

# Multidisciplinary model to implement pharmacogenomics at the point of care

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**Purpose:** Despite potential clinical benefits, implementation of pharmacogenomics (PGx) faces many technical and clinical challenges. These challenges can be overcome with a comprehensive and systematic implementation model.

**Methods:** The development and implementation of PGx were organized into eight interdependent components addressing resources, governance, clinical practice, education, testing, knowledge translation, clinical decision support (CDS), and maintenance. Several aspects of implementation were assessed, including adherence to the model, production of PGx-CDS interventions, and access to educational resources.

**Results:** Between August 2012 and June 2015, 21 specific druggene interactions were reviewed and 18 of them were implemented in the electronic medical record as PGx-CDS interventions. There

was complete adherence to the model with variable production time  $(98-392 \, \text{days})$  and delay time  $(0-148 \, \text{days})$ . The implementation impacted approximately 1,247 unique providers and 3,788 unique patients. A total of 11 educational resources complementary to the drug–gene interactions and 5 modules specific for pharmacists were developed and implemented.

**Conclusion:** A comprehensive operational model can support PGx implementation in routine prescribing. Institutions can use this model as a roadmap to support similar efforts. However, we also identified challenges that will require major multidisciplinary and multi-institutional efforts to make PGx a universal reality.

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**Key Words:** clinical decision support systems; delivery of health care; medical informatics; pharmacogenetics; precision medicine

### **INTRODUCTION**

Pharmacogenomics (PGx) has the potential to improve clinical outcomes by using an individual's genotype to personalize and optimize the selection of drug therapy. A large number of PGx variants with demonstrated clinical utility are known and have been incorporated into drug labeling by the US Food and Drug Administration. As the availability of high throughput genomics technology becomes more widespread and the associated cost of genetic testing becomes more economical, opportunities for patients to have precision genomic information available will increase. Integration of these genetic data into the clinical decision-making process has the potential to significantly advance the practice of precision medicine and, in the case of PGx, ultimately affect every patient.

Despite its potential to improve drug efficacy and reduce adverse drug reactions, the incorporation of PGx data into routine clinical practice has been slow. Several significant challenges surround the implementation of PGx-based medicine on a wider scale, including reimbursement for genetic testing; development of infrastructure and standardized processes for storing, accessing, and interpreting genomic data; evidence of clinical utility; ethical and legal concerns; and prescriber uncertainty about the clinical and financial benefits of genome-guided therapy. Furthermore, the dynamic nature of discovering new clinically actionable variants increases the complexity of the implementation. Therefore, relying on the cognition of clinicians to integrate this increasingly complex knowledge into already busy clinical workflows is not a sustainable or practical strategy.

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Leveraging health information technology, including clinical decision support (CDS) tools and electronic health records (EHRs), will be essential to overcoming many of the barriers associated with the translation of PGx guidelines into clinical practice. To this end, a collaboration between the National Institutes of Health-funded Pharmacogenomic Research Network (PGRN) and the Electronic Medical Records and Genomics Network (eMERGE) has supported several pilot projects focused on exploring the utility of integrating genomic data within EHRs.<sup>8-14</sup> These initial projects were successful in integrating PGx-CDS into EHR-based models at each member institution. However, current EHRs and CDS tools alone are not likely to be able to handle the influx of genomic data expected in the near future. Therefore, additional infrastructure in combination with a comprehensive strategy involving all aspects of PGx medicine, from the laboratory to data migration and clinical participation to multidisciplinary governance, will be required.

Here, we describe and evaluate a comprehensive, reproducible, and adaptable model used by the Mayo Clinic to implement PGx in the clinical setting. We define the model based on the highly interrelated multidisciplinary components, all of which are needed equally to implement PGx. Our experience with this model provides insight into the challenges and strategies for optimizing the translation of PGx knowledge and test results into actionable prescribing decisions on a larger scale.

#### **MATERIALS AND METHODS**

#### Study setting

The Mayo Clinic, a large academic medical center located in Rochester, Minnesota, established the Center for Individualized Medicine with the aim of improving patient care through genomic medicine. This center had several programs, including a PGx program to promote PGx research and translation to clinical practice. PGx testing was performed by the Clinical Laboratory Improvement Amendments-approved and College of American Pathologists-accredited Personalized Genomics and Clinical Genome Sequencing Laboratories, both of which were part of the Mayo Clinic Department of Laboratory Medicine and Pathology. Clinical practice and the Office of Information and Knowledge Management supported the Clinical Decision Support Program, which oversees all aspects related to implementation of CDS integrated in the EHRs used at the Mayo Clinic. This study was reviewed and approved by the Mayo Clinic Institutional Review Board.

# Operational model for pharmacogenomics implementation

The PGx implementation model used by the Mayo Clinic was organized into eight highly interrelated functional components (Figure 1).

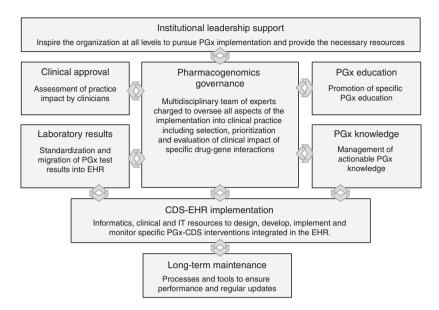
Institutional leadership support. Significant challenges, including the existence of organizational silos, had impaired large-scale PGx implementation. Consistent and vocal highlevel institutional leadership support was critical to initiating,

driving, and maintaining a successful implementation program. Because PGx testing was not widely reimbursable, institutional leadership regarded PGx implementation as an investment in good patient care and the future of medicine. Therefore, the main goals of leadership were to ensure coordination among the many clinical areas, drive prioritization of the projects, and provide the necessary resources.

**Pharmacogenomics** governance. Formation of multidisciplinary task force of experts overseeing all aspects of the implementation and coordinating efforts and resources was essential for PGx implementation. The team had representation from all areas involved in the implementation, including genomic medicine, primary and specialty-care clinics, pharmacy, laboratory, education, research, informatics, information technology (IT), and administration. This PGx Task Force coordinated implementation efforts across multiple departments and committees and reported directly to the PGx Program of the Center for Individualized Medicine. Routine meetings provided a structured forum to facilitate communication and decision making with regard to the selection, prioritization, development, and implementation of specific drug-gene interventions. The team developed a systematic approach to review available evidence using clear criteria for selecting and approving specific drug-gene interactions. Some of the primary sources of PGx evidence were US Food and Drug Administration PGx biomarkers,2 PharmGKB,<sup>15</sup> Indiana University Drug Interactions,<sup>16</sup> and original research articles. The selection criteria were (i) drug toxicity/risk to patient; (ii) strength of support in the literature (i.e., quality and quantity of articles, number of subjects, presence of prospective studies, and presence of studies involving medical and economic benefit); (iii) range of use among medical specialties; (iv) volume of drug use; (v) existence of protocol/practice guidelines (i.e., those of the PGRN Clinical Pharmacogenetics Implementation Consortium (CPIC),<sup>17</sup> the Dutch Pharmacogenetics Working Group,<sup>18</sup> and other medical societies); and (vi) reimbursement criteria.

Clinical approval. Identification and participation of clinical champions were very important to securing clinical acceptance. Their feedback related to the traditional use of the target medications and potential impact of PGx implementation among clinical users was extremely important at the time for approving, developing, and monitoring specific drug–gene interactions.

Laboratory results. The evolving science of PGx testing and reporting represented one of the main challenges to the implementation. Significant effort was needed to coordinate standard definitions for different genotypes and phenotypes among different laboratories and to optimize delivery of structured PGx test results from the laboratories to the EHR. We implemented electronic interfaces between the laboratory systems and the EHR when possible. We also implemented



**Figure 1 Operational model to implement pharmacogenomics at the point of care.** The model is represented as eight main functional components and their bidirectional relationships (arrows). CDS, clinical decision support; EHR, electronic health record; IT, information technology; PGx, pharmacogenomics.

a manual review and data entry process when the electronic interfaces failed or were not feasible (e.g., PDF reports). Extensive translational tables were developed inside the EHR to standardize genotype–phenotype definitions and to facilitate the use of structured data by the EHR applications.

The model targeted a comprehensive view of PGx testing available in clinical practice and addressed not only the technical issues but also the knowledge and educational issues surrounding better ordering and interpreting of results within the clinical context. Among the different testing approaches, we found that the most commonly used was reactive testing, which was performed based on clinical guidelines or focused clinical studies (i.e., thiopurine methyltransferase (TPMT) for thiopurines, *HLA-B\*57:01* for abacavir) before using a medication. Preemptive testing was available in a small proportion of patients enrolled in previous studies or from individual patients who had undergone previous PGx testing.

Pharmacogenomics education. We implemented a systematic approach to provide needed PGx education as a complement to the overall implementation strategy. The education was designed not only for busy clinicians (e.g., physician, residents, nurse practitioners, and physician's assistants) but also for pharmacists who were responsible for responding to inquiries from both clinicians and patients. General information about genomic medicine and PGx principles delivered via conferences, newsletters, and other means was important, but it was often insufficient to change provider decision making. More specific and actionable education delivered "just in time" and embedded in the clinician and pharmacist workflows at the point of care was preferred. We achieved this by linking

relevant online educational resources for specific drug-gene interactions to the PGx-CDS interventions in the EHR.

Pharmacogenomics knowledge. We used the CPIC as the main source of peer-reviewed clinical guidelines addressing specific drug-gene interactions.<sup>25</sup> These guidelines assume that the PGx test results are available and that they do not provide recommendations regarding testing indications. To complement them, we used clinical guidelines published by medical societies and other professional groups and original publications. If we found discrepancies between them (e.g., in clinical utility, population at risk, or phenotype), we used input from the clinical champions and other experts to achieve consensus on specific recommendations. The recommendations were then structured in paragraphs and transferred to translational tables (genotype/phenotype/recommendation) in the EHR, where they were used by the CDS interventions. We also made readily available all the online references in an attempt to facilitate compliance with the recommendations. We used processes and infrastructure available in the institution to implement and manage other types of clinical knowledge, which should facilitate long-term maintenance.

CDS-EHR implementation. Despite the lack of specific functionality in commercially available EHR to manage genomic data, we were able to adapt existent functionality to deliver synchronous interventions as a clinician is interacting with the EHR (i.e., pop-up alert in the order entry system advising the clinician to order a PGx laboratory test based on a drug order or a pop-up alert prompted by a specific drug–gene interaction) and asynchronous interventions (i.e., inbox message or e-mail

when new PGx test results are available). We avoided custom code changes and used established CDS-IT staff and processes to streamline development, testing, implementation, and long-term maintenance of the system.

We implemented a variety of interventions in the EHR designed to:(i) remind clinicians if PGx testing was required based on current clinical guidelines (i.e., HLA-B\*57:01 for abacavir, TPMT for azathioprine, HLA-B\*15:02 for carbamazepine in Asian populations); (ii) detect unreadable PGx test results and trigger a manual review process to validate discrete data (i.e., novel variant, transcription error); (iii) document relevant genotypes/phenotypes in the problem list (the preferred method) or allergy module (only for abacavir-HLA-B\*57:01 interaction as advised by current guidelines); (iv) notify ordering clinicians of new PGx test result(s) with an inbox message containing specific drug-gene information; (v) use available PGx results to alert prescribers of potential drug-gene interactions and suggest changes to the order (pop-up alert advising drug change, dose change, or a calculated dose in the case of warfarin); and (vi) provide links in the CDS interventions to facilitate access to web-based and easy-to-use educational resources in a workflow-friendly format. Furthermore, all transactional data were stored to facilitate analytics.

Long-term maintenance. As part of the initial implementation, we developed a strategy to maintain and update the data, knowledge, interfaces, and CDS-EHR applications. The strategy was based on establishing clinical ownership (champions) and operational ownership (collaboration between PGx governance and CDS governance). Additionally, dashboards and reports were developed to monitor performance of the system over time.

#### **Evaluation of the implementation**

To assess the implementation and integrity of our model, we considered the production and implementation of drug-gene CDS interventions integrated in the EHR during the study period of August 2012 to 31 June 2015 as the main study outcome. We assessed several aspects of the implementation, including adherence to the model, implementation time (time between clinical approval and EHR implementation), delay time (time between targeted implementation and EHR implementation), clinical and technical challenges to implementation, and the unique number of providers and patients who interacted with the PGx-CDS interventions. To assess the overall burden of the CDS interventions, we calculated the number of events (PGx-CDS interventions) by provider-patient-drug interaction over 24h. This definition helped to standardize the measure of system interaction between providers who triggered the same alert (event) for the same patient-drug multiple times when trying to validate the CDS message and those providers who triggered the alert only one time. We also assessed how frequently the online educational resources were accessed. As source data, we used the extensive records (minutes) kept during the implementation and the electronic logs of the CDS system/EHR and online resources.

#### **RESULTS**

#### Implementation model

Between August 2012 and June 2015, the PGx governance team reviewed and approved 21 specific drug-gene interactions. Of these, 18 were implemented as PGx-CDS interventions at the point of care with complete adherence to the model (**Table 1**). One drug-gene interaction, peginterferon-*IL28B*, was not endorsed by clinicians because of the existence of very robust clinical protocols to comply with PGx testing before treatment and the expectation that a new drug treatment would soon substitute for the use of interferon. Two other drug-gene interactions (5-fluorouracil-*DPYD* and tacrolimus-*CYP3A5*) were approved at the end of the study period and implementation was pending.

There were variable implementation times (range, 98 to 392 days) and delay times (range, 0 to 148 days). The implementation times and delays were influenced by several clinical and technical challenges. Table 1 describes the specific challenges for each drug-gene interaction. In general, the most important clinical challenge was clinician resistance to provide approval, in part based on the lack of support by clinical practice guidelines to implement PGx testing. For example, the guideline for management of anticoagulant therapy recommends against routine PGx testing before initiating warfarin, whereas the guideline for the use of clopidogrel found no studies that demonstrate a correlation between the use of PGx testing and better clinical outcomes.<sup>26,27</sup> The most difficult technical challenges were the availability and format of the PGx laboratory results in the EHR and issues associated with programming the CDS intervention in the EHR. Additional resources and time were necessary to develop or enhance interfaces, define new elements in the databases, and develop, implement, and test novel algorithms using the expert rule engine of the EHR.

#### Pharmacogenomics clinical decision support interventions

A total of 1,247 unique providers, including staff physicians, residents/fellows, physician assistants, nurse practitioners, and pharmacists from multiple clinical areas, interacted with the PGx-CDS interventions during the study period. These interventions were triggered for 3,788 unique patients (mean age, 47 years; SD, 19; range, <1 to 101; 58% female). Two main types of interventions were implemented: a pop-up alert at the time a drug order is attempted for a patient with actionable genotype/phenotype(s) documented in the EHR and a notification (inbox) to the ordering provider of a new actionable PGx test result documented in the EHR. Table 2 lists the specific PGx-CDS interventions and the relative frequency of activation (monthly frequency of PGx-CDS interventions for the same provider, same patient, and same drug in 24h) during the study period. Some PGx-CDS interventions (i.e., interventions involving antidepressant medications) were not included in the table because they were implemented at the end of the study period and did not have enough data to report. The most common events were those related to TPMT (thiopurine methyltransferase). The use of PGx testing before using

**Table 1.** Drug–gene interactions reviewed and approved by the pharmacogenomics governance and implemented in the EHR as pharmacogenomics clinical decision support

	Drug-gene interaction	No. of days in production	Implementation time	Delay time	Main challenges <sup>a</sup>	Clinical review and approval
1	Abacavir– <i>HLA-B*57:01</i>	885	157	26	А	Infection disease (HIV clinic)
2	Peginterferon– <i>IL28B</i>	-	-	_	-	Hepatology. Not approved for implementation
3	Carbamazepine– <i>HLA-B*15:02</i>	807	226	14	В	Neurology
4	Azathioprine–TPMT	740	293	0	B, C, D	Gastroenterology, dermatology, rheumatology, hematology
5	6-Mercaptopurine-TPMT	740	293	0	B, C, D	Gastroenterology, dermatology, rheumatology, hematology
6	Thioguanine-TPMT	740	293	0	B, C, D	Gastroenterology, dermatology, rheumatology, hematology
7	Codeine–CYP2D6	612	134	46	F, G	Anesthesia (pain clinic)
8	Tramadol-CYP2D6	612	134	46	F, G	Anesthesia (pain clinic)
9	Tamoxifen–CYP2D6	558	175	23	F, G	Oncology (breast clinic)
10	Clopidogrel-CYP2C9	285	392	148	C, E, G	Cardiology
11	Simvastatin–SLCO1B1	432	231	78	F, G	Cardiology
12	Allopurinol-HLA-B*58:01	222	189	92	Е	Internal medicine
13	Warfarin-CYP2C9/VKORC1	285	98	29	C, F, G	Hematology (anticoagulation clinic)
14	Fluoxetine-CYP2D6	40	203	113	D, E, H	Psychiatry
15	Fluvoxamine–CYP2D6	40	203	113	D, E, H	Psychiatry
16	Paroxetine-CYP2D6	40	203	113	D, E, H	Psychiatry
17	Venlafaxine–CYP2D6	40	203	113	D, E, H	Psychiatry
18	Citalopram-CYP2C19	40	203	113	D, E, H	Psychiatry
19	Escitalopram-CYP2C19	40	203	113	D, E, H	Psychiatry
20	5-Fluorouracil–DPYD	_	-	_	D	Hematology–oncology. Approved, pending implementation
21	Tacrolimus–CYP3A5	_	_	_	D	Transplant. Approved, pending implementation

<sup>a</sup>Main challenges: A = coordination with EHR software update. B = identification of clinical champions. C = approval by clinical practice. D = availability of PGx results in the EHR. E = limited IT staff and/or conflict with other IT priorities. F = complexity of rule development. G = interpretation of clinical guidelines and PGx recommendations. H = coordination between PGx governance and clinical practice.

No. of days in production = time between EHR implementation and 30 June 2015. Implementation time = time between clinical approval and EHR implementation. Delay time = time between targeted implementation and EHR implementation.

 $EHR, electronic \ health \ record; IT, information \ technology; PGx, pharmacogenomics; TPMT, thio purine \ methyl transferase$ 

drugs metabolized by TPMT is widely supported by clinical practice. The least frequent events were those related to simvastatin and warfarin—although these drugs are frequently used in clinical practice, PGx testing is rarely performed as part of routine care.

#### **Educational resources**

Eleven educational resources were developed and implemented to complement the selected drug-gene interactions. They were developed in an internal online medical information system (AskMayoExpert) used by the Mayo Clinic to deliver evidence-based information, care process models, and frequently asked questions (FAQ) on numerous topics. The PGx education was designed in a FAQ format to inform providers of the nature of the drug-gene interaction

and appropriate actions based on the patient's genotype/phenotype. **Table 3** shows the specific resources and the number of times they were accessed (online sessions) during the study period. Approximately 9.3% of the online sessions originated from the links provided by the PGx-CDS interventions in the EHR. The other 90.7% originated from several other sources, including direct access, intranet, and other applications. This difference can be explained based on the relatively small proportion of prescribers able to interact with the PGx-CDS interventions when compared with all the clinicians able to access the educational resources online. Access to the educational resources was not limited to direct patient care; these resources were also used for education, training, and testing. Approximately 44% of the online sessions involved members of the health-care team

Table 2 Pharmacogenomics clinical decision support interventions implemented in the electronic health record

Pharmacogenomics clinical decision support interventions	No. of months in production	Monthly rates <sup>a</sup>
Abacavir-HLA-B*57:01		
Drug order attempted, total pop-up alerts		3.7
Drug order attempted, alerted patient has positive HLA-B*5701		0.9
Drug order attempted, alerted patient should be tested for HLA-B*5701	30	2.8
Patient tested, result positive, physician notified, allergy added		0.3
Carbamazepine– <i>HLA-B*15:02</i>		
Drug order attempted, total pop-up alerts		1.3
Drug order attempted, alerted patient has positive HLA-B*1502	27	0.1
Drug order attempted, alerted patient should be tested for HLA-B*1502		1.2
Patient tested, result positive, physician notified, problem added		0.0
Thiopurine-TPMT		
Drug order attempted, total pop-up alerts		77.6
Drug order attempted, alerted patient has intermediate or low TPMT test results	25	11.4
Drug order attempted, alerted to consider patient be tested for TPMT		66.2
Patient tested, result positive, physician notified, problem added		54.7
Codeine/tramadol/tamoxifen-CYP2D6		
Drug order attempted, total pop-up alerts		15.0
Drug order attempted, alerted patient at risk with extensive to ultrarapid test result		6.0
Drug order attempted, alerted patient at risk with ultrarapid test result	21	3.9
Drug order attempted, alerted patient at risk with poor to intermediate test result		1.5
Drug order attempted, alerted patient at risk with poor test result		3.6
Drug order attempted, alerted patient at risk with intermediate to ultrarapid test result		0.0
Patient tested, result at risk, physician notified, problem added		25.1
Simvastatin-SLCO1B1		
Drug order attempted, total pop-up alerts		0.7
Drug order attempted, alerted for TC genotype	14	0.7
Drug order attempted, alerted for CC genotype		0.0
Patient tested, result at risk, physician notified, problem added		0.6
Warfarin-CYP2C9/VKORC1		
Drug order attempted, total pop-up alerts	10	0.7
Drug order attempted, dosing algorithm recommendations presented for warfarin order		0.7
Drug order attempted, unable to display dosing algorithm due to missing data		0.0
Clopidogrel-CYP2C19		
Drug order attempted, total pop-up alerts		5.6
Drug order attempted, alerted patient at risk with intermediate test result		4.6
Drug order attempted, alerted patient at risk with poor to intermediate test result	10	0.2
Drug order attempted, alerted patient at risk with poor test result		0.8
Patient tested, result at risk, physician notified, problem added		28.2
Allopurinol-HLA-B*58:01		
Drug order attempted, total pop-up alerts		4.7
Drug order attempted, alerted patient at risk with positive result	6	0.0
Drug order attempted, alerted patient should be tested for HLA-B*5801		4.7
Patient tested, result at risk, physician notified, problem added		0.0

 $<sup>^{</sup>a}Monthly\ rate\ of\ events\ calculated\ as\ same\ provider,\ same\ patient,\ and\ same\ drug\ order\ within\ 24\ h.$ 

TPMT, thiopurine methyltransferase.

(staff physicians, 11.9%; residents, 7.4%; nurses, 12.1%; and others, including pharmacists, 12.7%).

Additionally, five competency-based modules were developed specifically for pharmacists: Pharmacogenomics 101; Cardiovascular: Clopidogrel and Simvastatin; Codeine,

Tramadol, and Tamoxifen (CYP2D6); Hypersensitivity with Abacavir and Carbamazepine; and TPMT. They were completed by 422, 341, 247, 415, and 387 pharmacists, respectively, out of approximately 500 pharmacists in the institution.

#### **DISCUSSION**

Our aim was to develop a generalizable implementation model consisting of core components for initial use by the Mayo Clinic but also applicable and transferable to other institutions regardless of size or available infrastructure. To this end, we created a comprehensive model that incorporates all the necessary components to implement PGx at the point of care. In general, the implementation of this model was proven to be successful based on the number of drug-gene interactions that have been reviewed, approved, and implemented in the EHR. The scope of the implementation includes multiple clinics and patients with various clinical conditions, involves CDS integration into commercially available EHRs, contains access to educational resources at the point of care, and was designed to evaluate the impact of both preemptive and reactive PGx testing. Moreover, the educational component of this model has been well received by clinicians and pharmacists and represents a feasible solution to the challenges associated with the lack of practical PGx knowledge and the barriers imposed by busy clinical workflows.28

In response to the collaboration between the PGRN and eMERGE Networks, several other institutions published their experiences developing and integrating active PGx-CDS within the EHR. Through the integration of CDS into a locally developed EHR, the Pharmacogenomic Resource for Enhanced Decisions in Care and Treatment (PREDICT) project at Vanderbilt University Medical Center involved the successful implementation of a model to deliver PGx-CDS in the clinic.<sup>29,30</sup> This model relies on extensive preemptive testing, which was not available in our institution. St. Jude Children's Research Hospital also successfully implemented a CDS system capable of providing point of care pharmacogenetic alerts.8 This model relies on preemptive testing and on pharmacists to act as an interface between the genotyping laboratory, the EHR, and prescribing clinicians. In our model, the CDS system serves as this interface, triggering a manual intervention if any errors are encountered. Other institutions have since followed suit, using CDS to integrate select drug-gene rules into an EHR and monitoring the impact of this integration on patient care and clinical practice.7,9,10

Despite these initial successes, it must be recognized that the number of drug-gene interventions and the amount of PGx data that can be supported by our model, or any model currently in use, are limited, and challenges related to the scalability of these models may ultimately limit their longevity. One related challenge identified by our PGx governance is how to continuously identify and prioritize the implementation of newly discovered drug-gene interactions into the practice. Although currently implemented drug-gene interactions were chosen on the basis of either current clinical guidelines or overwhelming clinical evidence, the selection process was highly manual and time-consuming because it required careful and rigorous review and discussion of all clinical evidence.

For some drug-gene interventions, we encountered disagreements between members of the expert panels regarding

differences between the CPIC guidelines and guidelines published by medical organizations. These differences usually arose from the need to order PGx testing compared with preemptive testing and the lack of studies showing associated clinical outcomes. Our model successfully helps to solve the disagreement, but we still could not avoid delays in the implementation process (Table 1, main challenges). Similarly, although clinicians have extensive knowledge regarding the traditional use of target medications, some lack a clear understanding of how PGx knowledge may positively impact clinical outcomes. This can often make it challenging to obtain clinical support and approval of new drug-gene interventions, which, for our model (clinical approval module) was required and without which it would be difficult to make changes to the practice. We therefore need a national consensus between PGx experts and medical societies in charge of the clinical guidelines to widely disseminate standardized PGx knowledge that can be easily accepted by clinicians and quickly implemented in clinical practice.

One of our major technical challenges was defining how best to integrate PGx test results from the laboratory into the EHR (Table 1, main challenges). Structured test results are required to trigger specific CDS interventions. However, to date, unstructured text reports, usually user-friendly PDF files, have been the preferred way to report PGx test results to clinicians. These reports, although useful for immediate clinical decision-making, are lost to future providers because current commercial EHR are not designed to store genomic information in this format over the long-term. Another problem was the current lack of standardization between different laboratories in reporting PGx nomenclature as well as genotype-phenotype interpretations. Our comprehensive implementation model facilitated coordination of tasks and resources among different departments to implement solutions to these problems.

**Table 3** Online pharmacogenomics educational resources developed and implemented as part of the implementation model

Online pharmacogenomics	No. of months in	No. of online sessions by source page		
educational resources	production	EHR	Other	Total
Abacavir and HLA-B* 5701	30	122	454	576
Carbamazepine and HLA-B*1502	27	5	456	461
Thiopurines and TPMT	25	194	671	865
Codeine and CYP2D6	21	10	557	567
Tramadol and CYP2D6	21	7	422	429
Tamoxifen and CYP2D6	21	4	302	306
Simvastatin and SLCO1B1	14	2	253	255
Clopidogrel and CYP2C19	10	42	274	316
Warfarin and CYP2C9 and VKORC1	10	8	177	185
Allopurinol and HLA-B*5801	6	_	139	139
Antidepressant medications and pharmacogenomics	1	_	137	137
Total		394	3,842	4,236

EHR, electronic health records; TPMT, thiopurine methyltransferase.

We created electronic interfaces capable of transferring structured results into the EHR but that also allowed for manual data entry when an electronic solution was not available. We used extensive translation tables to standardize the phenotypical interpretation of the PGx test results. We then utilized the current functionality within commercially available EHRs, namely the allergy module, problem list, inbox messages, and alerts, to make patient-specific PGx information relevant to all clinicians. However, we recognize that scaling of the model will ultimately become a challenge because the amount of genetic data managed in this way is finite. As more clinically actionable variants are recognized and incorporated into clinical guidelines, and as whole-genome and wholeexome sequencing become more readily available, the capacity of current EHR to store relevant genotyping results may be exceeded. A future solution may be found external to the EHR, perhaps with the data generated by genetic testing existing in an ancillary system specifically designed for storing and querying genomic data on demand from the clinician. 31,32 The lack of standardization among reports from different laboratories will also require an internationally coordinated effort to create standardized nomenclature for PGx test results and unambiguous genotype-phenotype interpretations. In this regard, there are several promising efforts including collaboration between the Regenstrief Institute and the CPIC to create Logical Observation Identifiers Names and Codes (LOINC) for reporting PGx test results in a standard format<sup>33</sup> and recommendations from the international workgroup for test result reporting organized by the Centers for Disease Control and Prevention.34

Current research suggests that providers lack PGx knowledge, leading to problems with ordering and understanding the results of PGx testing and communicating the clinical impact of these results to their patients. 19-23 These challenges were also evident during our implementation. Our model has addressed these issues by emphasizing practical PGx education and helping providers to implement PGx knowledge at the point of care by providing CDS-driven actionable alerts linked to online PGx educational resources available in a straightforward and easy-to-use format. Because the number of alerts received per clinician at this time is still relatively small, this method for educating clinicians at the point of care remains feasible. The availability of online resources on demand at any time and outside of the EHR seems to facilitate access to education and may help to overcome the many limitations related to clinical workflows. In fact, our results show that the majority of online sessions originated outside of the EHR (Table 3). Additionally, our model promotes other, institution-wide means of PGx education that are not always related to the CDS alerts or the EHR.24 These include lectures, recorded grand rounds, short educational videos, blended learning courses, video conferences, targeted e-mails, and competency-based online training for pharmacists.

In conclusion, we have described our experience implementing a model for PGx-based patient care at the Mayo Clinic.

A coordinated and dedicated multidisciplinary effort was critical for successfully facilitating the clinical adoption of this model and to ensure the technical feasibility of EHR-driven, PGx-guided therapy. This process has provided significant insight into the current challenges associated with PGx implementation and has highlighted several opportunities for future research and optimization.

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