

of conservative association from that of dissipative association, and to obtain integrals and laws of fluctuation which form the essential and the greatest part of my memory, is absolutely new. To conclude, I recognize the existence of some common points in Dr. Lotka's work and my own, in which he has priority, but my work and his diverge in all the rest.

Working independently the one from the other, we have found some common results, and this confirms the exactitude and the interest in the position of the problem. I agree with him in his conclusions that these studies and these methods of research deserve to receive greater attention from scholars, and should give rise to important applications.

VITO VOLTERRA.

Via in Lucina, 17,  
Rome, November 27.

### The Polishing of Surfaces.

DR. HAMPTON of West Bromwich has directed my attention to Mr. J. M. Macaulay's letter on "The Polishing of Surfaces" in NATURE of September 4, p. 339.

In conversation with Sir Herbert Jackson, Mr. Twyman, and others, I have once or twice had occasion to point out that the energy available in practice for liquefying the surface layer of glass is many hundreds of times what is theoretically necessary. It is known that in polishing glass, the amount of glass removed corresponds to a solid layer of the order of ten wavelengths in thickness. The total quantity of heat necessary to liquefy or even vaporise a layer of this thickness is not great in comparison with the energy expended in the actual process of polishing. The figure given by Sir George Beilby of four pounds per square inch as a pressure sufficient to start flow has no significance. In the process of polishing glass on a commercial scale, pressures very much less are the rule. In the polishing of plate glass, for example, they are of the order of half a pound per square inch; in the spectacle industry they are commonly of the same order; in the optical industry the specific pressures used become greater and greater as the surface becomes smaller.

There is every reason to believe that glass will polish with the most insignificant pressures that can be attained in practice; but of course the lower the pressure the longer the time required. The coefficient of friction which Mr. Macaulay takes as 0.3 is a long way out. In polishing with felt and similar materials the coefficient ranges from about 0.85 to 1.1, and is usually taken by designers as from 0.95 to 1.0. In polishing with pitch the apparent coefficient of friction fluctuates very widely, because the film of moisture between the pitch and the glass renders the interfacial pressure itself either very great or very small according as the quantity of moisture becomes less or greater. However, whatever assumptions may be made about the pressures and coefficients of friction, it may be taken that in the polishing of large surfaces of glass about  $\frac{1}{2}$  kilowatt hour is expended over a square foot of surface polished. In the optical industry, where surfaces are smaller and preliminary grinding is better, an expenditure of energy of about half this amount suffices. From this it may be calculated, I think, that the efficiency of the glass polishing operation is (on the assumption that the energy is required for liquefying a thin surface layer) not more than about one-half of one per cent.

I am not a great believer in the surface flow theory. In various papers to the Optical Society of England and elsewhere I have given reasons for believing that

whatever part surface tension effects may play, the process of polishing is at bottom primarily one of abrasion.

222 E. Clay St.,  
Butler, Pa., October 26.

F. W. PRESTON.

THE practical information which Mr. Preston gives is of considerable interest and value. His observations appear, on the whole, to support the view expressed in my previous letter, that glass surfaces are actually fused in the process of polishing.

One wonders whether the conception may not approximate in some degree to Mr. Preston's belief that "the process of polishing is at bottom primarily one of abrasion." One can imagine the surface molecules in the liquid state being, so to speak, picked off by the rouge particles, thus giving, so far as the resulting debris would indicate, an abrasion effect.

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### Origin of Yolk in the Eggs of *Luciola gorhami*.

THE eggs of the coleopteran fire-fly, *Luciola gorhami*, found in the plains of the Punjab, have proved to be objects of rare value for the study of the problem of the origin of yolk. There are two kinds of yolk in these eggs: albuminous and fatty. The former arises directly from nucleolar extrusions of a remarkable type. At a very early stage in the growth period the nucleolus shows signs of intense activity and buds off numerous round bodies of different sizes, which are thrown out in the cytoplasm. The nucleolus continues to throw out these extrusions until the very last stage in oogenesis. At the beginning of this process the extrusions migrate towards the periphery of the egg-cytoplasm, where they grow in size, perhaps at the expense of food materials derived from the follicle cells.

The whole process is reminiscent of what has been described in the cockroach and certain Hymenoptera by Hogben (*Proc. Roy. Soc.*, 1920, A, and 1920, B) and in *Saccocirrus* by Gatenby (*Quart. Jour. Micr. Sci.*, 1922). Nucleolar extrusions preceding the appearance of albuminous yolk have, of course, been described in some other eggs, e.g. *Lithobius* (King, *Scient. Proc. Roy. Dub. Soc.*, 1924, and Nath, *Proc. Camb. Phil. Soc. Biol. Sci.*, 1924) and *Buthus* and *Euscorpion* (Nath, *Proc. Roy. Soc.*, 1925), etc., but in *Luciola* it is noteworthy that the process of nucleolar budding lasts practically throughout oogenesis, and the process of the growth of nucleolar extrusions into the albuminous yolk spheres can be studied with diagrammatic clearness.

The origin of the fatty yolk from the Golgi elements is no less clear. The latter exist in the form of rings and crescents. The rings might also be appropriately described as vacuoles (cf. 'vacuome' theory of Parat), with a sharp chromophilic rim and a central chromophobic substance (idiosome). When the solid osmicated fat spheres are decolorised in turpentine they also show a chromophilic rim and a central chromophobic substance, exactly like the Golgi rings. On further decolorisation they appear like clear vacuoles.

We emphasise this morphological similarity between the Golgi rings and the fatty yolk spheres. It seems clear that the fat spheres arise directly from the Golgi rings, in the interior of which free fat, not