

ORIGINAL ARTICLE

Tuning ultrafine manganese oxide nanowire synthesis seeded by Si particles and its superior Li storage behaviors

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The nanostructure and the dimension of materials greatly affect their performance and function. It is important to develop synthesis strategies that enable the control of the materials' morphology and structure and further reduce their size. In the present work, we report a novel synthesis approach that utilizes Si nanoparticles for synthesizing ultrafine MnO nanowires. The resulting nanostructure comprises MnO nanowires with a diameter of ~5–10 nm embedded in an amorphous carbon matrix. X-ray diffraction patterns and high-resolution transmission electron microscopy images clearly reveal the growth mechanism of nanowires. As an anode material for the lithium-ion battery, the nanostructure exhibits excellent charge transfer kinetics and extremely high electrochemical performance, including reversible specific capacities of 285.9 mA h g⁻¹ at 30 A g⁻¹ and 757.4 mA h g⁻¹ at 1 A g⁻¹ after 1000 cycles. X-ray absorption fine structure (XAFS) confirms that the enhanced performance is related to the increase of the ordering of the O²⁻ ions in the MnO structure during the charge/discharge processes. This novel synthesis strategy may inspire studies of other transition-metal-oxide nanomaterials with special orientation to tune their physical chemistry properties.

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INTRODUCTION

One-dimensional (1D) nanostructures with a high surface-to-volume ratio and potential for quantum confinement have attracted the attention of materials scientists in recent years.^{1–4} MnO is among the well-known technologically important materials used in diverse application areas, including in electronics,⁵ sensors,⁶ magnetic storage media,⁷ optical⁸ and catalysis,⁹ especially lithium-ion batteries.^{10–18} Several techniques for the synthesis of MnO 1D structures have been made available. Guo and co-workers¹¹ designed an MnO/carbon nanopeapod nanostructure with an internal void space by annealing the MnO precursor/polydopamine core/shell nanostructure. This anode material exhibits a high reversible capacity. Huang and co-workers¹² proposed N-doped carbon webs to support MnO nanoparticles, which also exhibit great electrochemical performance. It has been demonstrated that decreasing the size of MnO particles to the nanoscale can mitigate the physical strains during the Li uptake/release process, so that the volume change causes less cracking and particle pulverization. However, to the best of our knowledge, there are fewer reports about the controllable synthesis of ultrafine MnO nanowire-seeded particles. Since the performance and function of nanowires can be deliberately tuned through size- and shape-dependent effects, the development of reliable and controlled syntheses for 1D nanostructures is necessary.

Herein, we report a novel approach that utilizes Si nanoparticles for synthesizing ultrafine MnO nanowires with ~5–10 nm in diameter. X-ray diffraction (XRD) patterns and high-resolution transmission electron microscopy (HRTEM) images clearly reveal the growth mechanism of MnO nanowires. As an anode material for the lithium-ion battery, the MnO nanowires exhibit an excellent charge transfer kinetics performance. This synthesis strategy may inspire studies of other TMO nanomaterials with special orientation to tune their physical chemistry properties.

MATERIALS AND METHODS

Synthesis of MnCO₃ nanowires

The Beijing Chemical Reagent Center supplied KMnO₄, glycol, phthalocyanine (Pc), sodium dodecyl sulfate, pyrazine, *N,N*-dimethyl formamide and other chemical reagents of analytical grade, which were used as received. The MnCO₃ precursor was prepared by a hydrothermal method.¹⁹ First, 0.7 g of KMnO₄ powder was dissolved into a 40 ml glycol solution (glycol:H₂O = 1:3(v/v)) to form a purple solution. Different amounts of Si nanoparticles were mixed with the glycol solution and annealed inside a 50 ml Teflon-lined autoclave at 180 °C for 24 h. The molar ratio of Si and KMnO₄ was adjusted from 0:1 to 1:2. The MnCO₃ precursor was first collected by filtration after the reaction was completed. For the separation of the Mn₇SiO₁₂ nanoparticles and MnCO₃ nanowire, a centrifugation process was performed. Firstly, the as-prepared sample was dispersed in the glycerol solution (glycerol: H₂O = 1:1 (v/v)) by an ultrasonic method. Then, the bigger Mn₇SiO₁₂ nanoparticles were separated by

centrifugation at 5000 r.p.m. for 5 min. Finally, the MnCO_3 nanowire was obtained by vacuum filtration, purified thoroughly with distilled water and dried at 80 °C in a vacuum oven.

Synthesis of MnO@C nanowires

In order to synthesize the MnO@C nanowires, 0.008 mol of MnCO_3 , 0.001 mol of Pc, 0.001 mol of sodium dodecyl sulfate and 0.003 mol of pyrazine were added to 35 ml of *N,N*-dimethyl formamide. A homogeneous solution was obtained after stirring and then transferred into a 50 ml Teflon-lined autoclave that was heated in an electric oven at 160 °C for 4.5 h. The sample was collected by a vacuum rotary evaporation method and annealed in a tube furnace at 700 °C for 1 h in an Ar atmosphere. As a result, the MnO@C nanowires composite was obtained. For comparison, the pure MnO nanoparticles were prepared by annealing MnCO_3 nanoparticles in a tube furnace at 700 °C for 1 h in an H_2/Ar (5%) atmosphere.

Characterization

Powder XRD patterns were obtained using a Bruker D8 Advance diffractometer (Karlsruhe, Germany) with Cu K α irradiation ($\lambda = 1.5406 \text{ \AA}$). X-ray photoelectron spectroscopy measurements were performed using an Axis Ultra system with monochromatic Al K α X-rays (1486.6 eV). A thermogravimetric analysis was performed using a TG/DTA6300 thermal analyzer (Hiroshima, Japan) at a heating rate of 5 °C min^{-1} in a flowing-air atmosphere. The morphology and composition of the nanocomposite were measured by transmission electron microscopy (TEM; TECNAI-F20) and scanning transmission electron microscopy (STEM, FEI Titan G2 80- 200 Probe Cs-corrector, Hillsboro, OR, USA). Scanning electron microscopy was performed using a Hitachi S-4800. *Ex situ* Mn K-edge XAS (X-ray absorption spectroscopy) spectra were collected at the beamline 1W2B with an Si (111) double-crystal monochromator at the Beijing Synchrotron Radiation Facility. The sample was prepared after the charge/discharge processes at a current density of 1 A g^{-1} . Then, the cell was disassembled in the argon-filled glove box, and the sample was removed. In all the test procedures, the sample was sealed in 3 M tape and a plastic package. The XAS data were analyzed using standard IFFFIT procedures.

Electrochemical measurements

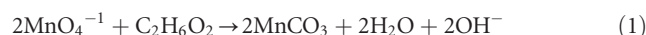
2032-type coin cells were used for testing the LIBs with the MnO@C nanowires composite, that is, the working electrode comprising the MnO@C nanocomposite, acetylene black (Super P) and sodium alginate binder in the 70:20:10 weight ratio. The loading of active material on the current collector is 2–3 mg cm^{-2} . When the mixed substance was dispersed in distilled water and the slurry was cast onto stainless-steel foils, the electrode was prepared. Besides, in order to carry on the XAS experiments, the working electrode was prepared by MnO@C nanocomposite, acetylene black (Super P) and PVDF in the same weight ratio slurry coated onto a copper foil substrate. The coin cells were assembled in a glove box in an Ar atmosphere, with lithium metal as the

counter electrode. A glass fiber (GF/D) from Whatman was used as the separator, and 1 M LiPF_6 in ethylene carbonate/dimethyl carbonate ($v/v = 1:1$) was the electrolyte. Charge-discharge tests were performed on a Neware current tester (Neware, Shenzhen, China) with a galvanostat for various current densities in the range of 0.2–30 A g^{-1} in the voltage range of 0.01–3 V at room temperature. The specific capacities are calculated based on the total mass of the MnO@C nanocomposite.

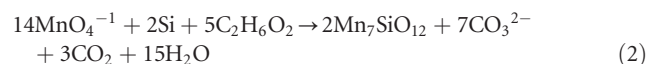
RESULTS AND DISCUSSION

Synthesis and characterization of MnCO_3 nanowire

Supplementary Figure S1 shows a schematic of the mechanism that we propose to account for the progress of manganese oxide into the 1D nanowires. The Mn/Si ratio is critical to this growth mechanism. KMnO_4 , a basic oxidizing agent and manganese precursor, can easily be reduced to MnCO_3 nanoparticles by glycol under hydrothermal conditions,¹⁹ as indicated by Equation (1):



The XRD pattern in Supplementary Figure S2a also confirms the formation of MnCO_3 (JCPDS no. 07-0230)¹⁹ with a small amount of Mn_3O_4 (JCPDS no. 24-0734).²⁰ MnCO_3 nanoparticles feature spheres with a diameter less than 100 nm, as shown in the TEM image in Supplementary Figure S2b. When Si nanoparticles were introduced, the powder XRD pattern indicated the presence of an $\text{Mn}_7\text{SiO}_{12}$ (JCPDS no. 41-1367)²¹ novel phase, as well as MnCO_3 and a small amount of Mn_3O_4 , as shown in Figure 1. With the increase in the amount of Si, the characteristic peaks corresponding to $\text{Mn}_7\text{SiO}_{12}$ became more obvious. Based on the reactants and products, the reaction equation could be



Equations (1) and (2) occur simultaneously. It is noteworthy that product MnCO_3 can not only be formed separately but also could be generated on the surface of the $\text{Mn}_7\text{SiO}_{12}$ by lattice match. To figure out the mechanism of MnCO_3 nanowire growth, the morphology of the products for different Mn/Si molar ratios was characterized by TEM, as shown in Figure 2. It can be found that the Mn/Si ratio is a crucial factor affecting the morphology of the as-obtained products. The pristine Si nanoparticles are sphere-like particles ~100 nm in diameter (Supplementary Figure S3). When the Mn/Si molar ratio is 16:1, no Si phase was observed, and the products comprise MnCO_3 and $\text{Mn}_7\text{SiO}_{12}$. The amount of $\text{Mn}_7\text{SiO}_{12}$ is very small so that there

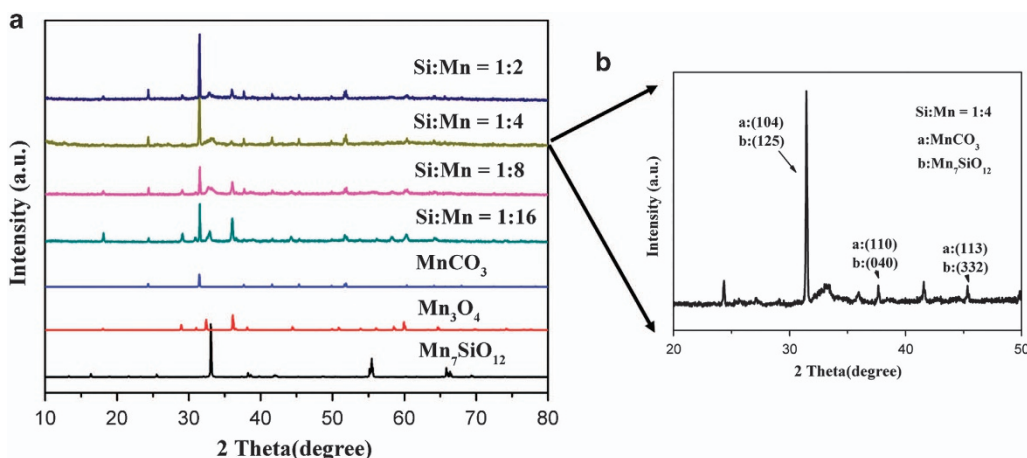


Figure 1 X-ray diffraction patterns of MnCO_3 product obtained after hydrothermal reaction at 180 °C for 24 h for different molar ratios.

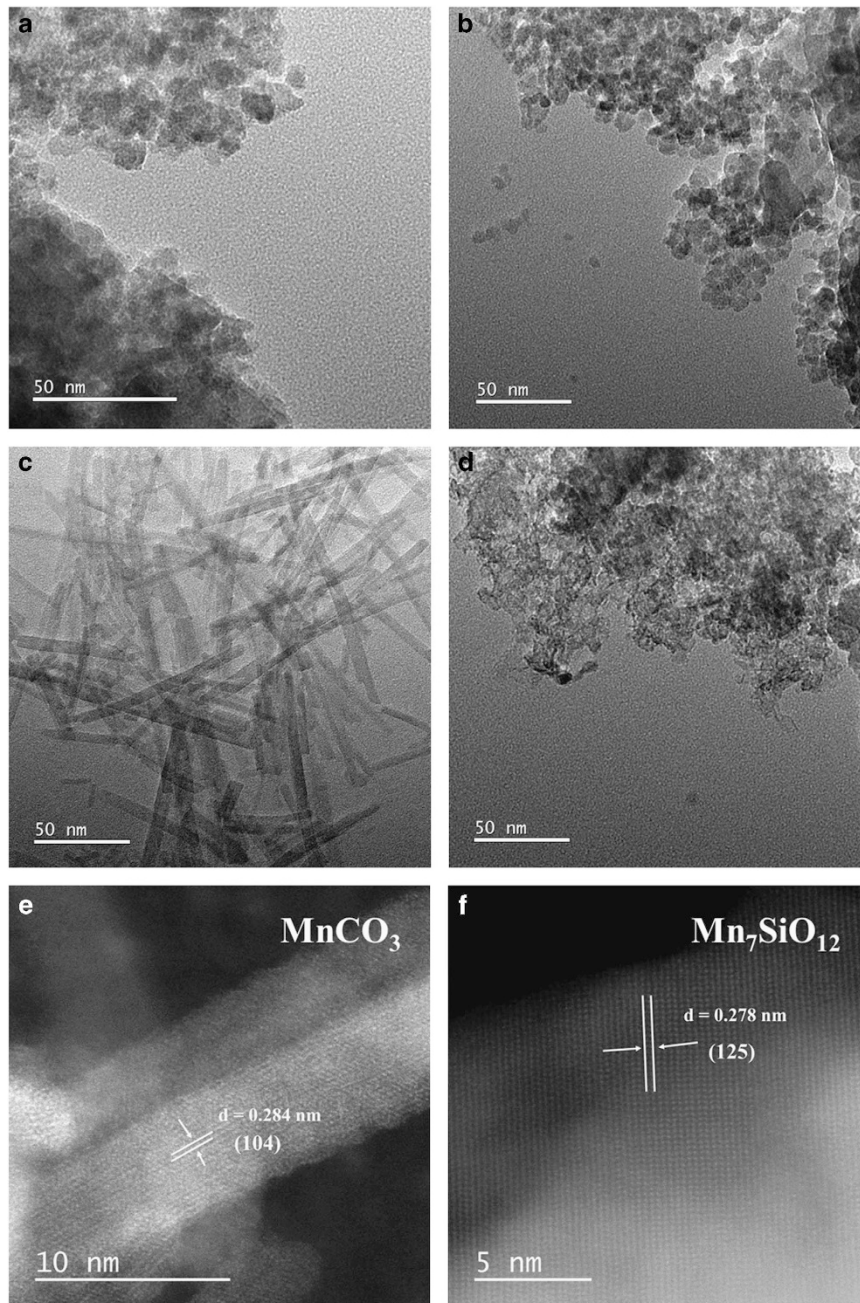


Figure 2 Transmission electron microscopy images of MnCO_3 product obtained after hydrothermal reaction at 180°C for 24 h in Mn/Si molar ratios of (a) 16/1, (b) 8/1, (c) 4/1 and (d) 2/1. STEM images of (e) MnCO_3 and (f) $\text{Mn}_7\text{SiO}_{12}$.

are not enough sites for the growth of MnCO_3 nanowires on the surface of $\text{Mn}_7\text{SiO}_{12}$ by lattice match. That means MnCO_3 particles are mainly formed alone. Therefore, the morphology of the as-obtained products features an agglomerate of nanoparticles that are several nanometers in diameter (Figure 2a). When the Mn/Si molar ratio is 8:1 (Figure 2b), the phase composition and product morphology do not change, remaining as an agglomerate of sphere particles. When this ratio is changed to 4:1 (Figure 2c), the balance between the forming rate of MnCO_3 and the amount of sites for the growth of MnCO_3 on the surface of $\text{Mn}_7\text{SiO}_{12}$ may be suitable for the growth of MnCO_3 nanowires by lattice match. As a result, ultrafine MnCO_3 nanowires less than 10 nm in diameter are obtained.

The resultant MnCO_3 nanowires disperse uniformly and are interconnected. Increasing the Mn/Si molar ratio up to 2:1 (Figure 2d), there are so many sites for the growth of MnCO_3 on the surface of $\text{Mn}_7\text{SiO}_{12}$ that the amount of KMnO_4 may not meet for the continuous growth of nanowires. Therefore, MnCO_3 demonstrates irregular morphology around the $\text{Mn}_7\text{SiO}_{12}$ particles.

Previous works reported that heterogeneous nanostructure materials can be synthesized by the epitaxial growth of different crystals.^{22,23} If the lattice mismatches are sufficiently small, the epitaxial growth is tolerated and the heterogeneous 1D nanostructure can be formed. Based on the XRD data, the lattice mismatches (Supplementary Figure S4) between (104), (110), (113) planes of

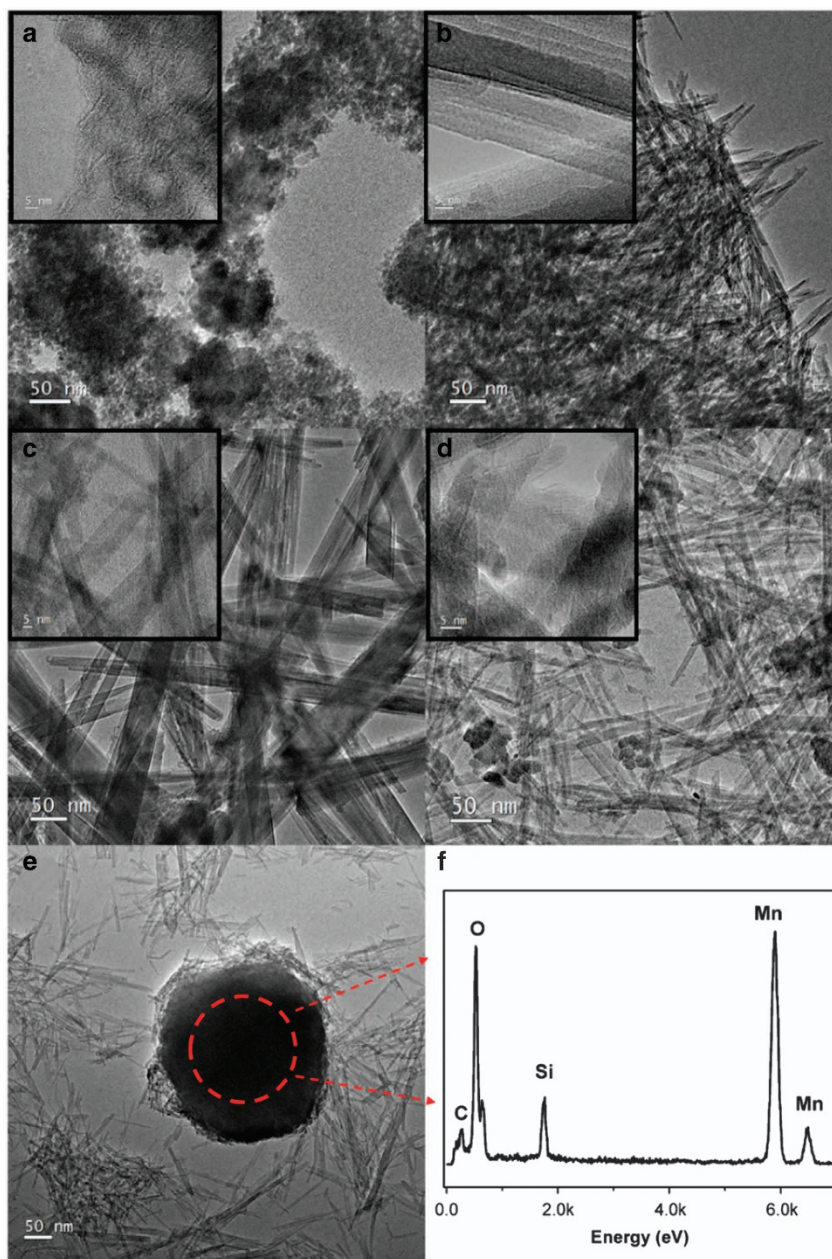


Figure 3 Transmission electron microscopy images of MnCO_3 nanowire product obtained after hydrothermal reaction at 180°C for different times (a) 4, (b) 8, (c) 12, (d) 18 and (e) 24 h. High-resolution transmission electron microscopy images are shown in the upper left corners. (f) Energy dispersive spectrometer (EDS) of marked area in e.

standard MnCO_3 and (125), (040), (332) planes of standard $\text{Mn}_7\text{SiO}_{12}$ are almost 0%. From Figures 2e and f, the lattice planes of the MnCO_3 nanowires are determined to be (104), while those of the $\text{Mn}_7\text{SiO}_{12}$ particles are assigned to be (125). The lattice match between the (104) planes of MnCO_3 nanowires and the (125) planes of $\text{Mn}_7\text{SiO}_{12}$ particles is good. Consequently, MnCO_3 can easily grow on the $\text{Mn}_7\text{SiO}_{12}$ nanomaterial to become 1D nanowires. Figure 3 compared the TEM images of the MnCO_3 nanowires at different reaction times. KMnO_4 first reacted with the Si nanoparticles to form small $\text{Mn}_7\text{SiO}_{12}$ particles with rough surfaces in the initial stage (Figure 3a). After the Si nanoparticles were consumed, the growth of $\text{Mn}_7\text{SiO}_{12}$ stopped, and MnCO_3 nanowires gradually formed on the surface of the $\text{Mn}_7\text{SiO}_{12}$ owing to the lattice match and the

appropriate Mn/Si molar ratio (Figure 3b). It was found that the MnCO_3 nanowire continued to grow longer and wider for 12 h after the reaction (Figure 3c). When the hydrothermal reaction time was increased, the diameter of the MnCO_3 nanowire started to shrink, which is attributed to the aging of the $\text{Mn}_7\text{SiO}_{12}$ (Figures 3d and e). After a 24 h reaction, the presence of the $\text{Mn}_7\text{SiO}_{12}$ nanoparticles and MnCO_3 nanowire was observed in the final product (Figure 3e). The Mn, Si and O elements in the $\text{Mn}_7\text{SiO}_{12}$ particles were confirmed by energy-dispersive spectrometry (Figure 3f). Because of the weight difference between the big $\text{Mn}_7\text{SiO}_{12}$ particles and MnCO_3 nanowires, the MnCO_3 nanowire can be easily separated by centrifugation, similar to the Evans' work.²⁴ After separation, no obvious signal of Si element can be found from the energy-dispersive spectrometry result.

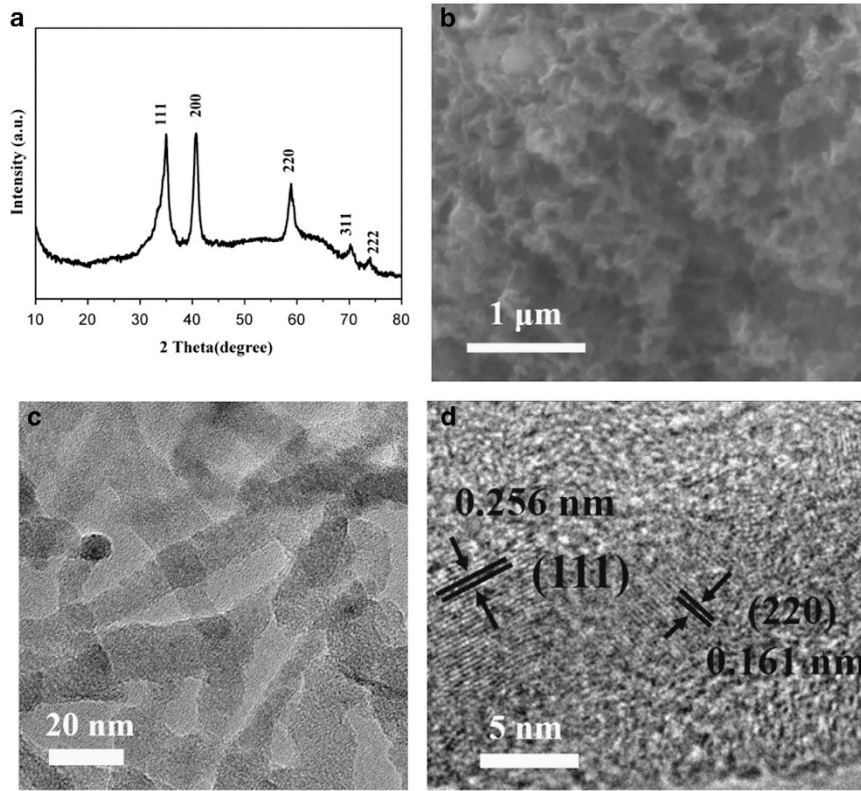


Figure 4 (a) X-ray diffraction pattern, (b) field emission scanning electron microscope, (c) Transmission electron microscopy and (d) High-resolution transmission electron microscopy images of as-synthesized MnO@C nanowire contained 25.1% amorphous carbon.

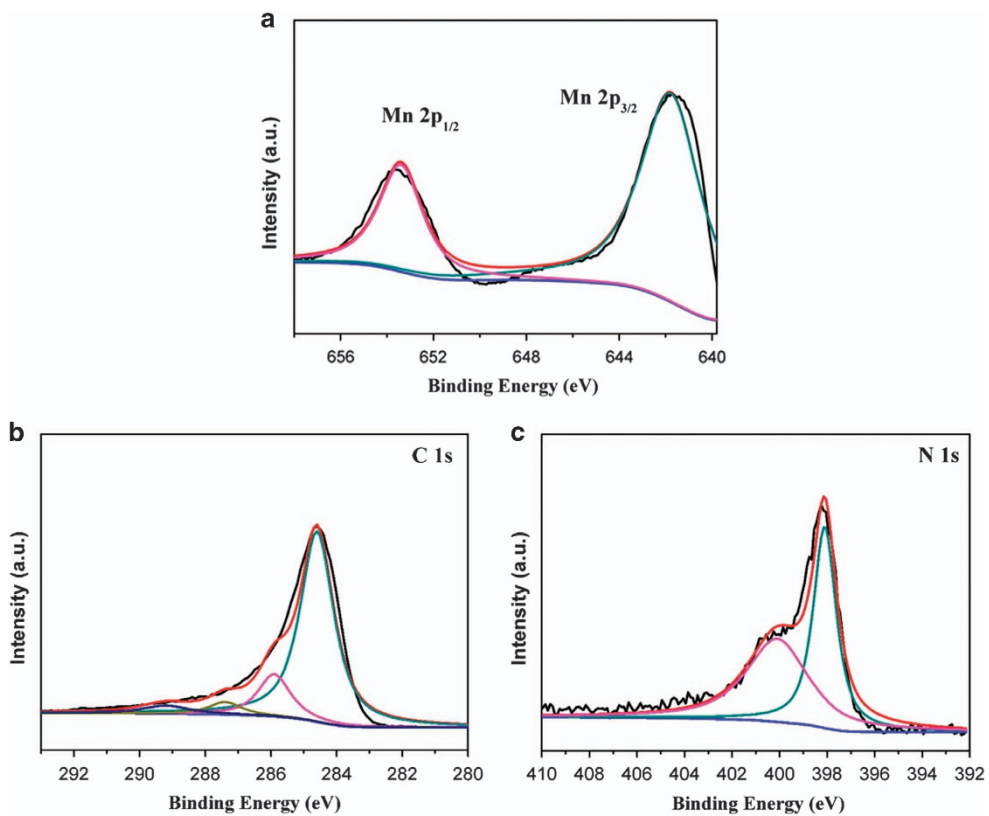


Figure 5 (a) Mn 2p, (b) C 1s, (c) N 1s X-ray photoelectron spectroscopy spectra of as-synthesized MnO@C nanowire.

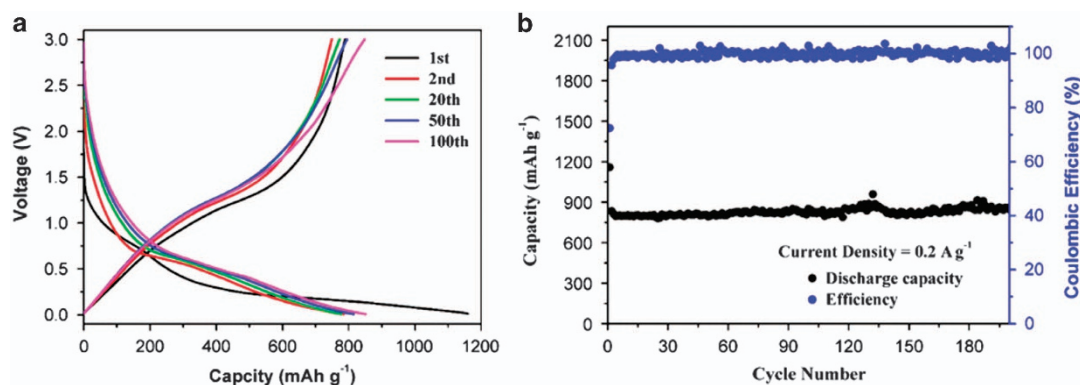


Figure 6 (a) Charge–discharge curves and (b) cycling performance and Coulombic efficiency of MnO@C electrodes at 0.2 A g^{-1} current density.

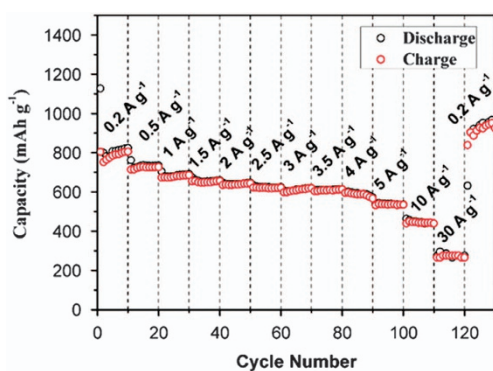


Figure 7 Charge and discharge profiles of MnO@C nanowires at different current rates (from 0.2 to 30 A g^{-1}).

Combined with the XRD results above, it can be concluded that the product is mainly composed of MnCO_3 nanowires. According to our knowledge, this is the first report about the epitaxial growth of compounds.

Synthesis and characterization of MnO@C nanowire

The MnO@C nanowire composites were synthesized via polymerization–pyrolysis steps (see Materials and methods for more details). The typical XRD pattern of the MnO@C nanowires is presented in Figure 4a. All the diffraction peaks could be readily assigned to a pure cubic phase of MnO (JCPDS no. 07-0230),²⁵ and no other impurity phases are detected. Significantly, the broadening peaks indicate the ultrafine structure of the MnO nanowires, which inhibits its pulverization and facilitates the diffusion of lithium ions.¹¹ The SEM and TEM images in Figures 4b and c show that the as-prepared MnO@C composites are nanowire-like and have crossed connections with each other. The MnO nanowires are finely confined by the carbon framework, as shown in the HRTEM image of Figure 4d. This HRTEM image also reveals that crystalline MnO nanowires were embedded in the matrix of an amorphous carbon. The lattice fringes with interplanar distances of 0.266 and 0.161 nm can be assigned to the (111) and (220) planes of MnO, respectively. The pyrolysis carbonaceous matrix acts as not only a volume buffer but also a conductive network when the composite of MnO and matrix is used as anode material in the LIBs during the charge–discharge process.^{10–12,25,26} Moreover, a thermogravimetry analysis was performed to further illustrate the carbon content of the composite (Supplementary Figure S5). The first weight loss was $\sim 1.4\%$ and occurred below $200 \text{ }^\circ\text{C}$, which can be attributed to the desorption of

absorbed water. The second weight loss of $\sim 12.1\%$ occurred from 200 to $900 \text{ }^\circ\text{C}$ and was due to the integrative effect of the combustion of the N-doping carbon and oxygenation of the MnO to Mn_2O_3 .¹⁰ Therefore, the amount of MnO and amorphous carbon in the MnO@C nanowire can be calculated as ~ 74.9 and 25.1% , respectively.

To further investigate the surface electronic state of the MnO@C composite, X-ray photoelectron spectroscopy measurements were performed. As shown in the Mn 2p spectrum (Figure 5a), the two signals at 641.4 and 653.4 eV are ascribed to Mn 2p_{1/2} and Mn 2p_{3/2}, respectively, which can be attributed to the characteristics of MnO.²⁷ Meanwhile, the C 1s spectrum (Figure 5b) can be resolved into four peaks. The strong peak at 286.3 eV corresponds to the C–C bonds in the carbon matrix, and the small peaks at 285.8 , 287.5 and 289.3 eV reveal the existence of oxygen–carbon bonds from the insufficient carbonization process.²⁷ The two peaks at 398.2 and 400.2 eV can be resolved from the peaks of the N 1s spectrum (Figure 5c), which can be ascribed to graphene nitrogen and conjugated nitrogen, respectively.^{26,27} Graphene nitrogen, a pyridine-type nitrogen, enhances the electrochemical performance of anode materials.^{28,29} The aforementioned findings indicate the outstanding electrochemical performance of the MnO@C composite as an anode material for LIBs.

Electrochemical properties of MnO@C nanowire

The electrochemical lithium-storage properties of the as-prepared MnO@C nanocomposite were further investigated. As shown in Figure 6a, two distinct long voltage plateaus are clearly observed around 0.5 and 1.2 V during the discharge–charge process, which agrees well with the cyclic voltammogram analysis (Supplementary Figure S6). Figure 6b demonstrates the cycling performance and Coulombic efficiency of the MnO@C electrodes at a current density of 0.2 A g^{-1} . The initial discharge and charge specific capacities are 1158.7 and $853.8 \text{ mA h g}^{-1}$, respectively, based on the total mass of the MnO@C nanocomposite. The large initial discharge capacity of the MnO@C electrode could be attributed to irreversible Li insertion into the nanocomposites, in addition to the formation of SEI films on the surface of the electrode materials. After 200 cycles, the discharge capacity still retains 862 mA h g^{-1} with Coulombic efficiencies near 100% , indicating a high accessibility for the lithium insertion and extraction. The TEM images in Supplementary Figure S7 show that the cross-linked structure of the MnO@C nanocomposite is completely retained after 80 discharge/charge cycles.

Figure 7 shows the charge and discharge profiles of a sample obtained at different current densities and indicates that MnO@C nanowires can be ultra-rapidly charged and discharged. The specific discharge capacities are 704.9 , 646.4 , 620.5 , 601.8 and $543.8 \text{ mA h g}^{-1}$

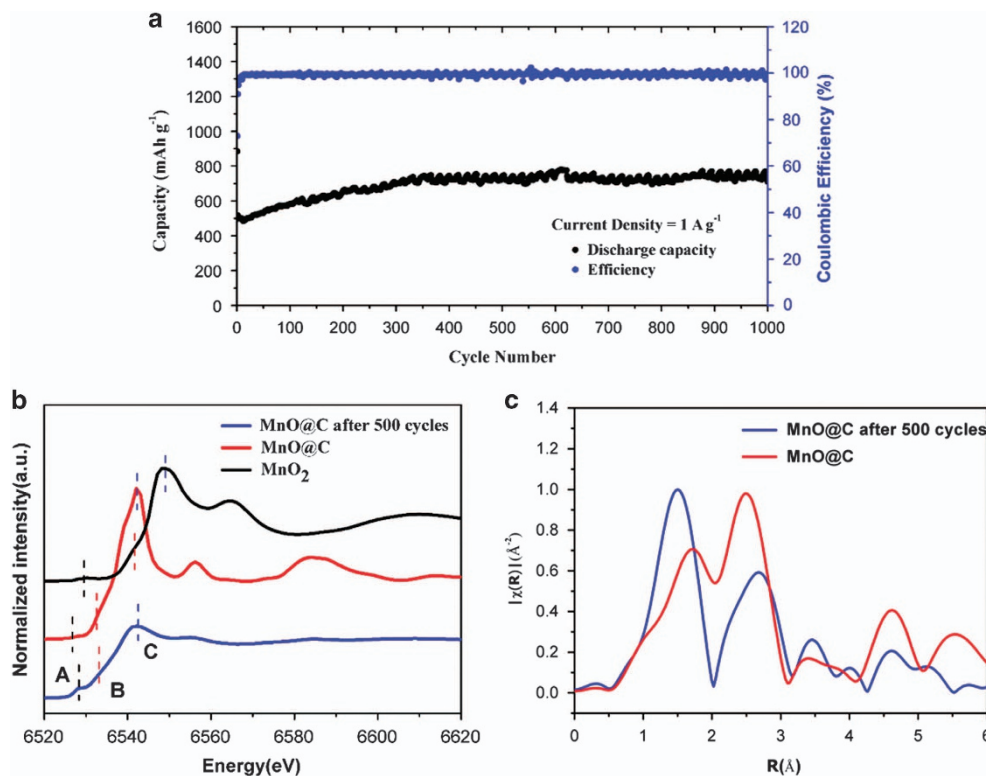


Figure 8 (a) Cycling performance and Coulombic efficiency of MnO@C electrodes at 1 A g^{-1} current density. (b) *Ex situ* Mn K-edge X-ray absorption spectroscopy spectra and (c) radial-structure functions for MnO@C electrode after 500 cycles and for standard samples of MnO@C and MnO₂.

at current rates of 1, 2, 3, 4 and 5 A g^{-1} , respectively, indicating a truly outstanding rate performance. The apparent diffusion coefficient was determined by a Randles-Sevcik analysis^{30,31} of cyclic voltammogram measurements at different scan rates to be $3.21 \times 10^{-8} \text{ cm}^2 \text{ s}^{-1}$ for the MnO@C during the discharge process (Supplementary Figure S8). The high apparent diffusion coefficient at room temperature explains the absence of substantial diffusional polarization, even at 5 A g^{-1} . After charge–discharge at a high rate (30 A g^{-1}), the capacity can still reach its initial value ($957.8 \text{ mA h g}^{-1}$) at 0.2 A g^{-1} , implying an excellent capacity retention. To the best of our knowledge, this high-rate behavior is unprecedented among other reports on MnO. For this comparison, we selected the very best reports in the literature.^{10–18,22} Considering the ultrafine diameter of MnO and the flexible nature of amorphous carbon with its protective effect as a matrix, this indicates that such an outstanding nanostructure can indeed relieve the strain and stress caused by volume variation in MnO nanowires. Moreover, we also synthesized the MnO@C nanocomposite containing 6% amorphous carbon by reducing the amount of phthalocyanine from 1 mmol to 0.75 mmol, as shown in Supplementary Figure S9a. All the diffraction peaks shown in Supplementary Figure S9b could be assigned to a pure cubic phase of MnO (JCPDS no. 07-0230). However, calculated by the Scherrer equation, the average diameter of the MnO is larger than that of MnO@C nanomaterials containing 25.1% amorphous carbon. The SEM and TEM images (Supplementary Figures S9c and d) also demonstrate an irregular particle morphology. This may be because less carbon cannot prevent the aggregation of MnO nanowires in the pyrolysis process. The obtained MnO@C nanocomposite containing 6% amorphous carbon can deliver $635.5 \text{ mA h g}^{-1}$ at a current density of 0.2 A g^{-1} after 50 cycles, and 246 mA h g^{-1} at a current density of 1 A g^{-1} after 200 cycles, as shown in Supplementary Figures S9e and f. In comparison

with the nanowires MnO@C composite containing 25.1% carbon, the decrease of capacity of the MnO@C nanocomposite containing 6% amorphous carbon, especially for the rate capacity, is mainly related to the increase of irregular MnO particle size.

The excellent high-rate performance and stability of the MnO@C nanowires are attributed to the unique interconnected nanostructure, resulting from a high contact area between the electrolyte and electrode, as well as a bridge for electron transfer between carbon matrices, leading to enhanced electrical conductivity. When the current density is increased to 1 A g^{-1} , the initial reversible capacity of the composite is $\sim 500.2 \text{ mA h g}^{-1}$ and then grows slowly with repeated cycles, until the ~ 300 th cycle. Subsequently, the specific capacity of the composite stabilizes gradually and reaches $757.4 \text{ mA h g}^{-1}$ (about 100 mAh cm^{-3}) after 1000 discharge/charge cycles (Figure 8a). This phenomenon of the gradual increase is also commonly observed in other TMO anodes and can largely be ascribed to the formation of high-oxidation state products or the redistribution of MnO material.^{15,32–34} In the present work, we measured the *ex situ* Mn K-edge XAS spectrum for the MnO@C electrode after 500 cycles (Figure 8b). The spectrum of the sample presents three significant features: the pre-edge peak A, peak B and main peak C. Peak A represents the 1s to 3d transition, which is normally forbidden and can only be allowed due to the hybridization of the p and d orbitals. Peak B can be assigned to the continuum threshold of core transitions to dipole-allowed p-like states of t1 symmetry. The main absorption edge features, peak C, were attributed to the purely dipole-allowed 1s to 4p transition. Using the ‘fingerprint’ of the Mn K-edge XAS, we can easily exclude the possibility of MnO₂.^{35,36} A small positive shift of the absorption edge compared with pristine MnO@C could be related to the pulverization of the MnO during the charge/discharge process.³⁷ The radial-structure functions of the Mn K-edge (Figure 8c)

demonstrate the obvious increase in the peak height at 1.5 angstroms, implying an increase in the ordering of the O^{2-} ions in the MnO structure, which induces the fast diffusion of Li ions and a low internal resistance.³⁸ As for the change in the radial distribution function of the second shell of the MnO@C nanowire, it may be consistent with the increase in the disorder degree of the Mn–Mn shell corresponding to the coordination of the second shell, which was supported by the increases of Debye–Waller factor of Mn–Mn.

An electrochemical impedance spectroscopy analysis was performed to further investigate the charge-transfer resistance of the pure MnO nanoparticle and MnO@C nanowires electrode. This revealed that the MnO@C nanowires electrode yields a far lower resistance than the pure MnO nanoparticle (Supplementary Figure S10a). These differences not only confirm the rational structure but also demonstrate the improved Li-reaction kinetics of the MnO@C nanowires composite.³⁹ We also found that the charge-transfer resistance decreases with repeated cycles (Supplementary Figure S10b), which is ascribed to the MnO@C nanowires composite structure and its activation process.⁴⁰ Such unique results indicate better contact between the active material and electrolyte, improved conversion reaction kinetics and a higher reaction area of the MnO@C nanowires composite. Thus, it is reasonable that the MnO@C nanowires composite exhibited a relatively higher capacity and an excellent rate capability.

In summary, MnCO₃ nanowires were synthesized by an epitaxial growth mechanism under simple hydrothermal conditions. The Mn/Si molar ratio is the key parameter in the nanowire fabrication. MnO nanowires approximately 5–10 nm in diameter were obtained through a facile polymerization–pyrolysis process. The rationally designed MnO@C nanocomposite exhibited excellent charge transfer kinetics and an extremely high electrochemical performance compared with graphite, including stable specific capacities of 285.9 mA h g⁻¹ at 30 A g⁻¹ and 757.4 mA h g⁻¹ at 1 A g⁻¹ after 1000 cycles. Moreover, considering its simplicity and the new nanowire growth mechanism, this strategy may inspire studies of other TMO nanomaterials with special orientation to improve their physical chemistry properties.

CONFLICT OF INTEREST

The authors declare no conflict of interest.

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Author contributions: HW and DX designed this study. HW prepared materials and carried out the electrochemical experiments. HW, JM and BL carried out of the XRD investigation. HW, LA and JK carried out of the TEM investigation. HW carried out data processing and prepared figures. HW and DX wrote the manuscript. PY suggested the proposed mechanism and all of the authors contributed to the scientific discussion.

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