

Reaction of Iodine into Poly(vinyl acetate) Particles Suspended in Aqueous Solution in the Presence of Potassium Iodide

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ABSTRACT: Iodine transfers into solid poly(vinyl acetate) (PVAc) in aqueous solution in the presence of potassium iodide, and forms the red–violet complex with PVAc. The reaction amount of iodine transferred into the PVAc particles, which were prepared by the suspension polymerization of vinyl acetate, was measured by a stopped-flow apparatus. The initial reaction amount transferred was proportional to the square root of the reaction time and to the concentrations of PVAc and iodine, and was in inverse proportion to the particle radius of PVAc. These results were in agreement with the theoretical equation derived by assuming that the transfer of iodine into the PVAc particles obeys Fick's law. It was concluded that the initial reaction rate of iodine transfer into the PVAc particles is controlled by diffusion of iodine into the particles.

KEY WORDS Iodine / Potassium Iodide / Poly(vinyl acetate) / Red–Violet Complex / Stopped-Flow Method / Extinction / Diffusion /

Although it has been known that PVAc forms a red–violet complex with iodine in aqueous solution in the presence of potassium iodide,^{1–5} little attention has been paid to the mechanism of the complex formation. We have already found that when a methanolic solution of PVAc and iodine is added to an aqueous solution of potassium iodide, the red–violet complex is formed in the aqueous solution as an apparent homogeneous system, just as partially saponified water-soluble PVAc does.⁶ The complex formation between partially saponified PVAc and iodine is based on the block distribution of the acetic ester groups in the polymer chain.⁵ Furthermore, the potentiometric titration of PVAc with iodine has been investigated; here it was observed that if the reaction system is heterogeneous, the same titration curve as that of amylose is obtained, but if it is homogeneous, the titration curve is similar in shape to those of amylopectine and partially saponified PVAc.^{7,8} These facts suggest that in a heterogeneous system iodine reacts into PVAc in solid form. This paper will report in some detail on the reaction of iodine into the PVAc particles prepared by the suspension polymerization of vinyl acetate.

EXPERIMENTAL

Preparation of PVAc Suspension

The PVAc suspensions were prepared by the suspension polymerization of vinyl acetate using potassium persulfate as initiator; the suspensions were then dialyzed for one week to remove any excess initiator and unreacted monomer. The degree of polymerization of PVAc which was obtained by air-drying the PVAc suspension on a polyethylene film was measured in a Ubbelohde viscometer at 30°C in acetone, and was calculated using an equation proposed by Nakajima.⁹ Control of the polymer particle size was carried out by varying the monomer concentration in the polymerization system, following Okamura, *et al.*¹⁰ The particle size of PVAc suspended in water was determined from turbidity data by using a Hitachi 139 spectrophotometer according to the procedure of Loebel.¹¹ The recipes of polymerization and the properties of the PVAc suspensions obtained are indicated in Table I.

Measurement of Reaction Amount of Iodine Transferred into PVAc Particles

Since the red–violet complex between PVAc and iodine in aqueous solution in the presence

Table I. Recipes of polymerization and properties of PVAc suspension^a

Exptl No.	Monomer concn, %	Initiator concn, %	Conversion, %	Degree of polymerization of PVAc	Average particle radius, Å	Value of $t^{1/2}/E_t^b$, sec ^{1/2}
1	0.50	0.10	97.2	— ^c	330	6.7
2	1.00	0.10	95.3	2190	580	8.3
3	5.00	0.10	91.3	3160	1550	23.9
4	5.00	0.05	88.2	4550	1500	26.7
5	10.00	0.10	93.0	3630	2500	38.2
6	15.00	0.10	93.2	3980	2850	48.5

^a Polymerization temperature, 70°C; polymerization time, 1.5 hrs.

^b $t^{1/2}/E_t$ was calculated from the result at a reaction time of 1 sec in Figure 2.

^c Degree of polymerization was not measured because of the small amount of PVAc.

of potassium iodide has an absorption maximum at 5100 Å wavelength, the reaction amount of iodine transferred into the PVAc particles was determined from the increase in the extinction at the wavelength of the absorption maximum. The extinction was measured in a Union Giken stopped-flow apparatus. The temperature was maintained at 15°C. Equal volumes of PVAc suspension and iodine—potassium iodide solution were mixed in the apparatus, where a cell with an optical path of 10 mm was used. The light transmittance change with time was recorded on a National oscilloscope screen (type VP-526A), and a photograph was taken. At the same time, the change was recorded on a Hitachi recorder (type QPD-54), and the extinction was computed using the results from both oscilloscope and recorder.

IR Spectra of PVAc—Iodine Complex

A thin film of PVAc was prepared by casting a methanolic solution of PVAc on a polyethylene film, and then dried under reduced pressure. The PVAc film was dipped in an aqueous solution of iodine and potassium iodide, excess water on the film was soaked up with filter paper, and then the IR spectra of the film were measured by a Nippon Bunko IR spectrophotometer (IR-E).

RESULTS

Effect of Particle Size

An example of the oscillogram of the color reaction between PVAc suspended in aqueous solution and iodine obtained by the stopped-flow

method is shown in Figure 1. The light transmittance decreased rapidly with time. Figure 2 indicates the plots of the extinction (E_t) against the square root of the reaction time ($t^{1/2}$). The concentrations of PVAc, iodine, and potassium iodide were kept at 0.100 g/l, 2.22×10^{-4} mol/l, and 5.10×10^{-3} mol/l, respectively. The increase in E_t was influenced considerably by the particle size of PVAc. This fact suggests a dependence on the particle surface of PVAc through which the iodine reacts. It can be seen from Figure 2 that the plots for each particle size indicate a good linear relationship between E_t and $t^{1/2}$. Reasoning from the result that E_t increases with decrease in the particle size, we decided to plot

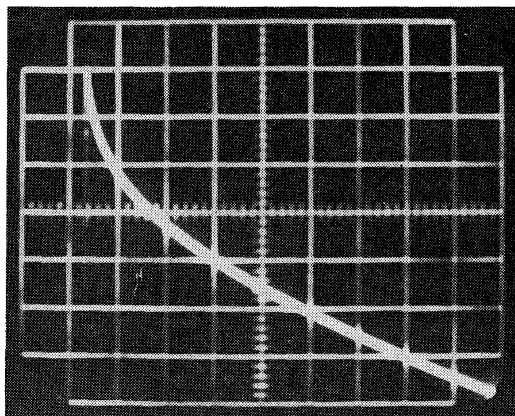


Figure 1. Oscillogram of reaction between PVAc suspended in aqueous solution and iodine in the presence of potassium iodide by stopped-flow method. Horizontal scale is 1 sec per major division. Vertical axis represents transmittance at 5100-Å wavelength.

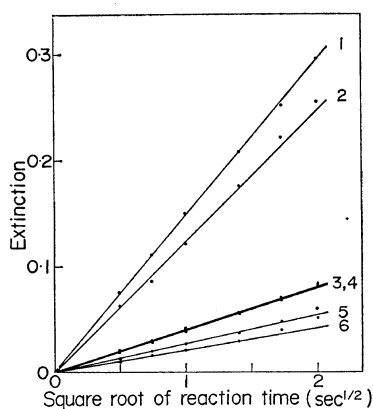


Figure 2. Relationships between square root of reaction time and extinction for various particle sizes. Particle radius, Å: 1, 330; 2, 580; 3, 1550; 4, 1500; 5, 2500; 6, 2850.

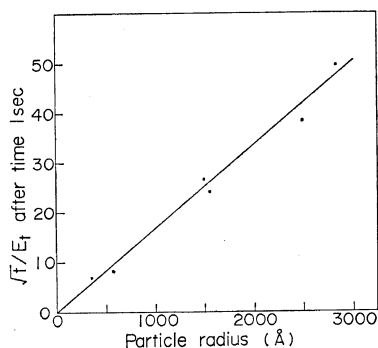


Figure 3. Effect of particle size on $t^{1/2}/E_t$ after 1 sec.

$t^{1/2}/E_t$ against the particle radius of PVAc. The values of $t^{1/2}/E_t$ which were estimated at the reaction time of 1 sec are listed in Table I, together with the properties of the PVAc suspension. The relationship between the particle radius of PVAc and $t^{1/2}/E_t$ is shown in Figure 3, from which it is found that $t^{1/2}/E_t$ is proportional to the particle radius of PVAc.

In addition, the two samples (Exptl No. 3 and 4 in Table I) which are almost the same in particle size but have a large difference in the degree of polymerization of PVAc were compared in order to examine the effect of the degree of polymerization on E_t . As Figure 2 shows, the reaction amount of iodine transferred into the PVAc particles was independent of the degree of polymerization of PVAc.

Effect of PVAc Concentration

Experiments were carried out by varying the PVAc concentration from 0.050 g/l to 0.350 g/l, where the iodine and potassium iodide concentrations were held at 2.22×10^{-4} mol/l and 5.10×10^{-3} mol/l, respectively. The PVAc suspensions of Exptl No. 1 and 3 in Table I were used as samples.

E_t for the two PVAc suspensions was linearly correlated with $t^{1/2}$ in every case. Figure 4 represents the effects of the PVAc concentration on E_t . The relationships between E_t and the PVAc concentration were linear for each particle size.

Effect of Iodine Concentration

The sample used in this experiment was the PVAc suspension of Exptl No. 1 in Table I. The PVAc concentration was kept at 0.100 g/l. E_t was measured by varying the iodine concentration from 0.50×10^{-4} mol/l to 3.50×10^{-4} mol/l at a fixed concentration of potassium iodide (5.28×10^{-3} mol/l).

The $t^{1/2}-E_t$ curves are graphed in Figure 5. As is shown in Figure 5, although in the initial period of reaction linear relationships were obtained for each iodine concentration, at a high concentration of iodine the deviation from a straight line increased with the passage of time. From the fact that a PVAc film which has formed a complex with iodine is swelled by water to several times the size of the original film,⁸ this behavior may be explained by the acceleration of the complex formation based on swelling of the particle in a high concentration

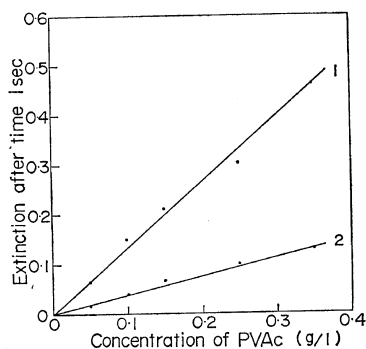


Figure 4. Effect of PVAc concentration on extinction after 1 sec. Particle radius: 1, 330 Å; 2, 1550 Å.

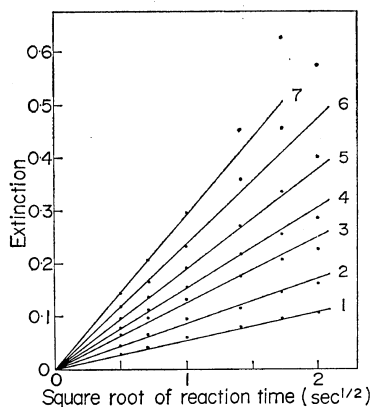


Figure 5. Relationships between square root of reaction time and extinction for particles having 330-Å radius. Iodine concentration, 10^{-4} mol/l: 1, 0.50; 2, 1.00; 3, 1.50; 4, 2.00; 5, 2.50; 6, 3.00; 7, 3.50.

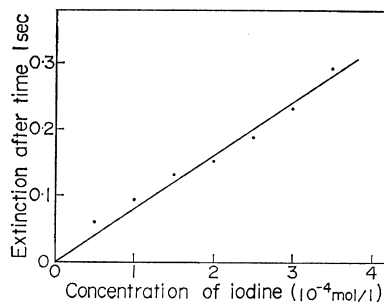


Figure 6. Effect of iodine concentration on extinction after 1 sec.

of iodine. In Figure 6, the effect of the iodine concentration of E_t in the initial period of reaction is indicated. As can be seen in Figure 6, the plots of E_t against the iodine concentration gave almost a straight line.

Accordingly, the E_t change in the reaction amount of iodine transferred into the PVAc particles can be summarized by the following experimental equation:

$$E_t = K[[\text{PVAc}][\text{I}_2]/r]t^{1/2} \quad (1)$$

where K is a constant, $[\text{PVAc}]$ is the concentration (g/l) of PVAc, $[\text{I}_2]$ is the concentration (mol/l) of iodine, and r is the particle radius of PVAc.

DISCUSSION

General Characteristics of PVAc—Iodine Complex

The formation of the PVAc—iodine complex does not take place in the absence of potassium iodine or in organic solvents. When a methanolic solution of PVAc and iodine is added to an aqueous solution of potassium iodide, the red—violet complex characterized by $\lambda_{\text{max}} = 5100 \text{ \AA}$ is formed.

The degree of red—violet color for partially saponified PVAc is known to depend very much on the distribution of the acetic ester group in the polymer.⁷ Although the red—violet complex is associated with the acetic ester group in the polymer, if the acetic ester groups are distributed at random in the polymer chain, the complex is not formed. This fact suggests that the mechanism of the complex formation between partially saponified PVAc and iodine is essentially the same as that between PVAc and iodine.

IR spectra of the PVAc—iodine complex in film are shown in Figure 7, where it is observed that the band at 1748 cm^{-1} assigned to the C=O stretching vibration shifts to 1730 cm^{-1} and that the band at 1233 cm^{-1} assigned to the C—O stretching vibration shifts to 1265 cm^{-1} . These changes indicate that the formation of the PVAc—iodine complex is due to the bonding between iodine and the unshared electrons of the oxygen atom of the C=O group in the

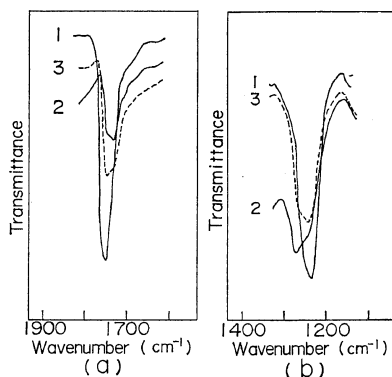


Figure 7. IR spectra of PVAc and PVAc—iodine complex in film. (a) C=O stretching vibration, (b) C—O stretching vibration: 1, PVAc; 2, PVAc—iodine complex immediately after reaction (red—violet color); 3, after 5 min of reaction (brown color).

PVAc molecule, since the shifts are similar to those observed for the ester-iodine complex.¹²

From the linearity of the Benesi-Hildebrand plot¹³ for the system in which the concentration of partially saponified PVAc exists sufficiently in excess as compared with that of iodine, it is presumed that the red-violet complex is also a single 1:1 type. The equilibrium constant was found to be order 10^5 at 15°C .¹⁴

Kinetics of Reaction of Iodine Transfer into PVAc Particles

For an initial period of reaction, since only the outer spherical shell of the PVAc particle reacts with the iodine, this shell is approximated by a slab of the PVAc particle. Accordingly, the E_t change in the reaction between PVAc and iodine will be given as follows:

$$E_t = \varepsilon \cdot S \cdot N \cdot Q \cdot L \quad (2)$$

where ε denotes the molecular extinction coefficient of the complex; S , the surface area of a particle; N , the particle number; Q , the amount of the complex formed through a unit area of the PVAc particles; and L , the thickness of the cell.

We assume that the transfer of iodine into the PVAc particles obeys Fick's law as given below, provided that the diffusion coefficient (D) is constant.

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial X^2} \quad (3)$$

where C is the concentration of the diffusing substance, t is the time from the beginning of diffusion, and X is the distance from the surface.

If an equation for diffusion into a semiinfinite solid is assumed, the total amount (A_t) of substance diffused through a unit surface area will be given by the following equation.¹⁵

$$A_t = (2C_0/\pi^{1/2})(D \cdot t)^{1/2} \quad (4)$$

where C_0 is the concentration of the diffusing substance on the surface.

Since it is thought that the amount of complex formation is proportional to the total amount of iodine diffused, eq 2 is written as

$$E_t = K_1 [[\text{PVAc}] C_0 / r] t^{1/2} \quad (5)$$

where $K_1 = 6K_2 \cdot \varepsilon \cdot L \cdot D^{1/2} / \rho \cdot \pi^{1/2}$, (K_2 is taken as constant from $Q = K_2 \cdot A_t$, and ρ is the density

of PVAc).

If C_0 is proportional to the concentration of the diffusing substance in solution in the same way as for diffusion of dyes into fibers,¹⁶ E_t can be approximately represented by

$$E_t = K_3 [[\text{PVAc}][\text{I}_2]/r] t^{1/2} \quad (6)$$

where $K_3 = 6K_2 \cdot K_4 \cdot \varepsilon \cdot L \cdot D^{1/2} / \rho \cdot \pi^{1/2}$, (K_4 is taken as constant from $C_0 = K_4 \cdot [\text{I}_2]$).

This theoretical eq 6 is in close agreement with the experimental eq 1. Therefore, it may be concluded that the initial reaction rate of iodine into the PVAc particles is controlled by diffusion of iodine into the particles.

If the extinction at equilibrium in the reaction is indicated as E_∞ , E_∞ is represented as $K_2 \cdot \varepsilon \cdot (4/3)\pi \cdot r^3 \cdot N \cdot C_0 \cdot L$. Consequently, the conversion (E_t/E_∞) is given by

$$E_t/E_\infty = (6/r)(D \cdot t/\pi)^{1/2} \quad (7)$$

Equation 7 agrees with the diffusion equation proposed by Boyd, *et al.*,¹⁷ where the diffusion of ions into the ion-exchange resins was investigated.

Because E_∞ was unknown, we could not determine an accurate value of D from eq 7. However, since D is proportional to the square of the radius, as described in eq 7, it would be expected that D is very small.

Activation Energy of Diffusion

The activation energy of diffusion (E_d) is given by the following equation.

$$D_t = D_0 \exp(-E_d/RT) \quad (8)$$

where D_t is the diffusion coefficient at $t^\circ\text{C}$, D_0 is a constant, R is the gas constant, and T is the absolute temperature.

From eq 7, since $\log D_t$ is proportional to $\log E_t$, we determined E_d by using E_t . The $\log E_t - 1/T$ plot is shown in Figure 8. From the slope of the straight line, E_d was found to be 26.5 kcal/mol in the temperature region below 18°C . On the basis of the glass-transition temperature of PVAc, this result may be explained by the mobility of the polymer. On the other hand, in the temperature region above 18°C , an abnormal result was obtained. Since the concert effect of the ester groups in PVAc and the fixed zig-zag form of the C-C bond which appears to be one of the requisites for the formation of the PVAc-iodine complex

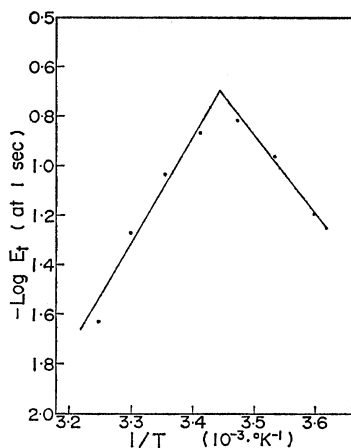


Figure 8. Relationship between $\log E_t$ and $1/T$: Sample, Exptl No. 1 in Table I; PVAc concentration, 0.100 g/l; iodine concentration, 2.30×10^{-4} mol/l; potassium iodide concentration, 5.28×10^{-3} mol/l.

decrease as the molecular motion of PVAc increases, this abnormal behavior for E_d can be satisfactorily explained by a decrease in the number of reaction sites in PVAc at elevated temperatures. This will be supported also by the temperature dependence of the color reaction between the PVAc copolymers having various glass-transition temperatures and iodine, as indicated in a previous paper.⁶

H. J. van der Hul, *et al.*, have already pointed out that the polymer particles prepared by suspension polymerization are hydrated by the sulfate end groups of the polymer molecules coming from the initiator.¹⁸ The glass-transition temperature of the hydrated polymer is expected to be lower than that of the unhydrated polymer,

because the hydrated water affects as a plasticizer. This appears to be the reason why the E_t maximum in Figure 8 was found in the vicinity of 18°C below the glass-transition temperature of PVAc.

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