 95%.

Anal. Calcd. for $C_{216}N_{56}O_{28}H_{384}Si_8$ 19.3PF₆ 5H₂O: C, 35.41; H, 5.42 N, 10.71 F, 30.03%. Found: C, 35.26; H, 5.53; N, 10.54; F, 29.94%.

The sample for ¹H-NMR analysis was prepared as follows to avoid an unexpected spectrum from partial protonation of the tertiary amines in **POSS-PIm16PF₆**. **POSS-PIm16Br** (0.138 g, 0.0248 mmol) was dissolved in water (2.8 ml). The solution pH was adjusted to 9 by 0.1 M NaOH aqueous solution. An aqueous solution (1.8 ml) of KPF₆ (0.207 g, 0.581 mmol, corresponding to 1.5 equivalent of the imidazolium units) was then added to the dendrimer aqueous solution.

 $^{1}\mathrm{H}\text{-}\mathrm{NMR}$ (acetone-d_6): δ 8.99 (bs, 16H), 7.45 (bs, 32H), 4.37 (t, 32H), 4.28 (t, 32H), 3.31 (m, 32H), 2.85 (m, 32H), 2.56 (bs, 16H), 2.42 (bs, 32H), 2.15 (t, 32H), 1.95 (m, 32H), 1.60 (m, 16H), 0.95 (t, 48H), 0.54 (m, 16H).

POSS-PIm32PF₆

POSS-PIm32PF₆ was prepared in a similar manner as **POSS-PIm16PF**₆. **POSS-PIm32Br** (0.145 g, 0.0117 mmol) was dissolved in water (2.8 ml). An aqueous solution (1.8 ml) of KPF₆ (0.104 g, 0.562 mmol, corresponding to 1.5 equivalent of the imidazolium units in **POSS-PIm32Br**) was added to the dendrimer aqueous solution. The yield of **POSS-PIm32PF**₆ was 99%.

Anal. Calcd. for $C_{456}H_{808}N_{124}O_{64}Si_8\;35PF_6\;6H_2O$ (dendrimer missing four branches): C, 37.88; H, 5.72 N, 12.01 F, 27.59%. Found: C, 37.33; H, 5.83; N, 12.08; F, 27.63%.

The sample for ¹H-NMR analysis was prepared under the same conditions as those for **POSS-PIm16PF**₆.

 $^{1}\mathrm{H}\text{-NMR}$ (acetone-d_6): δ 9.03 (s, 32H), 7.75 (s, 32H), 7.66 (s, 32H), 4.38 (t, 64H), 4.29 (t, 64H), 3.31 (m, 96H), 2.84 (m, 96H), 2.63 (m, 64H), 2.41 (m, 64H), 2.15 (t, 64H), 1.96 (m, 64H), 1.61 (m, 16H), 0.95 (t, 96H), 0.67 (m, 16H).

POSS-PIm16TFSI

POSS-PIm16Br (0.198 g, 0.0346 mmol) was dissolved in water (2.8 ml). An aqueous solution (1.8 ml) of lithium bis(trifluoromethanesulfonyl)imide (LiTFSI) (0.239 g, 0.832 mmol, 1.5 equivalent of the imidazolium units in **POSS-PIm16Br**) was added to the dendrimer aqueous solution. White dendrimers precipitated from the solution. After keeping the dispersed solution at room temperature over-night, the precipitates were isolated by decantation, washed several times with water and dried under vacuum to obtain **POSS-Im16TFSI**. The yield of **POSS-Im16TFSI** was 99%.

Anal. Calcd. for $C_{216}N_{56}O_{28}H_{384}Si_8$ 19($C_2F_6NO_4S_2)$ 10H_2O: C, 30.64; H, 4.09 N, 10.69 F, 21.75%. Found: C, 30.24; H, 3.96; N, 10.31; F, 21.97%.

The sample for ¹H-NMR analysis was prepared under the same conditions as those for **POSS-PIm16PF**₆, but an aqueous solution of LiTFSI was used instead of a solution containing KPF₆. A peak corresponding to the hydrogen atom at C2 on the imidazolium ring was missing due to its acidic character.

 $\label{eq:homoson} \begin{array}{l} ^{1}\text{H-NMR} \ (\text{CD}_{3}\text{OD}): \ \delta \ 7.64 \ (s, \ 16\text{H}), \ 4.24 \ (t, \ 16\text{H}), \ 4.17 \ (t, \ 32\text{H}), \ 3.12 \\ (t, \ 32\text{H}), \ 2.81 \ (m, \ 32\text{H}), \ 2.55 \ (m, \ 16\text{H}), \ 2.40 \ (m, \ 32\text{H}), \ 2.08 \ (m, \ 32\text{H}), \ 1.90 \\ (m, \ 32\text{H}), \ 1.59 \ (m, \ 16\text{H}), \ 0.95(t, \ 48\text{H}), \ 0.63 \ (m, \ 16\text{H}). \end{array}$

POSS-PIm32TFSI

POSS-PIm32TFSI was prepared in a similar manner as **POSS-PIm16TFSI**. **POSS-PIm32Br** (0.248 g, 0.020 mmol) was dissolved in water (2.8 ml). An aqueous solution (1.8 ml) of LiTFSI (0.276 g, 0.960 mmol, corresponding to 1.5 equivalent of the imidazolium units in **POSS-PIm32Br**) was added to the dendrimer aqueous solution. White dendrimers precipitated from solution. After keeping the dispersed solution at room temperature over-night, the precipitates were isolated by decantation, washed several times with water and dried under vacuum to obtain **POSS-Im32TFSI**. The yield of **POSS-Im32TFSI** was 99%.

Anal. Calcd. for $C_{456}H_{808}N_{124}O_{64}Si_8$ 35.5($C_2F_6NO_4S_2$) 15H₂O (dendrimer missing four branches): C, 32.47; H, 4.33 N, 11.46 F, 20.76%. Found: C, 32.45; H, 4.31; N, 11.48; F, 20.73%.

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The sample for ¹H-NMR analysis was prepared under the same conditions as those for **POSS-PIm16PF**₆, but an aqueous solution of LiTFSI was used instead of a solution containing KPF₆. A peak corresponding to the hydrogen atom at C2 on the imidazolium ring was missing due to its acidic character.

 $^{1}\mathrm{H}\text{-}\mathrm{NMR}$ (CD₃OD): δ 7.65 (s, 32H), 7.63 (s, 32H), 4.24 (t, 64H), 4.17 (t, 64H), 3.13 (m, 96H), 2.81 (m, 96H), 2.60 (m, 64H), 2.38 (m, 64H), 2.08 (t, 64H), 1.91 (m, 64H), 1.59 (m, 16H), 0.95 (t, 96H), 0.62 (m, 16H).

Potentiometric titration

Potentiometric titrations were performed at room temperature with a pH meter (Horiba D-52, Kyoto, Japan) and glass electrode. The titrations were performed with 0.1 M NaOH in 2.0 M NaCl and a constant number of imidazole units in the dendrimers. For each aqueous solution of **POSS-PIm16Br** (0.054 mmol) and **POSS-PIm32Br** (0.01 mmol), which correspond to 0.43 and 0.24 mmol of the branched tertiary amine units, respectively, in 60 ml of distilled water with 2.0 M NaCl, the pH was adjusted to 3 with 0.5 M HCl.

Photometric determination

Aqueous $CuSO_4$ solutions were added to aqueous dendrimer solutions that ranged in concentration ratio ([dendrimer]/[Cu²⁺]) from 0.025 to 1.0. The concentration of the $CuSO_4$ solution was held constant at 0.1 mm.

Wide-angle X-ray scattering

Wide-angle X-ray scattering (WAXS) measurements using highly brilliant synchrotron X-rays with a wavelength of 0.150 nm were carried out at beamline BL-9C at the Photon Factory of the High Energy Accelerator Research Organization, Tsukuba, Japan. An imaging plate, BAS-IP MS 2025 (Fuji Photo Film, Tokyo, Japan; size: $200 \times 250 \text{ mm}^2$), of which the actual pixel size is $100 \times 100 \,\mu\text{m}^2$, was used as a two-dimensional detector. The typical exposure time was in the range 10-30 s. BAS2500 (Fuji Photo Film) was used for the development of exposed images on the imaging plate.A polyethylene crystal was used as a standard sample for calibrating the magnitude of the scattering vector, q, as defined by $q = (4\pi/\lambda) \sin(\theta/2)$, where λ and θ are the X-ray wavelength and the scattering angle, respectively. The two-dimensional WAXS patterns were further converted to one-dimensional profiles by conducting the circular average. In-situ WAXS measurements at sub-ambient temperatures were conducted using Linkam LK-600 M (Japan Hightech, Fukuoka, Japan) as a cooling unit. Before each measurement at a given temperature, the sample was maintained isothermally for at least 1 min.

RESULTS AND DISCUSSION

Synthesis and characterization of imidazolium bromide-terminated poss-core dendrimers

Imidazolium cation-terminated first and second generation PAMAMtyped POSS-core dendrimers were prepared by reacting the corresponding imidazole-terminated POSS-core dendrimers with 1-bromopropane (Schemes 1 and 2). The first and second generation imidazole-terminated PAMAM-typed POSS-core dendrimers (POSS-Im16 and POSS-Im32) were prepared and characterized in our previous report.²² According to our previous report, the ¹H-NMR spectrum and elemental analysis of the starting second generation imidazole-terminated POSS-core dendrimer (POSS-Im32) matched those of a dendrimer missing four branches.²² When DMSO was used as a solvent for the reaction of **POSS-Im32** with 1-bromopropane, the reaction proceeded as a homogeneous solution. After the solvent was removed under reduced pressure, a colorless oil of crude products remained. The ¹H-NMR spectra of the crude products showed a peak around 3.5 p.p.m., indicating quarternarization of the branched tertiary amine groups in POSS-Im32. The integrations corresponding to the n-propyl groups were also larger than the expected values. These results suggest that the branched tertiary amine groups and the terminal imidazole units in the dendrimer were quarternarized. We found that the quarternarization of the tertiary

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POSS-Im16

Scheme 1 Synthesis of POSS-PIm16Br.





POSS-PIm16Br : R = n-Pr, X = Br



Scheme 2 Synthesis of POSS-PIm32Br.

amine groups was inhibited when the reaction proceeded in DMF. Dispersion was evident during the reaction in DMF, which may inhibit the quarternarization of the branched tertiary amine groups. After the reaction, crude oily products were separated. The crude product was purified by preparative size-exclusion chromatography (LH-20) using methanol as an eluent to remove unreacted 1-bromopropane. The obtained products were soluble in H_2O , methanol, ethanol, DMF and DMSO, but they were insoluble in chloroform, acetone and THF.

The structures of **POSS-PIm16Br** and **POSS-PIm32Br** were identified on the basis of multinuclear NMR and MALDI-TOF-MS spectra and elemental analysis. The degrees of functionalization of the dendrimers with the imidazolium unit were estimated using ¹H-NMR (see Supplementary Information). Quantitative reactions of both

dendrimers were supported by the integration of the ¹H-NMR spectrum peaks corresponding to the aromatic protons on the imidazolium rings and those from the methyl protons on the *n*-propyl groups. By calculating and comparing the areas of the peaks of the aromatic protons present on the imidazole ring and the methyl protons on the *n*-propyl groups with the integrations of the methylene protons on the POSS-core as well as the remaining methoxy protons, the degrees of imidazolium terminal functionalization of **POSS-PIm16Br** and **POSS-PIm32Br** were 96 and 88%, respectively. The degrees of functionalization of the starting imidazole-terminated PAMAM-typed POSS-core dendrimers (**POSS-Im16** and **POSS-Im32**) were 98 and 90%, respectively, providing evidence of the quantitative reactions with 1-bromopropane. The degree of functionalization of 90% for **POSS-Im32** corresponds to a dendrimer

missing four branches. The ¹³C-NMR spectra of both dendrimers also supported their structures. In the ²⁹Si NMR spectra, peaks for the POSS units in **POSS-PIm16Br** and **POSS-PIm32Br** were observed at -66.43 and -66.74 p.p.m., respectively (see Supplementary Information). In the former spectra, minor broad peaks were detected at around -55 to -60 p.p.m., indicating possible slight decomposition of the POSS-core. In the case of **POSS-PIm32Br**, no other peaks were detected; thus, no decomposition of the POSS-cores. These results suggest that the increased generation numbers inhibit decomposition by basic compounds, most likely including those in the reaction solvent, by inhibiting attack to the silsesquioxane core.²² The elemental analysis for **POSS-PIm16Br** matched that of fully functionalized dendrimer associated with 50 H₂O molecules. The elemental analysis for **POSS-PIm32Br** matched that of a dendrimer missing four branches associated with 85 H₂O molecules.

MALDI-TOF-MS analyses of POSS-PIm16Br and POSS-PIm32Br showed the broad ill-defined peaks (Figure 1) that are typical for ionic high-generation dendrimers.²⁷ A single broad peak centered around 5700 m/z was observed for **POSS-PIm16Br**. This value is very close to the molecular mass $(5716.912 \text{ g mol}^{-1})$ of the fully functionalized dendrimer. These data support the quantitative quarternarization of the imidazole unit in the starting first generation imidazoleterminated POSS-core dendrimer. The mass spectrum of POSS-**PIm32Br** showed a broad peak centered around 4700 m/z and a shoulder at higher molecular mass in the range of $8000 \sim 12000 m/z$, which can be assigned as doubly and singly charged molecular ion peaks, respectively. The center of mass of the peak at 10000 is very close to the molecular mass (11514 g mol⁻¹) of the dendrimer missing four branches. According to a previous report, MALDI-TOF-MS analysis of all amine-terminated PAMAM dendrimers with an ethylenediamine core also showed peaks corresponding to both doubly and singly charged molecular ions.²⁷

Solution behaviors of imidazolium bromide-terminated POSS-Core dendrimers

The results of pH titrations of **POSS-PIm16Br** and **POSS-PIm32Br** in aqueous solutions are shown in Figure 2. The pKa values of

POSS-PIm16Br and **POSS-PIm32Br** are 7.8 and 6.9, respectively. These values suggest that the ammonium groups in **POSS-PIm16Br** were not significantly deprotonated relative to those in **POSS-PIm32Br**. In the case of **POSS-PIm32Br**, an inflection point is observed at pH 7.5, which corresponds to a degree of deprotonation of 0.7. The total number of amine groups in **POSS-PIm32Br** is 24, including 8 in the first shell and 16 in the second shell. The titration result suggests that the degree of deprotonation of 0.7 matched the deprotonation of the second shell in **POSS-PIm32Br**. These results indicate that the deprotonation of the 16 amine groups in the second shell is easier to achieve than that of the 8 amine groups in the first shell.

The complexing behaviors of **POSS-PIm16Br** and **POSS-PIm32Br** with Cu^{2+} were studied. The coordination geometry of the Cu^{2+} complexation system is expected at the maximum absorption of the d–d transition. Upon increasing the concentration of **POSS-PIm16Br**, only 1 weak and broad absorption band was observed at ~800 nm (Figure 3a), which represents the Cu^{2+} d–d transition for $[Cu(H_2O)_6]^{2+}$ in a tetragonally distorted octahedral ligand field.^{28–33} This observation suggests that no coordination with Cu^{2+} occurred in **POSS-PIm16Br**. In the case of the carboxylic acid-terminated first generation PAMAM-typed POSS-core



Figure 2 Potentiometric titrations of **POSS-PIm16Br** (\blacktriangle) and **POSS-PIm32Br** (\bigcirc) in 2.0 M NaCl solution with 0.1 M NaOH solution.



Figure 1 MALDI-TOF-MS spectra for (a) POSS-PIm16Br and (b) POSS-PIm32Br.





Figure 3 Spectrophotometric titrations of (a) POSS-PIm16Br and (b) POSS-PIm32Br against $\rm Cu^{2+}$ ions. The number of $\rm Cu^{2+}$ ions in the solutions was held constant at 0.1 mm.

dendrimer previously reported, a Cu^{2+} - N_2O_2 complex can be formed.²⁰ For all concentrations of Cu^{2+} ions and **POSS-PIm32Br**, the absorption maxima values were equal at 600 nm. The absorption intensity increased with increasing the concentration ratio of **POSS-PIm32Br** to Cu^{2+} ions, but no further increases were observed beyond a ratio of 0.5. The data indicate that the Cu^{2+} -binding capacity of **POSS-PIm32Br** was approximately two Cu^{2+} ions. Although 24 tertiary amines in the branches of **POSS-PIm32Br** potentially coordinate with Cu^{2+} ions, the present data suggest that few amine units in **POSS-PIm32Br** were used to form $Cu^{2+}-N_4$ complexes due to depression of the movement of the terminal groups.

Synthesis and characterization of imidazolium $\mathrm{PF}_{6}\text{-terminated}$ POSS-Core dendrimers

As 1-butyl-3-methylimidazolium hexafluorophosphate (PF_6^{-}) is historically the most studied room temperature ionic liquid, imidazolium PF_6 -terminated POSS-core dendrimers were prepared by anion exchange reactions of **POSS-PIm16Br** and **POSS-PIm32Br** to estimate their assembled bulk nanostructures. The dendrimer, **POSS-PIm16Br** or **POSS-PIm32Br**, was dissolved in a minimal volume of water. After KPF₆ aqueous solution was added to the aqueous dendrimer solution, white precipitates were observed. The



Figure 4 Potentiometric titrations of (a) POSS-PIm16PF6 and (b) POSS-PIm32PF6 in 2.0 M NaCl solution with 0.1 M NaOH solution. The initial pH titrations of the as-prepared dendrimer solutions (\blacktriangle) and those of the acidified aqueous solutions (\bigcirc) are both shown. [POSS-PIm16PF6] = 0.01 mmol. [POSS-PIm32PF6] = 0.004 mmol.

precipitated products were isolated by decantation, washed with water and dried under vacuum. The resulting crude products were washed several times with pure water until no residual bromide anion was detected with the use of AgNO₃ and imidazolium PF₆-terminated first and second generation POSS-core dendrimers (**POSS-PIm16PF₆** and **POSS-PIm32PF₆**, respectively) were obtained. Both dendrimers were soluble in DMF, DMSO and acetone; partially soluble in methanol; and insoluble in H₂O and chloroform. The elemental analysis of **POSS-PIm16PF₆** matched that of a fully functionalized dendrimer with 19.3 PF₆ that is associated with 5 H₂O molecules per dendrimer. The elemental analysis of **POSS-Im32PF₆** matches with 35 PF₆ that is associated with 6H₂O molecules per dendrimer. These PF₆ contents are higher than those of the terminal imidazolium cations for **POSS-PIm16PF₆** and **POSS-PIm32PF₆**.

The following experiments were conducted to estimate the degrees of protonation of the branched tertiary amines of the obtained dendrimers. The obtained dendrimers were dissolved in 2 M NaCl aqueous solution containing 20 vol% methanol. The pH titrations of the dendrimer solutions were first performed with 0.1 M NaOH aqueous solution. The basic solutions from the first pH titrations were then acidified to pH 2 by 0.25 M HCl aqueous solution, and pH titrations were again performed with 0.1 M NaOH aqueous solution. Figure 4 shows that the degrees of protonation of the branched tertiary amines of **POSS-PIm16PF₆** and **POSS-PIm32PF₆** were 0.70 and 0.50, respectively. The numbers of anion exchanging sites for the tertiary amine groups in **POSS-PIm16PF₆** and **POSS**-

PIm32PF₆ were thus calculated as 5.6 and 12, respectively. Therefore, the total numbers of anion exchanging sites in **POSS-PIm16PF**₆ and **POSS-PIm32PF**₆, including both the tertiary amines and imidazo-lium cations, were 21.6 and 44, respectively. These values are in fairly good agreement with the estimated values from elemental analysis.

¹H-NMR analysis showed that the degree of terminal functionalization in POSS-PIm16PF₆ was 96%, obtained by calculating and comparing the areas of the peaks from the aromatic protons present on the imidazolium ring and the methyl protons on the *n*-propyl groups with the integrations of peaks from methylene protons on the POSS-core. The ¹H-NMR analysis for POSS-PIm32PF₆, however, showed that integrations for the protons on the dendrons compared with integrations from the methylene protons on the POSS-core showed 45% of the theoretical fully functionalized POSS-PIm32PF₆. As elemental analysis supported the structure, and the starting dendrimer, POSS-PIm32Br, was fully characterized, the reduction in the integration corresponding to the terminal units may be due to longer relaxation times for those groups than those for the methylene protons on the POSS-core. The integration ratios for the aromatic protons present on the imidazolium ring and the methyl protons on the n-propyl groups against the theoretical fully functionalized POSS-PIm32PF₆ increased from 45 to 60% when the recycle delay (d1) was increased from 1 to 20s in the ¹H-NMR analysis.

Thermal and WAXS studies of Imidazolium PF₆-terminated POSS-core dendrimers

When acetone solutions of **POSS-PIm16PF**₆ and **POSS-PIm32PF**₆ were cast on a Teflon sheet and heated at 60 °C, optically transparent films were obtained. Although the films hardened upon cooling to 0 °C, they softened and formed sticky gums at moderate temperature. As we used the modulated DSC apparatus, the effects of unknown irreversible processes on the apparent DSC curve could be eliminated, which enabled us measurement of the heat flow due to a thermoreversible process such as glass transition or melting. The obtained thermo-reversible heat flow is plotted in Figure 5. For both samples, the glass transition was clearly observed in the temperature range

shown here. Although the mid-point temperature is almost the same, a wider glass transition temperature range was observed for POSS-PIm16PF₆. This result indicates a wider distribution in the mobility of a segment undergoing the glass transition, which in turn suggests that there is a wider distribution of physical constraints in POSS-PIm16PF₆. This result further implies that the physical constraints can be homogenized as an increase in the generation number of the dendrimer. The transition temperature range here is notably wider than that of an ordinary polymer, even that of POSS-PIm32PF₆, indicating inhomogeneity of physical constraints because of the characteristic molecular structure of the dendrimer. There is also a quite noticeable endothermic peak near the end-point of the glass transition of both samples, which is reminiscent of hysteresis peak due to physical aging (enthalpy relaxation); however, this is not the case because the DSC curves presented here are thermo-reversible heat flows measured using the modulated DSC apparatus. Although the reason for the endothermic peak near the end-point of the glass transition is unknown at present, we speculate that partial protonation of the branched tertiary amine units might cause such a complex DSC thermogram. We are now preparing imidazolium-terminated POSS-core dendrimers with non-ionic branches for more detailed study of their thermal behaviors.

To determine the assembly motif of the POSS-core dendrimers, WAXS measurements were made of the cast films of **POSS-PIm16PF₆** and **POSS-PIm32PF₆**. Both sets of WAXS data are characterized by two amorphous halos: a strong peak around $q = 15 \text{ nm}^{-1}$ and another tiny peak around $q = 10 \text{ nm}^{-1}$ (Figure 6). These features are related to structural correlations. According to a previous report, wide-angle neutron scattering (WANS) and WAXS data for 1-butyl-3-methylimidazolium hexafluorophosphate ([bmin][PF₆]) show one strong peak at $q = 15 \text{ nm}^{-1}$ and another at $q = 10 \text{ nm}^{-1.34}$ These spatial correlations were previously considered to be evidence of residual order at a microscopic level in the liquid [bmin][PF₆].³⁵ Recent simulation studies suggest that the broad peak at $q = 15 \text{ nm}^{-1}$ is due to intramolecular and close contact intermolecular interactions,³⁶ and the characteristic distance of ~0.63 nm corresponding to the peak at $q = 10 \text{ nm}^{-1}$ is related to the first



Figure 5 Differential scanning calorimetry (DSC) traces for (a) POSS-PIm16PF₆ and (b) POSS-PIm32PF₆ at a heating rate of $10 \,^{\circ}$ C min⁻¹ in N₂ flow over the entire temperature range (3rd run).



Figure 6 Wide-angle X-ray scattering (WAXS) data for cast films of (a) POSS-PIm16PF₆ and (b) POSS-PIm32PF₆ at 27.7 °C.

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solvation shell of the PF₆ anion around the imidazolium ring.^{37–39} Our X-ray diffraction data for the cast films of POSS-PIm16PF₆ and POSS-PIm32PF₆ can be considered to reflect the same features that were described by the WANS data for [bmin][PF₆].³⁵ Our observations suggest that domains similar to dialkyl imidazolium hexafluorophosphate formed in the cast films of POSS-PIm16PF₆ and POSS-PIm32PF₆.

WAXS data were also collected for both samples over a temperature range of -170 to 100 °C. The strong peaks around q = 15 nm⁻¹ of both dendrimers shifted to smaller q values with increasing temperature (see Supplementary Information). The spacing evaluated from the peak position (q^*) was plotted as a function of the temperature; dwas evaluated as $d = 2\pi/q^*$. The plots for both dendrimers exhibit a similar sharp change of slope (Figure 7). The critical temperatures (inflection points) for POSS-PIm16PF₆ and POSS-PIm32PF₆ are 4 and 11 °C, respectively. The previous WANS data for $[bmin][PF_6]$ also show a similar temperature dependence, with an inflection at -73 °C that correspond to its $T_{\rm g}$ as determined by heat capacity measurements.35 This results implies that the inflection of the temperature dependence of d (spacing) can be correlated to the glass transition. Our WAXS data show an inflection temperature close to the onset temperature of the glass transition in the DSC curves. This finding suggests that domains similar to dialkyl imidazolium hexafluorophosphate exist in the cast films of POSS-PIm16PF₆ and POSS-PIm32PF₆.

Ionic conductivity of imidazolium TFSI-terminated POSS-Core dendrimers

Imidazolium TFSI-terminated POSS-core dendrimers were prepared by an anion exchange reaction for ionic conductivity measurements. After the dendrimer, POSS-PImBr16 or POSS-PImBr32, was dissolved in water, an aqueous solution of LiTFSI (1.5 equivalent of the imidazolium units) was added to the dendrimer aqueous solution. The precipitated products were isolated by decantation, washed with water and dried under vacuum to obtain imidazolium TFSI-terminated first and second generation POSS-core dendrimers, denoted as POSS-PIm16TFSI and POSS-PIm32TFSI, respectively. The elemental analysis of POSS-PIm16TFSI matched that of a fully functionalized dendrimer with 19 TFSI that is associated with 10 H₂O molecules per



Figure 7 Temperature dependence of spacing, d, as evaluated from the peak position in the wide-angle X-ray scattering (WAXS) profile for (a) POSS-PIm16PF₆ and (b) POSS-PIm32PF₆.

dendrimer. The elemental analysis of POSS-PIm32TFSI matched that of a dendrimer missing four branches with 35.5 TFSI that is associated with 15 H2O molecules per dendrimer. These TFSI contents are higher than those of the terminal imidazolium cations in POSS-PIm16TFSI and POSS-PIm32TFSI, similar to the case of POSS-PIm16PF₆ and POSS-PIm32PF₆. The following experiments were performed to estimate the degrees of protonation of the branched tertiary amines of the obtained dendrimers. The dendrimers were dissolved in a 2-M NaCl aqueous solution containing 15 vol% methanol. The pH titrations for the dendrimer solutions were first performed with 0.1 M NaOH aqueous solution. The basic solutions from the first pH titrations were then acidified to pH 2 by 0.25 M HCl aqueous solution, and pH titrations were again performed with 0.1 M NaOH aqueous solution. These results suggested that the degrees of protonation of the branched tertiary amine groups in POSS-PIm16TFSI and POSS-PIm32TFSI were 0.54 and 0.39, respectively (Figure 4). The numbers of anion exchanging sites in the tertiary amine groups in POSS-PIm16TFSI and POSS-PIm32TFSI were thus calculated as 4.3 and 9.4, respectively. Therefore, the total numbers of anion exchanging sites in POSS-PIm16TFSI and POSS-PIm32TFSI, including both tertiary amines and imidazolium cations, were 20 and 41, respectively. These values are in fairly good agreement with the estimated values from elemental analysis.

The thermal stability of the dendrimers containing LiTFSI was verified by TGA. POSS-PIm16TFSI and POSS-PIm16TFSI containing 0.1 equivalent LiTFSI showed 5 wt% losses at 307 and 305 °C, respectively. DSC thermograms of POSS-PIm16TFSI and POSS-PIm32TFSI showed relatively intense glass transitions at -22 and -23 °C, respectively, which are lower than those of POSS-PIm16PF₆ and POSS-PIm32PF₆ (see Supplementary Information). Generally, the addition of LiTFSI to ionic liquids induces an increase in T_{g} , which may be due to specific interaction between LiTFSI and the ionic liquids. The glass transition temperatures of POSS-PIm16TFSI and POSS-PIm32TFSI, however, decreased with LiTFSI addition (Table 1). In all DSC thermograms, T_g -like weak baseline shifts were also observed around 20 °C (see Supplementary Information). The presence of two T_g is tentatively explained by distinct nanophase separation between two parts of the dendrimer assemblies.

The ionic conductivities of POSS-PIm16TFSI and POSS-PIm32TFSI containing LiTFSI salts were estimated by the ac impedance method after drying the samples thoroughly. The conductivity evolution with temperature of POSS-PIm16TFSI and POSS-PIm32TFSI, containing different concentrations of LiTFSI, is displayed in Figure 8. The obtained samples had ionic conductivities between 10^{-6} and 10^{-5} S cm⁻¹, comparable to those of typical polymeric electrolytes.40-42 A maximum ionic conductivity

Table 1 T_g and ionic conductivity of the POSS-core dendrimers

Sample	Dendrimer	[Li ⁺]/ [imidazolium unit]	Т _g (°С)	lonic conductivityª	
1	POSS-PIm16TFSI	0.1	-29	$4.0 imes10^{-5}$	
2	POSS-PIm16TFSI	0.3	-29	3.2×10^{-5}	
3	POSS-PIm16TFSI	0.5	-37	2.5×10^{-5}	
4	POSS-PIm32TFSI	0.1	-35	2.3×10^{-5}	
5	POSS-PIm32TFSI	0.5	-36	9.3×10^{-6}	

Abbreviation: POSS, polyhedral oligomeric silsesquioxane.

^aAt 51 °C. Measured by ac impedance method.



Figure 8 Temperature dependence of ionic conductivity of **POSS-PIm16TFSI** and **POSS-PIm32TFSI** containing different concentration of LiTFSI. Samples 1 (\bigcirc), 2 (\triangle), 3 (\blacktriangle), 4 (\square) and 5 (\blacksquare) are defined in Table 1.

Table 2 VFT parameters of the POSS-core dendrimers

		T ₀	А	В	
Sample		(K)	$(Scm^{-1}K^{1/2})$	(K)	RMS
1 2 3 5	POSS-PIm16TFSI: LiTFSI = 1: 0.1 POSS-PIm16TFSI: LiTFSI = 1: 0.3 POSS-PIm16TFSI: LiTFSI = 1: 0.5 POSS-PIm32TFSI: LiTFSI = 1: 0.5	150 150 150 200	254.9 108.0 247.2 76.5	2222 2119 2298 1602	0.9995 0.9989 0.9993 0.9997

Abbreviations: POSS, polyhedral oligomeric silsesquioxane; VFT, Vogel-Fulcher-Tamman.

of 4.03×10^{-5} at 50 °C was observed for the POSS-core dendrimer of lower generation and less lithium salt addition. The lower conductivities of the higher generation dendrimer and those with greater lithium salt additions may be due to increased viscosity or may have resulted from specific interactions involving the formation of ionic clusters.

Vogel-Fulcher-Tamman (VFT) plots were also fitted to obtain further information on the ionic conductivities of the samples.43-45 Generally, the temperature dependence of the ionic conductivity of a polymer electrolyte can be adequately described for amorphous polymer electrolytes by the VFT equation, $\sigma(T) = AT^{-1/2} \exp(-\frac{1}{2} \exp(-\frac{$ $[-B/(T-T_0)]$, where σ and T are the ionic conductivity and absolute temperature, respectively. Terms A, B and T_0 are fitting parameters that correspond to the carrier ion number, pseudoactivation energy associated with the motion of the polymer segment, and quasi-equilibrium glass transition temperature of the electrolyte, respectively. VFT parameters obtained by fitting the VFT equation to the experimental conductivity data are summarized in Table 2. This VFT-type behavior indicates that segmental motion of the present dendrimer electrolytes may contibute to long-range charge transport, as in polymer electrolytes composed of oligo(ethyleneoxide) chains. The ionic conductivity of POSS-PIm32TFSI containing 0.5 mol% of LiTFSI was significantly lower than that of POSS-PIm16TFSI. The lower ionic conductivity is due to the significantly lower dissociation degree of the ionic species for the former sample, as shown by the smaller value of VFT parameter A, corresponding to

the carrier ion number, despite the lower activation energy of the former sample, corresponding to the lower value of VFT parameter B. The lower value of parameter B for POSS-PIm32TFSI suggests higher flexibility related to the mobility of lithium cations, which implies that an increase in generation number reduces the activation energy for ion transport derived from a decrease in the viscosity of the ion transport path from the shorter distance between terminal ion hopping sites. However, the dissociation degree of the ionic species decreased with increasing generation number. Although increasing LiTFSI content of POSS-PIm16TFSI from 0.1 to 0.3 mol% for decreased the activation energy, the carrier ion number decreased, suggesting that the lower ionic conductivity for sample 2 (defined in Table 1) is attributed to the lower dissociation degree of the ionic species. These data also suggest that the improved ionic conductivity of sample 1 is attributed to the high dissociation degree of the ionic species.

CONCLUSIONS

We synthesized imidazolium salt-terminated POSS-core PAMAMtyped dendrimers and studied their solution, bulk properties and polyelectrolyte function. The structures of the dendrimers were identified on the basis of multinuclear NMR data and elemental analysis. The results from pH titration and coordination with Cu²⁺ ions of the imidazolium bromide-terminated first and second generation PAMAM-typed POSS-core dendrimers (POSS-PIm16Br and POSS-PIm32Br, respectively) in aqueous solutions indicated that the ammonium groups in POSS-PIm16Br were not significantly more deprotonated or coordinated with Cu2+ ions than those in POSS-PIm32Br. In the case of POSS-PIm32Br, the deprotonation of the 16 amine groups in the second shell was easier to achieve than that of the 8 amine groups in the first shell, and few amine units were used to form Cu2+-N4-type complexes due to depression of the movement of the terminal groups. WAXS data for cast films of the imidazolium PF₆-terminated first and second generation POSScore dendrimers, which were prepared by anion exchange reactions of POSS-PIm16Br and POSS-PIm32Br, were characterized by two amorphous halos, with a strong peak around $q = 15 \text{ nm}^{-1}$ and another tiny peak around $q = 10 \text{ nm}^{-1}$. We also found that the strong peaks around $q = 15 \text{ nm}^{-1}$ for both dendrimers showed two temperature dependences, and the observed inflection temperatures for POSS-PIm16PF₆ and POSS-PIm32PF₆ were 4 and 11 °C, respectively, corresponding to the onset temperatures of the glass transition. Our X-ray diffraction data for the cast films of POSS-PIm16PF₆ and POSS-PIm32PF₆ revealed the same features that were described for 1-butyl-3-methylimidazolium hexafluorophosphate. These observations suggest that domains similar to dialkyl imidazolium hexafluorophosphate formed in the cast films of POSS-PIm16PF₆ and POSS-PIm32PF₆. The ionic conductivities of POSS-PIm16TFSI and POSS-PIm32TFSI containing LiTFSI salts were estimated by the ac impedance method. A maximum ionic conductivity of 4.03×10^{-5} at 51 °C was observed for the POSS-core dendrimer of lower generation and less lithium salt addition. The VFT-type behavior indicates that segmental motion of the these dendrimer electrolytes may contribute to long-range charge transport, as in polymer electrolytes composed of oligo(ethyleneoxide) chains. This report gives the first example of POSS-core dendrimers terminated with ionic liquids, which are ideal candidates for the construction of ordered nano-sized network architectures for solid ionic conductive materials. We are now optimizing branched and terminal structures to increase ionic conductivity.

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Supplementary Information accompanies the paper on Polymer Journal website (http://www.nature.com/pj)